

# HL6513FM

Visible High Power Laser Diode for DVD-RAM

# HITACHI

ADE-208-1466A (Z)

Rev.1  
Jan. 2002

## Description

The HL6513FM is a 0.65  $\mu\text{m}$  band AlGaInP laser diode (LD) with a multi-quantum well (MQW) structure. Its beam divergence (parallel to the junction) has a small variation to the optical output power. The characteristic makes it possible to suppress the variation of spot size between higher and lower output powers. Therefore, it is suitable as a light source for large capacity rewritable optical disc memories, such as DVD-RAM, and various other types of optical equipment. Hermetic sealing of the small package ( $\phi$  5.6mm) assures high reliability.

## Application

- Optical disc memories
- Optical equipment

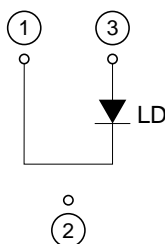
## Features

- High output power and Wide operating temperature  
: 70 mW (pulse), PW = 100ns, duty = 50%, ( $T_{\text{opr}} = 70^{\circ}\text{C}$ )
- Small package :  $\phi$  5.6 mm
- Visible light output :  $\lambda_p = 658 \text{ nm Typ}$
- The beam divergence (parallel to the junction) has a small variation to the output power.

Package Type  
• HL6513FM: FM



Internal Circuit



## Absolute Maximum Ratings

( $T_c = 25^\circ\text{C}$ )

Item	Symbol	Value	Unit
Optical output power	$P_o$	50	mW
Pulse optical output power	$P_{o(\text{pulse})}$	70 * <sup>1</sup>	mW
Laser diode reverse voltage	$V_{R(\text{LD})}$	2	V
Operating temperature	$T_{op}$	-10 to +70 * <sup>2</sup>	°C
Storage temperature	$T_{stg}$	-40 to +85	°C

Notes: 1. Pulse condition : Pulse width = 100 ns, duty = 50%

2. The value of -10 to +70°C is effective under pulse operation. The value under CW operation is -10 to +60°C.

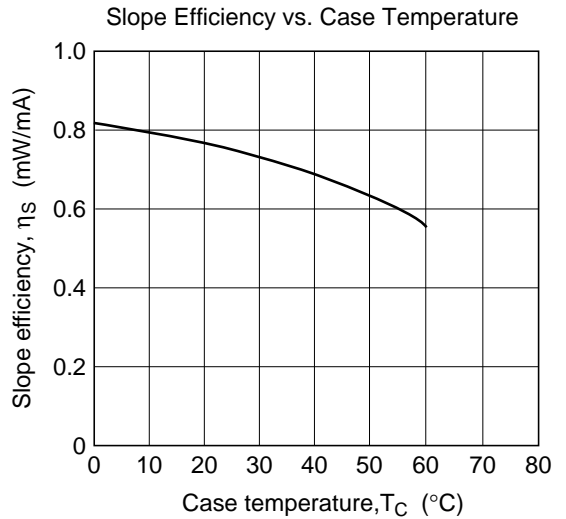
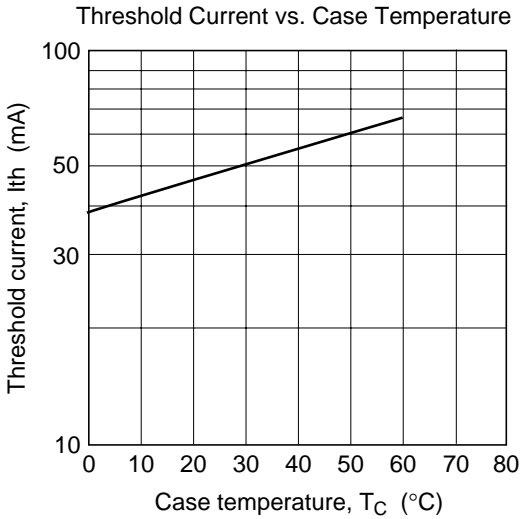
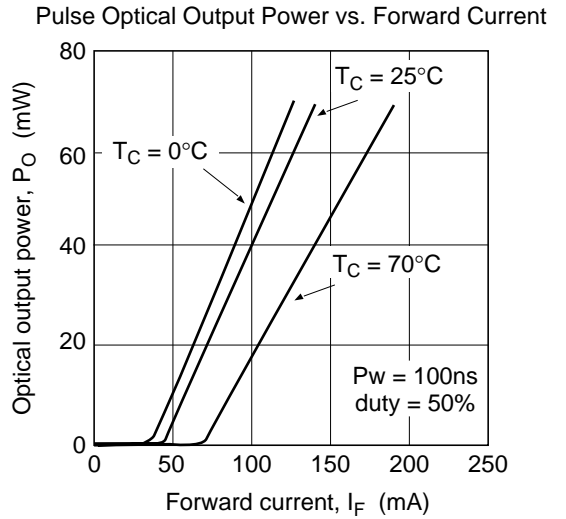
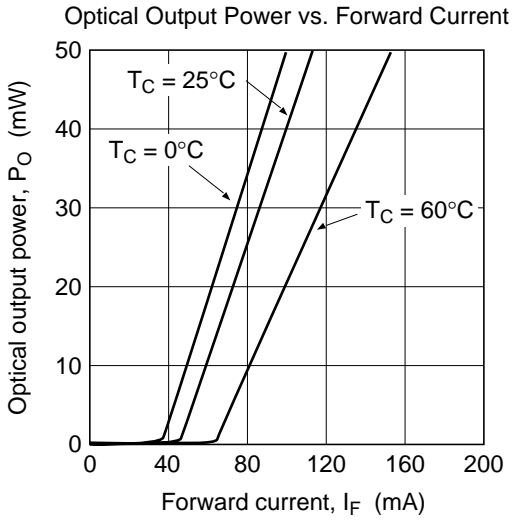
## Optical and Electrical Characteristics

( $T_c = 25^\circ\text{C}$ )

Item	Symbol	Min	Typ	Max	Unit	Test Conditions
Optical output power	$P_o$	50	—	—	mW	Kink free *
Pulse optical output power	$P_{o(\text{pulse})}$	70	—	—	mW	Kink free *
Threshold current	$I_{th}$	30	45	60	mA	—
Operating current	$I_{op}$	—	115	135	mA	$P_o = 50 \text{ mW}$
Operating voltage	$V_{op}$	2.1	2.6	3.0	V	$P_o = 50 \text{ mW}$
Beam divergence parallel to the junction	$\theta_{//}$	7	8.5	11	deg.	$P_o = 50 \text{ mW}$
Beam divergence perpendicular to the junction	$\theta_{\perp}$	18	21	26	deg.	$P_o = 50 \text{ mW}$
Astigmatism	$A_s$	—	5	—	$\mu\text{m}$	$P_o = 5 \text{ mW}$ , NA = 0.55
Lasing wavelength	$\lambda_p$	650	658	662	nm	$P_o = 50 \text{ mW}$

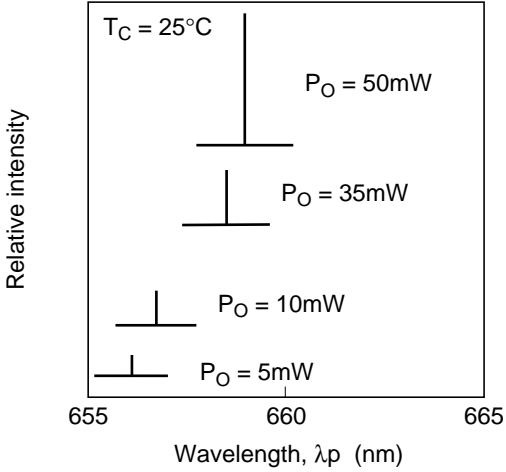
Note: Kink free is confirmed at the temperature of 25°C.

Typical Characteristic Curves

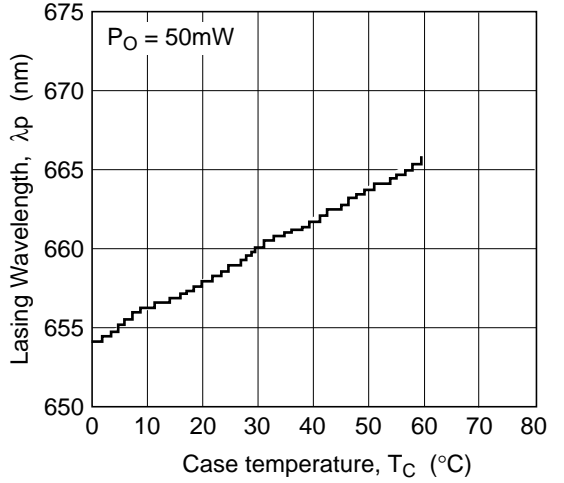


## Typical Characteristic Curves (cont)

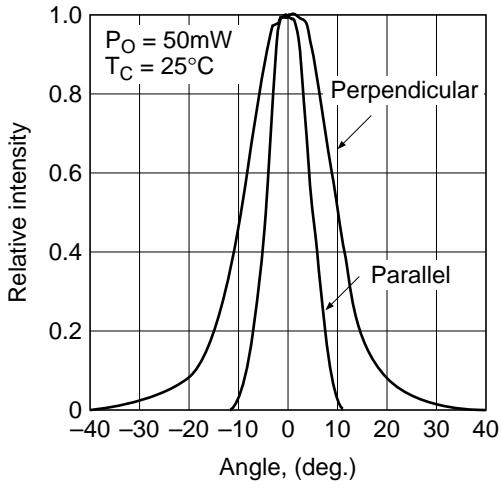
### Lasing Spectrum



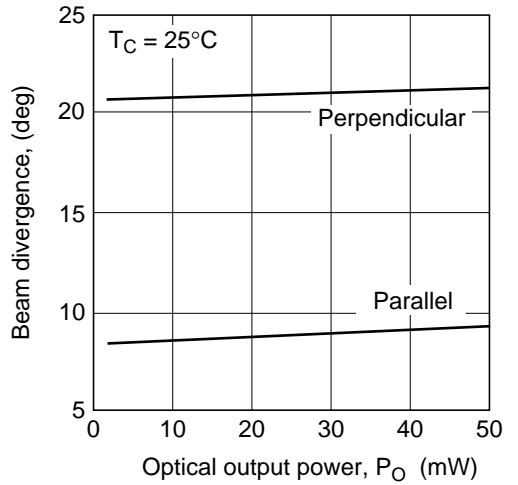
### Wavelength vs. Case Temperature



### Far Field Pattern

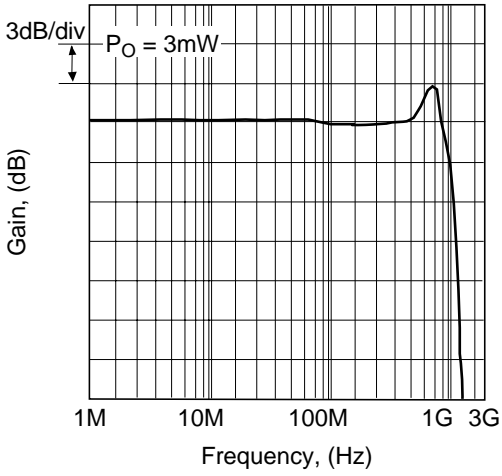


### Beam Divergence vs. Optical Output Power

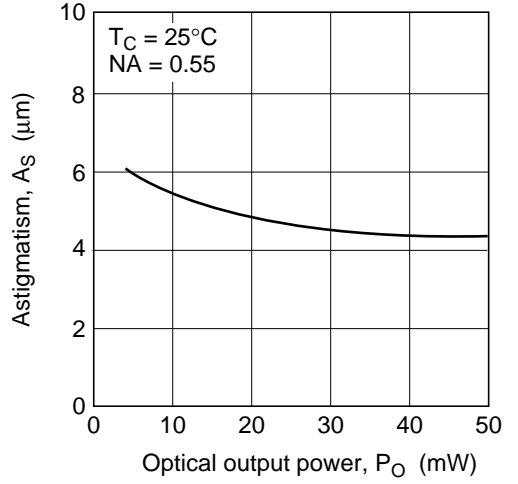


Typical Characteristic Curves (cont)

Frequency Response



Astigmatism vs. Optical Output Power





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1. The laser light is harmful to human body especially to eye no matter what directly or indirectly. The laser beam shall be observed or adjusted through infrared camera or equivalent.

## Sales Offices

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