



SnapN

RF-coaxial connectors /
HF-Koaxialsteckverbinder



++ Backwards compatible with N connectors ++

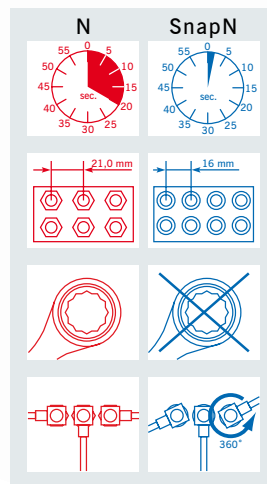
SnapN RF-coaxial connectors – backwards compatible with N connectors

The SnapN connector range is backwards compatible with N connectors. It means that SnapN jacks (f) can be mated with N plugs (m). Compared to the threaded N connectors, the SnapN connectors have a reliable quick-lock mechanism, which prevents an unintentional disengagement by shock, vibration or pulling the cable.

The SnapN connectors are suitable for all standard flexible and semi-rigid cables and are available in panel mount versions. The connectors can be used in a broad range of applications up to 11 GHz. Typical application areas are filters for mobile base stations, cable connections for mobile base stations, wireless LAN and measurement equipment.

Important advantages over N connectors

- 10 time faster installation because of the quick-lock mechanism and the very low engagement force of 30 N
- Smaller outer diameter of 16 mm which results in higher packing density
- Easier mounting even in the tightest places because no mounting tool is required
- Locked SnapN cable angle plugs are 360° rotatable and flexible re-positioning of the cable is possible

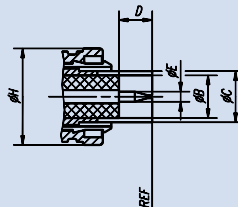


Technical specification / Technische Daten

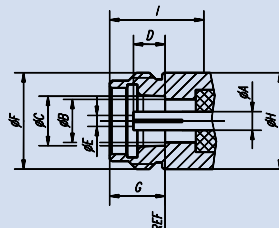
Interface dimensions / Steckbereich

| | Plug / Stecker mm | | Jack / Buchse mm | |
|---|----------------------|-------|---------------------|-------------|
| | min. | max. | min. | max. |
| A | n/a | | 3,04 | nom. |
| B | 7 | nom. | | 7,06 |
| C | | 8,027 | 8,03 | 8,13 |
| D | 5,33 | 5,84 | 4,75 | 5,26 |
| E | 1,60 | 1,676 | | 1) 10,72 |
| F | n/a | | 5/8-24UNEF-2A | |
| G | n/a | | 9,04 | 9,19 |
| H | 16 | nom. | | 15,93 |
| I | n/a | | | 10,72 |

Plug / Stecker

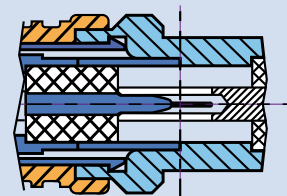


Jack / Buchse



Function / Funktion

Plug / Stecker Jack / Buchse



SnapN HF-Koaxialsteckverbinder – rückwärtskompatibel zu N Steckverbindern

Die SnapN Steckerfamilie ist rückwärtskompatibel zu den N Steckverbindern. Das bedeutet, dass die SnapN Buchsen (f) mit den Standard N Steckern (m) gesteckt werden können. Im Gegensatz zu den schraubbaren N Steckverbindern kommt bei SnapN ein sicherer Schnellrast-Mechanismus zum Einsatz. Dieser verhindert unbeabsichtigtes Lösen durch Stoß, Vibration oder Ziehen am Kabel.

Die SnapN Steckverbinder eignen sich für Verbindungen mit allen gängigen flexiblen oder Festmantelkabeln sowie für die Gehäusemontage und sind somit vielfältig einsetzbar in Anwendungen bis 11 GHz. Typische Anwendungsgebiete sind Mobilfunk-Basisstationen, Mobilfunkverkabelungen, Wireless LAN und Messtechnik.

Wesentliche Vorteile gegenüber den N Steckverbindern

- 10 mal schnellerer Steckvorgang durch Schnellrast-Mechanismus und sehr geringer Steckkraft von 30 N
- Kleinerer Außendurchmesser von 16 mm und somit höhere Packungsdichte
- Einfache Montage selbst an schwer zugänglichen Stellen, da kein Werkzeug erforderlich ist
- SnapN Winkelkabelstecker sind auch im gesteckten Zustand um 360° drehbar, flexible Nachpositionierung des Kabels ist möglich

1) Resilient dim. to meet electrical and mechanical requirements. /
Elastischer Bereich, um elektrische und mechanische Spezifikation zu erreichen.

Technical specification / Technische Daten

| Electrical characteristics | Elektrische Eigenschaften | |
|---------------------------------|--------------------------------------|---|
| Impedance | Wellenwiderstand | 50 Ohm |
| Operating frequency | Betriebsfrequenz | DC to / bis 11 GHz |
| Return loss interface (typical) | Rückflusdämpfung Interface (typisch) | DC-3 GHz \geq 32 dB; 3 to / bis 6 GHz \geq 25 dB 6 to / bis 11 GHz \geq 20 dB |
| Insertion loss | Einfügedämpfung | $0,05 \sqrt{f \text{ (GHz)}} \text{ dB}$ |
| RF-leakage | Schirmdämpfung | 100 MHz to / bis 3 GHz = -90 dB (typ.) 3 to / bis 6 GHz = -80 dB (typ.) |
| Insulation resistance | Isolationswiderstand | \geq 5 GOhm |
| Contact resistance | Kontaktwiderstand | |
| Center contact | Innenleiter | \leq 1 mOhm |
| Outer contact | Außenleiter | \leq 1 mOhm |
| Test voltage | Prüfspannung | 2500 V rms |
| Operating Voltage | Betriebsspannung | 1400 V rms |
| Intermodulation (typical) | Intermodulation (typisch) | 155 dBc static / statisch with / mit 2 x 20 W @ 1,8 GHz |

| Mechanical characteristics | Mechanische Eigenschaften | |
|------------------------------------|-----------------------------|--------------------------------|
| Engagement force | Steckkraft | 30 N typ. |
| Disengagement force | Abzugskraft | 30 N typ. |
| Retention force for center contact | Haltekraft des Innenleiters | axial = 28 N radial = 3 Ncm |
| Mating cycles | Steckzyklen | \geq 200 |

| Environmental specification | Umweltdaten | |
|-----------------------------|---------------------------|---|
| Operating temperature range | Betriebstemperaturbereich | -40 °C (-40 °F) up to / bis +125 °C (257 °F) |
| Vibration | Vibration | US MIL-STD 202, Meth. 204, Cond. A 10 to / bis 500 Hz, 5 g |
| Shock | Schock | US MIL-STD 202, Meth. 213, Cond. J |
| Humidity | Luftfeuchtigkeit | IEC 60169-1 16.3 |
| Thermal shock | Temperaturwechsel | IEC 60169-1 16.4 (-40 °C / + 125 °C) |
| Climatic sequence | Klimafolge | IEC 60169-1 16.2 (-40 °C / + 125 °C) |
| Mixed flowing gas | Schadgas | DIN EN 60068-2-60 meth. 4 |

| Materials | Werkstoffe | |
|------------------|--------------------|--------------------------------------|
| Housing | Gehäuse | CuZn / AG, White bronze / Weißbronze |
| Center contact | Innenleiter | Brass / Messing, CuSn / Au, Ag |
| Outer contact | Außenleiter | CuZn / AG, White bronze / Weißbronze |
| Unlocking sleeve | Entriegelungshülse | CuZn / White bronze / Weißbronze |
| Insulator | Isolierteil | PTFE |

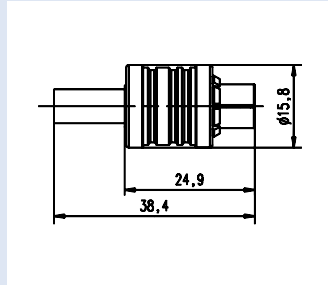
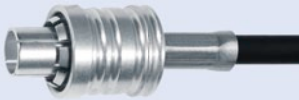
All products are RoHS conform. / Alle Produkte entsprechen RoHS.

| Plating | Oberflächen | |
|----------------|-------------|--------------------------------------|
| Outer contact | Außenleiter | CuZn / AG, White bronze / Weißbronze |
| Center contact | Innenleiter | Brass / Messing, CuSn / Au, Ag |

Further technical information on request. / Weitere technischen Angaben auf Anfrage.

SnapN Cable mount plug (m) 50 ohm SnapN Kabelstecker (m) 50 Ohm

| | |
|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4174.SN.1410.08 5 | 8 (RG 142 B/U, RG 400/U) |



Preferred Type
Solder Crimp version
Assembly instruction: M185

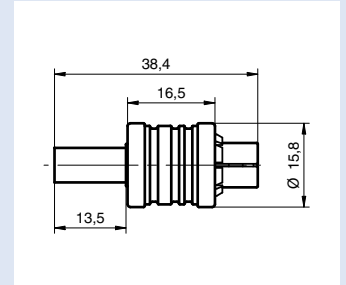
Bevorzugter Typ
Löt-Crimpversion
Montageanleitung: M185

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount plug (m) 50 ohm SnapN Kabelstecker (m) 50 Ohm

IP 68

| | |
|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4252.SN.1410.08 5 | 8 (RG 142 B/U, RG 400/U) |



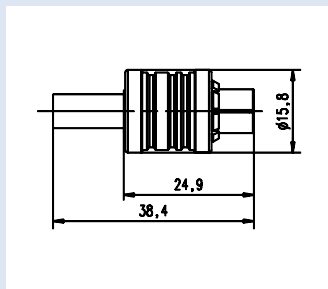
Solder Crimp version
Sealing class IP 68
Assembly instruction: M185

Löt-Crimpversion
Dichtigkeitsklasse IP 68
Montageanleitung: M185

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount plug (m) 50 ohm SnapN Kabelstecker (m) 50 Ohm

| | |
|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4246.SN.1410.08 5 | 8 (TZC 500 25) |



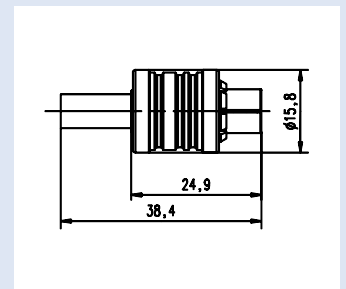
Solder Crimp version
Assembly instruction: M185

Löt-Crimpversion
Montageanleitung: M185

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount plug (m) 50 ohm SnapN Kabelstecker (m) 50 Ohm

| | |
|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4231.SN.1410.08 5 | 8 (RG 58) |



Solder Crimp version
Assembly instruction: M185

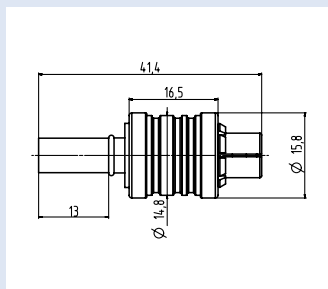
Löt-Crimpversion
Montageanleitung: M185

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount plug (m) 50 ohm SnapN Kabelstecker (m) 50 Ohm

IP 68

| | |
|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4527.SN.1410.08 5 | 8 (LMR 195 DB) |



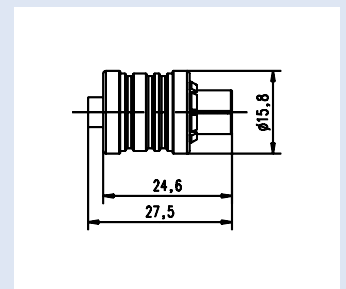
Solder Crimp version
Sealing class IP 68
Assembly instruction: M185

Löt-Crimpversion
Dichtigkeitsklasse IP 68
Montageanleitung: M185

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount plug (m) 50 ohm SnapN Kabelstecker (m) 50 Ohm

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|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4176.SN.1410.07 5 | 7 (UT 141) |



Preferred Type
Solder Solder version
Assembly instruction: M207

Bevorzugter Typ
Löt-Lötversion
Montageanleitung: M207

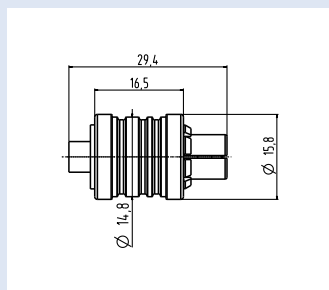
4 = Ag
5 = White bronze/Weißbronze

SnapN Cable mount plug (m) 50 ohm SnapN Kabelstecker (m) 50 Ohm

IP 68

Part No.
Artikel-Nr.
4301.SN.1410.07 5

Cable Group
Kabelgruppe
7 (UT 141)



Solder Solder version
Sealing class IP 68
Assembly instruction: M207

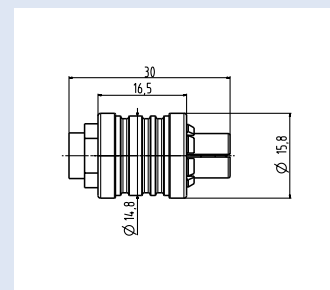
Löt-Lötversion
Dichtigkeitsklasse IP 68
Montageanleitung: M207

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount plug (m) 50 ohm SnapN Kabelstecker (m) 50 Ohm

Part No.
Artikel-Nr.
4248.SN.1810.08 5

Cable Group
Kabelgruppe
8 (UT 250 A)



Solder Solder version
Assembly instruction: M207

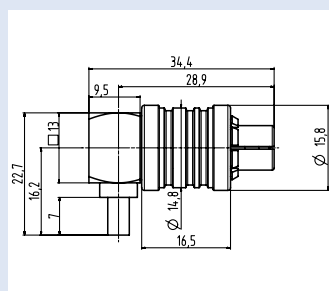
Löt-Lötversion
Montageanleitung: M207

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount angle plug (m) 50 ohm SnapN Kabelwinkelstecker (m) 50 Ohm

Part No.
Artikel-Nr.
4474.SN.1420.02 5
4474.SN.1420.05 5

Cable Group
Kabelgruppe
2 (RG 316)
5 (RG 316 /D
doppeltgeschirmt K02252D)



Preferred Type
Solder Crimp version
Assembly instruction: M184

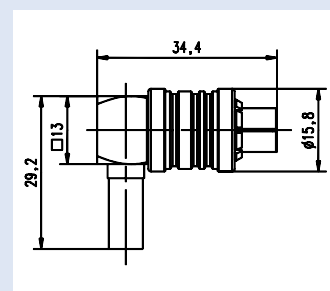
Bevorzugter Typ
Löt-Crimpversion
Montageanleitung: M184

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount angle plug (m) 50 ohm SnapN Kabelwinkelstecker (m) 50 Ohm

Part No.
Artikel-Nr.
4177.SN.1420.08 5

Cable Group
Kabelgruppe
8 (RG 142 B/U, RG 400/U)



Preferred Type
Solder Crimp version
Assembly instruction: M184

Bevorzugter Typ
Löt-Crimpversion
Montageanleitung: M184

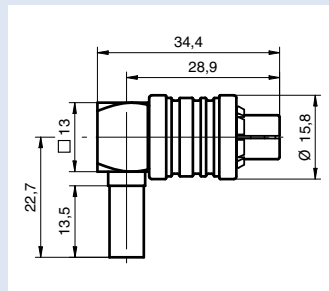
5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN cable mount angle plug (m) 50 ohm SnapN Kabelwinkelstecker (m) 50 Ohm

IP 68

Part No.
Artikel-Nr.
4253.SN.1420.08 5

Cable Group
Kabelgruppe
8 (RG 142 B/U, RG 400/U)



Solder Crimp version
Sealing class IP 68
Assembly instruction: M184

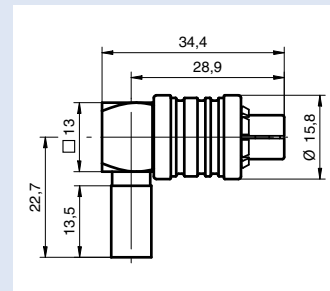
Löt-Crimpversion
Dichtigkeitsklasse IP 68
Montageanleitung: M184

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN cable mount angle plug (m) 50 ohm SnapN Kabelwinkelstecker (m) 50 Ohm

Part No.
Artikel-Nr.
4247.SN.1420.08 5

Cable Group
Kabelgruppe
8 (TZC 500 25)



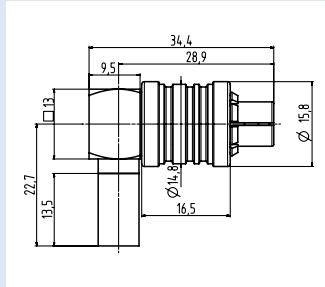
Solder Crimp version
Assembly instruction: M184

Löt-Crimpversion
Montageanleitung: M184

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount angle plug (m) 50 ohm SnapN Kabelwinkelstecker (m) 50 Ohm

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|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4255.SN.1420.08 5 | 8 (S04162B-60) |



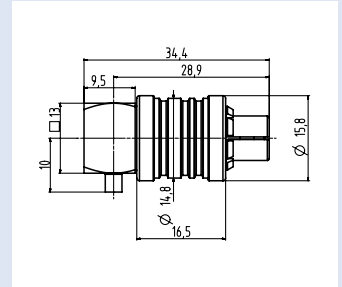
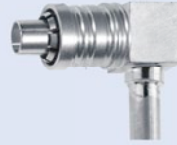
Solder Crimp version
Assembly instruction: M184

Löt-Crimpversion
Montageanleitung: M184

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount angle plug (m) 50 ohm SnapN Kabelwinkelstecker (m) 50 Ohm

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|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4512.SN.1420.06 5 | 6 (RG 405 /U, UT 85) |



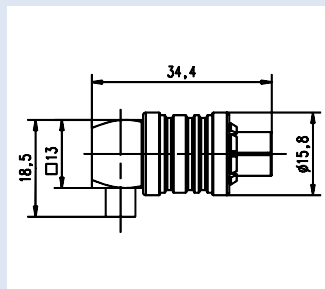
Solder Crimp version
Assembly instruction: M186

Löt-Crimpversion
Montageanleitung: M186

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount angle plug (m) 50 ohm SnapN Kabelwinkelstecker (m) 50 Ohm

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|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4179.SN.1420.07 5 | 7 (UT 141) |



Preferred Type
Solder Crimp version
Assembly instruction: M186

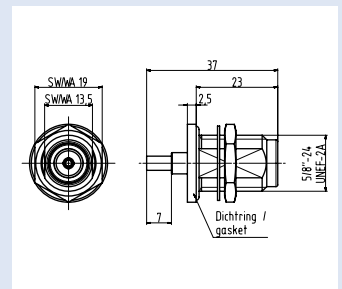
Bevorzugter Typ
Löt-Crimpversion
Montageanleitung: M186

4 = Ag
5 = White bronze/Weißbronze
Plating/Oberflächenausführung

SnapN Cable mount bulkhead jack (f) 50 ohm SnapN Chassiskabelbuchse (f) 50 Ohm

IP 68

| | |
|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4526.SN.2812.02 5 | 2 (RG 316) |



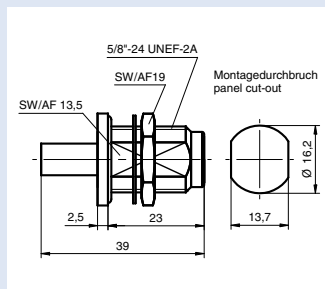
Solder Solder version
Sealing class IP 68
Assembly instruction: M022

Löt-Lötversion
Dichtigkeitsklasse IP 68
Montageanleitung: M022

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount bulkhead jack (m) 50 ohm SnapN Chassiskabelbuchse (m) 50 Ohm

| | |
|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4168.SN.2812.08 5 | 8 (RG 142 B/U, RG 400/U) |



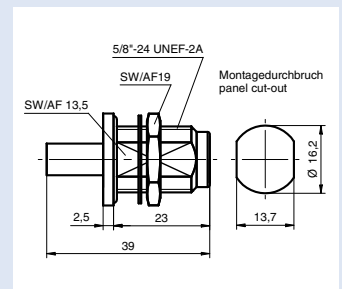
Solder Solder version
Assembly instruction: M022

Löt-Lötversion
Montageanleitung: M022

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount bulkhead jack (f) 50 ohm SnapN Chassiskabelbuchse (f) 50 Ohm

| | |
|-------------------------|----------------------------|
| Part No. Artikel-Nr. | Cable Group Kabelgruppe |
| 4245.SN.2812.08 5 | 8 (TZC 500 25) |



Solder Crimp version
Assembly instruction: M022

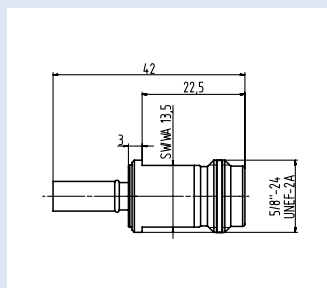
Löt-Crimpversion
Montageanleitung: M022

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Cable mount bulkhead jack (f) 50 ohm SnapN Chassiskabelbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
4448.SN.2812.08 5

Cable Group
Kabelgruppe
8 (LMR 195)



Solder Crimp version
Assembly instruction: M242

Löt-Crimpversion
Montageanleitung: M242

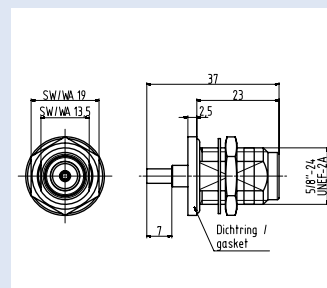
5 = White bronze/Weißbronze
Plating/Oberflächenausführung

SnapN Cable mount bulkhead jack (f) 50 ohm SnapN Chassiskabelbuchse (f) 50 Ohm

IP 68

Part No.
Artikel-Nr.
4356.SN.2812.05 5

Cable Group
Kabelgruppe
5 (S-01112-D)



Solder Solder version
Sealing class IP 68
Assembly instruction: M022

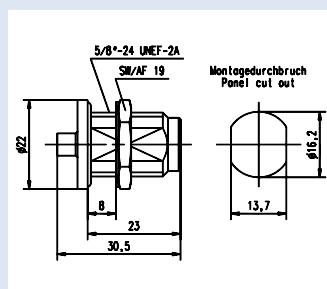
Löt-Lötversion
Dichtigkeitsklasse IP 68
Montageanleitung: M022

5 = White bronze/Weißbronze
Plating/Oberflächenausführung

SnapN Cable mount bulkhead jack (f) 50 ohm SnapN Chassiskabelbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
4167.SN.2812.07 5

Cable Group
Kabelgruppe
7 (UT 141)



Solder Solder version
Assembly instruction: M208

Löt-Lötversion
Montageanleitung: M208

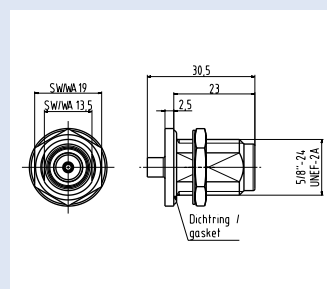
4 = Ag
5 = White bronze/Weißbronze
Plating/Oberflächenausführung

SnapN Cable mount bulkhead jack (f) 50 ohm SnapN Chassiskabelbuchse (f) 50 Ohm

IP 68

Part No.
Artikel-Nr.
4300.SN.2812.07 5

Cable Group
Kabelgruppe
7 (UT 141)



Solder Solder version
Sealing class IP 68
Assembly instruction: M208

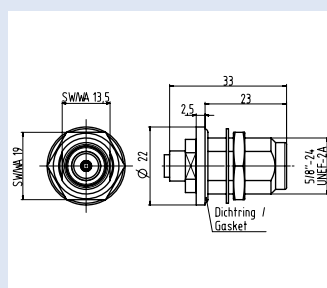
Löt-Lötversion
Dichtigkeitsklasse IP 68
Montageanleitung: M208

5 = White bronze/Weißbronze
Plating/Oberflächenausführung

SnapN Cable mount bulkhead jack (f) 50 ohm SnapN Chassiskabelbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
4249.SN.2813.08 5

Cable Group
Kabelgruppe
8 (UT 250 A)



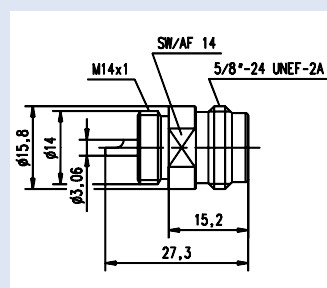
Solder Solder version
Assembly instruction: M208

Löt-Lötversion
Montageanleitung: M208

5 = White bronze/Weißbronze
Plating/Oberflächenausführung

SnapN Bulkhead jack (f) 50 ohm SnapN Chassisbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
4169.SN.2014.10 5



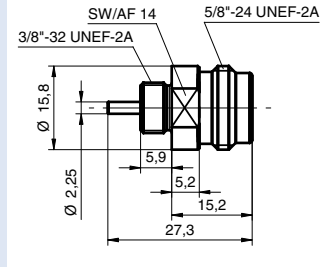
Preferred Type
Screw-in Type

Bevorzugter Typ
Einschraub Typ

5 = White bronze/Weißbronze
Plating/Oberflächenausführung

SnapN Bulkhead jack (f) 50 ohm SnapN Chassisbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
4302.SN.2014.10 5

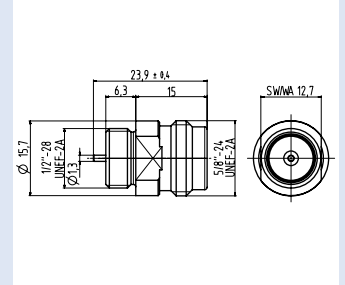


Screw-in Type
Einschraub Typ

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Bulkhead jack (f) 50 ohm SnapN Chassisbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
4509.SN.2014.10 5

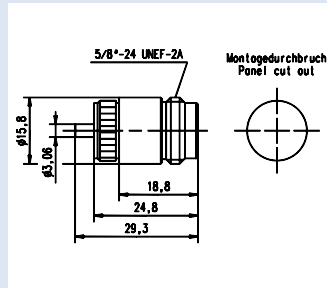


Screw-in Type
Einschraub Typ

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Bulkhead jack (f) 50 ohm SnapN Chassisbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
4170.SN.2010.09 5

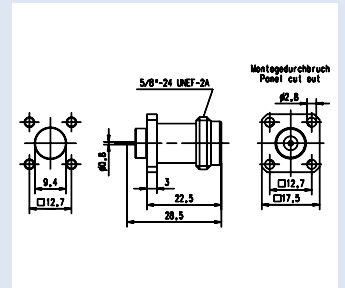


Preferred Type
Bevorzugter Typ

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Flange mount jack (f) 50 ohm SnapN Flanschbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
4171.SN.2018.19 5



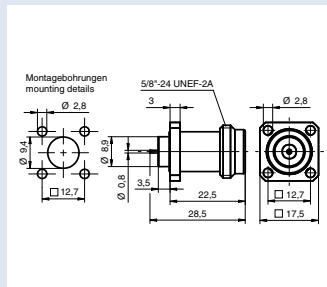
Preferred Type
Bevorzugter Typ

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Flange mount jack (f) 50 ohm SnapN Flanschbuchse (f) 50 Ohm

IP 68

Part No.
Artikel-Nr.
4251.SN.2018.19 5

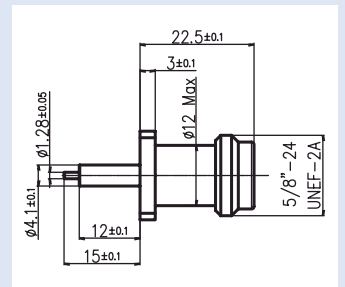


Sealing class IP 68
Dichtigkeitsklasse IP 68

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Flange mount jack (f) 50 ohm SnapN Flanschbuchse (f) 50 Ohm

Part No.
Artikel-Nr.
6346.SN.2018.10 5

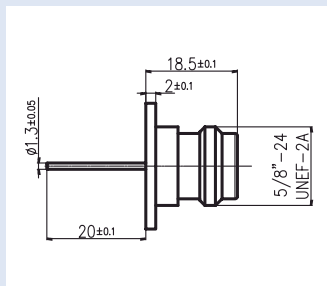
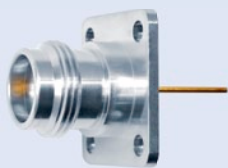


5 Plating/Oberflächenausführung
= White bronze/Weißbronze

SnapN Flange mount jack (f) 50 ohm SnapN Flanschbuchse (f) 50 Ohm

Part No.
Artikel-Nr.

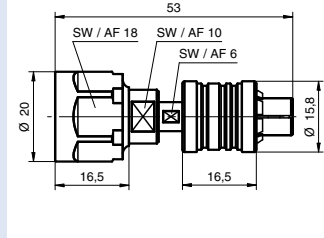
6347.SN.2018.10 5



Plating/Oberflächenausführung
5 = White bronze/Weißbronze

Adapters - N-SnapN test adapter (m-m) 50 ohm
Adapter - N-SnapN Testadapter (m-m) 50 Ohm

Part No.
Artikel-Nr.
4241.SN.7910.00 5

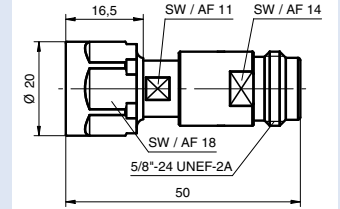


Test and measurement
performance
Messtechnik-Qualität

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

Adapters - N-SnapN test adapter (m-f) 50 ohm
Adapter - N-SnapN Testadapter (m-f) 50 Ohm

Part No.
Artikel-Nr.
4242.SN.8910.00 5

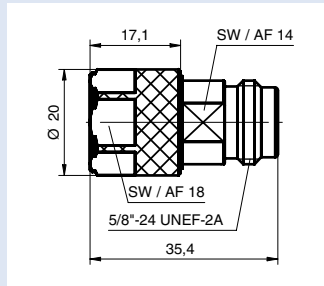


Test and measurement
performance
Messtechnik-Qualität

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

Adapters - N-SnapN adapter (m-f) 50 ohm
Adapter - N-SnapN Adapter (m-f) 50 Ohm

Part No.
Artikel-Nr.
4303.SN.7910.00 5

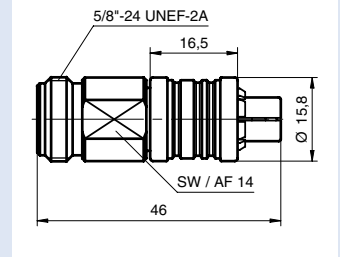


Industry Version
Industrie Version

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

Adapters - N-SnapN adapter (f-m) 50 ohm
Adapter - N-SnapN Adapter (f-m) 50 Ohm

Part No.
Artikel-Nr.
4304.SN.8910.00 5



Industry Version
Industrie Version

5 Plating/Oberflächenausführung
= White bronze/Weißbronze

| M022 | Assembly instruction Montageanleitung |
|------|--|
| | |

| M184 | Assembly instruction Montageanleitung |
|--|--|
| <p>Using parts:</p> <ol style="list-style-type: none"> Slide the crimp ferrule and the heatshrink tubing (opt.) onto the cable. Fan the braid and slide the cable into the body. Slide the ferrule over the braid. Crimp the ferrule with crimping tool. Solder the centre contact. Press in the cap to mechanical end stop. Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place. | |

| M185 | Assembly instruction Montageanleitung |
|--|--|
| <p>Using parts:</p> <ol style="list-style-type: none"> Slide the crimp ferrule and the heatshrink tubing (opt.) onto the cable. Slide the centre contact on until it bottoms against the cable dielectric and solder the centre contact. Fan the braid and slide the cable into the body. Slide the ferrule over the braid. Crimp the ferrule with crimping tool. Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place. | |

| M186 | Assembly instruction Montageanleitung |
|---|--|
| <p>Using parts:</p> <ol style="list-style-type: none"> Slide the heatshrink tubing (opt.) onto the cable. Push the cable in the body until final stop. Solder inner and outer contact. Press in the cap to mechanical end stop. Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place. | |

| M207 | Assembly instruction Montageanleitung |
|---|--|
| Description: Cable mount plug | |
| Using parts: | |
| | |
| <p>1.) Slide the centre contact on until it bottoms against the cable dielectric and solder the centre contact.</p> | |
| <p>2.) Slide the cable into the body and solder the body.</p> | |

| M208 | Assembly instruction Montageanleitung |
|---|--|
| Description: Cable mount jack | |
| Using parts: | |
| | |
| <p>1.) Slide the cable through the body.</p> | |
| <p>2.) Slide the centre contact on to the cable</p> | |
| <p>3.) Soft soldering the centre contact.</p> | |
| <p>4.) Press all into the body until to dim. $5,2 \pm 0,1$</p> | |
| <p>5.) Soft soldering the outer contact.</p> | |

| M242 | Assembly instruction Montageanleitung |
|---|--|
| Using parts: | |
| | |
| <p>1.) Solder the inner contact with the cable Cable stripping according to IMS outline drawing</p> | |
| <p>2.) Fan the braid and slide the cable into the body</p> | |
| <p>3.) Slide the ferrule over the braid and crimp the ferrule with the crimping tool</p> | |
| <p>4.) Slide the heatshrink over the ferrule and shrink it in position</p> | |

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