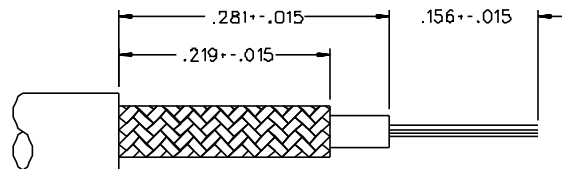
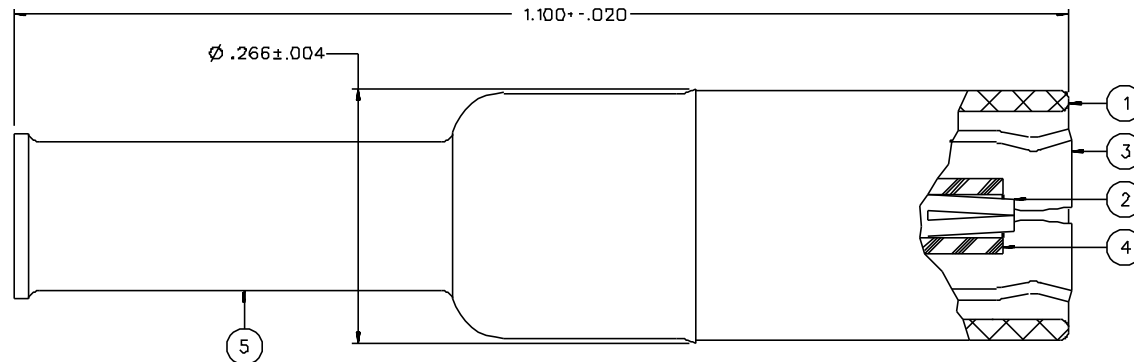


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ CRIMP SLEEVE
131-1403-001	ZINC GOLD PL .00001 MIN OVER NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
131-1403-006	ZINC NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN
131-1403-016	ZINC NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-4 GHZ
 VSWR: 1.25-.04 F (F IN GHZ) (50 OHM CABLE ONLY)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 1000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 8 MILLIOHM MAX, AFTER ENVIRONMENTAL 8 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX, NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.5 MILLIOHM MAX
 BRAID TO BODY - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE, NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .30 DB MAX AT 1.5 GHZ (50 OHM CABLE ONLY)
 RF LEAKAGE: -.55 DB MIN AT 2.5 GHZ (50 OHM CABLE ONLY)
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: INITIAL 14 LBS MAX, AFTER DURABILITY 14 LBS MAX
 ENGAGEMENT/2 LBS MIN DISENGAGEMENT
 MATING TORQUE: NOT APPLICABLE
 COUPLING PROOF TORQUE: NOT APPLICABLE
 COUPLING NUT RETENTION: NOT APPLICABLE
 CONTACT RETENTION: 4 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: RG 18B/U, RG 316/U, RG 179/U, RG 174/U, RG 161/U, RG 187/U
 CABLE HEX CRIMP SIZE: .128
 CONTACT CRIMP TOOL: JCI PART NUMBER 141-0000-911
 CABLE RETENTION: 20 LBS MIN OR CABLE BREAKING STRENGTH
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: ML-STD-202, METHOD 204, CONDITION B


DRAWING NO.	
C - 131-1403-001/020	
REVISIONS	
0	ADDED: DIA .266-.004. CHANGED: REVISED AND REDRAWN. WAS "D" SIZE, DATED 1-7-86.
5	8-9-90 [R] [H] [A] [W] [E] [C] [O] [4] [2] [8] [0] [3]
VERSION UPDATE	
6	10-21-91 [R] [H] [A] [W] [E] [C] [O] [4] [0] [6] [4] [9]
ADDED: (50 OHM CABLE ONLY) TO VSWR, INSERTION LOSS AND RF LEAK SPECS. "GOLD PLATED INITIAL.... NICKEL PLATED INITIAL...." TO BRAID TO BODY CHANGED: RF LEAK 2.5 GHZ WAS 2 TO 3 GHZ, RF HIGH POT 4 AND 7 MHZ WAS 5 MHZ	
7	3-29-93 [R] [H] [A] [W] [E] [C] [O] [4] [1] [7] [3] [6]
VERSION UPDATE	
8	4-27-95 [R] [H] [A] [W] [E] [C] [O] [4] [3] [3] [3] [7]
CHANGED: ITEM 2 CONTACT WAS BRASS ADDED: CRIMP TOOL NOTE	
9	9-20-97 [R] [H] [A] [W] [E] [C] [O] [4] [4] [9] [5] [9]
VERSION UPDATE	
* REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIFICATION OR PART NUMBER ADDITION ONLY.	
9a	2-11-98 [R] [H] [A] [W] [E] [C] [O] [4] [5] [2] [1] [5]

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSII Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY EJ	DATE 8-9-90	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	CHECKED BY	DATE	TITLE PLUG ASSEMBLY STRAIGHT CABLED SMB, 50 OHM, RG 316	
.XXX	APPROVED BY	DATE	CODE NO.	DRAWING NO. C - 131-1403-001/020
MATL	APPROVED BY RJB	DATE 8-10-90	SCALE 10:1	U/N INCH SHEET 2 OF 2
FINISH	RELEASE DATE	8-10-90 (3-11-86)		