




**Twin BNC Connectors**

**Product Facts**

- **Crimp connectors require only one-stroke crimping of both conductors, plus braid and cable support**
- **Lower installed cost with one-stroke crimp**
- **Reduced noise levels because of AMP solderless crimping techniques**
- **Captive inner contact stability**
- **No danger of heat damage to coaxial cable**
- **Ease of inspection**
- **Listed under the Component Program of Underwriters Laboratories Inc., File No. E81956** 
- **PC Board soldered connectors are recognized under the Component Program of Underwriters Laboratories Inc., File No. E81956** 
- **Certified by Canadian Standards Association File No. LR 7189** 

The Twin BNC Connector is a quick connect/disconnect, weatherproof connector designed in accordance with MIL-C-39012 to meet the stringent requirements of MIL-STD-1553 Multiplex Data Bus.

These twin coaxial cable connectors are a unique development by AMP which has resulted in the production of high level RF components. Termination of these connectors to twin conductor cable is made with AMP exclusive one crimp method which simultaneously terminates inner conductors, outer braid and cable support with one stroke of the matching AMP tool.

These rugged connectors accommodate today's most commonly used twin conductor cable sizes.

**Materials**

- Brass** — QQ-B-626
- Beryllium Copper** — QQ-C-530
- TEFLON** — MIL-P-19468
- Polypropylene** — General purpose
- Copper, Annealed** — QQ-C-576
- Phosphor Bronze** — QQ-B-750
- Silicone Rubber** — ZZ-R-765

**Plating**

- Silver** — QQ-S-365
- Nickel** — QQ-N-290
- Tin Lead** — ASTM-B-545

**Packaging** — All connectors are packaged individually unless otherwise noted.



**Electrical Characteristics**

- Nominal Impedance** — Non-constant
- Working Voltage** — 500 volts rms sea level
- Insulation Resistance** — 5000 megohms min.
- Dielectric Withstanding Voltage** — 1500 volts rms sea level

**Mechanical Characteristics**

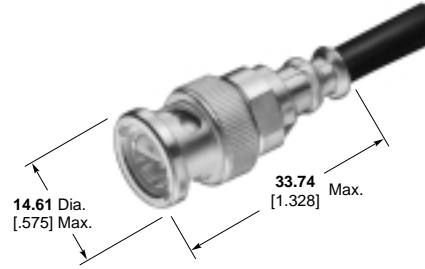
- Mating/Unmating** — Bayonet lock-quick connect/ disconnect
- Cable Attachment** — Crimp type - Simultaneous center and braid
- Coupling Nut Retention** — 100 lbs. [444 N] min.
- Cable Retention** — 25 lbs. [111 N] min., RG-108A/U cable
- Durability** — 200 cycles per MIL-C-39012

**Environmental Characteristics**

- Temperature Range** — -55°C to +85°C
- Vibration** — MIL-STD-202, Method 204, Condition B
- Shock** — MIL-STD-202, Method 213, Condition I, 100 G's
- Salt Spray** — MIL-STD-202, Method 101, Condition B
- Temperature Cycling** — MIL-STD-202, Method 102, Condition C

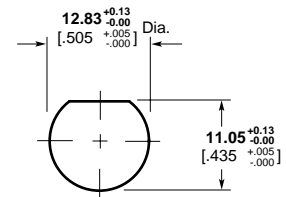
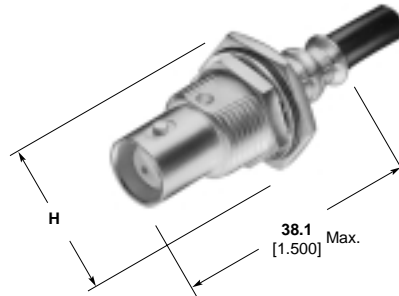
**Twin BNC Connectors** (Continued)

**Plugs**



RG/U Cable	Center Contact Plating	Body Plating	Dielectric	Integral Die Hand Tool	Part No.
108, 108A	Silver	Silver	TEFLON	69667	<b>332225</b>
Belden 9272, 89272	Silver	Nickel	Polypropylene	69667	<b>332225-5</b>
Trompeter TWC-124-2	Silver	Silver	TEFLON	69667	<b>332225-3</b>
ROLM 49D2401 Raychem 7824D013	Silver	Nickel	Polypropylene	69667	<b>332225-6</b>

**Bulkhead Jack**



Maximum Panel Thickness 3.18 [1.25]

**Recommended Panel Cutout**

H = 17.45 [0.687] Max. across flats, 20.32 [0.800] Max. across points

RG/U Cable	Center Contact Plating	Body Plating	Dielectric	CERTI-CRIMP Hand Tool with Integral Die	Integral Die Hand Tool	Die Insert for Tools: Hand Tool-69710-1, 626 Pneu. Head 318161-1	Part No.
108, 108A Belden 9272, 89272	Silver	Silver	TEFLON	—	69667	69708	<b>332342</b>



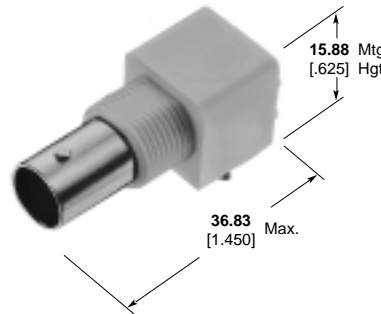
## RF Coax Connectors

### Twin BNC Connectors (Continued)

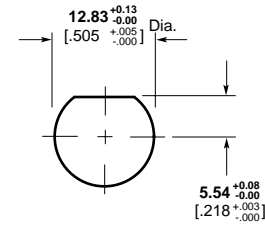
#### Right-Angle PC Board/ Panel Mount Jacks

##### Material

**Body**—VALOX, White  
**Center Contacts**—Gold  
**Dielectric**—Polymethylpentene

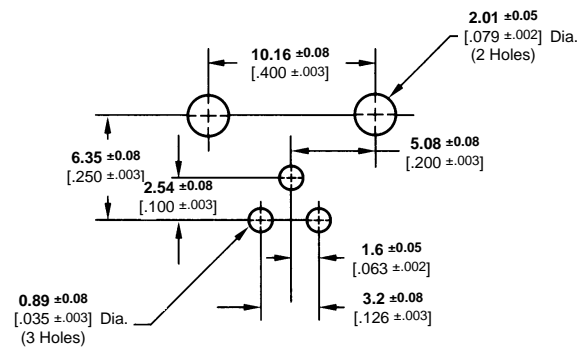


With Mounting Posts  
Part No. 228686-1



Maximum Panel Thickness 6.1 [0.240]

Recommended Panel Cutout

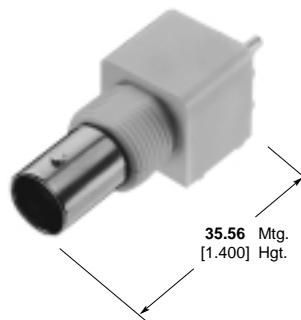


Recommended PC Board Layout

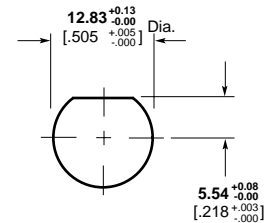
#### Vertical PC Board/ Panel Mount Jacks

##### Material

**Body**—VALOX, White  
**Center Contacts**—Gold  
**Dielectric**—Polymethylpentene

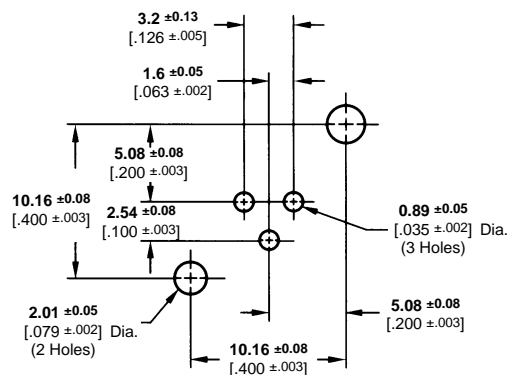


With Mounting Posts  
Part No. 221198-1



Maximum Panel Thickness 6.1 [0.240]

Recommended Panel Cutout



Recommended PC Board Layout

#### Lockwasher and Jam Nut



Part No.  
1-329632-2



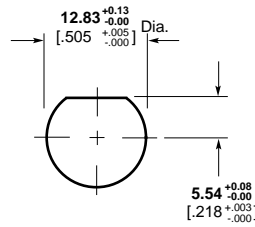
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**Twin BNC Connectors (Continued)**

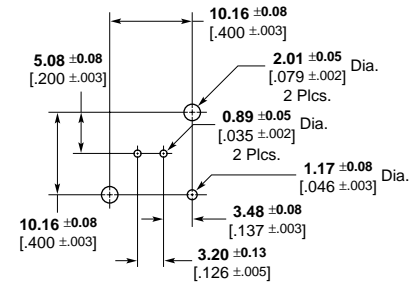
**Vertical  
PC Board Mount  
Jack**

**Plating**

**Body** — Nickel  
**Center Contacts** — Gold  
**Dielectric** — Polymethylpentene



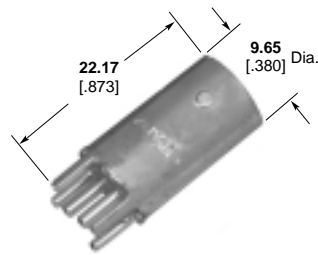
**Part No. 415832-1**  
**Recommended Panel Cutout**



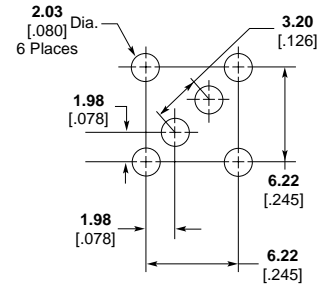
**PCB Configuration**

**Plating**

**Body** — Tin-Lead  
**Center Contacts** — Gold  
**Dielectric** — TEFLON



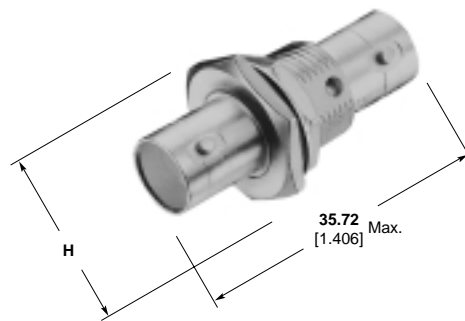
**Part No. 414287-1**



**Bulkhead Jack  
Adapter**

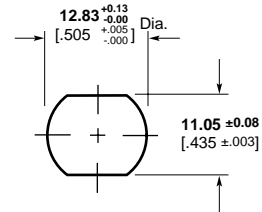
**Plating**

**Body** — Silver  
**Center Contacts** — Silver



H = 17.45 [0.687] Max. across flats, 20.32 [0.800] Max. across points

**Part No. 332215**



Maximum Panel Thickness 3.18 [0.125]

**Recommended Panel Cutout**