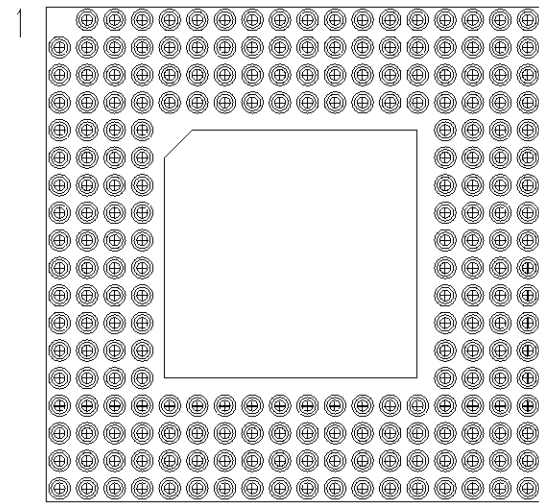


DRAWING NO
C - 210736

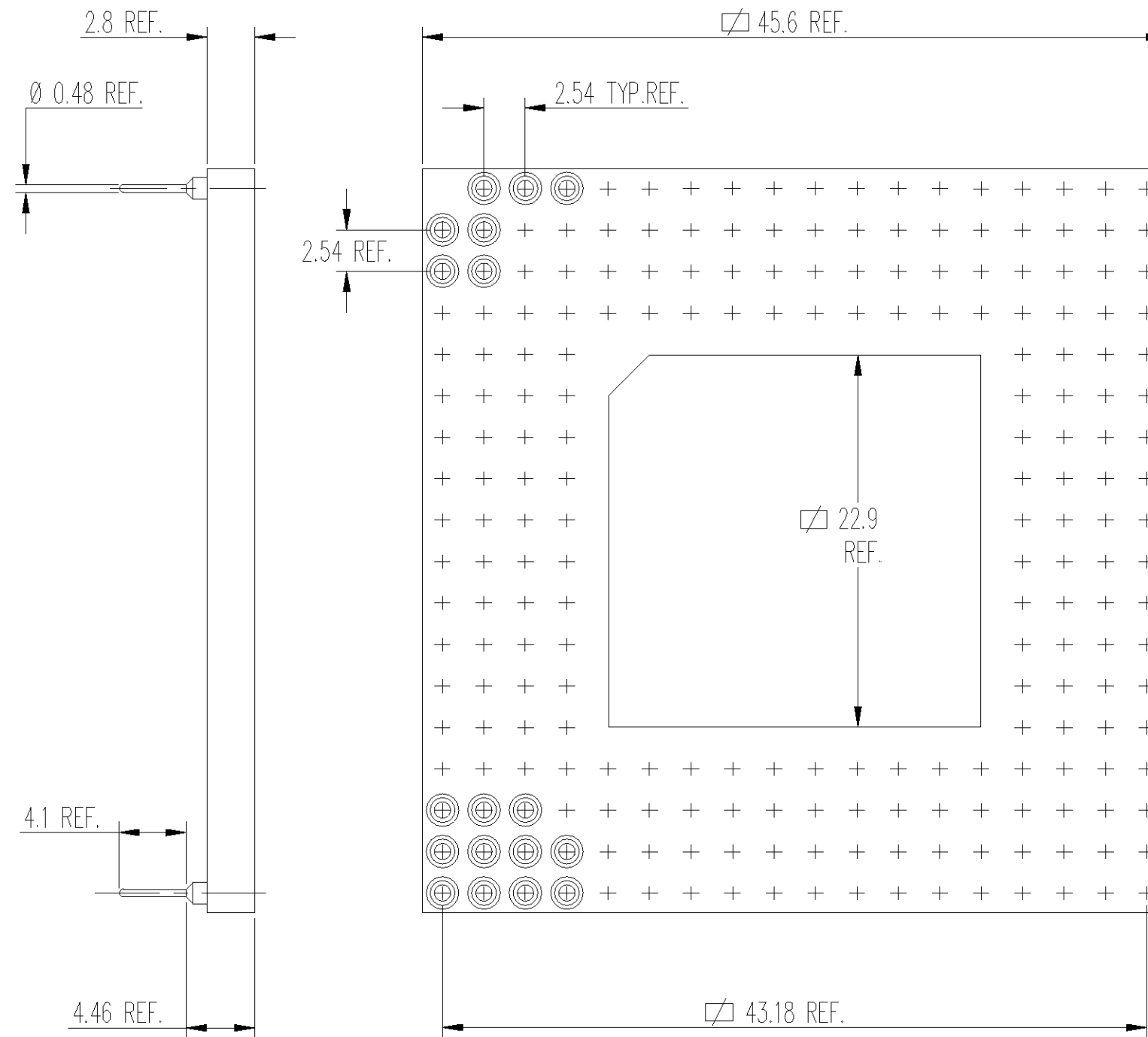


223 positions

NOTE :

1. MATERIAL
 - INSULATOR : GLASSFILLED THERMOPLASTIC POLYESTER
 - SOLDER TAIL SLEEVE : BRASS
 - PRESS-FIT SLEEVE : PHOSPHOR BRONZE
 - CLIP : STAMPED BERYLLIUM COPPER
2. SLEEVE PLATING:
 - PREFIX "0-" AND "2-": 5µm Sn/Pb OVER 2-3µm Ni
 - PREFIX "1-" AND "3-": 0.25µm Au OVER 2-3µm Ni
3. INNER CONTACT PLATING
 - SUFFIX "-1" 0.25µm 18c. Au
 - SUFFIX "-3" 0.75µm 18c. Au
 - SUFFIX "-4" 0.75µm 24c. Au
 - SUFFIX "-5" 5µm MIN. Sn/Pb **
 - SUFFIX "-6" 0.1µm FLASH 24c. Au
 - SUFFIX "-7" 0.60µm 18c. Au
 - ** ONLY WITH PREFIX "0-", "2-"
4. INNER SPRING CONTACT ACCEPT Ø 0.40 TO 0.56
OR RECTANGULAR PIN 0.25 x 0.45
5. INSERTION CHARACTERISTICS:
 - PREFIX "0-" AND "1-": VERY LOW FORCE
 - PREFIX "2-" AND "3-": ULTRA LOW FORCE
6. MECHANICAL DATA WITH A Ø 0.43 TEST PIN :

	VLI	ULI
-MAX. INSERTION FORCE :	0.7N	0.2N
-MIN. EXTRACTION FORCE :	0.1N	0.05N
-MECHANICAL LIFE :	100 CYCLES MIN.	



RECOMMENDED P.C.
BOARD PATTERN

DIMENSIONS	mm					DRAWN S.CHANDEVAVLT 21 JUL 99	THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FUTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM DSM SWITZERLAND.				
						CHECKED A. BOLIS 21 JUL 99					
						APPROVED					
SURFACE TEXTURE						CUSTOMER DRAWING FOR REFERENCE ONLY	NAME				
CONCENTRICITY	0.15						OPEN FRAME PGA 18 x 18, 223 SOCKETS				
PRODUCT SPEC.		P	REV	ECN	DRWN	DATE	APVD				
AMP DSM DECOLLETAGE SA SAINT-MAURICE CH 1890 SAINT-MAURICE (VS)						LOC EK	SCALE 2/1	SIZE A4	DRAWING NO C - 210736	SHEET 1 OF 1	REVISION O

WAS 700-223-18-0-CJ