

1	2		3	4	5	6	7	8		
REVISIONS										
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE								
<p>REMARK:1. NO.2 MUST WITHSTAND A 6 lbs. MIN. PUSHOUT FORCE FROM NO.4 AFTER STAKING OPERATION</p> <p>2. REMARK1 IS MAINTAINED BY STAMPING THE FOUR POINTS SHOWN ON THE DRAWING WITHOUT PUNCTURING NO.4</p> <p>NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)</p> <p>1. BRASS PER QQ-B-626</p> <p>2. BRASS PER QQ-B-613</p> <p>3. GOLD PL. 3 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE</p> <p>4. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE</p> <p>5. TEFLON MIL-P-19468</p>										
			<p>RECOMMENDED MOUNTING HOLE</p>			<p>STAKE IN 4 PLACES EQUALLY SPACED 90° APART (SEE REMARK 1,2)</p>			<p>RECOMMENDED CABLE STRIPPING DIM'S</p>	
<p>1. CONTACT PIN TO SOLDER</p>										
7	HEX NUT	NOTE 1	NOTE 3	1	HN476-6-40X15	DIMENSIONS ARE IN MILLIMETERS		PART NO. SSMB1482A1-3GT30G-11-50		
6	WASHER	NOTE 2	NOTE 3	1	WS-55/36X05	UNLESS OTHERWISE SPECIFIED TOLERANCES		APPROVED DATE 10-11-01'		
5	COVER	NOTE 2	NOTE 3	1	CV-4X05-T	0.5-6 = ±0.2		CHECKED DATE 10-11-01'		
4	BODY	NOTE 1	NOTE 3	1	SSMB1412A1-4	6-30 = ±0.4		DRAWN DATE 10-11-01'		
3	CONTACT PIN	NOTE 1	NOTE 4	1	SSMB1412A1-3	30-120 = ±0.6		FILE NO.		
2	INSULATOR	NOTE 5	NATURAL	1	SSMB1412A1-2	120-315 = ±1				
1	BODY	NOTE 1	NOTE 3	1	SSMB1482A1-1-32/224	315-1000 = ±1.6				
						1000-2000 = ±2.4				
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.	SCALE	4/1	ISSUE	A	

Amphenol

TITLE SSMB DIRECT SOLDER JACK (FOR .085", .086")

DRAWING NO. KJ-SSMB1482A1-3GT30G-.085-50

ITEM NO.