

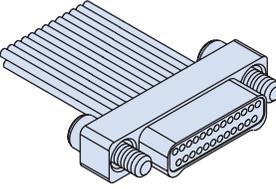
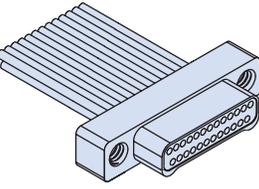
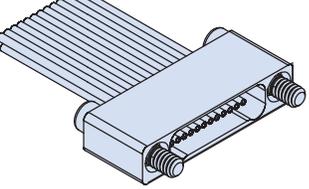
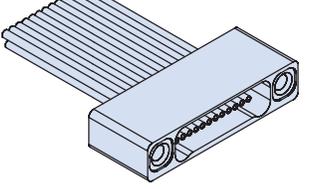
Nanominiature Connectors with Insulated Wire feature gold alloy TwistPin contacts. Contacts are precision-crimped to insulated, stranded wire. These nanominiature connectors offer premium performance and reliability for demanding applications. Contact spacing is .025 inches. 1 amp current rating, DWV rating 250 volts AC. Wire gages #30 and #32 AWG.

TwistPin Contact System assures premium performance in demanding environments. The gold alloy contacts will stand up to years of exposure without corrosion.

Typical Applications include UAV's, satellites, missile systems and geophysical instruments.

How to Order	
Sample Part Number	891-002 -25S A2 -0 B 7 -12 J
Series	891-001 = Plug 891-002 = Receptacle
Insert Arrangement/ Contact Type	Plugs (891-001): 9P, 15P, 21P, 25P, 31P, 37P, 41P, 51P, 65P, 69P, 85P Receptacles (891-002): 9S, 15S, 21S, 25S, 31S, 37S, 41S, 51S, 65S, 69S, 85S
Shell Material and Finish	A1 = Aluminum Shell, Cadmium Plating T = Titanium Shell, Unplated A2 = Aluminum Shell, Electroless Nickel Plating S = Stainless Steel Shell, Passivated
Wire Gage	0 = #30 AWG 2 = #32 AWG (Wire Type 'B' Only)
Wire Type	A = Ultra Lightweight XLETFE Insulation, Silver Coated Ultra High Strength Copper. (Not available in #32 AWG) B = Extruded PTFE Insulation, Silver Coated Copper NEMA HP3-ETX (MIL-W-16878/6) C = Cross Linked Modified ETFE Insulation, Silver Coated High Strength Copper. MIL-W-22759/33 (Not available in #32 AWG)
Wire Color Code	1 = White 2 = Yellow 7 = 10 Color Repeating (Wire Type A is striped, Types B & C are solid colors)
Wire Length	12 = 12.00 + 1.00 inches; as required in one inch increments.
Hardware	J = Hex Head Jackscrew T = Female Threads* *Female threads are available on plug connectors only if the shell material is titanium or stainless steel.

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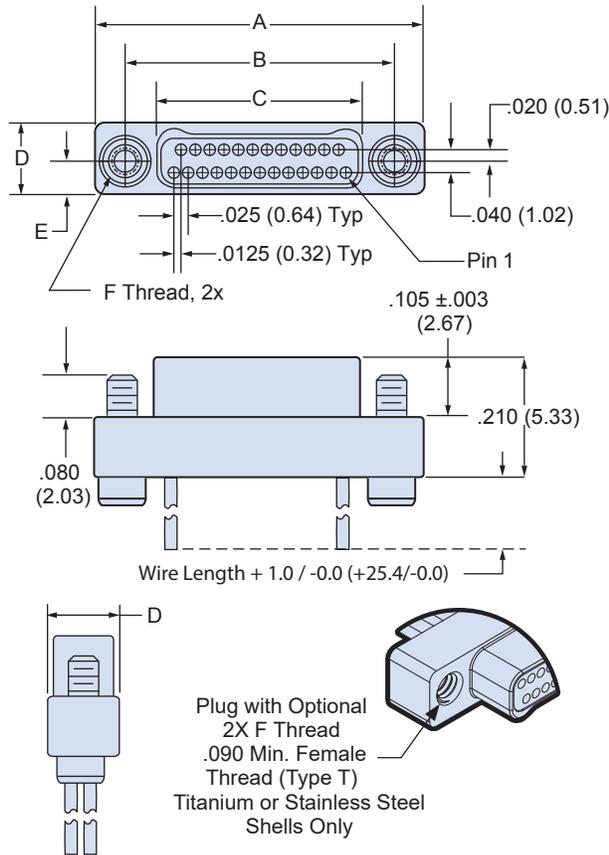
Plug (Pin) Connector		Receptacle (Socket) Connector	
			
J - Jackscrew Option	T - Female Thread Option	J - Jackscrew Option	T - Female Thread Option

NOTES

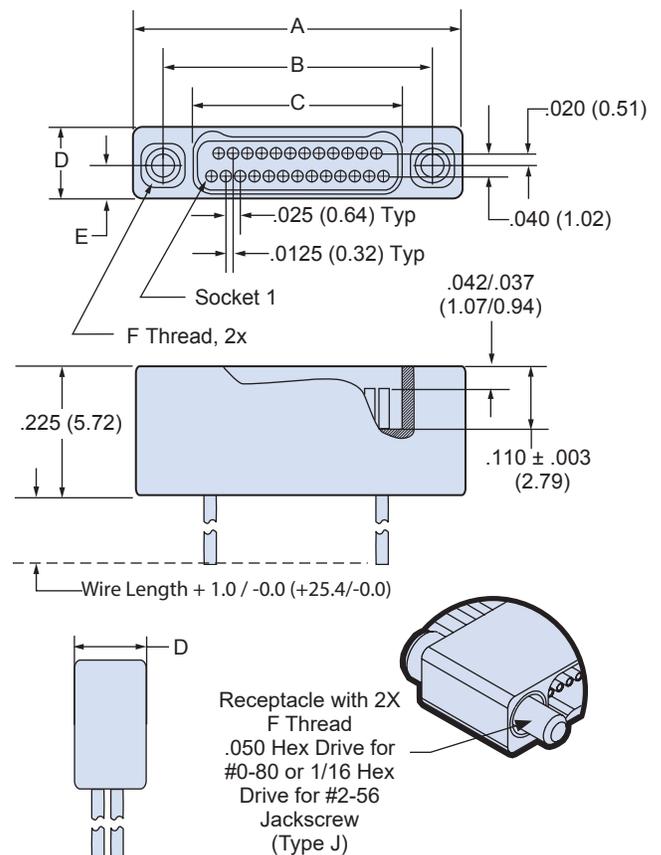
- Material and Finishes:
 - Shell: see part number break down
 - insulator: LCP/N/A
 - Contacts: gold alloy / unplated
 - Wire: see part number break down
 - Hardware: passivated stainless steel
- Inspect and Test IAW MIL-DTL-32139
- Interface dimensions per MIL-DTL-32139/3 and /4

Dimensions

891-001 Plug (pin) Connector



891-002 Receptacle (Socket) Connector



Layout	A		B BSC.		C BSC.		D		E BSC.		F Thread
	In. ± .005	mm. ± 0.13	In.	mm.	In.	mm.	In. ± .005	mm ± 0.13	In.	mm	
9P	.375	9.52	.270	6.86	.160	4.06	.125	3.18	.0575	1.46	#0-80 UNF
9S	.375	9.52	.270	6.86	.163	4.14	.125	3.18	.0575	1.46	#0-80 UNF
15P	.450	11.43	.345	8.76	.235	5.97	.125	3.18	.0575	1.46	#0-80 UNF
15S	.450	11.43	.345	8.76	.238	6.04	.125	3.18	.0575	1.46	#0-80 UNF
21P	.525	13.33	.420	10.67	.310	7.87	.125	3.18	.0575	1.46	#0-80 UNF
21S	.525	13.33	.420	10.67	.313	7.95	.125	3.18	.0575	1.46	#0-80 UNF
25P	.575	14.60	.470	11.94	.360	9.14	.125	3.18	.0575	1.46	#0-80 UNF
25S	.575	14.60	.470	11.94	.363	9.22	.125	3.18	.0575	1.46	#0-80 UNF
31P	.650	16.51	.545	13.84	.435	11.05	.125	3.18	.0575	1.46	#0-80 UNF
31S	.650	16.51	.545	13.84	.438	11.12	.125	3.18	.0575	1.46	#0-80 UNF
37P	.725	18.41	.620	15.75	.510	12.95	.125	3.18	.0575	1.46	#0-80 UNF
37S	.725	18.41	.620	15.75	.513	13.03	.125	3.18	.0575	1.46	#0-80 UNF
41P	.775	19.69	.670	17.02	.560	14.23	.125	3.18	.0575	1.46	#0-80 UNF
41S	.775	19.69	.670	17.02	.563	14.30	.125	3.18	.0575	1.46	#0-80 UNF
51P	.900	22.86	.795	20.19	.685	17.40	.125	3.18	.0575	1.46	#0-80 UNF
51S	.900	22.86	.795	20.19	.688	17.47	.125	3.18	.0575	1.46	#0-80 UNF
65P	1.075	27.30	.970	24.64	.860	21.84	.125	3.18	.0575	1.46	#0-80 UNF
65S	1.075	27.30	.970	24.64	.863	21.92	.125	3.18	.0575	1.46	#0-80 UNF
69P	1.125	28.57	1.020	25.91	.910	23.11	.125	3.18	.0575	1.46	#0-80 UNF
69S	1.125	28.57	1.020	25.91	.913	23.19	.125	3.18	.0575	1.46	#0-80 UNF
85P	1.377	34.97	1.246	31.65	1.110	28.19	.150	3.81	.0700	1.78	#2-56 UNC
85S	1.377	34.97	1.246	31.65	1.113	28.27	.150	3.81	.0700	1.78	#2-56 UNC