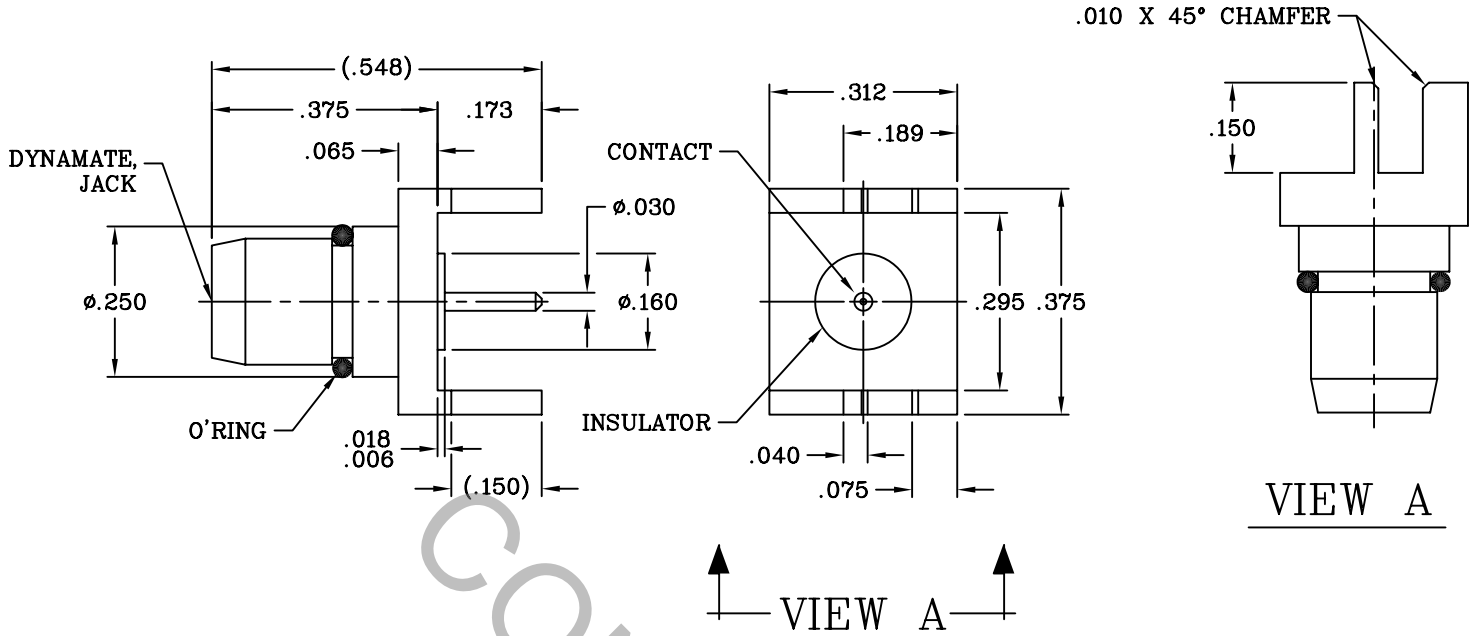



# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348, Fig. 321.1 (BMA, PLUG)

## 2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 4.0 GHz.
VSWR (MAX.) *	SEE SHEET 3
INSERTION LOSS (dB MAX.)	
• DYNAMATE INTERFACE GAP (.000 TO .010)	.035 dB x $\sqrt{FGHz}$
• DYNAMATE INTERFACE GAP (.011 TO .030)	.050 dB x $\sqrt{FGHz}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	
• DYNAMATE INTERFACE BOTTOMED (.000 GAP)	100 dB - FGHz
• DYNAMATE INTERFACE GAP (.001 TO .010)	80 dB - FGHz
• DYNAMATE INTERFACE GAP (.011 TO .030)	60 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°c TO + 150°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	10,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	4.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0
* TERMINATED IN A 50 OHM LOAD	

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 INCORPORATED HAVERHILL MA 01835
AA	06-1835	7/13/06	TS	DECIMALS .X +.030 .XX ±.010 .XXX ±.005	FRACTIONAL 1/64	ANGULAR X° ± 1' 0" X° X' ± 15"	
				SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD 10}}$			
				DRAWN	TS	DATE 7/13/06	
				APPROVED		DATE	
				CODE IDENT.	SHEET 1 OF 3		DWG. NO. 2820-0031-6424
				2J899			

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE \_\_\_\_\_ 6.0 LBS.
- MIN. RADIAL TORQUE \_\_\_\_\_ N/A

### DYNAMATE ENGAGEMENT FORCES

- INSERTION (MAX. OUNCES) \_\_\_\_\_ N/A
- WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ N/A

DYNAMATE DURABILITY (MIN. MATING) \_\_\_\_\_ 1,000

RECOMMENDED MATING TORQUE \_\_\_\_\_ N/A

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 ° c TO + 200 ° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )

## 5. MATERIAL

CONNECTOR BODY \_\_\_\_\_ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A

CENTER CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196, CU ALLOY UNS C17300  
TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM D 1710

O'RING \_\_\_\_\_ NITRILE (BUNA-N)

## 6. FINISH

CONNECTOR BODY \_\_\_\_\_ GOLD PER ASTM B 488, TYPE 1, CODE C, CLASS 1,25  
(.000050 MIN. THK.) OVER NICKEL PER QQ-N-290,  
(00015 MIN. THK.) OVER COPPER PER MIL-C-14550

CENTER CONTACT \_\_\_\_\_ GOLD PER ASTM B 488, TYPE 1, CODE C, CLASS 2.5  
(.000100 MINIMUM THICKNESS) OVER NICKEL PER  
QQ-N-290, CLASS 1 (.000050 MINIMUM THICKNESS) OVER  
COPPER PER MIL-C-14550

INSULATOR AND O'RING \_\_\_\_\_ N/A