# PME271Y Series Metallized Impregnated Paper, Class Y2, 250 VAC



#### Overview

The PME271Y Series is constructed of multilayer metallized paper encapsulated and impregnated in self-extinguishing material meeting the requirements of UL 94 V–0.

### **Applications**

Typical applications include worldwide use as electromagnetic interference suppressor in all Y2 applications, line-to-earth.

#### **Benefits**

Approvals: ENEC, UL, CSA, CQC
Rated voltage: 250 VAC 50/60 Hz
Capacitance range: 0.001 – 0.1 µF

Lead spacing: 10.2 – 25.4 mm

• Capacitance tolerance: ±20%

Climatic category: 40/100/56/B, IEC 60068–1

Tape and reel packaging in accordance with IEC 60286–2

· RoHS Compliant and lead-free terminations

Operating temperature range of -40°C to +100°C

• 100% screening factory test at 3,000 VDC

Highest possible safety regarding active and passive flammability

- Excellent self-healing properties ensure long life even when subjected to frequent over-voltages
- Good resistance to ionization due to impregnated dielectric
- High dV/dt capability
- Impregnated paper ensures excellent stability and reliability properties, particularly in applications with continuous operation



## **Legacy Part Number System**

PME271	Υ	410	M	R30
Series	Rated Voltage (VAC)	Capacitance Code (pF)	Capacitance Tolerance	Lead and Packaging Code
Y2, Metallized Paper	Y = 250	Digits 2 – 4(3) indicates the first three digits of the capacitance value. First digit indicates the total number of digits in the capacitance value.	M = ±20%	See Ordering Options Table

# **New KEMET Part Number System**

Р	271	Н	Е	102	M	250	Α
Capacitor Class	Series	Lead Spacing (mm)	Size Code	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage (VAC)	Lead and Packaging Code
P = Paper	Y2, Metallized Paper	H = 10.2 Q = 15.2 C = 20.3 E = 25.4	See Dimension Table	First two digits indicate the two most significant digits of the capacitance value in picofarads. The third digit is the number of following zeros.	M = ±20%	250 = 250	See Ordering Options Table

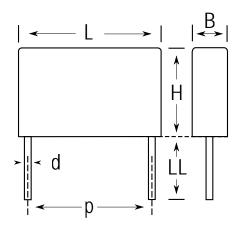


# **Ordering Options Table**

Lead Spacing Nominal (mm)	Type of Leads and Packaging	Lead Length (mm)	KEMET Lead and Packaging Code	Legacy Lead and Packaging Code
	Standard Lead and Packaging Options			
	Bulk (Bag) – Short Leads	6 +0/-1	С	R06
10.2	Bulk (Bag) – Max Length Leads	30 +5/-0	A	R30
10.2	Tape & Reel (Standard Reel)	H <sub>0</sub> = 18.5 +/-0.5	L	R19T0
	Other Lead and Packaging Options			
	Tape & Reel (Large Reel)	H <sub>0</sub> = 18.5 +/-0.5	Р	R19T1
Native 10.2 formed to 7.5	Ammo Pack	H <sub>0</sub> = 16.5 +/-0.5	LAF3	R30XA
	Standard Lead and Packaging Options			
	Bulk (Bag) – Short Leads	6 +0/-1	С	R06
15.2	Bulk (Bag) – Max Length Leads	30 +5/-0	Α .	R30
	Tape & Reel (Standard Reel)	H <sub>0</sub> = 18.5 +/-0.5	L	R19T0
	Other Lead and Packaging Options			
	Tape & Reel (Large Reel)	$H_0 = 18.5 + /-0.5$	Р	R19T1
	Standard Lead and Packaging Options			
	Bulk (Tray) – Short Leads	6 +0/-1	С	R06
20.3	Bulk (Bag) – Max Length Leads	30 +5/-0	А	R30
20.3	Tape & Reel (Standard Reel)	H <sub>0</sub> = 18.5 +/-0.5	L	R19T0
	Other Lead and Packaging Options			
	Tape & Reel (Large Reel)	H <sub>0</sub> = 18.5 +/-0.5	Р	R19T1
	Standard Lead and Packaging Options			
25.4	Bulk (Tray) – Short Leads	6 +0/-1	С	R06
	Bulk (Bag) – Max Length Leads	30 +5/-0	A	R30



### **Dimensions - Millimeters**



	p	В		Н		B H L		L		d
Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	
10.2	+/-0.4	3.9	Maximum	7.5	Maximum	13.5	Maximum	0.6	+/-0.05	
10.2	+/-0.4	4.1	Maximum	8.2	Maximum	13.5	Maximum	0.6	+/-0.05	
10.2	+/-0.4	5.1	Maximum	10.5	Maximum	13.5	Maximum	0.6	+/-0.05	
15.2	+/-0.4	5.2	Maximum	10.5	Maximum	18.5	Maximum	0.8	+/-0.05	
15.2	+/-0.4	5.5	Maximum	11	Maximum	18.5	Maximum	0.8	+/-0.05	
15.2	+/-0.4	7.3	Maximum	13	Maximum	18.5	Maximum	0.8	+/-0.05	
20.3	+/-0.4	7.6	Maximum	14	Maximum	24	Maximum	0.8	+/-0.05	
20.3	+/-0.4	9	Maximum	15	Maximum	24	Maximum	0.8	+/-0.05	
20.3	+/-0.4	11.3	Maximum	16.5	Maximum	24	Maximum	0.8	+/-0.05	
25.4	+/-0.4	12.1	Maximum	19	Maximum	30.5	Maximum	1	+/-0.05	
	1		Note: See Ord	ering Ontions Ta	ble for lead lengt	h (III) antions	ı	I.	Į.	

Note: See Ordering Options Table for lead length (LL) options.



### **Performance Characteristics**

Rated Voltage	250 VAC 50/60 Hz				
Capacitance Range	0.001 – 0.1 μF				
Capacitance Tolerance	±20%				
Temperature Range	-40°C to +100°C				
Climatic Category	40/100/56/B				
Approvals	ENEC, UL, CSA, CQC				
D: : :: E :	Maximum Values at +23°C				
Dissipation Factor	1 kHz	1.3%			
Test Voltage Between Terminals	The 100% screening factory test is carried out at 3,000 VDC. The voltage level is selected to meet the requirements in applicable equipment standards. All electrical characteristics are checked after the test. It is not permitted to repeat this test as there is a risk to damage the capacitor. KEMET is not liable in such case for any failures.				
Inquistion Desistance	Minimum Value Between Terminals				
Insulation Resistance	≥ 12,000 MΩ				
In DC Applications	Recommended voltage ≤ 1,000 VD	С			

### **Environmental Test Data**

Test	IEC Publication	Procedure
Vibration	IEC 60068-2-6 Test Fc	3 directions at 2 hours each 10 – 500 Hz at 0.75 mm or 98 m/s <sup>2</sup>
Bump	IEC 60068-2-29 Test Eb	4,000 bumps at 390 m/s <sup>2</sup>
Solderability	IEC 60068-2-20 Test Ta	Solder globule method
Active Flammability	IEC 60384-14	
Passive Flammability	IEC 60384-14	Needle-flame test
Humidity	IEC 60068-2-3 Test Ca	+40°C and 90 – 95% RH



### **Approvals**

Mark	Specification	File Number		
	EN/IEC 60384-14	SE/0140-27C		
	UL 1283 (250 VAC)	E100117		
c <b>XX</b> us	CSA – C22.2 No. 8 (250 VAC)	E100117		
Cac	CQC	10001043355		

# **Environmental Compliance**

All KEMET EMI capacitors are RoHS Compliant.



# **Table 1 – Ratings & Part Number Reference**

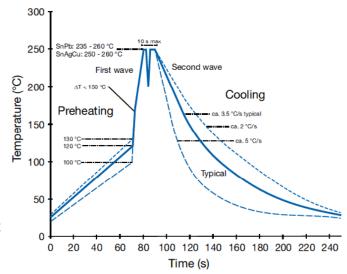
Capacitance Maximu		Maximum Dimensions in mm Lead		f	dV/dt	New KEMET	Legacy Part	
Value (µF)	В	Н	L	Spacing (p)	(MHz)	(V/µs)	Part Number	Number
0.0010	3.9	7.5	13.5	10.2	53	2000	P271HE102M250(1)	PME271Y410M(1)
0.0015	3.9	7.5	13.5	10.2	44	2000	P271HE152M250(1)	PME271Y415M(1)
0.0022	3.9	7.5	13.5	10.2	37	2000	P271HE222M250(1)	PME271Y422M(1)
0.0033	4.1	8.2	13.5	10.2	30	2000	P271HH332M250(1)	PME271Y433M(1)
0.0047	5.1	10.5	13.5	10.2	24	2000	P271HL472M250(1)	PME271Y447M(1)
0.0068	5.2	10.5	18.5	15.2	19	1400	P271QE682M250(1)	PME271Y468M(1)
0.0100	5.2	10.5	18.5	15.2	16	1400	P271QE103M250(1)	PME271Y510M(1)
0.0150	5.5	11.0	18.5	15.2	13	1400	P271QH153M250(1)	PME271Y515M(1)
0.0220	7.3	13.0	18.5	15.2	9.8	1400	P271QM223M250(1)	PME271Y522M(1)
0.0330	7.6	14.0	24.0	20.3	7.0	1000	P271CE333M250(1)	PME271Y533M(1)
0.0470	9.0	15.0	24.0	20.3	6.0	1000	P271CJ473M250(1)	PME271Y547M(1)
0.0680	11.3	16.5	24.0	20.3	4.6	600	P271CP683M250(1)	PME271Y568M(1)
0.1000	12.1	19.0	30.5	25.4	3.9	400	P271EJ104M250(1)	PME271Y610M(1)
Capacitance Value (µF)	B (mm)	H (mm)	L (mm)	Lead Spacing (p)	f <sub>o</sub> (MHz)	dV/dt (V/µs)	New KEMET Part Number	Legacy Part Number

(1) Insert ordering code for lead type and packaging. See Ordering Options Table for available options.



### **Soldering Process**

The implementation of the RoHS Directive has required the use of SnAuCu (SAC) or SnCu alloys as primary solder. These alloys require a higher liquidus temperature (217°C – 221°C) as compared to SnPb eutectic alloy (183°C). Due to the higher pre-heat and wave temperatures, the heat stress to components has increased considerably. Polypropylene capacitors are especially sensitive to soldering temperature due to the relatively low melting point of polypropylene material (160°C – 170°C). As a result, wave soldering can be destructive, especially to mechanically small polypropylene capacitors with lead spacings of 5 –10 mm. For more information, please refer to KEMET's Recommended Soldering Profiles or contact a KEMET representative. IEC Publication 61760–1 Edition 2 may also be consulted for general guidelines.



### **Marking**

- · KEMET's logo
- Series
- Capacitance
- Rated voltage
- Capacitor class
- · Approval marks
- · IEC climatic category
- · Passive flammability class
- · Manufacturing date code
- · SH for self-healing



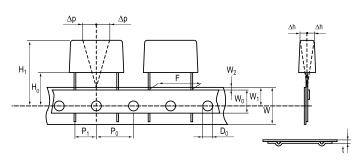
# **Packaging Quantities**

Lead Spacing (mm)	Thickness (mm)	Height (mm)	Length (mm)	Bulk Short Leads	Bulk Long Leads	Standard Reel ø 360 mm	Large Reel ø 500 mm	Ammo Formed
	3.9 7.5 13.5 2000 1000 70		700	1400	800			
10.2	4.1	8.2	13.5	2000	1000	600		780
	5.1	10.5	13.5	1600	800	600	1200	630
			·					
	5.5	12.5	18	1000	500	600		
	6.5	12.5	18	600	400	400		
	7.5	14.5	18	600	400	400		
	8.5	16	18	400	250	400		
45.0	5.2	10.5	18.5	1000	500	600		
15.2	5.5	11	18.5	1000	500	500		
	6	12.5	18.5	600	400	400		
	7.3	13	18.5	600	400	400	800	
	7.8	13.5	18.5	600	400	400		
	8.5	14.3	18.5	500	300	350		
	·		1	· -	·	· -	·	
	7.6	14	24	1500	250	250	500	
20.3	8.4	14	24	1200	200	250	500	
20.5	9	15	24	1500	200	250		
	11.3	16.5	24	1000	150	180	400	
		101	20.5	1000	1-0			
	10.6	16.1	30.5	1000	150			
25.4	10.5	17.3	30.5	1000	100			
20.7	12.1	19	30.5	800	100			
	15.3	22	30.5	600	75			

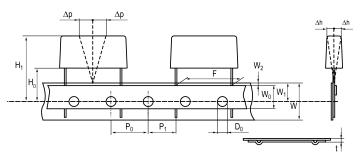


### Lead Taping & Packaging (IEC 60286-2)

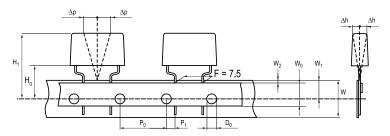
### Lead Spacing 10.2 - 15.2 mm



### Lead Spacing 20.3 - 22.5 mm



### Formed Leads from 10.2 to 7.5 mm



# **Taping Specification**

	Standard IEC 60286-2							
Lead spacing	+6/-0.1	F	Formed 7.5	10.2	15.2	20.3	22.5	F
Carrier tape width	+/-0.5	W	18	18	18	18	18	18+1/-0.5
Hold-down tape width	+/-0.3	$W_0$	9	12	12	12	12	
Position of sprocket hole	+/-0.5	W <sub>1</sub>	9	9	9	9	9	<b>9</b> +0.75/-0.5
Distance between tapes	Maximum	W <sub>2</sub>	3	3	3	3	3	3
Sprocket hole diameter	+/-0.2	D <sub>0</sub>	4	4	4	4	4	4
Feed hole lead spacing	+/-0.3	P <sub>0</sub> <sup>(1)</sup>	12.7(4)	12.7	12.7	12.7	12.7	12.7
Distance lead – feed hole	+/-0.7	P <sub>1</sub>	3.75	7.6	5.1	8.9	5.3	P <sup>1</sup>
Deviation tape – plane	Maximum	Δр	1.3	1.3	1.3	1.3	1.3	1.3
Lateral deviation	Maximum	Δh	2	2	2	2	2	2
Total thickness	+/-0.2	t	0.7	0.7	0.7	0.7	0.9 <sup>MAX</sup>	0.9 <sup>MAX</sup>
Sprocket hole/cap body	Nominal	H <sub>0</sub> <sup>(2)</sup>	18+2/-0	18+2/-0	18+2/-0	18+2/-0	18.5+/-0.5	18+2/-0
Sprocket hole/top of cap body	Maximum	H <sub>1</sub> <sup>(3)</sup>	35	35	35	35	58	58 <sup>MAX</sup>

<sup>(1)</sup> Maximum cumulative feed hole error, 1 mm per 20 parts.

<sup>(2) 16.5</sup> mm available on request.

<sup>(3)</sup> Depending on case size.

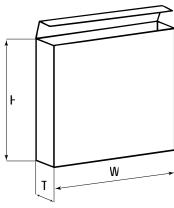
<sup>(4) 15</sup> mm available on request.



# Lead Taping & Packaging (IEC 60286-2) cont'd

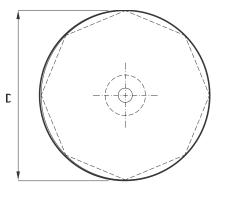
# **Ammo Specifications**

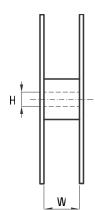
Series	Dimensions (mm)				
Series	Н	W	Т		
R4x, R4x+R, R7x, RSB					
F5A, F5B, F5D	360	340	59		
F6xx, F8xx					
PHExxx, PMExxx, PMRxxx	330	330	50		



# **Reel Specifications**

Carias	Dimensions (mm)					
Series	D	Н	W			
R4x, R4x+R, R7x, RSB	055	00				
F5A, F5B, F5D	355 500	30 25	55 (Max)			
F6xx, F8xx	300	25				
PHExxx, PMExxx, PMRxxx	360 500	30	46 (Max)			





# **Manufacturing Date Code (IEC-60062)**

Y = Year, Z = Month				
Year	Code	Month	Code	
2000	M	January	1	
2001	N	February	2	
2002	Р	March	3	
2003	R	April	4	
2004	S	May	5	
2005	Т	June	6	
2006	U	July	7	
2007	V	August	8	
2008	W	September	9	
2009	X	October	0	
2010	Α	November	N	
2011	В	December	D	
2012	С			
2013	D			
2014	E			
2015	F			
2016	Н			
2017	J			
2018	K			
2019	L			
2020	M			



# **KEMET Corporation World Headquarters**

2835 KEMET Way Simpsonville, SC 29681

Mailing Address: P.O. Box 5928 Greenville, SC 29606

www.kemet.com Tel: 864-963-6300 Fax: 864-963-6521

### **Corporate Offices**

Fort Lauderdale, FL Tel: 954-766-2800

#### **North America**

#### Southeast

Lake Mary, FL Tel: 407-855-8886

#### **Northeast**

Wilmington, MA Tel: 978-658-1663

#### Central

Novi, MI

Tel: 248-994-1030

#### West

Milpitas, CA Tel: 408-433-9950

Mexico

Guadalajara, Jalisco Tel: 52-33-3123-2141

### **Europe**

### Southern Europe

Paris, France Tel: 33-1-4646-1006

Sasso Marconi, Italy Tel: 39-051-939111

#### **Central Europe**

Landsberg, Germany Tel: 49-8191-3350800

Kamen, Germany Tel: 49-2307-438110

### **Northern Europe**

Bishop's Stortford, United Kingdom Tel: 44-1279-460122

Espoo, Finland

Tel: 358-9-5406-5000

#### **Asia**

#### **Northeast Asia**

Hong Kong

Tel: 852-2305-1168

Shenzhen, China Tel: 86-755-2518-1306

Beijing, China

Tel: 86-10-5829-1711

Shanghai, China Tel: 86-21-6447-0707

Taipei, Taiwan Tel: 886-2-27528585

### **Southeast Asia**

Singapore

Tel: 65-6586-1900

Penang, Malaysia Tel: 60-4-6430200

Bangalore, India Tel: 91-806-53-76817

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### Other KEMET Resources

Tools			
Resource	Location		
Configure A Part: CapEdge	http://capacitoredge.kemet.com		
SPICE & FIT Software	http://www.kemet.com/spice		
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask		
Electrolytic LifeCalculator	http://www.kemet.com:8080/elc		

Product Information		
Resource	Location	
Products	http://www.kemet.com/products	
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers	
RoHS Statement	http://www.kemet.com/rohs	
Quality Documents	http://www.kemet.com/qualitydocuments	

Product Request			
Resource	Location		
Sample Request	http://www.kemet.com/sample		
Engineering Kit Request	http://www.kemet.com/kits		

Contact			
Resource	Location		
Website	www.kemet.com		
Contact Us	http://www.kemet.com/contact		
Investor Relations	http://www.kemet.com/ir		
Call Us	1-877-MyKEMET		
Twitter	http://twitter.com/kemetcapacitors		

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Although all product—related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.

