

**PW-8X010P6, PW-8X030P6, PW-8X075P6  
MAGNUM MOTOR DRIVE® SERIES  
75A, 30A, 10A 600V MAGNUM MOTOR DRIVES**

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**DESCRIPTION**

The PW-8X010P6, PW-8X030P6, and PW-8X075P6 series are half-bridge IGBT drive modules containing isolated switch drivers, a pair of solid-state switches, and an isolated power supply. The Magnum motor drive series are available in current ratings of 10, 30 and 75 amps. Additionally, each current rating group is available with a current sense or a regenerative clamp feature to accommodate numerous design requirements. The three modules can be used in any combination to create drives for brush, brushless DC, or AC induction motors. The current sense signal and logic inputs are compatible with DSP/microprocessors and/or FPGA/ASIC circuits used to control the motor drives. These modular drives are capable of operating from either a ±135Vdc or 270Vdc power source that is electrically isolated from the logic input signals. The modules are fault tolerant from output shorts, loss of any or all power supplies, and power supply sequencing.

**APPLICATIONS**

The high reliability and flexibility of these drives make them suitable for Military and Aerospace applications. Among the many applications are: actuator systems for primary and secondary flight controls on aircraft, fan and compressor motor drives for environment conditioning, pump motors for fuel and hydraulic fluid, antenna and radar positioning, and thrust vector position control of missiles, drones, and RPV's.



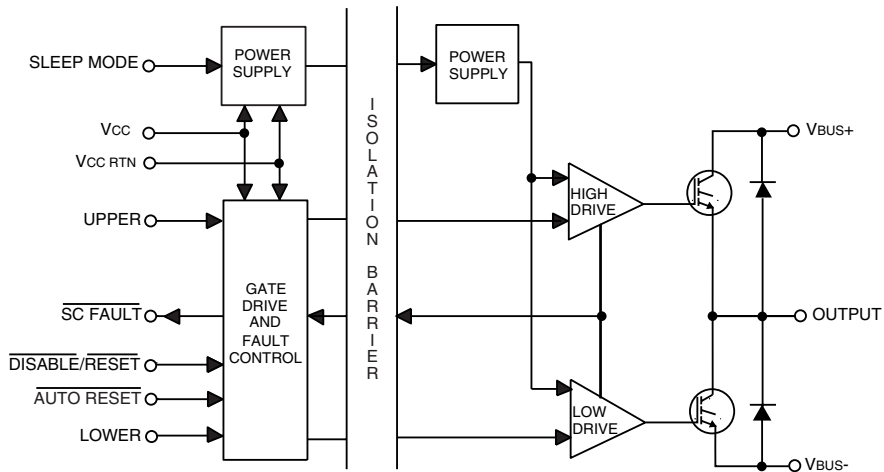
Data Device Corporation  
105 Wilbur Place  
Bohemia, New York 11716  
631-567-5600 Fax: 631-567-7358  
[www.ddc-web.com](http://www.ddc-web.com)

**FEATURES**

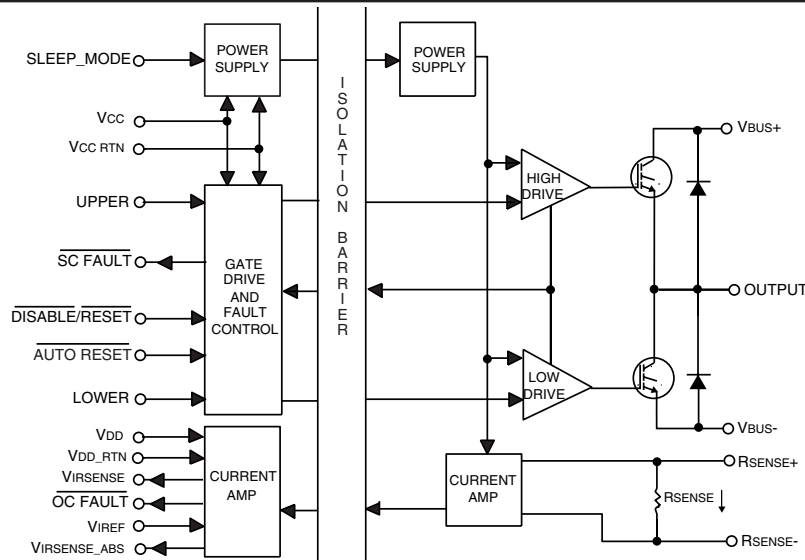
- 600 VDC Drive for 270 VDC Motors
- 10 Amps @25°C, 10 Amps @85°C
- 30 Amps @25°C, 30 Amps @85°C
- 75 Amps @25°C, 50 Amps @85°C
- Half-Bridge Drive
- Half-Bridge Drive with Current Sense
- Half-Bridge Drive with Regenerative Clamp
- Operates with Brushless, Brush, and Induction Motors
- Input to Output Ground Isolation with Floating Output Stage
- Short Circuit Protection
- Trapezoidal or Sinusoidal Compatible
- DSP/Microprocessor Compatible

**FOR MORE INFORMATION CONTACT:**

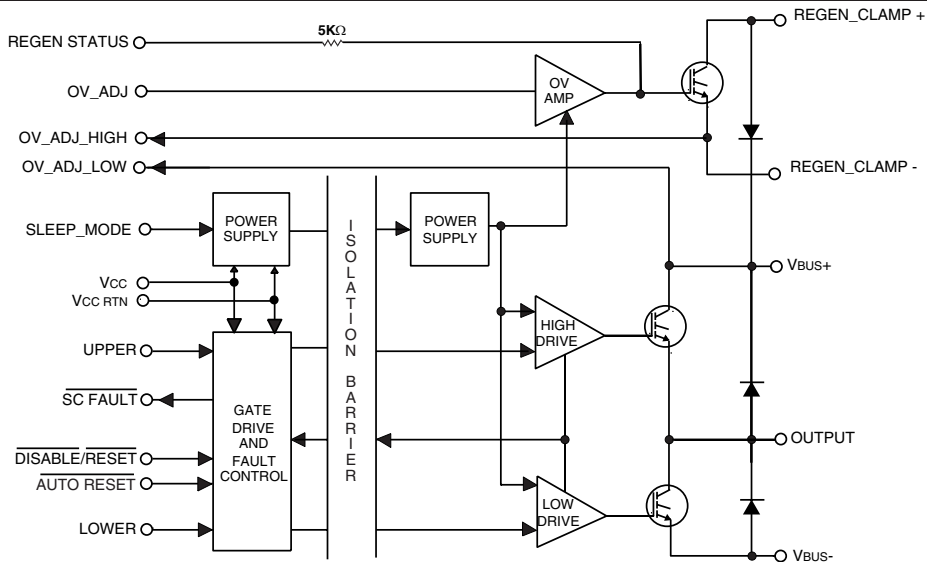
Technical Support:  
1-800-DDC-5757 ext. 7771



**FIGURE 1A. PW-83010P6/83030P6/83075P6 BLOCK DIAGRAM**



**FIGURE 1B. PW-84010P6/84030P6/84075P6 BLOCK DIAGRAM**



**FIGURE 1C. PW-85010P6/85030P6/85075P6 BLOCK DIAGRAM**

**TABLE 1. PW-8X010P6/8X030P6/8X075P6 ABSOLUTE MAXIMUM RATINGS (Tc = +25°C UNLESS OTHERWISE SPECIFIED)**

PARAMETER	SYMBOL	TYPE	VALUE			UNITS
			PW-8X010P6	PW-8X030P6	PW-8X075P6	
Drive Supply Voltage	V <sub>BUS+</sub> to V <sub>BUS-</sub>	All	600	600	600	VDC
Logic Supply Voltage	V <sub>CC</sub>	All	5.5	5.5	5.5	VDC
Input Logic Voltage	UPPER, LOWER, DISABLE/RESET, SLEEP_MODE, AUTO RESET	All	5.5	5.5	5.5	VDC
Current Amplifier Supply Voltage	V <sub>DD</sub>	PW-84XXX	5.5	5.5	5.5	VDC
Continuous Output Current	I <sub>C</sub>	All	75	75	75	A
Output Current Peak (10mS, T <sub>C</sub> =85°C)	I <sub>C,PEAK</sub>	All	110	110	110	A
SC_FAULT Output Voltage	V <sub>OH</sub>	All	5.5	5.5	5.5	VDC
SC_FAULT Output Current	I <sub>OH</sub>	All	8	8	8	mA
RSENSE Continuous Current	I <sub>SENSE</sub>	PW-84XXX	30	54	100	A
RSENSE Peak Current (10mS, T <sub>C</sub> =85°C)	I <sub>SENSE,PEAK</sub>	PW-84XXX	36	120	220	A
VIRSENSE Output Voltage	V <sub>IRSENSE</sub>	PW-84XXX	5.5	5.5	5.5	VDC
VIRSENSE_ABS Output Voltage	V <sub>IRSENSE_ABS</sub>	PW-84XXX	5.5	5.5	5.5	VDC
VIRSENSE Output Current	I <sub>IRSENSE</sub>	PW-84XXX	20	20	20	mA
VIRSENSE_ABS Output Current	I <sub>IRSENSE_ABS</sub>	PW-84XXX	20	20	20	mA
OC_FAULT Output Voltage	V <sub>OH</sub>	PW-84XXX	5.5	5.5	5.5	VDC
OC_FAULT Output Current	I <sub>OH</sub>	PW-84XXX	20	20	20	mA
Reference Input Voltage	V <sub>REF</sub>	PW-84XXX	5.5	5.5	5.5	VDC
Overvoltage Transistor Collector-Emitter Voltage	V <sub>CE</sub>	PW-85XXX	600	600	600	VDC
Overvoltage Transistor Continuous Current	I <sub>C</sub>	PW-85XXX	40	40	40	A
Overvoltage Transistor Peak Current (10mS, T <sub>C</sub> =85°C)	I <sub>C,PEAK</sub>	PW-85XXX	85	85	85	A
Overvoltage Flyback Diode Continuous Current	I <sub>D</sub>	PW-85XXX	5	5	5	A
Overvoltage Flyback Diode Peak Current (10mS, T <sub>C</sub> =85°C)	I <sub>D,PEAK</sub>	PW-85XXX	100	100	100	A
REGEN_STATUS Output Current	V <sub>OH</sub>	PW-85XXX	10	10	10	mA
Intermittent Case Operating Temperature Range	T <sub>C,I</sub>	All	-55 to +125	-55 to +125	-55 to +125	°C
Continuous Case Operating Temperature Range	T <sub>C</sub>	All	-55 to +100	-55 to +100	-55 to +100	°C
Storage Temperature Range	T <sub>C,S</sub>	All	-65 to +150	-65 to +150	-65 to +150	°C
Junction Temperature, Power Devices	T <sub>J,POWER</sub>	All	+150	+150	+150	°C
Junction Temperature, Other Components	T <sub>J,OTHER</sub>	All	+135	+135	+135	°C
Isolation Voltage (Note 1)	V <sub>ISO</sub>	All	2500	2500	2500	VDC

Note 1: From V<sub>CC-RTN</sub> to V<sub>BUS+</sub>, V<sub>BUS-</sub>, OUTPUT, REGEN\_CLAMP+, RSENSE+, RSENSE-

**TABLE 2. PW-8X010P6/8X030P6/8X075P6 GENERAL SPECIFICATIONS COMMON TO ALL TYPES  
(Tc = -55°C TO 100°C FOR MIN, MAX VALUES, Tc = 25°C FOR TYPICAL VALUES UNLESS OTHERWISE SPECIFIED)**

PARAMETER	SYMBOL	TEST CONDITION	PW-8X010P6			PW-8X030P6			PW-8X075P6			UNITS
			MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
<b>OUTPUT STAGE</b>												
Drive Supply Voltage	V <sub>BUS+</sub> to V <sub>BUS-</sub>	Unipolar/Bipolar		270	600		270	600		270	600	VDC
<b>Transistors</b>												
Continuous Output Current capability	IC25 IC85 IC <sub>PEAK</sub> ISC V <sub>CE(SAT)</sub> E <sub>ON</sub> E <sub>OFF</sub>	25°C case 85°C case 85°C case, <10mS Note 1 I <sub>C</sub> = IC85 V <sub>CE</sub> = 270, I <sub>C</sub> = IC85, T <sub>J</sub> = 125°C V <sub>CE</sub> = 270, I <sub>C</sub> = IC85, T <sub>J</sub> = 125°C	10 10 110 200	350 1.5 0.3 0.6	2	30 30 110 200	350 1.8 0.9 1.6	2.2	75 50 110 200	270 350 2.2 1.5 2.7	600 2.6	A A A A VDC mJ mJ
Peak Current	V <sub>F</sub>	I <sub>C</sub> = IC85		1.4	1.8		1.6	2		1.7	2.1	VDC
Short Circuit Trip Current	I <sub>R</sub>	85°C case		15	6		17	6		19	6	mA
Saturation Voltage	I <sub>rr</sub> (FIGURE 2B)	I <sub>F</sub> = I <sub>C85</sub> and 85°C case di/dt = 480A/μs										A
Turn-On Energy Per Pulse	t <sub>tr</sub> (FIGURE 2B)	I <sub>F</sub> = I <sub>C85</sub> and 85°C case di/dt = 480A/μs		130			150			175		nS
Turn-Off Energy Per Pulse												
<b>Flyback Diode</b>												
Forward Voltage												
Reverse Leakage												
Reverse Recovery Peak Current												
Reverse Recovery Time												
<b>OUTPUT SWITCHING CHARACTERISTICS</b>												
Turn-On Propagation Delay	t <sub>d(on)</sub> (FIGURE 2H)	Open Collector Source	150	27	650	150	27	650	150	27	650	nS
Turn-Off Propagation Delay	t <sub>d(off)</sub> (FIGURE 2H)		640	850	1700	640	850	1700	640	850	1700	nS
<u>DISABLE/RESET</u> Delay to Enabled	t <sub>d(on)</sub> (FIGURE 2C)											μS
<u>DISABLE/RESET</u> Delay to Disabled	t <sub>d(off)</sub>											nS
Turn-On Rise Time	t <sub>r</sub> (FIGURE 2H)	Note 2	100	2	1700	100	2	1700	100	2	1700	nS
Turn-Off Fall Time	t <sub>f</sub> (FIGURE 2H)		140	3.7	200	140	3.7	200	140	3.7	200	nS
Sleep_Mode Delay (from sleep)	t <sub>dsleep(on)</sub> (FIGURE 2D)											mS
Sleep_Mode Delay (to sleep)	t <sub>dsleep(off)</sub> (FIGURE 2D)											mS
Output Switching Frequency	f <sub>PWM</sub> (FIGURE 2A)											kHz
Upper-Lower Deadtime Requirement	t <sub>DEAD</sub> (FIGURE 2A)											μS
<u>AUTO RESET</u> Delay to Output Off	t <sub>doon.auto</sub>											mS
<u>AUTO RESET</u> Delay to Output On	t <sub>doff.auto</sub>											mS
RESET Pulswidth to Clear SC FAULT	t <sub>don.reset</sub> (FIGURE 2G)	Open Collector Source	200	3	200	200	3	200	200	3	200	nS
<u>AUTO RESET</u> Retry Cycle Time	t <sub>cycle.auto</sub> (FIGURE 2E)	<u>AUTO RESET</u> tied to <u>SC FAULT</u>	40	100	40	40	100	40	40	100	40	mS
<b>CONTROL INPUTS</b>												
<u>AUTO RESET</u> , <u>DISABLE/RESET</u> , <u>UPPER</u> , <u>LOWER</u>												
High Level Input Voltage	V <sub>IH</sub>	V <sub>CC</sub> =4.5V	2.45		3.50	2.45		3.50	2.45		3.50	VDC
Low Level Input Voltage	V <sub>IL</sub>		1.00		2.28	1.00		2.28	1.00		2.28	VDC
Hysteresis Voltage	V <sub>HYST</sub>		0.44		2.50	0.44		2.50	0.44		2.50	VDC
High Level Input Current	I <sub>IH</sub>	V <sub>IH</sub> =V <sub>CC</sub>		0.1	25		0.1	25		0.1	25	μA
Low Level Input Current	I <sub>IL</sub>	V <sub>IL</sub> =0V	-1000		1000	-1000		1000	-1000		1000	nA

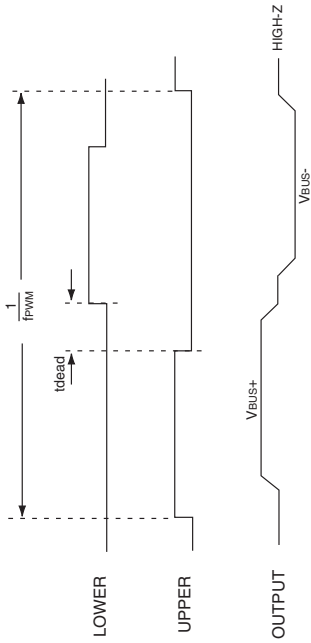
Note 1: V<sub>BUS+</sub> to V<sub>BUS-</sub> must be > 10V (during short circuit for short circuit protection to operate).

Note 2: Maximum Output Switching Frequency limited only by junction temperature.

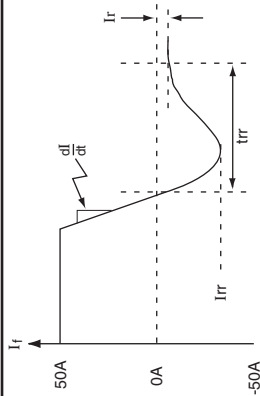
Note 3: T<sub>c</sub> refers to case temperature.

Note 4: N/A means 'Not Applicable'.

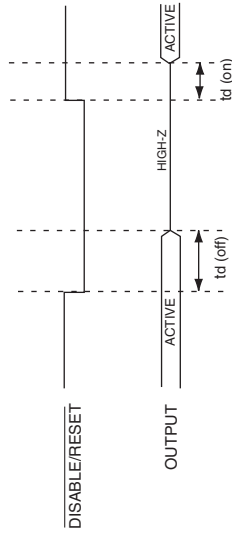
**TABLE 2 TIMING DIAGRAMS**



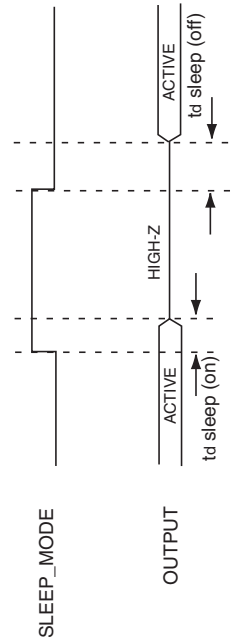
**FIGURE 2A. STANDARD TIMING OPERATION**



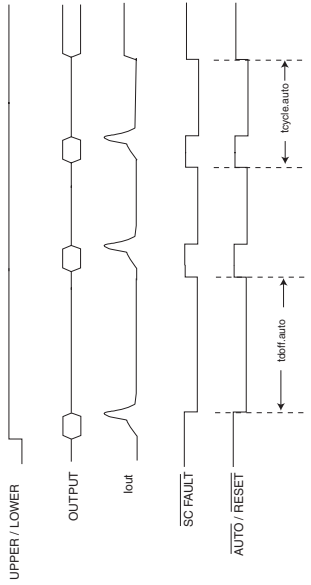
**FIGURE 2B. DIODE REVERSE RECOVERY**



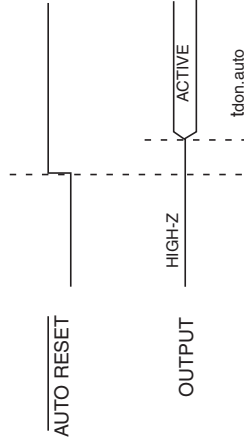
**FIGURE 2C. DISABLE / RESET PROPAGATION DELAY**



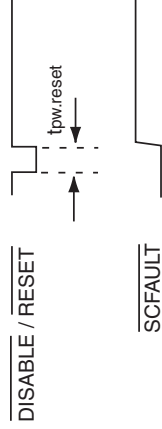
**FIGURE 2D. SLEEP MODE DELAY**



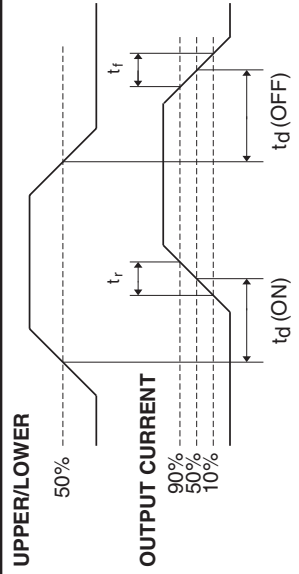
**FIGURE 2E. AUTO RESET OPERATION WITH SHORT AT TURN ON THAT CLEARS**



**FIGURE 2F.  $t_{don,auto}$  TIMING**



**FIGURE 2G. DISABLE / RESET PULSE WIDTH**



**FIGURE 2H. OUTPUT TIMING**

**TABLE 2. (CONT) PW-8X010P6/8X030P6/8X075P6 GENERAL SPECIFICATIONS COMMON TO ALL TYPES  
(Tc = -55°C TO 100°C FOR MIN, MAX VALUES, Tc = 25°C FOR TYPICAL VALUES UNLESS OTHERWISE SPECIFIED)**

PARAMETER	SYMBOL	TEST CONDITION	PW-8X010P6			PW-8X030P6			PW-8X075P6			UNITS
			MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
<b>CONTROL INPUTS (CONT)</b>												
<b>DISABLE/RESET</b>												
High Level Input Current	I <sub>IH</sub>	V <sub>IH</sub> =V <sub>CC</sub>	-1000	0.1	1000	-1000	0.1	1000	-1000	0.1	1000	nA
Low Level Input Current	I <sub>IL</sub>	V <sub>IL</sub> =0V	-25			-25			-25			µA
<b>AUTO RESET</b>												
High Level Input Current	I <sub>IH</sub>	V <sub>IH</sub> =V <sub>CC</sub>	-1000	0.1	1000	-1000	0.1	1000	-1000	0.1	1000	nA
Low Level Input Current	I <sub>IL</sub>	V <sub>IL</sub> =0V	-1.6			-1.6			-1.6			mA
<b>SLEEP_MODE</b>												
High Level Input Voltage	V <sub>IH</sub>		2.4			2.4			2.4			VDC
Low Level Input Voltage	V <sub>IL</sub>				0.8						0.8	VDC
High Level Input Current	I <sub>IH</sub>	V <sub>IH</sub> =V <sub>CC</sub>	-1000	0.1	1000	-1000	0.1	1000	-1000	0.1	1000	nA
Low Level Input Current	I <sub>IL</sub>	V <sub>IL</sub> =0V	-600			-600			-600			µA
<b>CONTROL OUTPUTS</b>												
<b>SC FAULT</b>												
High Level Output Current	I <sub>OH</sub>	V <sub>OH</sub> =V <sub>CC</sub>			80			80			80	µA
Low Level Output Current	I <sub>OL</sub>	V <sub>IL</sub> =0.4V	5	12		5	12		5	12		mA
<b>THERMAL</b>												
Thermal Resistance - IGBT	θ <sub>Jc</sub>	Each Output Transistor		0.45	0.55		0.45	0.55		0.45	0.55	°C/W
- Diode	θ <sub>Jc</sub>	Each Flyback Diode		0.8	0.87		0.8	0.87		0.8	0.87	°C/W
Junction Temperature Range	T <sub>J</sub>	Output Transistors & Diode Other Components	-55		+150	-55		+150	-55		+150	°C
Case Operating Temperature Range	T <sub>c</sub>	Continuous	-55		+125	-55		+125	-55		+125	°C
Storage Temperature	T <sub>s</sub>	<1% of the time	-55		+125	-55		+125	-55		+125	°C
			-65		+125	-65		+125	-65		+125	°C
<b>MECHANICAL</b>												
Lead Soldering Temperature		10 Seconds	3		250	3		250	3		250	°C
Mounting Torque				N/A	6.5		N/A	6.5		N/A	6.5	in-lbs
Power Terminal Torque				N/A			N/A			N/A		in-lbs
D-Connector Screw Torque				N/A	3.1		N/A	3.1		N/A	3.1	oz
Weight					(88)			(88)			(88)	(g)

Note 1: V<sub>Bus+</sub> to V<sub>Bus-</sub> must be > 10V (during short circuit for short circuit protection to operate).

Note 2: Maximum Output Switching Frequency limited only by junction temperature.

Note 3: T<sub>c</sub> refers to case temperature.

Note 4: N/A means 'Not Applicable'.

**TABLE 3. SPECIFICATIONS FOR CURRENT SENSE FEEDBACK PW-84XXX TYPES (Tc = +25°C, Vcc = VDD = 5.0V UNLESS OTHERWISE SPECIFIED)**

PARAMETER	SYMBOL	TEST CONDITION	PW-84010P6			PW-84030P6			PW-84075P6			UNITS
			MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
VirSense Gain *	GVOUT	VREF = 5.0V	-5	218.3	5	67.46	5	19.84	5	19.84	mV/A	
VirSense Gain Error	EVOUT		-330	20	330	20	330	20	330	330	%	
VirSense Gain Drift	TCGVOUT	VREF = 5.0V	-31	31	31	-31	31	31	31	31	ppm/°C	
VirSense Offset *	Vos	VREF = 5.0V	-115	115	115	-115	115	115	115	115	mV	
VirSense Offset Drift *	TCVOS	VREF = 5.0V		0.2		0.2		0.2		0.2	µV/°C	
VirSense Output Resistance	ROUT		1	3	1	3	1	3	1	3	Ω	
VirSense Output Current	IVOUT		1	0.3	1	0.3	1	0.3	1	0.3	mA	
VirSense_ABS Output Resistance	RABS		1	3	1	3	1	3	1	3	Ω	
VirSense_ABS Output Current	IABS		1	3	1	3	1	3	1	3	mA	
VirSense_ABS Gain *	GVABS	VREF = 5.0V	-116	436.5	116	134.9	116	59.52	116	59.52	mV/A	
Error_ABSVAL *	EVABS	VREF = 5.0V		30		30		30		30	mV	
VirSense_ABS Gain Drift	ABSgdRIFT	VREF = 5.0V	-131	±330	131	±330	131	±330	131	±330	ppm/°C	
VirSense_ABS Offset *	VOSABS		-90	90	110	-90	110	90	110	110	mV	
VirSense_ABS Offset Drift	TCVOSABS			22		6.8		2		2	µS	
Sense Resistor, Resistance	RSENSE		9	9	20	9	9	9	9	9	Ω	
Delay Time	TDELAY (FIGURE 3A)	-55 to +100°C	20	30	20	30	20	30	20	30	µS	
Bandwidth	FBW (FIGURE 3B)	-55 to +100°C	10.4	11.6	12.7	33.8	37.6	41.2	140	140	A	
Linear Range	IRANGE		3	3	6	6	3	6	3	6	µS	
OC_FAULT Trip Level	Ioc		4	0.26	VDD	4	0.26	VDD	4	0.26	Vdc	
Trip Delay Time	tIOC (FIGURE 3C)	-55 to +100°C (10k pull up to VDD)		0.1		0.1		0.1		0.1	µF	
Reference Voltage Input Current	IVREF											
Reference Voltage Input	VREF											
Reference Voltage Input Capacitance	CVREF											
<b>OC_FAULT (-55 TO +100°C)</b>												
High Level Output Current	I <sub>OH</sub>	V <sub>OH</sub> =V <sub>DD</sub>	4	0.2	15	0.2	15	0.2	15	0.2	µA	
Low Level Output Current	I <sub>OL</sub>	V <sub>OL</sub> =0.8V	4	0.2	15	0.2	15	0.2	15	0.2	mA	

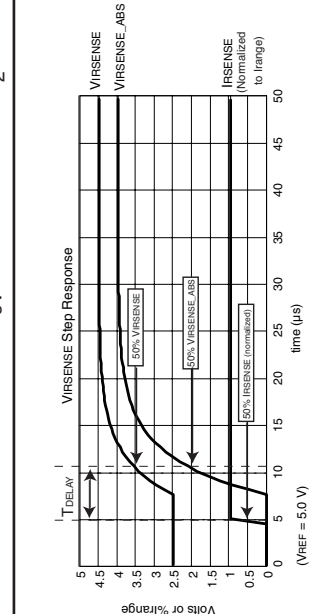
\* Note: These parameter values are proportional to VREF. Values shown are at VREF = 5V; when different VREF values are used, these values should be scaled accordingly. For example when operating at VREF = 4V, multiply each of the asterisk values by 0.8.

The VirSense\_ABS output is intended for use in gross overcurrent detection. For accurate current measurements VirSense should be used. The equation below shows how the specifications are used to compute overall error in VirSense. (ΔT is the change in ambient temperature from 25°C).

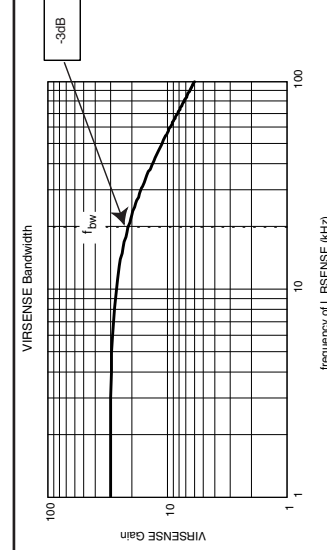
$$VirSense = \left\{ VirSense.GAIN \cdot \left( \frac{VREF}{5V} \right) \cdot (1 + VirSense.GAIN.ERROR) \cdot (1 + VirSense.GAIN.DRIFT \cdot \Delta T) \right\} \cdot IrSense + VirSense.OFFSET \cdot \left( \frac{VREF}{5V} \right) \cdot \Delta T + \left( \frac{VREF}{2} \right)$$

The equation below shows how to compare overall error in VirSense\_ABS. VirSense\_ABS is an output derived from VirSense. The VirSense error is composed of all VirSense errors with the addition of the Error\_ABSVAL.

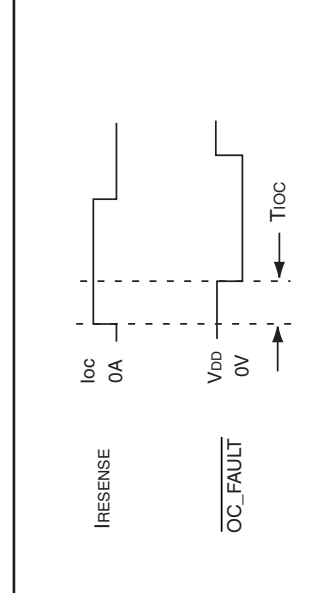
$$VirSense\_ABS = \left\{ Error\_ABSVAL \cdot \left( \frac{VREF}{5V} \right) + 2 \cdot (VirSense - \frac{VREF}{2}) \right\}$$



**FIGURE 3A. VIRSENSE STEP RESPONSE**



**FIGURE 3B. VIRSENSE BANDWIDTH**



**FIGURE 3C. OC\_FAULT TRIP RESPONSE TIME**

**TABLE 4. SPECIFICATIONS FOR OVERVOLTAGE PROTECTION PW-85XXX TYPES (VCC = 5.0V UNLESS OTHERWISE SPECIFIED, Tc = -55°C TO +100°C FOR MIN, MAX VALUES, Tc = +25°C FOR TYPICAL VALUES UNLESS OTHERWISE SPECIFIED)**

PARAMETER	SYMBOL	TEST CONDITION	PW-85010P6			PW-85030P6			PW-85075P6			UNITS
			MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
<b>OVERVOLTAGE PROTECTION CIRCUIT</b>												
<b>Transistor</b>												
Collector-Emitter Voltage	VCE	25°C case	40		600	40		600	40		600	VDC
Continuous Current	IC25 IC85	85°C case	30			30			30			A
Peak Current	IC:PEAK	85°C case, <10ms @ IC85	85			85			85			A
Saturation Voltage	VCE(SAT)	85°C case		2.00	3.00		2.00	3.00		2.00	3.00	VDC
Reverse Leakage	IR				0.4			0.4			0.4	mA
<b>Flyback Diode</b>												
Forward Voltage	VF	@ IC85		1.40	1.73		1.40	1.73		1.40	1.73	VDC
Reverse Leakage	IR	85°C case			2			2			2	mA
<b>REGEN STATUS</b>												
Overvoltage Trip Threshold	VUPPER	Referenced to Vbus- or REGEN_CLAMP- Without External Adjustment	358	400	440	358	400	440	358	400	440	VDC
Overvoltage Threshold Hysteresis	VHYST		34	40	45	34	40	45	34	40	45	VDC
High Level Output Voltage	VOH		14.00	15.00	15.75	14.00	15.00	15.75	14.00	15.00	15.75	VDC
Low Level Output Voltage	VOL	No Load, Vbus+ > Upper Threshold No Load, Vbus+ < Lower Threshold	0.00	0.05	0.20	0.00	0.05	0.20	0.00	0.05	0.20	VDC
Output Resistance	RO		4.5	4.75	5.2	4.5	4.75	5.2	4.5	4.75	5.2	kΩ
Vbus+ Crossing Upper Threshold to Status ON Delay	t <sub>don.status</sub>			36			36			36		nS
Vbus+ Crossing Lower Threshold to Status OFF Delay	t <sub>doff.status</sub>			48			48			48		nS
VBUS+ Crossing Upper Threshold to Transistor ON Delay	t <sub>don.transistor</sub>	@ IC85		36			36			36		nS
VBUS+ Crossing Lower Threshold to Transistor OFF Delay	t <sub>doff.transistor</sub>	@ IC85		49			49			49		nS
<b>THERMAL</b>												
Thermal Resistance - IGBT	θ <sub>JC</sub>			0.8	1.2		0.8	1.2		0.8	1.2	°C/W
Thermal Resistance - Diode	θ <sub>JC</sub>			12	18		12	18		12	18	°C/W



**TABLE 5. POWER SUPPLY SPECIFICATIONS FOR ALL TYPES ( $V_{CC} = V_{DD} = 5.0\text{ V}$  UNLESS OTHERWISE SPECIFIED,  $T_C = -55^\circ\text{C}$  TO  $100^\circ\text{C}$  FOR MIN, MAX VALUES,  $T_C = 25^\circ\text{C}$  FOR TYPICAL VALUES.)**

PARAMETER	SYMBOL	TEST CONDITION	PW-8X010P6			PW-8X030P6			PW-8X075P6			UNITS
			MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
Supply Voltage for PW-83XXX Types Supply Current for PW-83XXX Types	$V_{CC}$ $I_{CC}$ $I_{CC,SLEEP}$	Note 1 In SLEEP_MODE	4.5	5 110 11	5.5 200	4.5	5 110 11	5.5 200	4.5	5 110 11	5.5 200	VDC mA mA
Supply Voltage for PW-84XXX Types Supply Current for PW-84XXX Types Current Sense Amplifier Supply Current	$V_{CC}, V_{DD}$ $I_{CC}$ $I_{CC,SLEEP}$ $I_{DD}$	Note 1 In SLEEP_MODE	4.5	5 136 11 10	5.5 200 20	4.5	5 136 11 10	5.5 200 20	4.5	5 136 11 10	5.5 200 20	VDC mA mA mA
Supply Voltage for PW-85XXX Types Supply Current for PW-85XXX Types	$V_{CC}$ $I_{CC}$ $I_{CC,SLEEP}$	Note 1 In SLEEP_MODE	4.5	5 137 11	5.5 250	4.5	5 137 11	5.5 250	4.5	5 137 11	5.5 250	VDC mA mA

Note 1: During initial power-on, a transient current of up to 100mA above  $I_{CC}$  may be observed until  $V_{CC}$  exceeds about 3.5 volts for the PW-8X010, PW-8X030 and PW-8X075.

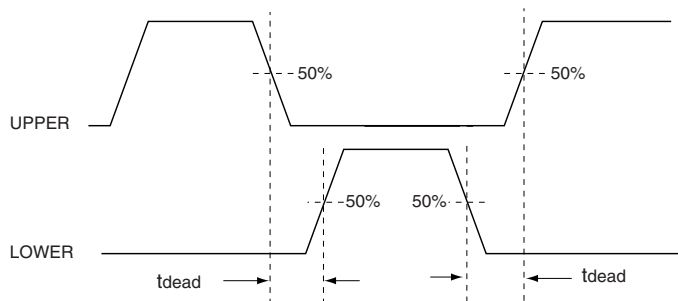
## INTRODUCTION

The PW-8X010P6, PW-8X030P6 and PW-8X075P6 Magnum families are a series of universal modular half-bridge motor drives intended for use with brush, brushless DC and AC induction motors in ground, sea and aerospace applications.

The PW-8X010P6, PW-8X030P6 and PW-8X075P6 motor drives contain an isolation barrier between the power and control stages, which attenuates ground noise generated from the high speed, high power switching. All signals from the control to the power sections are isolated from power and ground of the other section. This eliminates false triggering of the input signals and any need for creative grounding schemes. The isolation barrier also allows the user to operate the output stage from either unipolar or bipolar power supplies without level shifting the input signals. A built in power supply located in the control stage provides power to all electronics in the power stage. This eliminates the need for refresh cycles or external power supplies for the gate drive circuitry and allows switching duty cycles from 0 - 100%. (Reference FIGURES 1A, 1B, 1C)

The output power transistors on all modules are protected from a short circuit applied to the output pin. When a short circuit condition is detected, the output transistors are shut down and a flag  $\overline{\text{SC FAULT}}$  is made active (logic low (L)) indicating a short has occurred. The PW-84010P6, PW-84030P6 and PW-84075P6 modules contain additional current sensing circuitry that can monitor either motor current or DC bus current. The output voltage of the current sensing circuit can be used as a feedback signal in a servo drive to create a torque loop (Reference FIGURE 1B).

All output power transistors can be protected from regenerative bus overvoltage when utilizing dynamic braking with the addition of one PW-85010P6, PW-85030P6 or PW-85075P6 module. This module contains an overvoltage switch that is enabled when an overvoltage condition is detected. This switch is normally wired to an external (user supplied, application specific) load dump resistor to provide a load across the high voltage bus when overvoltage is detected. During an overvoltage condition, the status flag  $\overline{\text{REGEN\_STATUS}}$  is active (logic high (H)) indicating an overvoltage condition is occurring. (Reference FIGURE 1C)



**FIGURE 4. PW-8X010P6, PW-8X030P6 AND PW-8X075P6 DEAD BAND REQUIREMENT**

## PW-8X075P6, PW-8X030P6 AND PW-8X010P6

### I/O AND OPERATION

#### UPPER, LOWER (INPUTS)

UPPER and LOWER are active high CMOS Schmitt-trigger inputs that control the gate drives of the output transistors (TTL compatibility requires external 10K pull-up resistors). Each input is electrically isolated from the output. As shown in FIGURE 4, a dead band (reference  $t_{\text{dead}}$  in TABLE 2) between turn off and turn on of UPPER and LOWER inputs is necessary to prevent output shoot through conduction.

#### $\overline{\text{SC FAULT}}$ (OUTPUT)

$\overline{\text{SC FAULT}}$  is an active low open collector output signal that indicates when the output of the module has experienced a short circuit condition.  $\overline{\text{SC FAULT}}$  will remain active until  $\overline{\text{DISABLE/RESET}}$  is made active (L). The signal is inactive (high impedance) during normal operation. See SHORT CIRCUIT PROTECTION for more detail.

#### $\overline{\text{DISABLE / RESET}}$ (INPUT)

$\overline{\text{DISABLE / RESET}}$  is an active low CMOS Schmitt-trigger input. When  $\overline{\text{DISABLE / RESET}}$  is held active it does two things: 1.) Resets the  $\overline{\text{SC FAULT}}$  (if it was active), and 2.) Disables the output (makes the output high impedance). If this line is used solely to clear  $\overline{\text{SC FAULT}}$  then it only needs to be pulsed active. The duration of the  $\overline{\text{DISABLE / RESET}}$  active pulse must be at least  $t_{\text{pw.reset}}$  to ensure that  $\overline{\text{SC FAULT}}$  is cleared properly. When this line is inactive, the OUTPUT is allowed to respond to the other control lines of the module (UPPER, LOWER, SLEEP\_MODE).

Note: TTL compatibility requires an external pull-up resistor.

#### $\overline{\text{AUTO RESET}}$ (INPUT)

$\overline{\text{AUTO RESET}}$  is an active low (L) input. When  $\overline{\text{AUTO RESET}}$  is tied to  $\overline{\text{SC FAULT}}$  the protection circuit will reset automatically after the short circuit fault has occurred, and a delay period,  $t_{\text{cycle.auto}}$ , has expired. This automatic reset enables the output to respond to the input commands. See SHORT CIRCUIT PROTECTION for more detail.

#### SLEEP\_MODE (INPUT)

SLEEP\_MODE is an active high input that turns the internal power supply off. A logic low (L) enables the power supply and allows the motor drive to operate normally.

A logic high (H) on the SLEEP\_MODE input disables the internal power supply, disabling the motor drive output. No damage will occur to the motor drive during turn on or turn off of the power supply. Additionally, no special power up sequence is required.

The UPPER and LOWER logic gate driver inputs should not be active while transitioning in and out of sleep mode. If the UPPER and LOWER logic inputs must be active while entering sleep

mode then  $\overline{\text{DISABLE}}$  /  $\overline{\text{RESET}}$  must be held active while coming out of sleep mode.

Note: SLEEP\_MODE has an internal pull-up resistor. If the input is not connected, it will default to logic high, turning the power supply and the motor drive off.

### VCC, VCC-RTN (INPUTS)

The VCC and VCC-RTN are power connections that supply input power to the internal power supply, the gate drive and fault control circuits.

### VBUS+, VBUS- (INPUTS)

VBUS+ and VBUS- are the high voltage power connections to the output stage. The high voltage can be either unipolar (+V and ground) or bipolar (+/- V). Care must be taken to ensure that the transient bus voltage VBUS at the module terminals never exceeds the absolute maximum supply ratings during switching excursions. External capacitor filtering will be required (See DDC's Applications Note AN/H-7).

### OUTPUT (OUTPUT)

Output is the power switch output that is connected to one input of the motor and applies VBUS+, VBUS-, or high impedance to the motor based on the state of the control inputs. It is capable of sourcing or sinking up to the rated output current, and can withstand a short circuit to VBUS+ or VBUS- without any damage by automatically turning itself off (high impedance state).

## SHORT CIRCUIT PROTECTION

The PW-8X010P6, PW-8X030P6 and PW-8X075P6 modules have provisions for complete short circuit protection from either a hard or soft short to the VBUS+ or VBUS- lines. Each output transistor on all PW-8X010P6, PW-8X030P6 and PW-8X075P6 modules are protected from a hard (direct, low impedance) short to the VBUS+ or VBUS- lines by circuitry that detects the de-saturation voltage for that transistor during a short condition. Once a hard short circuit condition is detected, the affected output transistor is shut down and  $\overline{\text{SC FAULT}}$  output is set active (logic low (L)). The  $\overline{\text{SC FAULT}}$  signal can be used by a controller as a signal to initiate a fault routine to reset or shut down the system. The  $\overline{\text{DISABLE}}$  /  $\overline{\text{RESET}}$  input can be used to shut down the gate drivers if a short persists. If the  $\overline{\text{AUTO RESET}}$  is tied to  $\overline{\text{SC FAULT}}$ , the circuit will automatically reset when a fault occurs. This inactivates  $\overline{\text{SC FAULT}}$  and reactivates the output transistor within the tcycle.auto time period. If the short is still present, the circuit will repeat the shut down and automatically reset until the short is clear.

Protection against a soft-short requires the addition of current sensing Magnum Motor Drive modules and external circuitry. When a soft short occurs, the external circuit can set  $\overline{\text{DISABLE}}$  /  $\overline{\text{RESET}}$  low (L) to shut down the gate drivers.

## PW-84010P6, PW-84030P6 AND PW-84075P6

### I/O AND OPERATION

PW-84010P6, PW-84030P6 and PW-84075P6 modules can be added to a motor drive to provide current monitoring and overcurrent protection capability. The following section describes the PW-84010P6, PW-84030P6 and PW-84075P6 modules and their features.

### VDD, VDD-RTN

VDD and VDD-RTN supplies input power to the current amplifier.

### VIRSENSE (OUTPUT)

VIRSENSE is an output that provides a voltage proportional to the current passing through RSENSE. The voltage is scaled by a reference voltage VREF and is equal to VREF/2 to represent zero current. A voltage greater than VREF/2 indicates a positive current flow (positive voltage from RSENSE + to RSENSE -) through RSENSE. See FIGURE 1B.

This VIRSENSE voltage is scaled by the input voltage at VIREF, where:

$$\text{VIRSENSE} = (\text{VREF}/2) + (\text{VIRSENSE Gain}) * (\text{IRSENSE}) \text{ or} \\ \text{VIRSENSE} = (\text{VREF}/2) + (\text{VREF} / .504 * \text{RSENSE}) * (\text{IRSENSE})$$

Note: IRSENSE is current flowing through RSENSE (refer to Table 3 for RSENSE value). Zero amps in RSENSE is indicated when VIRSENSE = VREF/2. A voltage greater (less) than VREF/2 indicates a positive (negative) current flow through RSENSE with a value defined by the VIRSENSE equation. VIRSENSE is electrically isolated from the output stage. A positive (negative) current flow from RSENSE + to RSENSE - produces a positive (negative) voltage measurement (See FIGURE 1B). When the power supply is shut down (SLEEP\_MODE input high), the voltage at VIRSENSE will indicate 0V.

Note: During normal operation 0 Volts at VIRSENSE represents maximum negative current.

### VREF (INPUT)

A precision voltage reference from an external source is connected to the VREF pin to set the output voltage scale for VIRSENSE and VIRSENSE\_ABS. Note: The accuracy of the VIRSENSE and VIRSENSE\_ABS outputs are subject to the accuracy and temperature coefficient of VREF. These must be taken into account in calculating the overall accuracy of VIRSENSE.

### RSENSE+, RSENSE- (INPUTS)

The RSENSE+ and RSENSE- pins are connected to an internal shunt resistor and monitoring circuitry. These pins can be connected anywhere within the isolation restrictions on the pins (600V to power pins, 2500V to logic pins). These pins are typi-

cally connected in series with the OUTPUT, VBUS+ or VBUS-, to measure motor drive current.

### VIRSENSE\_ABS (OUTPUT)

VIRSENSE\_ABS output voltage is the absolute value of the VIRSENSE voltage signal. VIRSENSE\_ABS is zero volts when there is no current flowing through the RSENSE resistor. It will increase towards the value of VIREF as the current in RSENSE approaches either ± full-scale current (measurement limits of VIRSENSE). VIRSENSE\_ABS is an open source output and is "wire-OR-able". When two or more VIRSENSE\_ABS outputs are "wire-OR-ed", the highest voltage will appear on the common signal. A typical use for combining these outputs is for determining when an overload condition has occurred. The VIRSENSE\_ABS voltage is scaled by the input voltage VIRSENSE where:

$$VIRSENSE\_ABS = 2 \times |VIRSENSE - VREF/2|$$

### OC FAULT OUTPUT

OC FAULT is an active low open drain output that goes active when the current flowing through RSENSE has exceeded the OC FAULT trip level. This signal is not latched like SC FAULT, and goes inactive as soon as the over current condition stops.

## PW-85010P5, PW-85030P6 AND PW-85075P6

### I/O AND OPERATION

PW-85010P6, PW-85030P6 and PW-85075P6 modules can be added to a motor drive to provide overvoltage protection capa-

bility. The following section describes the PW-85010P6, PW-85030P6 and PW-85075P6 modules and its features.

### REGEN\_STATUS (OUTPUT)

The REGEN\_STATUS pin is referenced to VBUS-, and indicates the state of the regen clamp switch (H = on, L = off). An external optoisolator input can be connected between REGEN\_STATUS and VBUS- to translate this status to logic circuits if desired. The REGEN\_STATUS output is connected to the overvoltage amp through a 5kΩ resistor. When the regen clamp switch is active (inactive), the overvoltage amp sources +15V (0V) through the 5KΩ resistor. (see FIGURE 1C).

### REGEN\_CLAMP (OUTPUT) (REF. R20 ON FIGURES 11 AND 12)

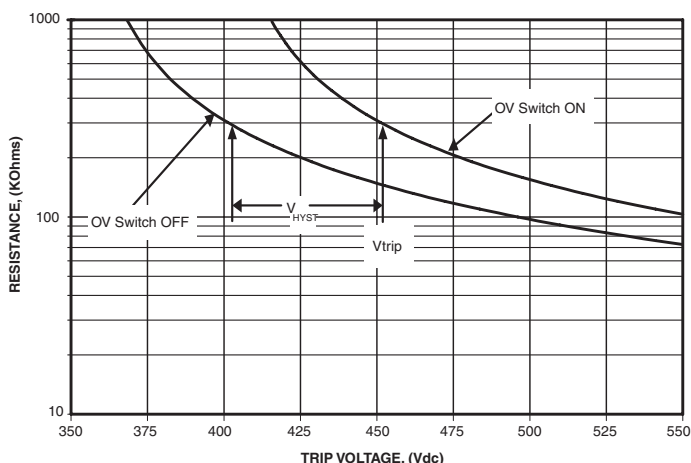
An external load dump resistor is connected between REGEN\_CLAMP and VBUS+. When VBUS+ reaches the overvoltage trip level set by the OV\_ADJ, the internal clamp circuit will apply the load dump resistor from VBUS+ to the VBUS-, thereby dissipating the regenerative energy of the bus into the external resistor.

### OV\_ADJ (INPUT)

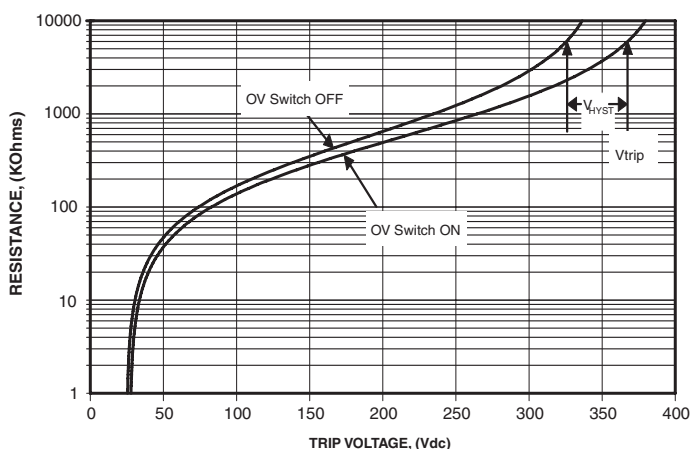
The PW-85010P6, PW-85030P6 and PW-85075P6 modules are internally set for a trip voltage of 400V. The trip point can be adjusted to a higher or lower voltage by connecting an external overvoltage adjust resistor ROV\_ADJ (Ref. R21 on FIGURES 11 and 12).

To set the overvoltage trip point to a voltage above 400 volts connect ROV\_ADJ between the OV\_ADJ and OV\_ADJ\_HIGH pins. To set the OV trip point to a voltage below 400 volts connect

## PW-8X075P6, PW-8X030P6 AND PW-8X010P6 TYPICAL OVERVOLTAGE TRIP VS. OV ADJUST SETTINGS



**FIGURE 5A. EXTERNAL OV ADJUST RESISTOR CONNECTED TO OV\_ADJ\_HIGH**



**FIGURE 5B. EXTERNAL OV ADJUST RESISTOR CONNECTED TO OV\_ADJ\_LOW**

ROV\_ADJ between the OV\_ADJ and OV\_ADJ\_LOW pins. The value of ROV\_ADJ for voltages above (below) 400 volts should be selected based upon FIGURE 5A (5B).

## POWER DISSIPATION

There are three major contributors to power dissipation in the motor drive: conduction losses, switching losses, and flyback diode losses. Consider the following arbitrary operating conditions for the 2 quadrant example using the PW-8X075.

$V_{BUS} = V_{CE} = +200V$   
 $f_{PWM} = 10kHz$   
 duty cycle = 50% ( $t_{on} = 50\mu s$ ;  $t_{off} = 50\mu s$ )  
 $I_O = I_C = 40A$ , Module Output Current (see FIGURE 6)  
 during toff,  $I_f = I_O$

The power dissipation of the 2 quadrant example circuit shown in FIGURE 6 can now be calculated using information from the data sheet as follows:

### Q1 - Transistor data (Output Stage)

$T_{J\ MAX} = 150\ ^\circ C$  (TABLE 2)  
 $\theta_{JC.IGBT} = 0.55^\circ C/W$  (TABLE 2)  
 $V_{CE(SAT)} = 2.2V$   
 $E_{ON} (50A, 270V) = 1.5\ mJ$  (TABLE 2)  
 $E_{OFF} (50A, 270V) = 2.7\ mJ$  (TABLE 2)

### CR1 - Flyback diode data

$T_{J\ MAX} = 150\ ^\circ C$   
 $\theta_{JC.diode} = 0.87^\circ C/W$  (TABLE 2)  
 $V_F(avg) = 1.7V$

### 1. Q1 Transistor Conduction Losses (Pc)

$P_C = I_C \times V_{CE(SAT)} \times \text{duty cycle}$   
 $P_C = 40A \times 2.2 \times 50\%$   
 $P_C = 40A \times 2.2 \times 0.5$   
 $P_C = 44W$

### 2. Q1 Transistor Switching Losses (Ps)

$P_S = [E_{ON} (\text{scaled}) + E_{OFF} (\text{scaled})] \times f_{PWM}$   
 Note:  $E_{ON/OFF} (\text{scaled})$  from conditions in TABLE 2.  
 $E_{ON} (\text{scaled}) = (E_{ON} @ 50A, 270V) \times (V_{BUS} / 270V) \times (I_O / 50A)$   
 $E_{ON} (\text{scaled}) = [(1.5mJ) \times (200V / 270V) \times (40A / 50A)]$   
 $E_{ON} (\text{scaled}) = 0.88\ mJ$

$E_{OFF}(\text{scaled}) = [(E_{OFF} @ 50A, 270V) \times (V_{BUS}/270V) \times (I_O/50A)]$   
 $E_{OFF}(\text{scaled}) = [(2.7\ mJ) \times (200V/270V) \times (40A/50A)]$   
 $E_{OFF}(\text{scaled}) = 1.6\ mJ$

$P_S = (0.88\ mJ + 1.6\ mJ) \times 10kHz$   
 $P_S = 24.8W$

### 3. CR1 Flyback Diode Losses (Pd)

$P_d = I_C \times V_F(avg) \times [1 - \text{duty cycle}]$   
 $P_d = 40A \times 1.7V \times [1 - 50\%]$   
 $P_d = 40A \times 1.7V \times [1 - 0.5]$   
 $P_d = 40A \times 1.7V \times 0.5$   
 $P_d = 34W$

### 4. Q1 Transistor Power Dissipation (Pt)

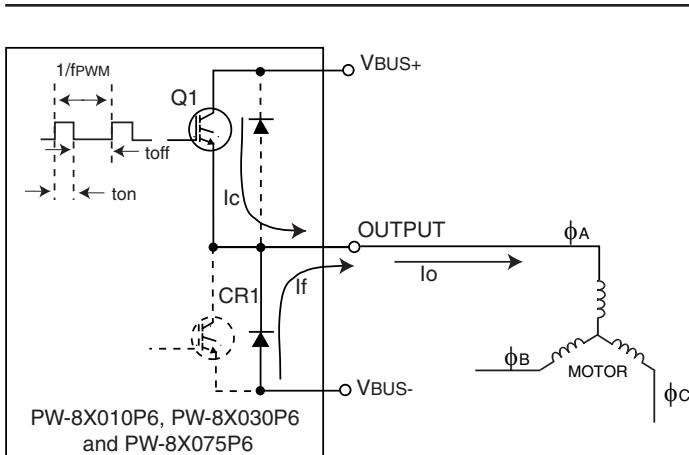
$P_T = P_C + P_S$   
 $P_T = 44W + 24.8W$   
 $P_T = 68.8W$

### 5. Maximum Allowed Module Case Temperature

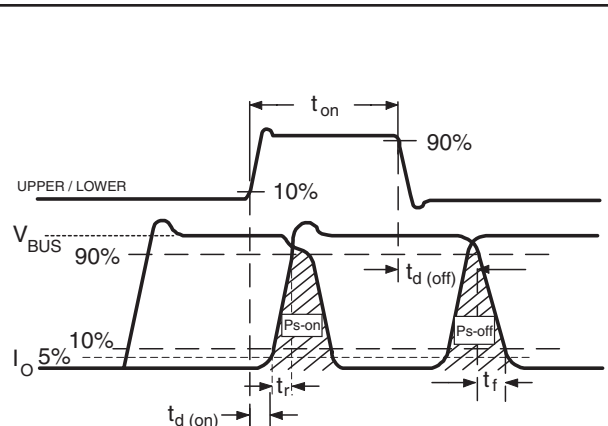
$T_{CASE.ALLOWED.IGBT} = T_{jmax} - \theta_{jc.IGBT} \times P_T$   
 $T_{CASE.ALLOWED.IGBT} = 150^\circ C - [(0.55^\circ C/W) \times (68.8W)]$   
 $T_{CASE.ALLOWED.IGBT} = 112^\circ C$

$T_{CASE.ALLOWED.diode} = T_{jmax} - \theta_{jc.diode} \times P_d$   
 $T_{CASE.ALLOWED.diode} = 150^\circ C - [(0.87^\circ C/W) \times (34W)]$   
 $T_{CASE.ALLOWED.diode} = 120^\circ C$

Maximum allowed case temperature for the module will be the lesser of the allowed diode and allowed IGBT case tempera-



**FIGURE 6. 2 QUADRANT POWER DISSIPATION CIRCUIT**



**FIGURE 7. OUTPUT CHARACTERISTICS**

TABLE 6. PW-8X010P6, PW-8X030P6 AND PW-8X075P6 TRUTH TABLE					
UPPER	LOWER	DISABLE/ RESET	SLEEP- MODE	SC-FAULT	OUT
0	0	X	X	X	Z
1	0	1	0	1	VBUS+
0	1	1	0	1	VBUS-
1	1	X	X	X	Z
1	0	1	0	0	*
0	1	1	0	0	*
X	X	0	X	X	Z
X	X	X	1	X	Z

X = Indicates that this input is irrelevant.

Z = High Impedance (off).

\* = Fault will disable the transistor that caused the fault.  
The output state could be Z or ON.

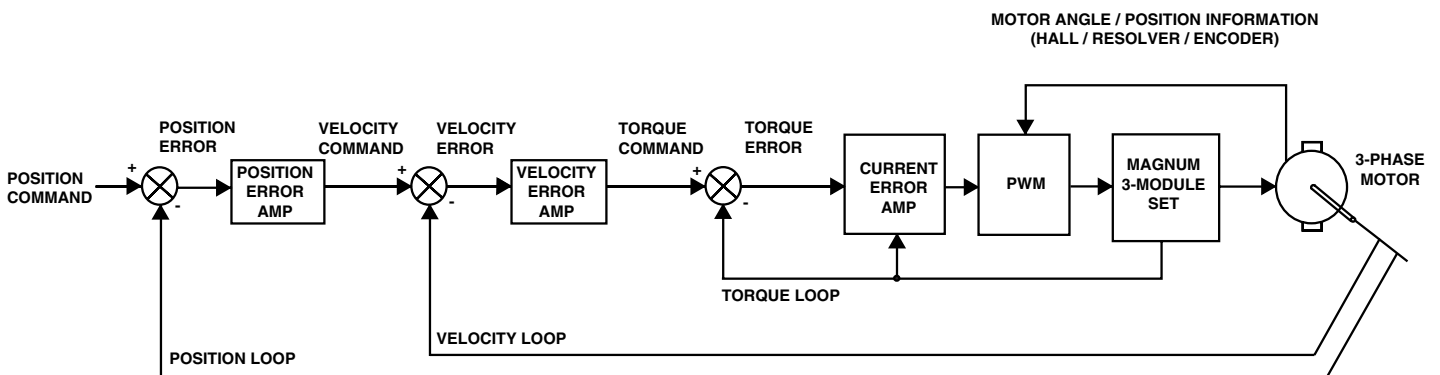


FIGURE 8. TYPICAL POSITION, VELOCITY AND TORQUE CONTROL LOOP

## APPLICATIONS

### POSITION OR VELOCITY CONTROL USING DSP

FIGURE 11 shows an example of position and/or velocity control hook-up with inner torque loop using the Digital Signal Processor (DSP) for motor control. Using software, the DSP can be implemented with one of several motor control algorithms such as FOC (Field Oriented Control) with SVM (Space Vector Modulation).

### TORQUE CONTROL USING UC2625 MOTOR CONTROLLER

FIGURE 12 shows an example of torque control loop with regenerative clamp protection using a UC2625, two PW-84010P6, PW-84030P6 or PW-84075P6 modules, and one PW-85010P6, PW-85030P6 or PW-85075P6 module. The two PW-84010P6, PW-84030P6 or PW-84075P6 modules ( $\frac{1}{2}$  bridge with current sense) sense the current in motor phase B and C. VIRSENSE pins on each of the PW-84010P6, PW-84030P6 or PW-84075P6 modules are connected to the decommutation circuit (shown in FIGURE 14) to produce bipolar output voltage that is compared to the torque commanded input to produce an error signal. The UC2625 uses this error signal to regulate the output current (or torque) by controlling the duty cycle of the output transistors. The gain of the current decommutation circuit shown in FIGURE 14 has been selected to accommodate a  $\pm 10V$  command input voltage.

For the case when a resolver is available instead of Hall-effect devices, the circuit shown in FIGURE 13 converts the resolver (sin and cos) signals to Hall signals which can be used to commutate the output transistors.

### HALL SIGNAL COMMUTATION

The hall signals HAB, HBC, HCA are logic signals from the motor Hall-effect sensors. The UC2625 uses a phasing convention referred to as 120 degree spacing; that is, the output of HAB is in phase with motor back EMF voltage  $V_{AB}$ , the output of HBC is in phase with motor back EMF voltage  $V_{BC}$ , and the output of HCA is in phase with motor back EMF voltage  $V_{CA}$ . Logic "1" (or HIGH) is defined by an input greater than 2.4Vdc or an open circuit to the controller; Logic "0" (or LOW) is defined as any Hall voltage input less than 0.8Vdc.

The UC2625 will operate with Hall phasing of  $60^\circ$  or  $120^\circ$  electrical spacing. If  $60^\circ$  commutation is used, then the output of HCA must be inverted as shown in FIGURES 9 and 10. In FIGURE 9 the Hall sensor outputs are shown with the corresponding back EMF voltage they are in phase with.

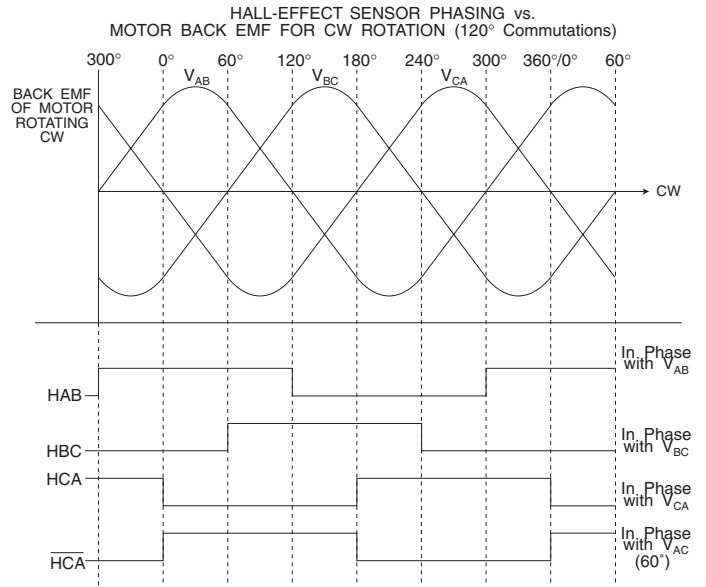


FIGURE 9. HALL PHASING

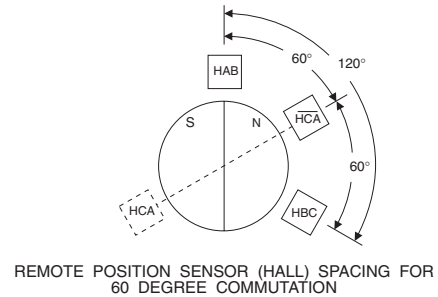
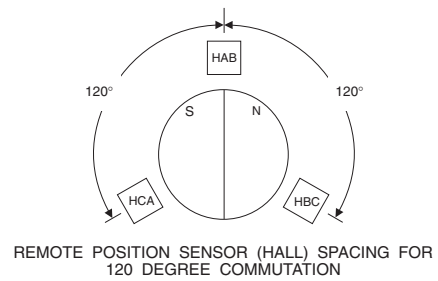
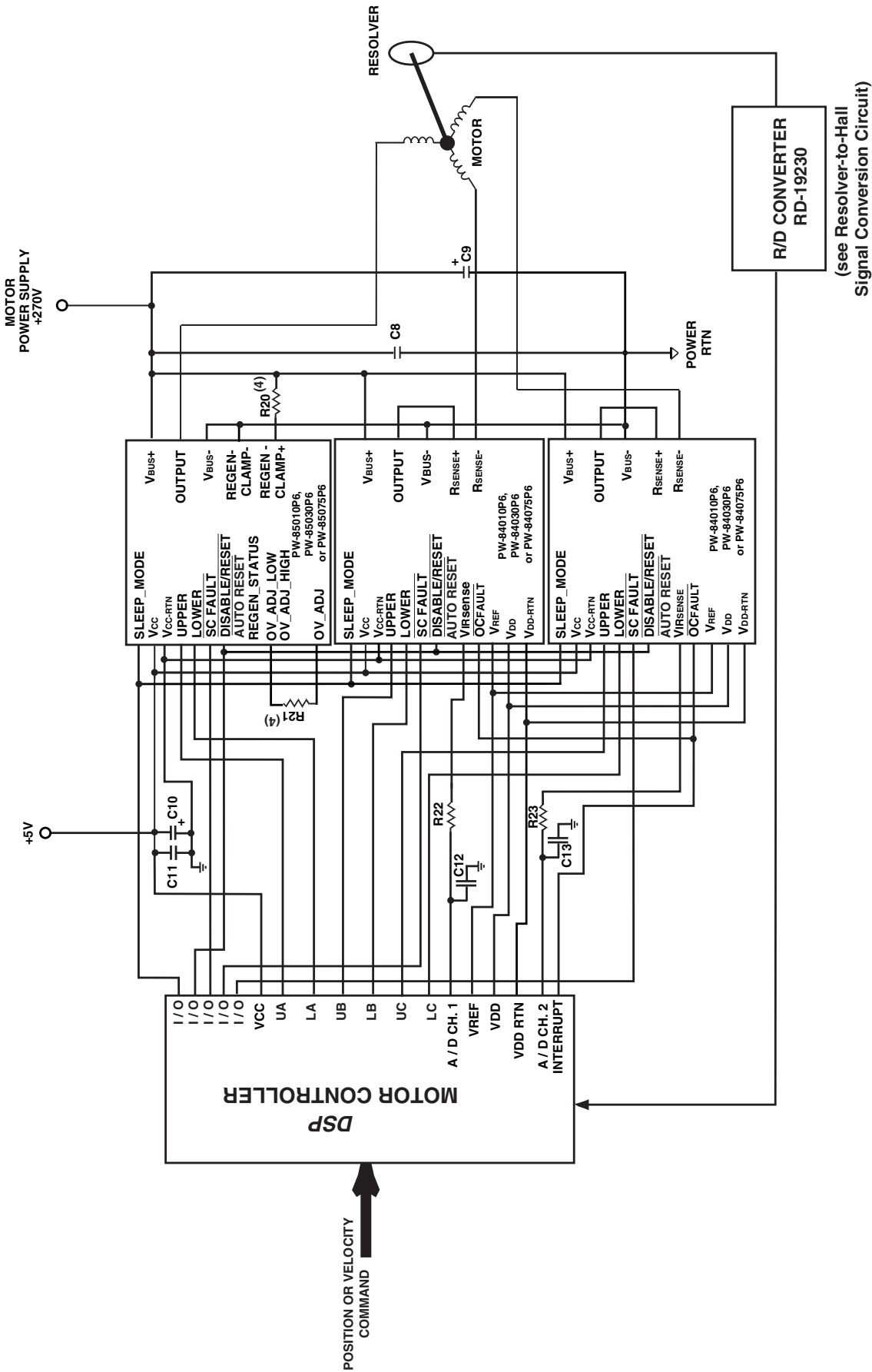


FIGURE 10. HALL SENSOR SPACING

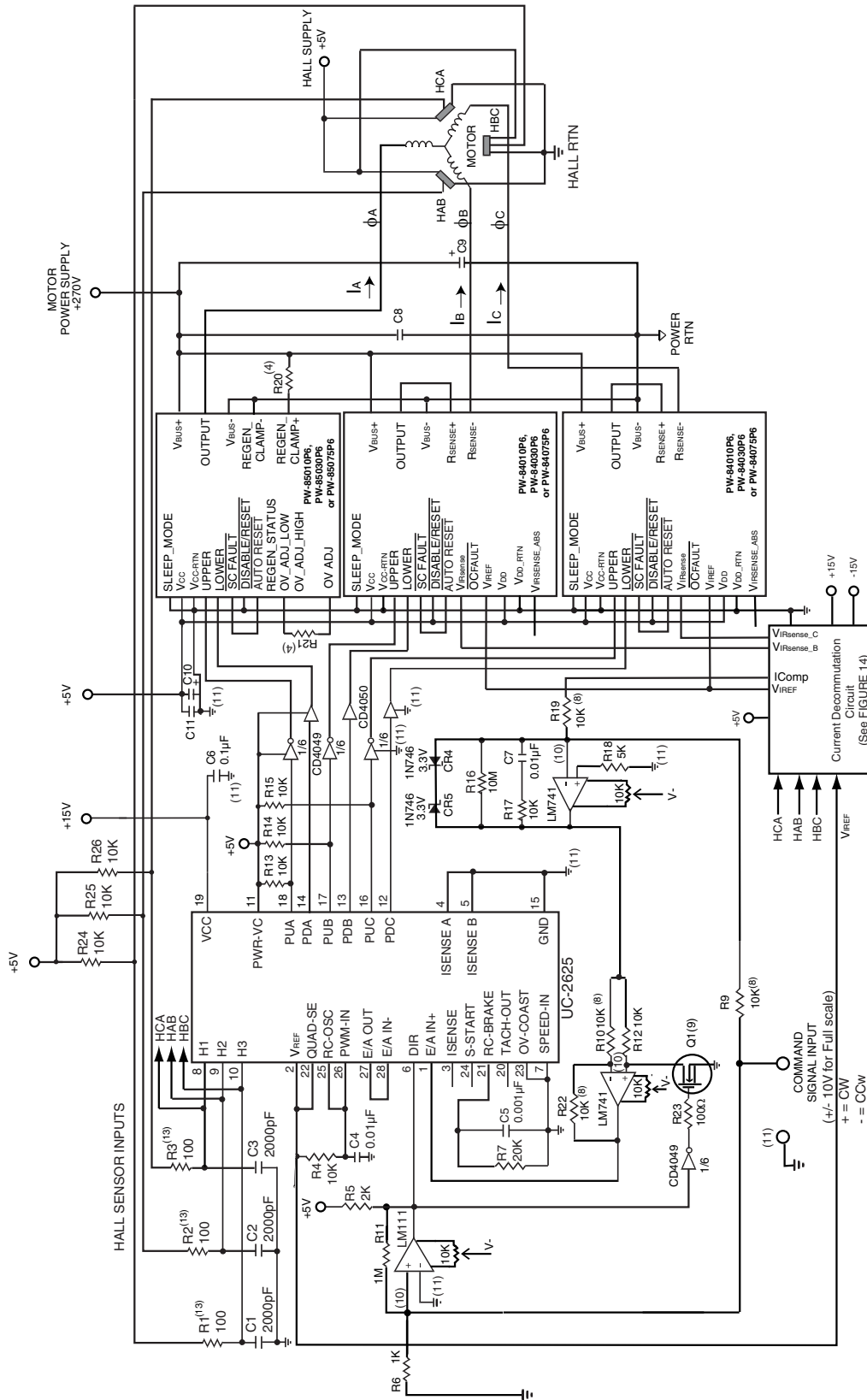


NOTES:

1. C8 is a ceramic capacitor and should be selected per DDC Application Note AN/H-7, PW-82351 Motor Drive Power Supply, equation 1.
2. C9 is an electrolytic capacitor and should be selected per DDC Application Note AN/H-7, PW-82351 Motor Drive Power Supply, equation 1.
3. C10 is 22  $\mu$ F, 15 V electrolytic capacitor. C11 is 0.1  $\mu$ F, 50 V ceramic capacitor.
4. Resistance and power of R20 (Load dump resistor), and R21 (OV Adjust resistor) is application specific. (See OV Adjust and Regen description for details)

**FIGURE 11. PW-8X010P6, PW-8X030P6 AND PW-8X075P6 POSITION OR VELOCITY HOOK-UP USING DSP MOTOR CONTROLLER**





NOTES:

1. C8 is a ceramic capacitor and should be selected per DDC Application Note AN/H-7, Magnum Motor Drive Power Supply Capacitor Selection.
2. C9 is an electrolytic capacitor and should be selected per DDC Application Note AN/H-7, Magnum Motor Drive Power Supply Capacitor Selection.
3. C10 is 22  $\mu$ F, 15 V electrolytic capacitor. C11 is 0.1  $\mu$ F, 50 V ceramic capacitor.
4. Resistance and power of R20 (Load dump resistor), and R21 (OV Adjust resistor) is application specific. (See OV Adjust and Regen description for details)
5. All resistors have a tolerance of  $\pm 10\%$ , unless otherwise specified.
6. The CD4050 converts the +15V logic signal from the UC-2625, and converts it to a +5V logic signal.
7. The CD4049 inverts the +15V logic signal from the UC-2625, and converts it to a +5V logic signal.
8. Q1 can be either IRLML2402 or IRLMU014 or IRLD014.
9. Q1 can be either IRLML2402 or IRLMU014 or IRLD014.
10. These high impedance inputs and summing junctions of the operational amplifiers are highly sensitive to noise.
11. These grounds should be closely tied together to reduce ground noise effect.
12. Connect Hall sensor inputs to motor shaft position sensors that are 120 electrical degrees apart. Motors with 60 electrical degree position sensor coding can be used if one of the position sensor signals are inverted (See FIGURES 9 and 10).
13. May need to increase resistance to reduce excessive noise.

FIGURE 12. PW-8X010P6, PW-8X030P6 AND PW-8X075P6 TORQUE HOOK-UP USING UC-2625 MOTOR CONTROLLER

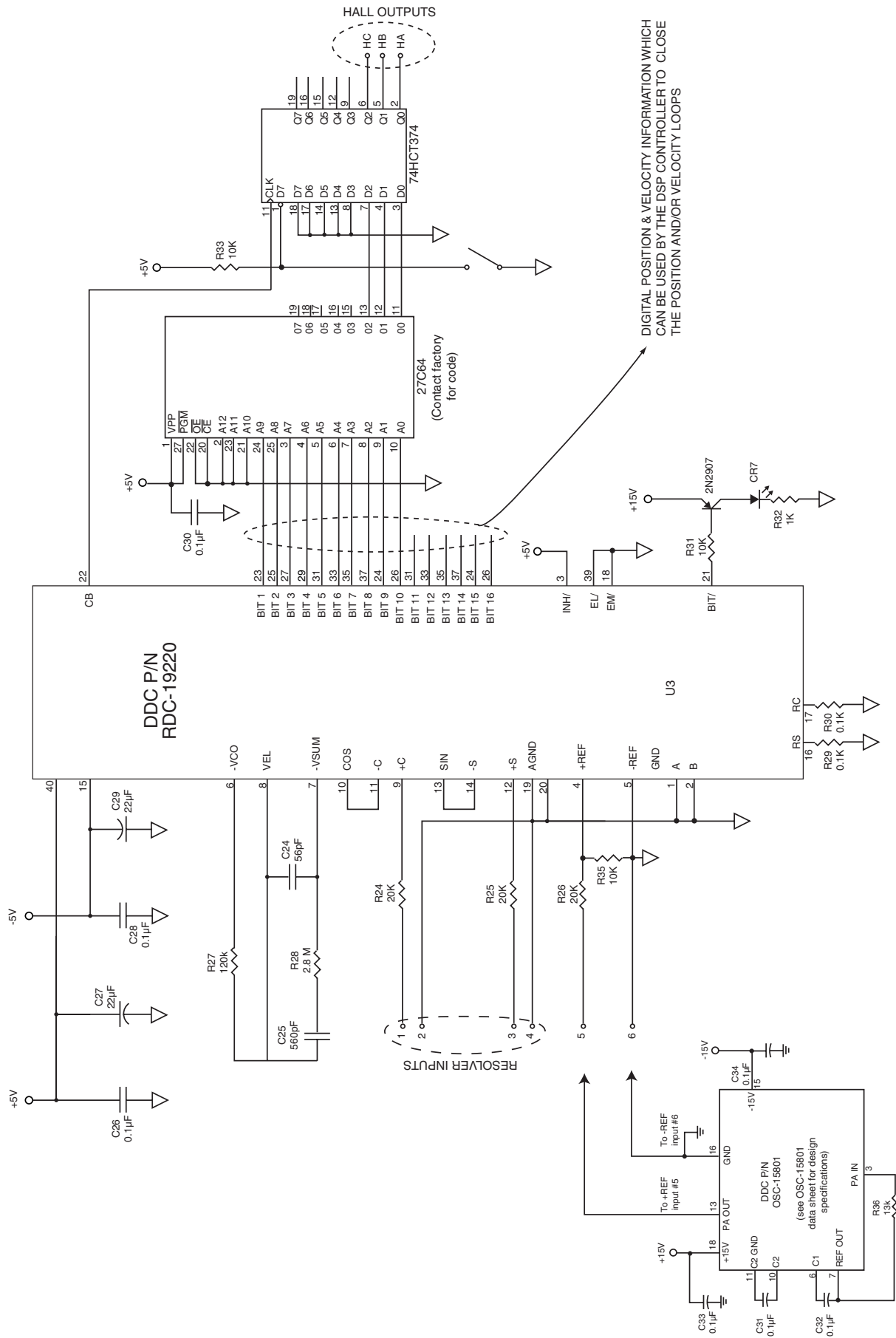
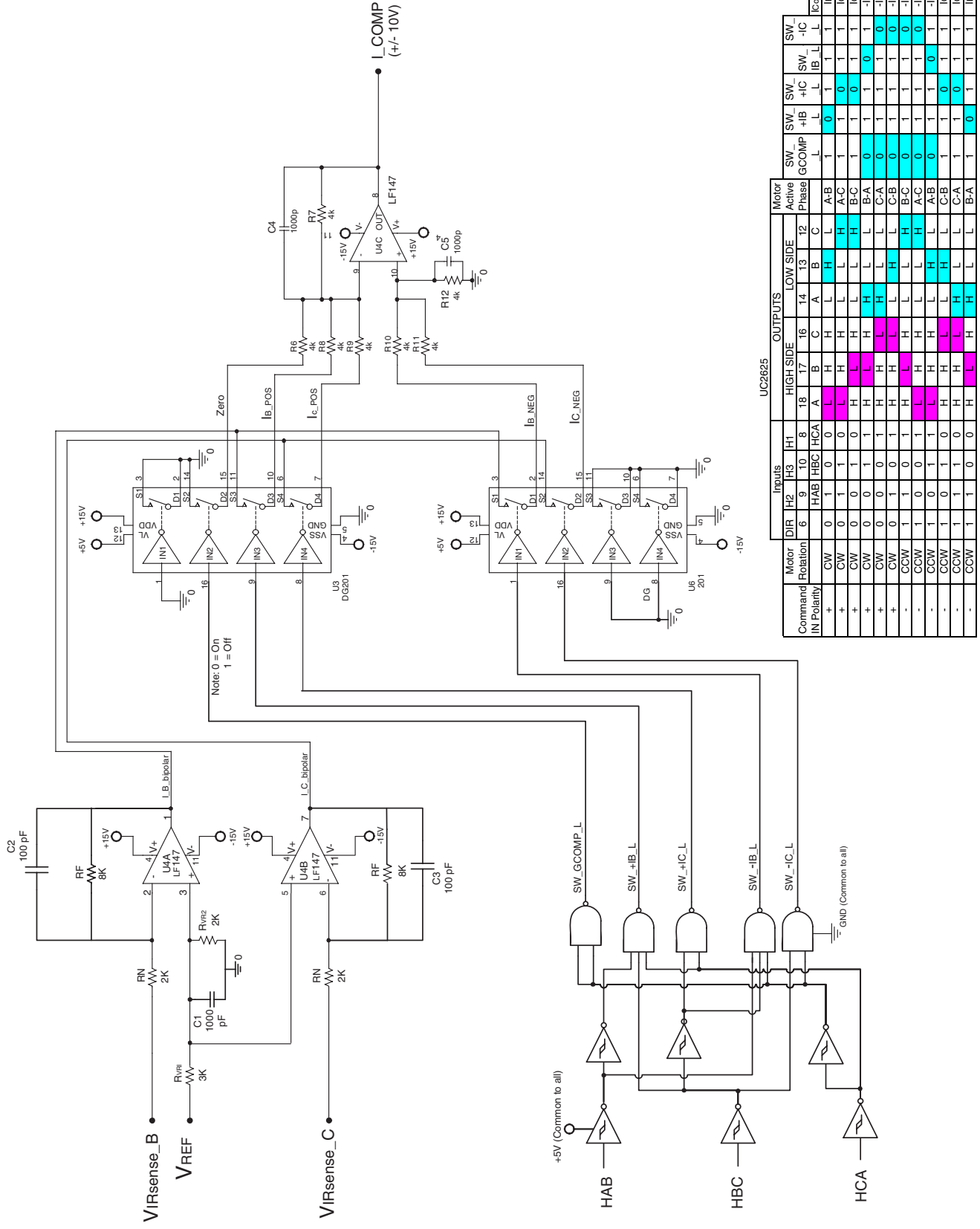
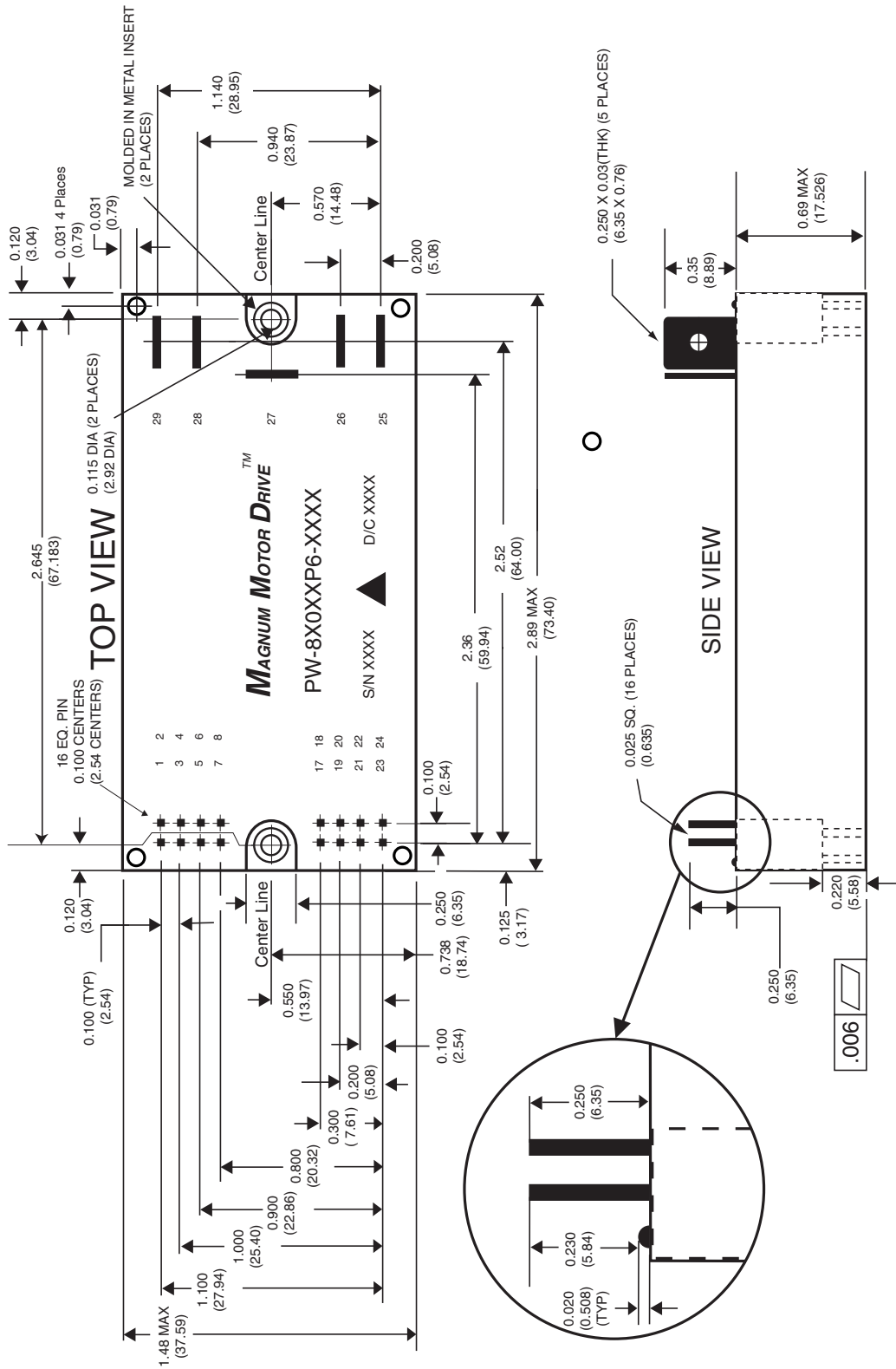


FIGURE 13. RESOLVER TO HALL SIGNAL CONVERSION CIRCUIT



Command IN Polarity	Motor Rotation	DIR			H1			UC2625						Motor Active Phase			SW		
		6	9	10	8	18	17	16	HIGH SIDE			LOW SIDE			SW <sub>-</sub> +IB	SW <sub>-</sub> +IC	SW <sub>-</sub> -IC		
		HAB	HBC	HCA	A	B	C	A	B	C	A	B	C	A	B	C	L	L	L
+	CW	0	1	0	0	L	H	H	L	L	L	H	H	L	L	L	0	1	1
+	CW	0	0	1	0	L	L	H	L	L	L	L	L	L	L	L	0	1	1
+	CW	0	0	0	1	0	0	1	H	L	L	L	L	L	L	L	0	1	1
+	CW	0	0	0	0	1	0	0	1	H	L	L	L	L	L	L	0	1	1
-	CCW	1	0	0	1	L	H	L	L	L	L	L	L	L	L	L	0	1	1
-	CCW	1	0	1	0	L	L	H	L	L	L	L	L	L	L	L	0	1	1
-	CCW	1	0	1	1	L	L	L	L	L	L	L	L	L	L	L	0	1	1
-	CCW	1	1	0	0	H	H	L	L	L	L	L	L	L	L	L	0	1	1
-	CCW	1	1	0	1	H	H	L	L	L	L	L	L	L	L	L	0	1	1
-	CCW	1	1	1	0	H	H	L	L	L	L	L	L	L	L	L	0	1	1
-	CCW	1	1	1	1	H	H	L	L	L	L	L	L	L	L	L	0	1	1

FIGURE 14. CURRENT SCALING AND DECOMMUTATION CIRCUIT



NOTES:  
 1. Dimensions are in inches (mm).  
 MOUNTING CONSIDERATIONS:  
 For 2 or more modules, minimum spacing center line to center line - 1.5 inches (38.1 mm)

**FIGURE 15. PW-8X010P6, PW-8X030P6, AND PW-8X075P6 OUTLINE**

**TABLE 7: PIN ASSIGNMENTS**

PIN #	FUNCTIONS DESCRIPTION		
	PW-83010P6 PW-83030P6 PW-83075P6	PW-84010P6 PW-84030P6 PW-84075P6	PW-85010P6 PW-85030P6 PW-85075P6
<b>CONTROL PINS</b>			
1	$\overline{\text{DISABLE}} / \overline{\text{RESET}}$	$\overline{\text{DISABLE}} / \overline{\text{RESET}}$	$\overline{\text{DISABLE}} / \overline{\text{RESET}}$
2	$V_{\text{CC}}$	$V_{\text{CC}}$	$V_{\text{CC}}$
3	UPPER	UPPER	UPPER
4	$V_{\text{CC-RTN}}$	$V_{\text{CC-RTN}}$	$V_{\text{CC-RTN}}$
5	LOWER	LOWER	LOWER
6	SLEEP_MODE	SLEEP_MODE	SLEEP_MODE
7	$\overline{\text{SC FAULT}}$	$\overline{\text{SC FAULT}}$	$\overline{\text{SC FAULT}}$
8	$\overline{\text{AUTO RESET}}$	$\overline{\text{AUTO RESET}}$	$\overline{\text{AUTO RESET}}$
17	N/C	$V_{\text{REF}}$	OV_ADJ_HIGH (1) (2)
18	N/C	$V_{\text{IRSENSE}}$	REGEN_STATUS
19	N/C	$V_{\text{IRSENSE\_ABS}}$	N/C
20	N/C	$V_{\text{DD}}$	OV_ADJ
21	N/C	$V_{\text{DD-RTN}}$	N/C
22	N/C	$\overline{\text{OC FAULT}}$	OV_ADJ_LOW (1) (3)
23	N/C	N/C	N/C
24	N/C	N/C	N/C
<b>POWER PINS</b>			
25	N/C	RSENSE -	REGEN_CLAMP+
26	N/C	RSENSE+	REGEN_CLAMP-
27	$V_{\text{BUS+}}$	$V_{\text{BUS+}}$	$V_{\text{BUS+}}$
28	OUTPUT	OUTPUT	OUTPUT
29	$V_{\text{BUS-}}$	$V_{\text{BUS-}}$	$V_{\text{BUS-}}$

NOTES:

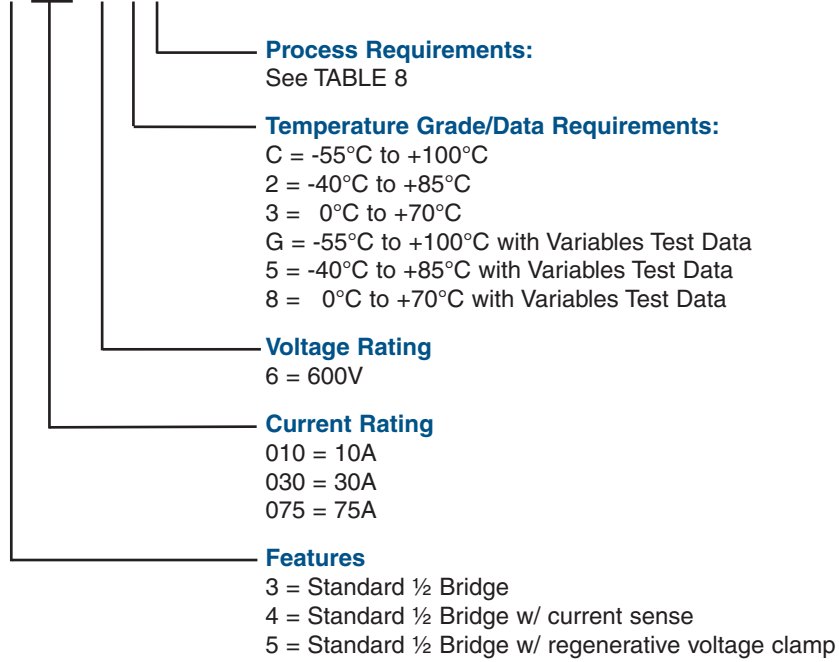
(1) Connection for external OV adjust resistor only.

(2) Caution: VBUS- voltage present on this pin.

(3) Caution: VBUS+ voltage present on this pin.

## ORDERING INFORMATION

PW-8X 0XX P6- X X 0



These products contain tin-lead solder finish as applicable to solder dip requirements.

TABLE 8. DDC PROCESSING - IPC-A-610				
PROCESS	PROCESS REQUIREMENT OPTION			
	1	3	5	7
Burn-In		•		•
Temperature Cycle			•	•

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