

Current Sensing Thick Film Chip Resistor (RL Series)

■ Scope

– This specification applies to all sizes of rectangular-type fixed chip resistors with Ruthenium-base as material.

■ Features

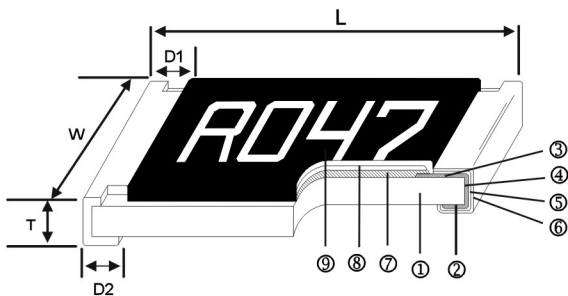
- Low inductance
- Highly reliable multilayer electrode construction
- Higher component and equipment reliability
- Reduced size of final equipment reliability



■ Applications

- Power Management Applications
- Switching Power Supply
- Over Current Protection in Audio Application
- Voltage Regulation Module (VRM)
- DC-DC Converter, Battery Pack, Charger, Adaptor
- Automotive Engine Control
- Disk Driver
- Portable Devices (PDA, Cell Phone)

■ Construction



①	Alumina Substrate	④	Edge Electrode (NiCr)	⑦	Resistor Layer (RuO ₂ /Ag)
②	Bottom Electrode (Ag)	⑤	Barrier Layer (Ni)	⑧	Primary Overcoat (Glass)
③	Top Electrode (Ag-Pd)	⑥	External Electrode (Sn)	⑨	Secondary Overcoat (Epoxy)

■ Dimensions

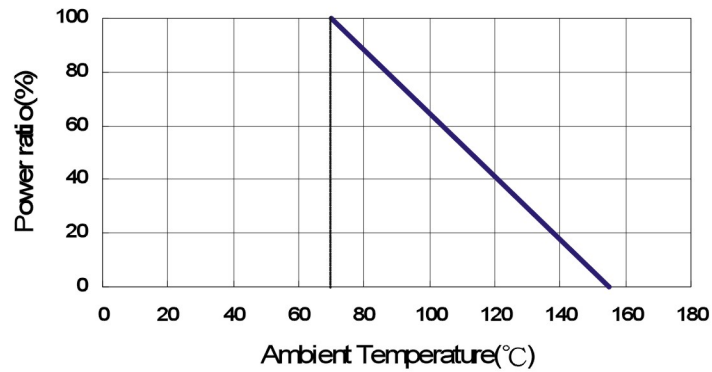
Unit: mm

Type	Size (Inch)	L	W	T	D1	D2	Weight (g) (1000pcs)
RL0402	0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.20±0.10	0.620
RL0603	0603	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20	2.042
RL0805	0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.40±0.20	4.368
RL1206	1206	3.10±0.10	1.55±0.10	0.55±0.10	0.50±0.25	0.50±0.20	8.947
RL1210	1210	3.20±0.20	2.60±0.15	0.55±0.10	0.50±0.25	0.50±0.20	15.959
RL2010	2010	5.00±0.20	2.50±0.15	0.55±0.10	0.60±0.25	0.50±0.20	24.241
RL2512	2512	6.35±0.20	3.20±0.15	0.55±0.10	0.60±0.25	0.50±0.20	39.448

Part Numbering

RL	0603	F	R	-	07	OR01	L
Product Type	Size	Resistance Tolerance	Packaging Type	Temperature Coefficient of resistance	Taping Reel	Resistance	Marking Code
	0201 0402 0603 0805 1206 1210 2010 2512	F: ±1% J: ±5%	R: Paper/PE taping reel K: Embossed taping reel	-: Base on spec	07: 7 inch dia. reel 10: 10 inch dia. reel 13: 13 inch dia. Reel 7W: 7 inch Dia. Reel and 2 x standard power type.	OR1 : 0.1Ω OR47: 0.47Ω	Latter L is system default code for order only.

Derating Curve



Standard Electrical Specifications

Type	Item	Power Rating at 70°C	Operating Temp. Range	Resistance Range (mΩ)		TCR (PPM/°C)
				±1%	±5%	
RL0402		1/16W	-55~+155°C	50 - 99	±800 ±500 ±200	
				100 - 499		
				500 - 976		
RL0603		1/10W	-55~+155°C	20 - 47	±1200 ±800 ±500 ±200	
				50 - 99		
				100 - 499		
RL0805		1/8W	-55~+155°C	500 - 976	±1500 ±1200 ±800 ±500 ±200	
				10 - 18		
				20 - 47		
				50 - 99		
RL1206		1/4W	-55~+155°C	100 - 499	±1500 ±800 ±800 ±200 ±200	
				500 - 976		
				10 - 18		
				20 - 47		
RL1210		1/3W	-55~+155°C	50 - 99	±800 ±800 ±200 ±200	
				100 - 499		
				500 - 976		
				10 - 18		
RL2010		3/4W	-55~+155°C	20 - 47	±800 ±200	
				50 - 99		
RL2512		1W	-55~+155°C	100 - 499	±200	
				500 - 976	±200	

Operating Voltage= $\sqrt{P \cdot R}$

Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$

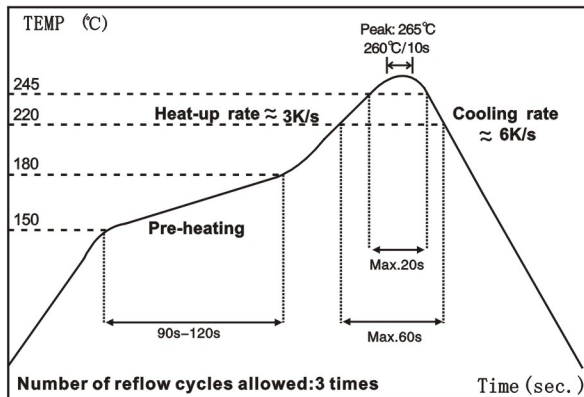
High Power Rating Electrical Specifications

Type	Item	Power Rating at 70 C	e	Resistance Range (mΩ)		TCR (PPM/ C)
				±1%	±5%	
RL0402	1/10W	-55~+155 C	50 - 99 100 - 499 500 - 976	800 500 200		
RL0603	1/8W				20 - 47 50 - 99 100 - 499 500 - 976	1200 800 500 200
RL0805	1/4W					
RL1206	1/3W	-55~+155 C	10 - 18 20 - 47 50 - 99 100 - 499 500 - 976	1500 1200 800 500 200		
RL1210	1/2W					
RL2010	1W					
RL2512	2W					

Operating Voltage= $\sqrt{P \cdot R}$

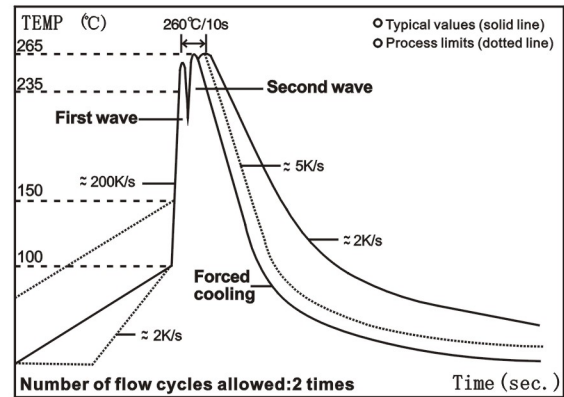
Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$

Soldering Condition



IR Reflow Soldering

- (1) Time of IR reflow soldering at maximum temperature point 260 C : 10s
- (2) Time of wave soldering at maximum temperature point 260 C : 10s
- (3) Time of soldering iron at maximum temperature point 410 C : 5s



Wave Soldering (Flow Soldering)

■ Environmental Characteristics

Item	Requirement		Test Method
	1%	5%	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.		JIS C 5201-1 4.8 IEC 60115-1 4.8 -55°C~+125°C, 25°C is the reference temperature
Short Time Overload	± (1.0%+0.05Ω)	± (2.0%+0.05Ω)	JIS C 5201-1 4.13 IEC 60115-1 4.13 2.5 times RCWV or Max. overload voltage for 5 seconds, 2 seconds for high power series
Insulation Resistance	≥ 10G		JIS C 5201-1 4.6 IEC 60115-1 4.6 Max. overload voltage for 1 minute
Endurance	± (2.0%+0.10Ω)	± (3.0%+0.10Ω)	JIS C 5201-1 4.25 IEC 60115-1 4.25.1 70±2°C, Max. working voltage for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
Damp Heat with Load	± (2.0%+0.10Ω)	± (3.0%+0.10Ω)	JIS C 5201-1 4.24 40±2°C, 90~95% R.H., Max. working voltage for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
Dry Heat	± (1.0%+0.05Ω)	± (1.5%+0.10Ω)	JIS C 5201-1 4.23.2 IEC 60115-1 2.23.2 at +155°C for 1000 hrs
Bending Strength	± (1.0%+0.05Ω)	± (1.0%+0.05Ω)	JIS C 5201-1 4.33 IEC 60115-1 4.33 Bending once for 5 seconds with 3mm 2010, 2512 sizes: 2 mm
Solderability	>95% coverage		JIS C 5201-1 4.17 IEC 60115-1 4.17 245±5°C for 3 seconds
Resistance to Soldering Heat	± (0.5%+0.05Ω)	± (1.0%+0.05Ω)	JIS C 5201-1 4.18 IEC 60115-1 4.18 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover		JIS C 5201-1 4.7 IEC 60115-1 4.7 1.42 times RCWV (RMS) for 1 minute
Leaching	Individual leaching area ≤ 5% Total leaching area ≤ 10%		JIS C 5201-1 4.18 IEC 60068-2-58 8.2.1 260±5°C for 30 seconds
Rapid Change of Temperature	± (0.5%+0.05Ω)	± (1.0%+0.05Ω)	JIS C 5201-1 4.19 IEC 60115-1 4.19 -55°C to +155°C, 5 cycles

■ Storage Temperature: 25±3°C; Humidity < 80%RH