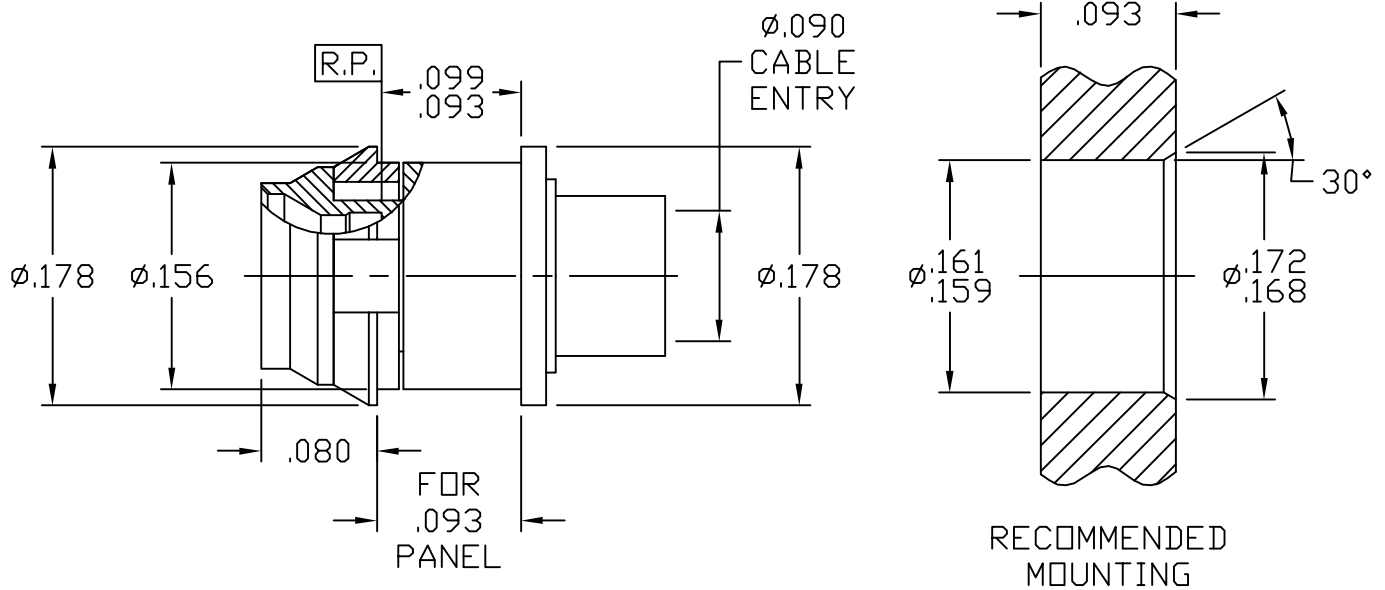


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 328.2 (SMPM MALE DETENT).

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz
VSWR (MAX) *	_____	1.10 + .010 x FGHz
INSERTION LOSS (dB MAX) *	_____	.10 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX VRMS)	_____	170
RF LEAKAGE (MIN. dB DOWN)	_____	-65 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			HAVERHILL, MA 01835
AA	06-1955	8/4/06	DC	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X ° ± 1'0" X ° X' ± 15'	
				DRAWN DC	DATE 8/4/06	TITLE SMPM MALE DETENT, SNAP-IN PANEL MOUNT, DIRECT SOLDER, $\phi.085$ S/R	
				APPROVED DC	DATE 8/4/06		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 3160-8520-6203	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT
MAX AXIAL FORCE _____ N/A
MAX RADIAL TORQUE _____ N/A
CENTER CONTACT AXIAL FORCES
● INSERTION (MAX OUNCES) _____ N/A
● WITHDRAWAL (MIN. OUNCES) _____ N/A
CONNECTOR ENGAGEMENT/DISENGAGEMENT (LBS.) _____ 6.5 MAX ENGAGE, 5.0 MIN. DISENGAGE
CONNECTOR DURABILITY (MIN. CYCLES) _____ 100
RECOMMENDED MATING TORQUE _____ N/A

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO +165° c)
SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

BODY & SLEEVE _____ STAINLESS STEEL PER AMS 5640, TYPE 303, COND. A
CONTACT & RETAINER _____ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY
No. UNS-C17300, TEMPER TD04.
INSULATOR _____ TEFLON PER ASTM D 4894-91.

6. FINISH

BODY _____ PASSIVATE PER AMS QQ-P-35, TYPE 2
SLEEVE _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL per QQ-N-290
(.000150 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)
CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 2.5
(.000100 MIN. THK.) OVER NICKEL per QQ-N-290
(.000050 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)
RETAINER _____ NICKEL per QQ-N-290, CLASS 1
(.000200 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)
INSULATOR _____ N/A