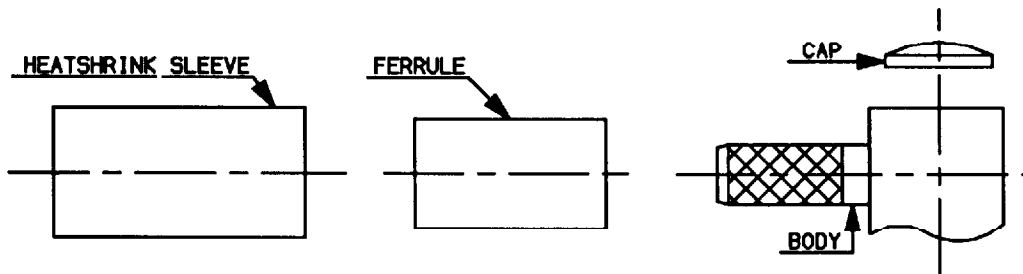


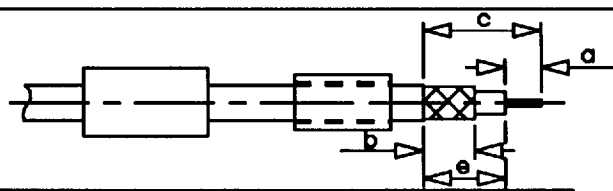


RIGHT ANGLE PLUG
CRIMP/SOLDER TYPE CABLE 2/50



①

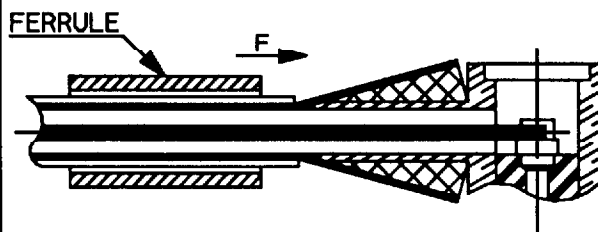
- 1-1 Slide onto the cable the ferrule and the heatshrink sleeve .
- 1-2 Strip the cable .



Stripping	a	b	c	d	e
Inch	.079	.177	.295	-	.217
mm	2	4.5	7.5	-	5.5

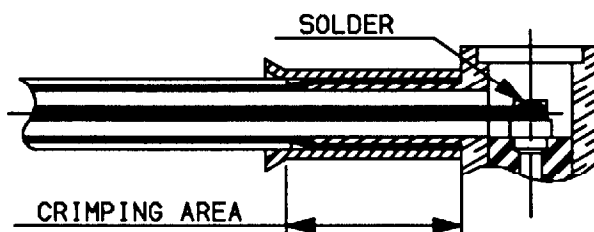
②

- 2-1 Fan the braid .
- 2-2 Push connector body under the braid .
- 2-3 Slide the ferrule on the braid (In direction F)



③

- 3-1 Crimp the ferrule with crimping tool R 282 211 000 (Hex. 2.67) or crimping tool M22520/5-01 + dies M22520/5-03
- 3-2 Solder inner conductor .



④

- 4-1 Place the cap .
- 4-2 Press cap flush or slightly below surface of body assembly .
- 4-3 Slide sleeve over ferrule and heatshrink in place .

