



Surface Mount Type TACT Switch(TM) > SKSC Series > SKSCLBE010

1.25mm Height Low-profile Side Push Type (Surface Mount) SKSC Series

Series Common Info

| Photo | Dimensions | Land Dimensions | Circuit Diagram | Packing Specifications | | Soldering Conditions |

PRINT

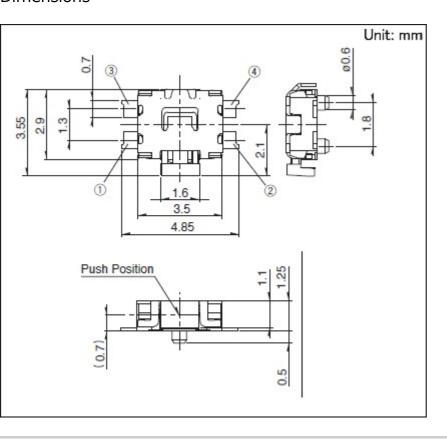
Side push type			
Part number		SKSCLBE010	
Туре		Surface mount	
Operating force		2.2N	
Operating direction		Side push	
Travel		0.2mm	
Operating life (5mA 5V DC)		100,000 cycles	
Initial contact resistance		100m Ω max.	
Guide bosses		With	
Series type		Sharp feeling type	
Operating temperature range		-30℃ to +85℃	
Rating (max.)		50mA 12V DC	
Rating (min.)		10μA 1V DC	
Electrical performance	Insulation resistance	100M Ω min. 100V DC for 1min.	
	Voltage proof	100V AC for 1 min.	
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively	
Environmental performance	Cold	-30±2℃ for 96h	
	Dry heat	80±2℃ for 96h	
	Damp heat	60±2℃, 90 to 95%RH for 96h	
Minimum order unit (pcs.)	Japan	5,000	
	Export	5,000	



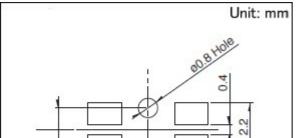
Photo

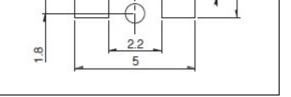


Dimensions



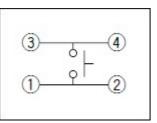
Land Dimensions





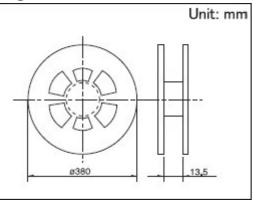
Viewed from switch mounting face

Circuit Diagram



Packing Specifications

Taping



Number of packages (pcs.)	1 reel	5,000
	1 case / Japan	50,000
	1 case / export packing	50,000
Tape width (mm)		12
Export package measurements (mm)		395×395×205

Soldering Conditions

Condition for Reflow

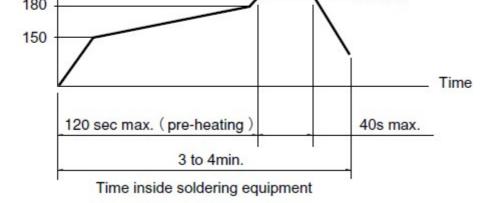
- 1. Heating method
- Double heating method with infrared heater.
- 2. Temperature measurement

Thermocouple 0.1 to 0.2 Φ CA(K) or CC(T) at solder joints (copper foil surface). A heat resisting tape should be used for fix measurement.

3. Temperature profile

Temperature (°C)





- (1) The above temperature shall be measured of the top of switch. There are cases where PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC board's and others. Care, should be taken to prevent the switch's surface temperature from exceeding 260° C.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Manual Soldering

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

- 1. Consult with us for availability of TACT switch™ washing.
- Prevent flux penetration from the top side of the TACT switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.

Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 3. For ϕ 330mm diameter reel requirements, please contact us.
- 4. Please contact us for automotive use products.

Inquiries about Products



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