

DATA SHEET

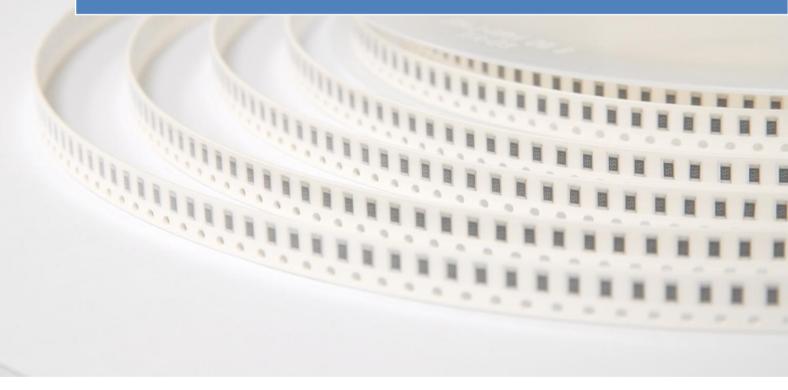
General Purpose Thick Film Chip Resistor

CR Series

0.1% TO 5%, TCR ±100 to ±200

SIZE: 1210/1812/2010/2512

RoHs Compliant



CR Series

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1. SCOPE

1.1 This specification is applicable to lead free and halogen free of RoHS directive for CR series thick film chip resistors

1.2 The products for 1210, 1812, 2010 and 2512 are tested and passed based on the test conditions and methods defined in AEC-Q200.

2. PART NUMBERING SYSTEM

Part Numbering is made in accordance with the following system:

CR	48
Туре	Size
General Purpose Thick Film Chip Resistors	40(1210) 48(1812) 50(2010) 63(2512)

1002				
Nominal Resistance				
	3-Digit	E24 Series 4.7Ω=4R7 Jumper = 000		
Resistors	4-Digit	E96 Series 10.2Ω=10R2 10KΩ=1002 Jumper = 0000		

F	E
Resistance Tolerance	Packaging
B=±0.1% D=±0.5% F=±1% G=±2% J=±5% Z=Zero Ohm	E=4,000 pcs Lead Free L=5,000 pcs Lead Free K=10,000 pcs Lead Free Y=20,000pcs Lead Free

3. RATING

3.1 Rated Power

3.1.1 Resistor Rated Power

Туре	Rated Power at	Max. Working	Max. Overload	JUMPER JUMPI Rated Resista Current Value		tance		
	70℃	Voltage	Voltage	(ppm/°C)	Z (±5%)	F (±1%)	Z (±5%)	F (±1%)
CR40	W	200V	400V	±100	2A	4A	50mΩ	20mΩ
(1210)	2	2000	400 V	±200	ZA	44	MAX.	MAX.
CR48	3 4	200V	400V	±100	2A	5A	50mΩ	20mΩ
(1812)	4	200 V	400 V	±200 ZA N	MAX.	MAX.		
CR50	W	200V	400V	±100	2A	5A	50mΩ	20mΩ
(2010)	4	2000	4000	±200	ZA	ЭА	MAX.	MAX.
CR63	1W	200V	400V	±100	2A	7A	50mΩ	20mΩ
(2512)	TAA	2007	4000	±200	ZA	/A	MAX.	MAX.

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3.2 Power Derating Characteristics

Rated Power shall be the load power corresponding to nominal wattage suitable for continuous use at 70° C ambient temperatures. In case the ambient temperature exceeds 70° C, reduce the load power in accordance with Derating curve in Fig. 1.

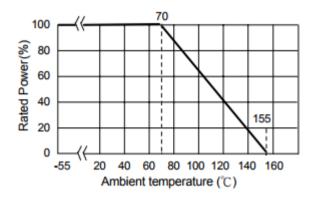


Fig.1 Power Derating Characteristics

3.3 Standard Atmospheric Condition

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient Temperature = $+5^{\circ}$ C to $+35^{\circ}$ C

Relative Humidity = < 85% RH

Air Pressure = 86 kPa to 106kPa

If there may be any doubt about the results, measurement shall be made within the following limits:

Ambient Temperature = $20 \pm 2^{\circ}$ C

Relative Humidity = 60 to 70% RH

Air Pressure = 86 kPa to 106kPa

3.4 Operating Temperature Range -55°C to +155°C

3.4 Storage Temperature Range -5°C to + 40°C

3.6 Flammability Rating Tested in accordance to UL-94, V-0

3.7 Moisture Sensitivity Level Rating: Level 1

3.8 Product Assurance ASJ resistor shall warranty 24 months from the date of shipment.

3.9 ASJ resistors are RoHS compliance in accordance to RoHS Directive.

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3.10 Resistance, Resistance Tolerance and Temperature Coefficient of Resistance.

Туре		Max. Working	Max. Overload	T.C.R		Resistance Range			JUM Rat Curi		JUM Resis Va	
		Voltage	Voltage	Voltage (ppm/°C)	B(±0.1%) E-24、E-96	D(±0.5%) E-24、E-96	F(±1%) E-24、E-96	G(±2%)、J(±5%) E-24	Z (±5%)	F (±1%)	Z (±5%)	F (±1%)
CR40	W	200V	400V	±100	100Ω≦R≦1MΩ	10Ω≦R≦10MΩ	10Ω≦R≦27MΩ	10Ω≦R≦27MΩ	2A	4A	50mΩ	20mΩ
(1210)	2 00	2000	4000	±200			1Ω≦R<10Ω	1Ω≦R<10Ω	ZA	4A	MAX.	MAX.
CR48	_3_W	200V	400V	±100	100Ω≦R≦1MΩ	10Ω≦R≦10MΩ	10Ω≦R≦20MΩ	10Ω≦R≦20MΩ	24	Γ.	Α Ι	20mΩ
(1812)	4	2000	4000	±200			1Ω≦R < 10Ω	1Ω≦R < 10Ω	2A	5A		MAX.
CR50	3 ,,,	2001/	400)/	±100	100Ω≦R≦1MΩ	10Ω≦R≦10MΩ	10Ω≦R≦20MΩ	10Ω≦R≦20MΩ	24	Γ.	50mΩ	20mΩ
(2010)	4 W	200V	400V	±200			1Ω≦R<10Ω	1Ω≦R<10Ω	2A	5A	MAX.	MAX.
CR63	114/	2001/	400)/	±100	100Ω≦R≦1MΩ	10Ω≦R≦10MΩ	10Ω≦R≦20MΩ	10Ω≦R≦20MΩ	24	7.0	50mΩ	20mΩ
(2512)	1W	200V	400V	±200			1Ω≦R<10Ω	1Ω≦R<10Ω	2A	7A	MAX. MAX	MAX.
Оре	erating Ten	nperature F	Range	-55°C ~ +155°C (0201:-55°C ~ +125°C)								

3.11 Rated Voltage

The resistor shall have a DC continuous working voltage or a rms. AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined from the following

$$E = \sqrt{R \times P}$$
E= Rated voltage (v)
P= Power rating (w)
R= Nominal resistance(Ω)

3.12 All product, product specifications and data are subject to change without notice to improve reliability, function or design or otherwise.

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4. MARKING ON PRODUCT

The nominal resistance shall be marked on the surface of each resistor

Part Number	Color	Marking on Product
		1) Tolerance : ±0.1%, 0.5%, 1.0% (F)
		° Four Numerals Marking (E96 Series)
CR40 CR48 CR50 CR63	Light Yellow	 2) Tolerance; ± 2.0% (G), ±5.0% (J) Three Numerals Marking 3) Zero ohm jumper resistor The marking used shall be 0

4.1 Numeric Numbering

4.1.1 5% Tolerance: *Three Numerals Marking*

First 2 digits are significant figures; third digit is number of zeros. Letter R is decimal point.

Example

Nominal Resistance	Marking	Remarks
1Ω	1R0	1 X 10 ⁰ = 1
10 Ω	100	10 X 10 ⁰ = 1 0
100 Ω	101	10 X 10 ¹ = 1 00
4.7K Ω	472	47 X 10 ² = 47 00
47K $Ω$	473	47 X 10 ³ = 47 000
470K $Ω$	474	47 X 10 ⁴ = 47 0000
4.7M Ω	475	47 X 10 ⁵ = 47 00000

4.1.2 1% Tolerance : Four Numerals Marking

First 3 digits are significant figures; fourth digit is number of zeros.

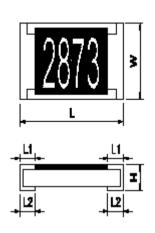
Examples:

Nominal Resistance	Marking	Remarks
1Ω	1R00	1 X 10 ⁰ = 1
10 Ω	10R0	10 X 10 ⁰ = 10
100 Ω	1000	100 X 10 ⁰ = 100
4.7K Ω	4701	470 X 10 ¹ = 470 0
47Κ Ω	4702	470 X 10 ² = 470 00
470K $Ω$	4703	470 X 10 ³ = 470 000
1 M Ω	1004	100 X 10 ⁴ = 100 0000

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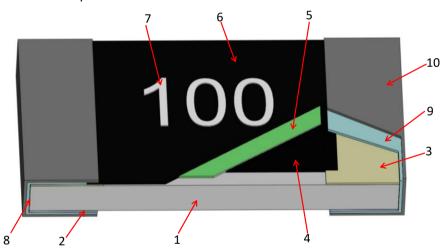
5. DIMENSIONS, CONSTRUCTIONS AND MATERIALS

5.1 Dimensions



						Unit:mm
Туре	Dimension Size Code	L	W	н	L1	L2
CR40	1210	3.05±0.10	2.55±0.10	0.55±0.10	0.50±0.20	0.50±0.20
CR48	1812	4.40±0.20	3.15±0.20	0.47±0.20	0.60±0.20	0.60±0.20
CR50	2010	5.00±0.20	2.50±0.20	0.55±0.10	0.60±0.20	0.60±0.20
CR63	2512	6.30±0.20	3.20±0.20	0.55±0.10	0.60±0.20	0.60±0.20

5.2 Structure Graph



1	. Ceramic substrate		2nd Protective coating
2	2 Bottom inner electrode		Marking
3	3 Top inner electrode		Terminal inner electrode
4	4 Resistive layer		Ni plating
5	1st Protective coating	10	Sn plating

5.3 Plating Thickness

Ni:≧2µm

Sn(Tin):≧3μm

Sn(Tin):Matte Sn

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6. Reliability Test

6.0.1 Electrical Performance Test

lkana	Candikiana	Specifications	
Item	Conditions	Resistors	Jumper
Temperature Coefficient of	$TCR(ppm/^{\circ}C) = \frac{(R2-R1)}{R1(T2-T1)} 10^{6}$ R1: Resistance at room temperature R2: Resistance at -55°C or +125°C T1: Room temperature T2: Temperature -55°C or +125°C	Refer to item 3.10	NA
Short Time Overload	Refer to JIS-C5201-1 4.8 Applied 2.5 times rated voltage for 5 seconds and release the load for about 30 minutes, then measure its resistance variance rate. (Rated voltage refer to item 3.10 general specifications) Refer to JIS-C5201-1 4.13	0.1% \ 0.5% \ 1%:△R%=±1.0% 2% \ 5%:△R%=±2.0%	Refer to item 3.10
Insulation Resistance	Put the resistor in the fixture, add 100 VDC in + ,- terminal for 60 sec then measured the insulation resistance between electrodes and insulating enclosure or between electrodes and base material. Refer to JIS-C5201-1 4.6 Metal block measuring linsulating plate measuring point B linsulating enclosure surface Pressurizing by spring	≧10°Ω	
Dielectric Withstand Voltage	Put the resistor in the fixture, add VAC (see SPEC below) in +,- terminal for. CR40 \(^48\)\(^50\)\(^63\)\(^63\)\(^63\)\(^14.7\) Refer to JIS-C5201-1 4.7		nnce.
Intermittent Overload	Put the tested resistor in chamber under temperature $25\pm2^{\circ}\text{C}$ and load 2.5 times rated DC voltage for 1 sec on, 25 sec off, $10,000^{+400}_{-0}$ test cycles, then it be left at no-load for 1 hour , then measure its resistance variance rate. Jumper : Applied Maximum overload current $ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		Refer to item 3.10

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6.0.2 Mechanical Performance Test

lhous	Conditions	Specifications			
Item	Conditions	Resistors	Jumper		
Terminal Strength	Test 1: The resistor mounted on the board applied 5N pushing force on the sample rear for 10 sec. Test 2: The resistor mounted on the board slowly add force on the sample rear until the sample termination is breakdown.	Test 1 : No evidence of mechanical dam Test 2 : ≧5N	age.		
	Refer to JIS-C5201-1 4.16				
Resistance to Solvent	The tested resistor be immersed into isopropyl alcohol of 20~25°C for 5 minutes, then the resistor is left in the room for 48 hrs, and measured its resistance variance rate.	Type Spec △R% △R%=±0.5%	Refer to item 3.10		
	Refer to JIS-C5201-1 4.29				
Solderability	Put the tested resistor in the apparatus of PCT, at a temperature of 105°C, humidity of 100% RH, and pressure of 1.22×10 ⁵ Pa for a duration of 4 hours. Then after left the tested resistor in room temperature for 2 hours or more. Test method: The resistor be immersed into solder pot in temperature 235±5°C for 2 sec, then the resistor is left as placed under microscope to observed its solder area.	Solder coverage over 95%			
	Refer to JIS-C5201-1 4.17	Tost itom 1:	Refer to item		
	©Test method 1 (Solder pot test): The tested resistor be immersed into molten solder of 260^{+5}_{-0} °C for 10 seconds. Then the resistor is left in the room for 1 hour.	Test item 1: (1).Variance rate on resistance	3.10		
Resistance to Soldering Heat	The tested resistor be immersed into molten solder of 260^{+5}_{-0} °C for 30 seconds. Then the resistor is left as placed under microscope to observe its solder area.	(such as ceramic) shall not be visible at the crest corner area of the electrode. Test item 3:			
	Refer to JIS-C5201-1 4.18				
Joint Strength of Solder	© Bending Strength Solder tested resistor on to PC board add force in the middle down, and under load measured its resistance variance rate. D: CR40=3mm CR48 \ 50 \ 63=2mm Resistor Testing circuit board Supporting jig Chip resistor Preseurtze	△R%=±1.0%	Refer to item 3. general specifications		
	OHM Meter Refer to JIS-C5201-1 4.33				

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6.0.3 Environmental Test

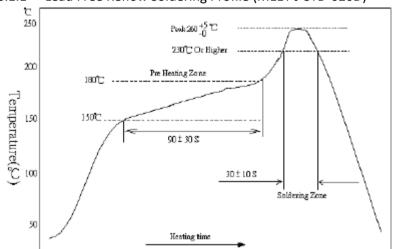
Item	Conditions	Specifications
item	Conditions	Resistors Jumper
Resistance to Dry Heat	Put tested resistor in chamber under temperature 155±5°C f hours. Then leaving the tested resistor in room temperature minutes, and measure its resistance variance rate.(RTT01 for Refer to JIS-C5201-1 4.25	e for 60 3.10
Thermal Shock	Put the tested resistor in the chamber under the Thermal Sh shown in the following table shall be repeated 300 times consecutively. Then leaving the tested resistor in the room temperature for 1 hours, and measure its resistance variance Testing Condition Lowest Temperature Highest Temperature 125±5°C Temperature-retaining time 15 minutes eac	2% \ 5%:△R%=±1.0% 3.10
Loading Life in Moisture	Put the tested resistor in the chamber under temperature 40 relative humidity 90~95% and load the rated voltage for 90 ron, 30 minutes off, total 1000 hours. Then leaving the tested room temperature for 60 minutes, and measure its resistance rate. Refer to JIS-C5201-1 4.24	minutes Type Spec 3.10 dresistor in 0.1% 0.5% 1%:
Load Life	Put the tested resistor in chamber under temperature 70±2′ load the rated voltage for 90 minutes on, 30 minutes off, tot hours. Then leaving the tested resistor in room temperature minutes, and measure its resistance variance rate. Refer to JIS-C5201-1 4.25	otal 1000 Type Spec 3.10

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6.1 Technical application notes: (This is for recommendation, customer are please to perform adjustment according to actual application)

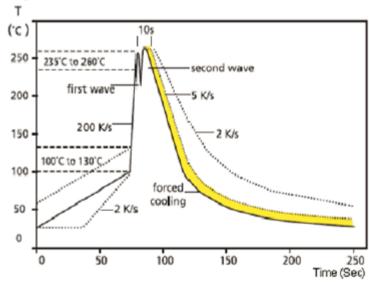
Soldering Profile (Recommend Soldering Method)

6.1.1 Lead Free Reflow Soldering Profile (MEET J-STD-020D)



Remark : The peak temperature of soldering heat is $260^{+5}_{-0}\,^{\circ}\text{C}$ for 10 second

6.1.2 Lead Free Double Wave Soldering Profile (This applies to 0603 size inclusive above products)

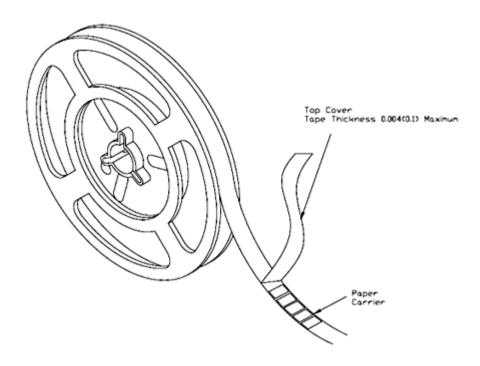


6.1.3 Soldering iron : Temperature 350°C ± 10°C, dwell time shall be less than 3 sec

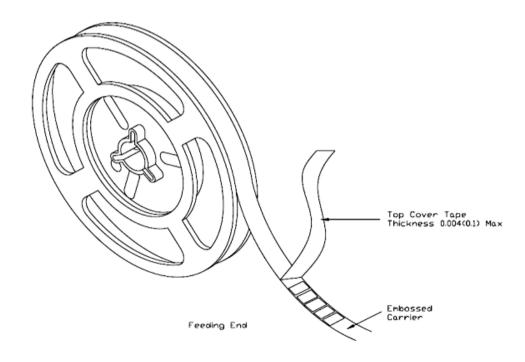
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7. TAPING

7.1 Structure of Taping Paper Carrier



Embossed Plastic Carrier

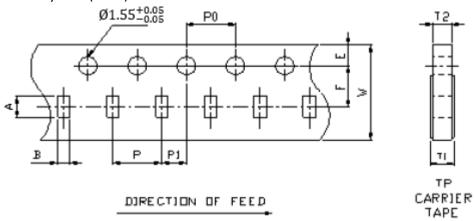


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7.2 Dimension

7.2.1 Dimension of Punched Paper Tape Carrier System /Plastic Embossed Carrier System (CR40)

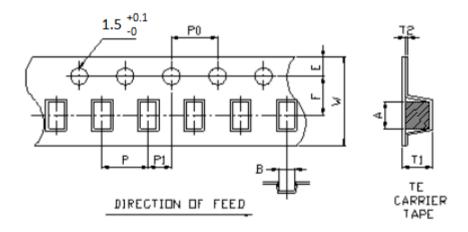


Remark: Pitch tolerance over any 10 pitches of Po is \pm 0.2 mm

Dimension of Punched Paper Tape Carrier System (CR - 40)

Code	А	В	W	E	F	T1	T2	Р	P0	P1	10P0
CR40	3.50±0.20	2.80±0.20	8.00±0.20	1.75±0.10	3.50±0.05	$0.75^{+0.2}_{-0}$	0.75±0.10	4.00±0.10	4.00±0.05	2.00±0.05	40.0±0.20

7.2.2 Dimension of Plastic Embossed Carrier System (CR-48, 50, 63)



Remark : Pitch tolerance over any 10 pitches of Po is $\pm\,0.2~\text{mm}$

Dimension of Plastic Embossed Carrier System (CR 48, 50, 63)

Code	Α	В	W	E	F	T1	T2	Р	P0	P1
CR48	4.90 ± 0.10	3.40 ± 0.10	$\textbf{12.0} \pm \textbf{0.20}$	1.75 ± 0.10	5.50 ± 0.05	0.75±0.10	0.23±0.02	4.00±0.10	4.00±0.10	2.00±0.05
CR50	5.50 ± 0.20	2.80 ± 0.20	$\textbf{12.0} \pm \textbf{0.20}$	1.75 ± 0.10	5.50 ± 0.05	1.10±0.15	0.23±0.15	4.00±0.10	4.00±0.05	2.00±0.05
CR63	6.70 ± 0.20	3.40 ± 0.20	12.0 ± 0.20	1.75 ± 0.10	5.50 ± 0.05	1.10±0.15	0.23±0.15	4.00±0.10	4.00±0.05	2.00±0.05

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7.3 Packaging

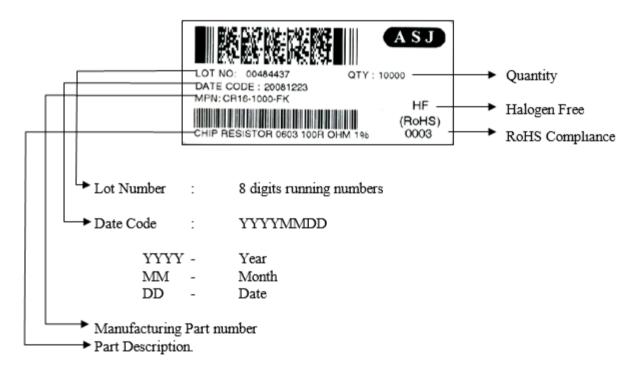
7.3.1 Taping

7.3.1.1 Quantity - Tape and Reels

Code	Quantity	Model	Remarks
	5000 pcs	7" Reel	4mm pitch
CR40	10000 pcs	10" Reel	4mm pitch
	20000 pcs	13" Reel	4mm pitch
CR48(1812)	4000 pcs	7" Reel	4mm pitch
CR50(2010)	10000	12" Daal	4mm pitch
CR63(2512)	10000 pcs	13" Reel	4mm pitch

7.3.2 Identification

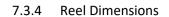
Production label that indicates the 8 digits lot number, product type, resistance value and tolerance shall be pasted on the surface of each reel.

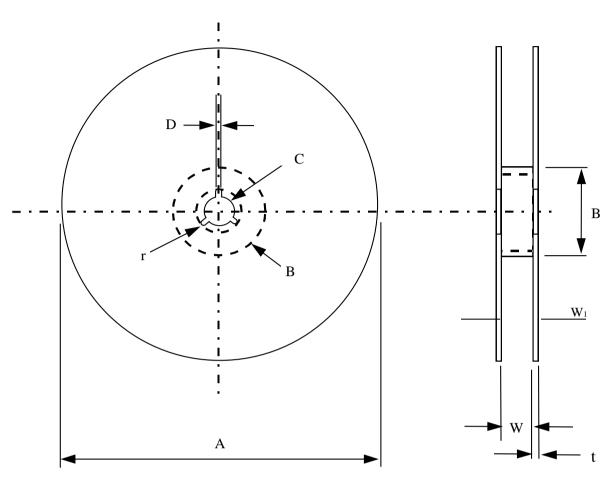


7.3.3 Packaging Reel Box

Dimension	Reel Box	Number of Reels	
185 × 60 × 186 mm	25K Box	5	
185 × 120 × 186 mm	50K Box	10	

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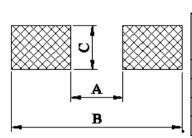


Model	Α	В	С	D	W	W_1	t	r
7"Reel (5K) (except 0402 10K)	φ178±2.0	φ60min	13± 0.2	φ2.0± 0.5	11± 0.1	14.4 max	1.0± 0.1	1.0
7"Reel (4K)	φ178±2.0	φ60min	13± 0.2	φ2.0± 0.5	13±1.0	14.4 max	1.2± 0.1	1.0
7"Reel (10K)	φ178±2.0	φ60min	13± 0.2	φ2.0± 0.5	11± 0.1	14.4 max	1.0± 0.1	1.0
10"Reel (10K)	φ254±2.0	φ60min	13± 0.2	φ2.0± 0.5	11± 1.0	14.4 max	1.5± 0.1	1.0
13"Reel (20K, 50K)	ф330±2.0	φ60min	13± 0.2	ф2.0± 0.5	11± 1.0	14.4 max	2.1± 0.1	-
13"Reel (20K)	ф330±1.0	φ100±1	13.5±0.5	2~3±0.5	10±0.5	-	-	-

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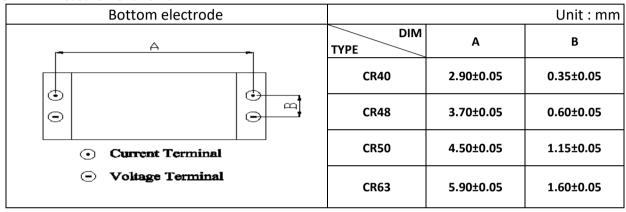
8. SURFACE MOUNT LAND PATTERNS DESIGN (For Reflow Soldering)

When a component is soldered, the resistance after soldering changes slightly depending on the size of the soldering area and the amount of soldering. When designing a circuit, it is necessary to consider the effect of a decrease or increase in its resistance.



			Unit:mm
DIM TYPE	А	В	С
CR40	2.2	4.2	2.8
CR48	3.1	5.9	3.0
CR50	3.5	6.1	2.8
CR63	3.8	8.0	3.5

9. Measurement Point



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10. REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version.1	01.12.2016		Initial Release
Version.2	06.02.2018		1 update information to clause 1
			2 update information to clause 2
			3 update information to clause 3.1
			4 update information to clause 3.10
			5 update information to clause 5.1
			6 update information to clause 6
			7 update information to clause 6.1.1 and 6.1.2
			8 update information to clause 7.1.1
Version.3	28.03.2019		1 Add in CR40, CR50, CR63 to the datasheet
			2 Update clause 2 Part Numbering System
			3 Update clause 3.1.1 table
			4 Update clause 3.10 table
			5 Update clause 4 table
			6 Update clause 5.1 table
			7 Update clause 6 test condition and specification
			8 Update clause 7.2 dimension for CR40, CR50, CR63
			9 Update clause 7.7.1.1 tape and reel
			10 Update clause 7.7.4 reel dimension table
			11 Update clause 8 Land Pattern table
			12 Update clause 9 measurement point table
Version.4	06.09.2019		Revise clause 3.9
Version.5	22.11.2019		Revise clause 9 measurement point for CR48
Version.6	06.08.2021		Revise clause 3.1.1, 3.10, change J to Z for jumper.
Version.7	15.09.2021		Revise clause 6.1.1, add (MEET J-STD-020D) to Lead
			Free Reflow Soldering Profile
Version.8	22.12.2021		Revise clause 7.3.1.1 tape and reel qty