TABLE 1				
SH ID	CONN TYPE	IMPD (OHMS)	MATERIAL △3	ASSEMBLE PER
1	PL220	50	1-0442-014	TAI-A118
2	CJ220		1-0443-014	
3	PL240		1-0446-014	
4	CJ240		1-0445-014	
5	BJ226		1-0472-014	TAI-123
6	BJ229		1-0473-014	
7	BJ246		1-0046-014	
8	BJ249		1-0047-014	
9	UPL220	75	1-0468-014	TAI-D118
10	UPL240		1-0041-014	
11	PL223	50	1-0009-014	TAI-A118
12	UPL223	75	1-0050-014	TAI-D118
13	PL240S	50	1-0446-014	TAI-A118
14	UPL240S	75	1-0041-014	TAI-D118
15	UBJ229		1-0488-014	TAI-123
16	UCJ220		1-0494-014	TAI-D118
17	UCJ240		1-0496-014	
18	UBJ226		1-0489-014	TAI-123
19	UPLR220		1-0504-014	TAI-221
20	UPLFF220		1-0517-014	TAI-223
21	UBJ220		1-0515-014	TAI-D118

CENTER CONTACT CRIMP TOOLING			
CONTACT TYPE	MILITARY 8 POINT INDENTER	COMMERCIAL HEX	COMMERCIAL 8 POINT INDENTER
50 OHM PIN	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE C (.068 HEX)	N/A
50 OHM SOCKET	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE C (.068 HEX)	N/A
75 OHM PIN	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE D (.042 HEX)	TEI 010-0097 8 PT 010-0098 12 PT
75 OHM SOCKET	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE D (.042 HEX)	TEI 010-0088

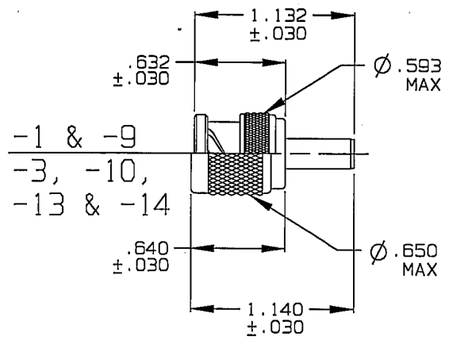
CRIMP SLEEVE TOOLING		
CONNECTOR TYPE	MILITARY HEX	COMMERCIAL HEX
50 OR 75 OHM CONNECTORS	M22520/5-01 BASIC TOOL WITH M22520/5-07 DIE, CLOSURE A (.255 HEX)	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE B (.255 HEX)

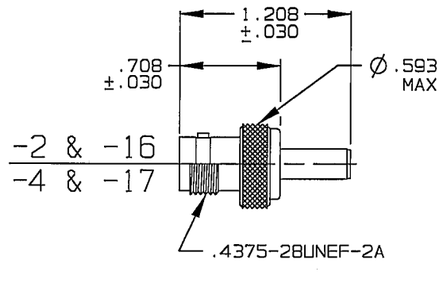
DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO TROMPETER ELECTRONICS INC. AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR PROCUREMENT OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION OF TROMPETER ELECTRONICS INC.

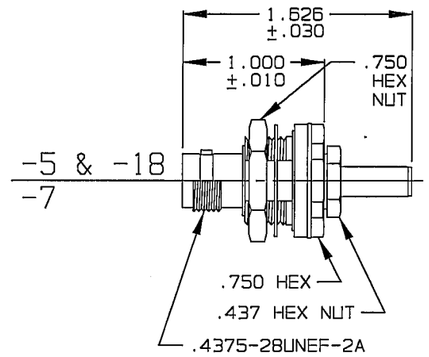
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REVISED PER ECO #14078	6-14-01	

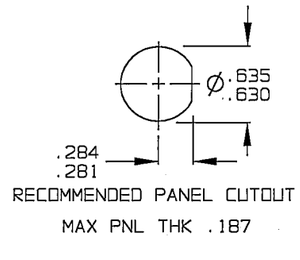
105-1803 SH 1C

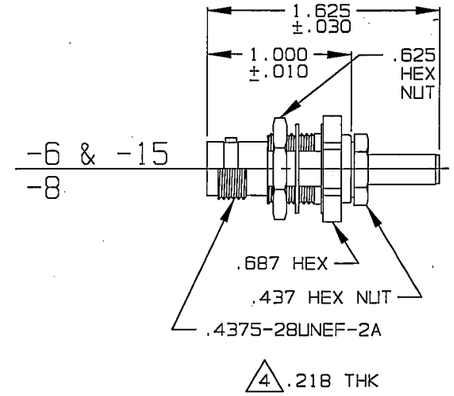
RED INDICATES ORIGINAL

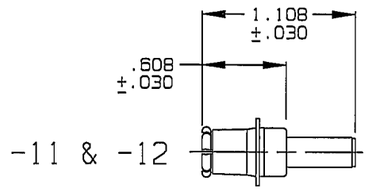


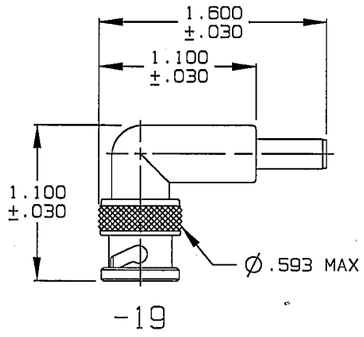


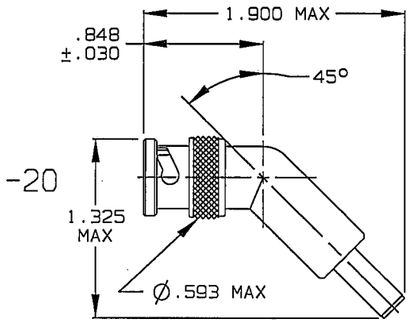


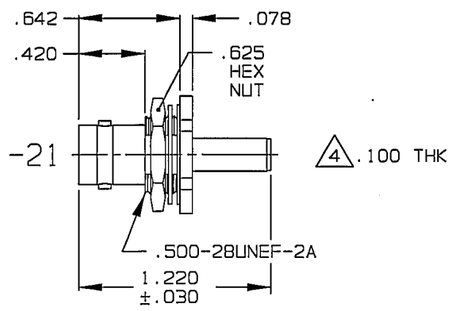


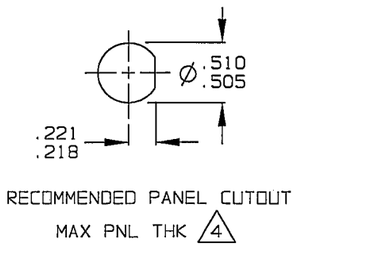












2. EXAMPLE OF COMPLETE PART NO:

105-1803 - 1

BASIC PART NO. — DASH NO (SEE TABLE 1)

1. 50 & 75 OHM FULL CRIMP COAXIAL BNC/TNC CABLE PLUGS/ RECEPTACLE/INSULATED & NONINSULATED BULKHEAD MOUNT CABLE RECEPTACLE/PUSH-ON PLUG & 75 OHM BNC/TNC/ PUSH-ON FULL CRIMP COAXIAL CABLE PLUG FOR BELDEN CABLE NO. 1187A

△3 REPLACE CRIMP SLEEVE 8-1613-5 WITH CRIMP SLEEVE 8-1613-14

INTERPRET DRAWING PER MIL-STD-100
DIMMENSIONS ARE IN INCHES AND INCLUDE FINISH THICKNESS UNLESS OTHERWISE SPECIFIED

TOL: UNLESS SPECIFIED
.XX
.XXX ±.005
.XXXX
ANGLES

MATERIAL:

FINISH: TFS-1A (NICKEL)

DRAWN R L DATE 6/6/01
CHECKED 6/13/01
APPROVED 6-13-01
CAD FILE NO. 105-1803B1
NEXT ASSY
DO NOT SCALE DWG

TROMPETER ELECTRONICS, INC.

TITLE: 220/240 SERIES-1187A

SIZE	CAGE CODE	DRAWING NO.	REV.
B	14949	105-1803	B

SCALE NONE DATE: 3/18/97 SHEET 1C