

TABLE 1				
DASH NO	CONN TYPE	IMPD (OHMS)	MATERIAL 3	ASSEMBLE PER
-1	PL220	50	1-0442-020	TAI-A118
-2	CJ220		1-0443-020	
-3	PL240		1-0446-020	
-4	CJ240		1-0445-020	
-5	BJ226		1-0472-020	
-6	BJ229	75	1-0473-020	TAI-123
-7	BJ246		1-0046-020	
-8	BJ249		1-0047-020	
-9	UPL220	75	1-0468-020	TAI-D118
-10	UPL240		1-0041-020	
-11	PL223	50	1-0009-020	TAI-A118
-12	UPL223	75	1-0050-020	TAI-D118
-13	PL240S	50	1-0446-020	TAI-A118
-14	UPL240S	75	1-0041-020	TAI-D118
-15	UBJ229		1-0488-020	TAI-123
-16	UCJ220		1-0494-020	TAI-D118
-17	UCJ240		1-0496-020	
-18	UBJ226		1-0489-020	TAI-123
-19	UPLR220		1-0504-020	TAI-221
-20	UPLFF220		1-0517-020	TAI-223
-21	UBJ220		1-0515-020	TAI-D118

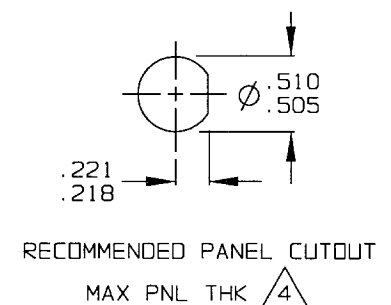
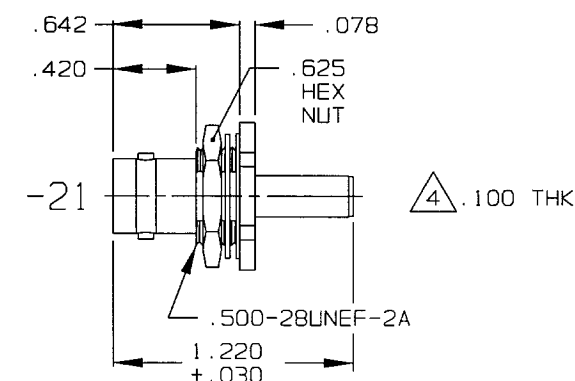
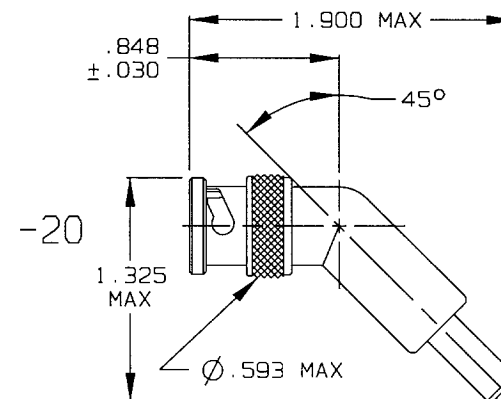
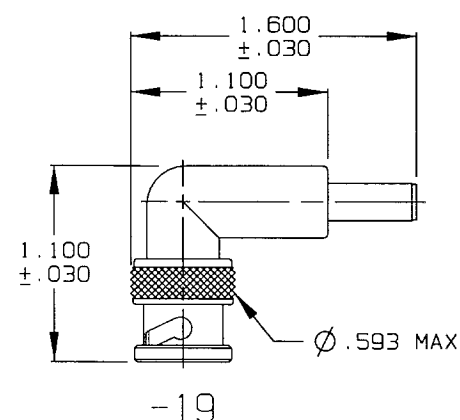
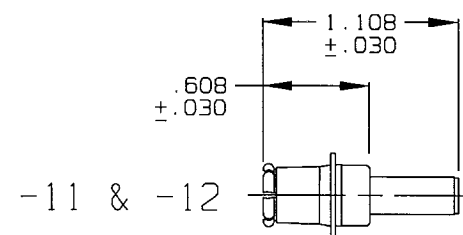
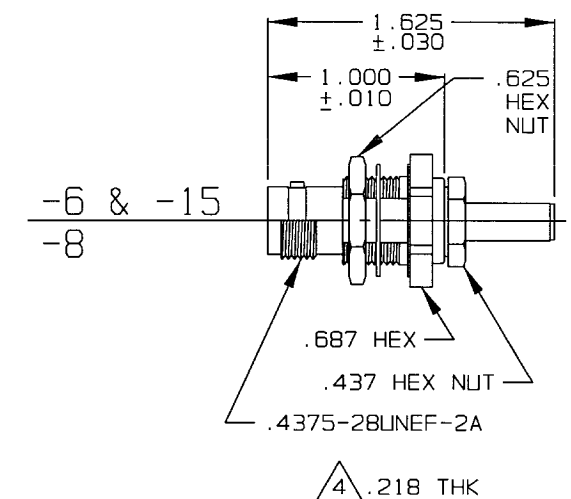
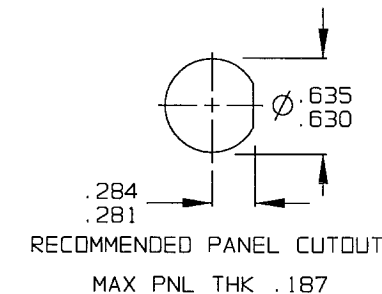
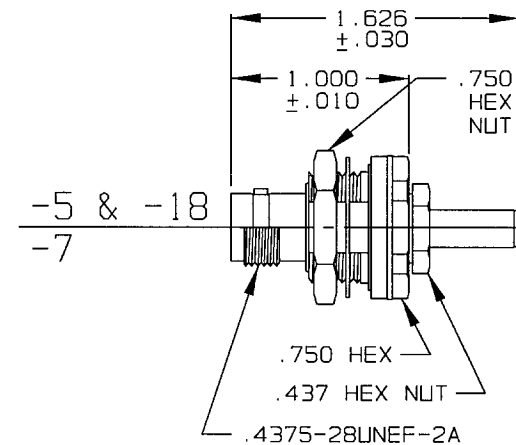
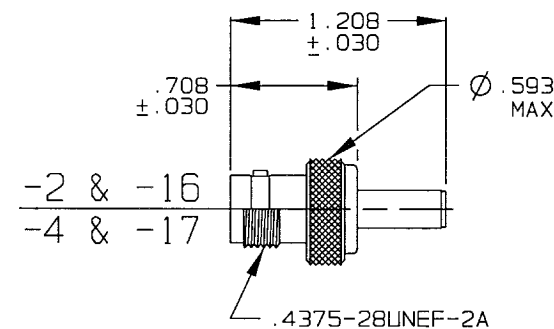
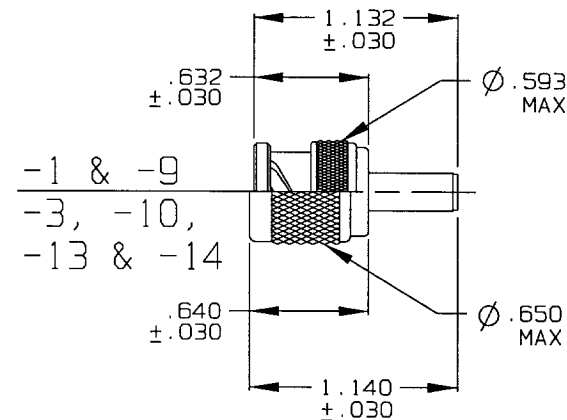
CENTER CONTACT CRIMP TOOLING			
CONTACT TYPE	MILITARY 8 POINT INDENTER	COMMERCIAL HEX	COMMERCIAL 8 POINT INDENTER
50 OHM PIN	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-3 DIE, CLOSURE C (.068 HEX)	N/A
50 OHM SOCKET	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-3 DIE, CLOSURE C (.068 HEX)	N/A
75 OHM PIN	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-3 DIE, CLOSURE D (.042 HEX)	TEI 010-0097 8 PT 010-0098 12 PT
75 OHM SOCKET	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-3 DIE, CLOSURE D (.042 HEX)	TEI 010-0088

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REVISIONS		105-1457	SH/IC
REV	DESCRIPTION	DATE	APPROVED
B	REVISED PER ECD #14077	6-15-01	

CRIMP SLEEVE TOOLING		
CONNECTOR TYPE	MILITARY HEX	COMMERCIAL HEX
50 OR 75 OHM CONNECTORS	M22520/5-01 BASIC TOOL WITH M22520/5-41 DIE, CLOSURE A (.290 HEX)	TEI CT4L BASIC TOOL WITH TEI CD3-3 DIE, CLOSURE B (.290 HEX)

RED INDICATES ORIGINAL



2. EXAMPLE OF COMPLETE PART NO:
105-1457 - 1
BASIC PART NO. DASH NO
(SEE TABLE 1)

1. 50 & 75 OHM FULL CRIMP COAXIAL BNC/TNC CABLE PLUGS/RECEPTACLE/INSULATED & NONINSULATED BULKHEAD MOUNT CABLE RECEPTACLE/PUSH-ON PLUG & 75 OHM BNC/TNC/PUSH-ON FULL CRIMP COAXIAL CABLE PLUG FOR GEPCO CABLE VSD2001TS

3 REPLACE CRIMP SLEEVE 8-1613-19 WITH CRIMP SLEEVE 8-1613-20

INTERPRET DRAWING PER MIL-STD-100 DIMENSIONS ARE IN INCHES AND INCLUDE FINISH THICKNESS UNLESS OTHERWISE SPECIFIED		TOL: UNLESS SPECIFIED .XX .XXX ±.005 .XXXX ANGLES
DRAWN R L	DATE 6/6/01	MATERIAL:
CHECKED 	DATE 6/13/01	FINISH: TFS-1A (NICKEL)
APPROVED 	CAD FILE NO. 105-1457B1	DO NOT SCALE DWG

TROMPETER ELECTRONICS, INC.		TITLE: 220/240 SERIES-VSD2001TS	
SIZE B	CAGE CODE 14949	DRAWING NO. 105-1457	REV. B
SCALE NONE	DATE: 2/26/93	SHEET 1C	