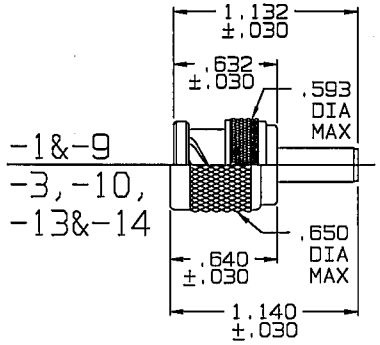
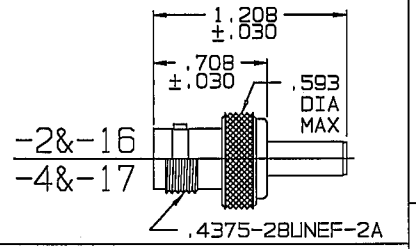
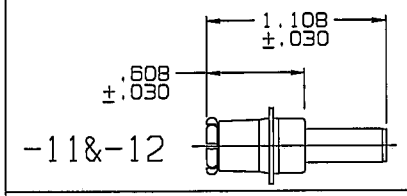
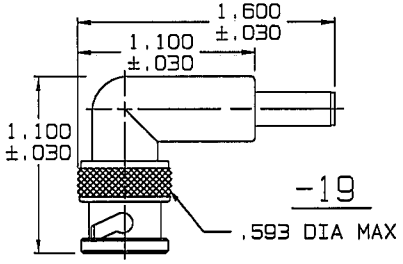
RED INDICATES ORIGINAL

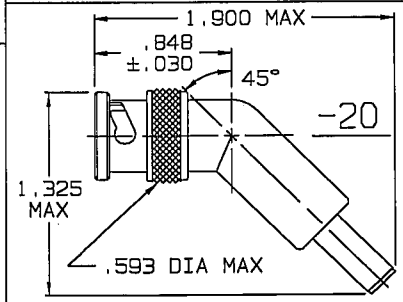
TABLE 1				
DASH NO	CONN TYPE	IMPD (OHMS)	MATERIAL ⑤	ASSEMBLE PER
-1	PL220	50	1-0442-011	TAI-A118
-2	CJ220		1-0443-011	
-3	PL240		1-0446-011	
-4	CJ240		1-0445-011	
-5	BJ226		1-0472-011	TAI-123
-6	BJ229		1-0473-011	
-7	BJ246		1-0046-011	
-8	BJ249		1-0047-011	
-9	UPL220	75	1-0468-011	TAI-D118
-10	UPL240		1-0041-011	
-11	PL223	50	1-0009-011	TAI-A118
-12	UPL223	75	1-0050-011	TAI-D118
-13	PL240S	50	1-0446-011	TAI-A118
-14	UPL240S	75	1-0041-011	TAI-D118
-15	UBJ229		1-0488-011	TAI-123
-16	UCJ220		1-0494-011	TAI-D118
-17	UCJ240		1-0496-011	
-18	UBJ226		1-0489-011	TAI-123
-19	UPLR220		1-0504-011	TAI-221
-20	UPLFF220		1-0517-011	TAI-223
-21	UBJ220		1-0515-011	TAI-D118









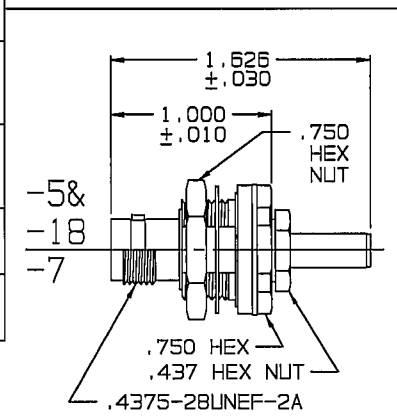


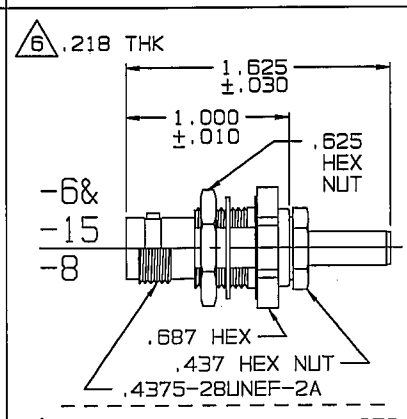
CENTER CONTACT CRIMP TOOLING

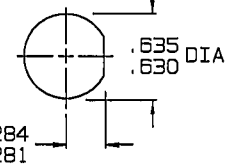
CONTACT TYPE	MILITARY 8 POINT INDENTER	COMMERCIAL HEX	COMMERCIAL 8 POINT INDENTER
50 OHM PIN CONTACT	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE C (.068 HEX)	N/A
50 OHM SOCKET CONTACT	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE C (.068 HEX)	N/A
75 OHM PIN CONTACT	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE D (.042 HEX)	TEI 010-0055
75 OHM SOCKET CONTACT	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE D (.042 HEX)	TEI 010-0088

CRIMP SLEEVE TOOLING

CONNECTOR TYPE	MILITARY HEX	COMMERCIAL HEX
50 OR 75 OHM CONNECTORS	M22520/5-01 BASIC TOOL WITH M22520/5-05 DIE, CLOSURE A (.213 HEX)	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE A (.213 HEX)

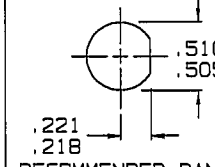






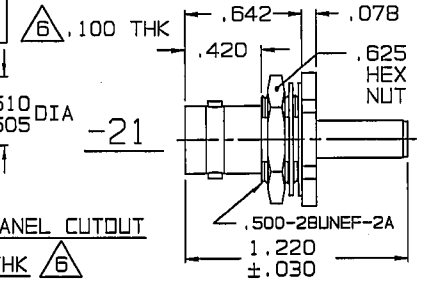
RECOMMENDED PANEL CUTOUT

MAX PNL THK .187



RECOMMENDED PANEL CUTOUT

MAX PNL THK ⑥



4. EXAMPLE OF COMPLETE PART NO:
   105-1520 - 1
   BASIC PART NO. — DASH NO (SEE TABLE 1)
3. 50 & 75 OHM FULL CRIMP COAXIAL BNC/TNC CABLE PLUGS/ RECEPTACLE/INSULATED & NONINSULATED BULKHEAD MOUNT CABLE RECEPTACLE/PUSH-ON PLUG & 75 OHM BNC/TNC/PUSH-ON FULL CRIMP COAXIAL CABLE PLUG FOR PKI-0,6/2,8 AF
2. FINISH: TFS-1A (NICKEL)
1. ALL DIM ARE IN INCHES

⑤ REPLACE	WITH
805-1185-4	805-1911-6
8-2762-4	8-2762-6
8-1612-4	8-1612-6
8-1621-4	8-1621-6

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REVISIONS					
REV	ECO	DESCRIPTION	DWN	APPROVED	DATE
A		PRODUCTION RELEASE	DKC		

105-1520 SH 1C

TOL UNLESS SPECIFIED .XX ± .XXX ± .005 .XXXX ± ANGLES ±

TROMPETER ELECTRONICS, INC.

220/240 SERIES- 0,6/2,8 AF

DWN	DKC	7-27-00	MATERIAL —	CODE IDENT 14949	DRAWING NO. 105-1520 REV A
CHK		8-1-00			
ENGR					
NEXT ASSY	APPR	8-1-00	SCALE —	DATE 8/1/00	SHEET 1C