

MOS INTEGRATED CIRCUIT

μPD6452

12 LINE × 24 COLUMN ON-SCREEN CHARACTER DISPLAY

CMOS LSI FOR S-VCR

DESCRIPTION

The μPD6452 is on-screen character display CMOS LSI which is combined with microcomputers and used for S-VCR to display program reserved information, chapter numbers, etc. on screens.

This product is most suitable for the S-VCR because composite video signal or component video signal (Y/C signals) can be input and output. Character format is 12 dots x 18 dots, and one character enables displaying numbers kanji and hiragana. And this LSI can generate video signal internally so that characters can be displayed without external signals.

NEC provides two standard types — μPD6452CS-002 and μPD6452GT-102. Using same characters, μPD6452CS-002 is a 24-pin shrink DIP and μPD6452 GT-102 is a 24-pin SOP package.

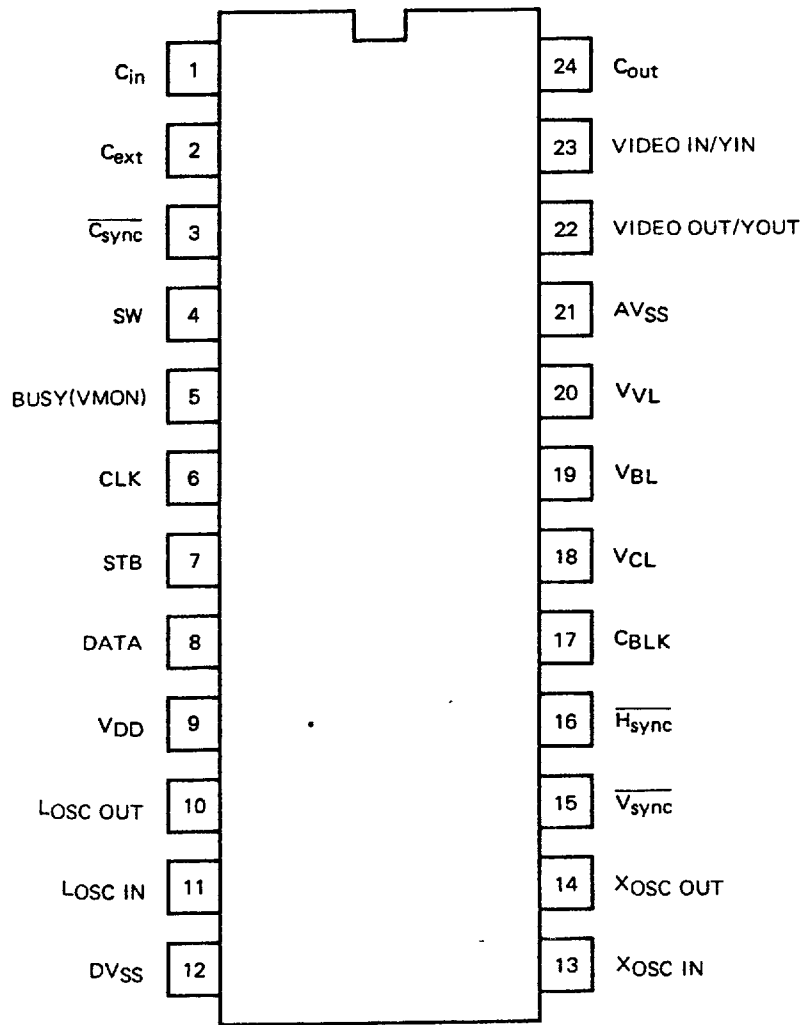
FEATURES

- Number of displayed character : 12 lines 24 columns
- Kinds of character : 128 (ROM)
- Character size : 1 dot-1H, 2H, 3H or 3H
- Dot matrix : 12 18 dots-with no clearance between neighboring characters
- Blinking ratio : 1:1, 3:1, or 1:3
- Input/Output of video signal : Composite video signal or Y/C signal
- Background : No background, black fringe, black square background, black solid background
- Internal video signal : Characters can be displayed on internal video signal (white, black, red, green, or blue)
Internal video signal is noninterlaced video signal.
- Interface with microcomputer : 8-bit serial input format with BUSY signal
- Power supply : 5 V single
- Structure : Low-power-consumption CMOS

ORDERING INFORMATION

PART NUMBER	PACKAGE
μPD6452CS-002	24 pin plastic shrink DIP (300 mil)
μPD6452GT-102	24 pin plastic SOP (375 mil)

CONNECTION DIAGRAM (Top View)



Note: This bracket shows terminal arrangement for the mask code option when terminal 5 of μ PD6452 is used for the synchronization protection monitor output (V_{MON})

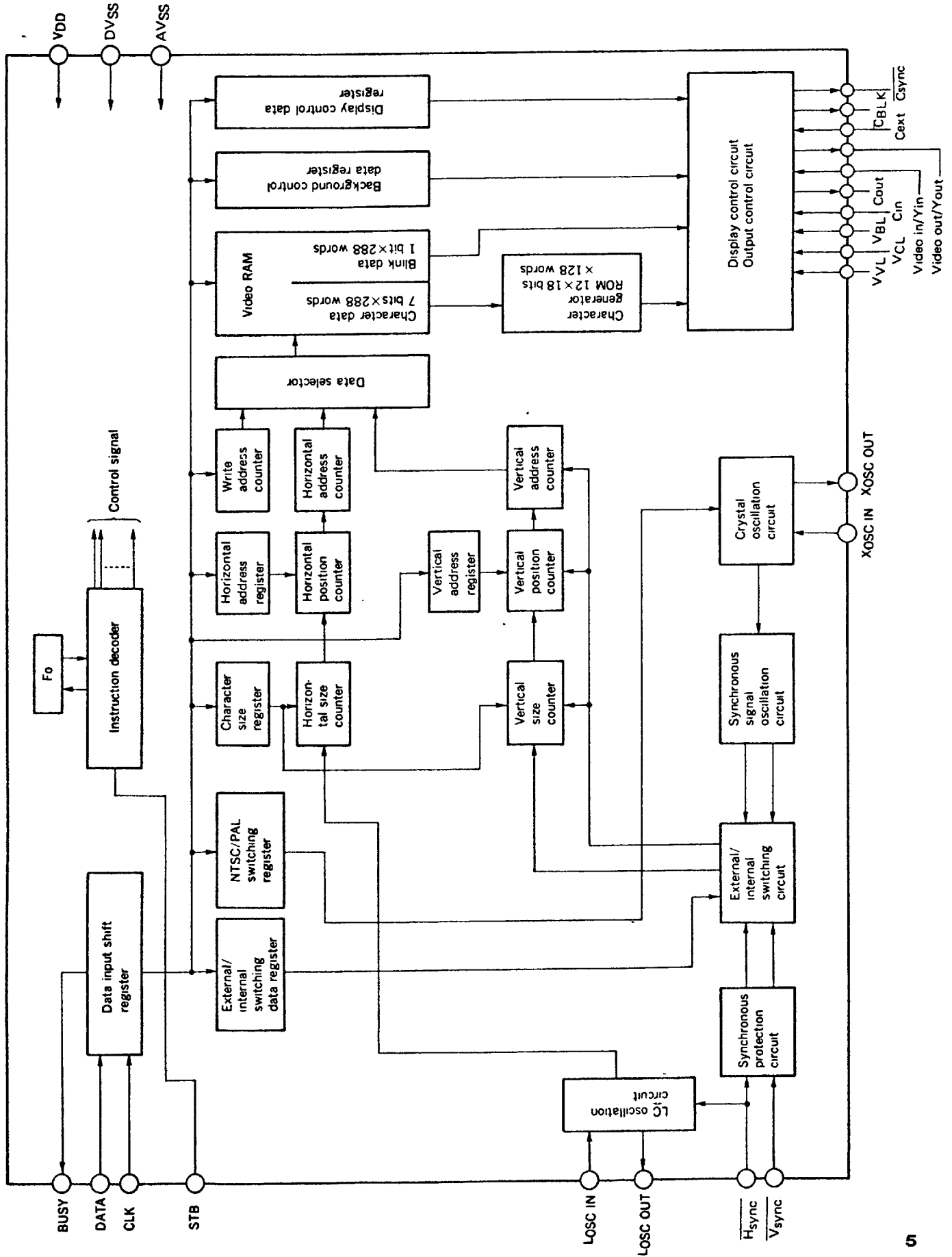
PIN DESCRIPTION

Pin No.	Symbol	Name	Function
1	C _{in}	C signal input terminal	This terminal is used to input component C signals.
2	C _{ext}	Cross color prevention capacitor terminal	This terminal is used to connect a cross color prevention capacitor.
3	C _{sync}	Composite synchronous signal output terminal	This terminal is used to output a composite synchronous signal when an internal synchronous signal is generated (negative: synchronized).
4	SW	Composite/component switching input terminal	This terminal is used to input a component signal when the level becomes high; a composite signal when the level becomes low.
5	BUSY	BUSY signal output terminal	This output terminal is used to notify the microcomputer of whether a strobe signal may be input after input of serial data. When the level is low, a strobe signal may be input.
	V _{MON} ^{Note}	Synchronous protection monitor output terminal	This output terminal is used to output synchronous protection monitor output. (Mask code option)
6	CLK	Clock pulse input terminal	This terminal is used to input a clock signal for reading data. At the rising edge of a clock pulse, the data sent to the DATA terminal is input.
7	STB	Strobe signal input terminal	This input terminal is used to input a strobe signal after input of serial data. At the rising edge of the pulse sent to the STB terminal, 8-bit data is read.
8	DATA	Serial data input terminal	This terminal is used to input control data in sync. with the clock pulse applied to the CLK terminal.
9	V _{DD}	Power supply terminal	This terminal is used to supply +5 V.
10	LOSC OUT	LC oscillation terminal	This terminal is used to connect the coil and capacitor of the dot clock frequency oscillator.
11	LOSC IN		
12	DV _{SS}	Digital ground terminal	This terminal is connected to the ground of the system.
13	XOSC IN	X'tal oscillation terminal	This is an X'tal oscillation terminal of the oscillator for generating an internal synchronous signal.
14	XOSC OUT		
15	V _{sync}	Vertical synchronous signal input terminal	This terminal is used to input a vertical synchronous signal (active low).
16	H _{sync}	Horizontal synchronous signal input terminal	This terminal is used to input a vertical synchronous signal (active low). Oscillation occurs at the rising edge of the H _{sync} signal.
17	C _{BLK}	Color signal blanking signal output terminal	This terminal is used to output a blanking signal that cuts a video color signal during input of an external component signal.
18	V _{CL}	Character level adjusting terminal	This terminal is used to adjust the character signal level (white level).
19	V _{BL}	Background level adjusting terminal	This terminal is used to adjust the background signal level (black level).
20	V _{VL}	Internal video signal/Y-signal level adjusting terminal	This input terminal is used to adjust the level (sync chip level) of the generated internal video signal/Y-signal.
21	AV _{SS}	Analog ground terminal	This terminal is connected to the ground of the system.
22	VIDEO OUT/ YOUT	video/Y signal output terminal	The case of the internal mode: This terminal is used to output the composite video signal (SW=0) or the component Y signal (SW=1) mixed with the character signal. The case of the external mode: This terminal is used to output the composite video signal (SW=0) or the component Y signal (SW=1) mixed with the character signal. These composite video signal and Y signal are input from terminal 23 (Video in/Y in).
23	VIDEO IN/YIN	Video/Y signal input terminal	This terminal is used to input a composite video signal or component Y signal (negative: synchronized, positive: video).

Pin No.	Symbol	Name	Function
24	Cout	C signal output terminal	<p>The case of the internal mode: This terminal is used to output the component C signal mixed with the character signal (SW=1). The output becomes open as inputting the composite video signal (SW=0).</p> <p>The case of the external mode: This terminal is used to output the component C signal mixed with the character signal (SW=1). This component C signal is input from terminal 1 (Cin). The output becomes open as inputting the composite video signal (SW=0).</p>

Note: The BUSY output can be switched to the synchronous protection monitor output terminal (V_{MON}) with a mask code option.

BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATINGS (T_a = 25 °C)

Supply Voltage	V _{DD} -V _{SS}	7	V
Input Voltage	V _{IN}	V _{DD} +0.3 > V _{IN} > V _{SS} -0.3	V
Output Voltage	V _{OUT}	V _{DD} +0.3 > V _{OUT} > V _{SS} -0.3	V
Operation Temperature	T _{opt}	-20 to +75	°C
Storage Temperature	T _{stg}	-40 to +125	°C
Output Current	I _D	±5	mA

RECOMMENDED OPERATION RANGE

CHARACTERISTIC	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply Voltage	V _{DD} -V _{SS}	4.5	5.0	5.5	V
LC Oscillation Frequency	f _{osc}	4	7	10	MNz
Control Input High-level Voltage	V _{IH}	2.4			V
Control Input Low-level Voltage	V _{IL}			0.8	V
Synchronization Signal Input High-level Voltage	V _{IH}	2.4			V
Synchronization Signal Input Low-level Voltage	V _{IL}			0.8	V
External Video Signal Input Voltage	V _i	0		V _{DD}	V
Character Signal Level Set Voltage	V _{CL}	0		V _{DD}	V
Background Signal Level Set Voltage	V _{BL}	0		V _{DD}	V
Internal Video Signal Level Set Voltage	V _{VL}	2.5		V _{DD}	V

ELECTRICAL CHARACTERISTICS ($T_a = 25\text{ }^\circ\text{C}$, $V_{DD} = 5.0\text{ V}$, $V_{SS} = 0\text{ V}$ $RH \leq 70\%$, $L_{osc} = 39/56\text{ }\mu\text{H}$, $C_{OUT} = 30\text{ pF}$, $C_{IN} = 5\text{ to }30\text{ pF}$)

CHARACTERISTIC	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Operating Voltage Range	$V_{DD}-V_{SS}$	4.5	5.0	5.5	V	$f_{osc} = 10\text{ MHz}$
Consumed Current	I_{DD}			15	mA	$f_{osc} = 10\text{ MHz}$
Xtal Operating Oscillation Frequency (1)	f_{scn}		14.318180		MHz	NTSC mode
Xtal Operating Oscillation Frequency (2)	f_{scp}		17.734476		MHz	PAL mode
Control Output High-level Voltage (Note)	V_{OH}	4.5			V	$I_O = -0.5\text{ mA}$
Control Output Low-level Voltage (Note)	V_{OL}			0.5	V	$I_O = 0.5\text{ mA}$
Blue Background High-level Voltage (*)	V_{VBA}	1.56	1.73	1.90	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Blue Background Low-level Voltage (*)	V_{VBL}	1.16	1.29	1.42	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Color Burst High-level Voltage(*)	V_{VUH}	1.30	1.44	1.58	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Color Burst Low-level Voltage (*)	V_{VUL}	1.02	1.13	1.24	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Brightness Background Blue Level Voltage (*)	V_{BY}	1.35	1.50	1.65	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Blue Background Amplitude (*)	V_{BPP}	0.35	0.44	0.53	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Background Color Burst Amplitude (*)	V_{CUP}	0.35	0.44	0.53	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Color Center Level Voltage (*)	V_{CC}	1.13	1.25	1.38	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Pedestal Level Voltage (*)	V_{PD}	1.16	1.29	1.42	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$
Synchronous Level Voltage (*)	V_{SYT}	0.90	1.00	1.10	V	$V_{DD} = 5.0\text{ V}$, $V_{VL} = 2.5\text{ V}$

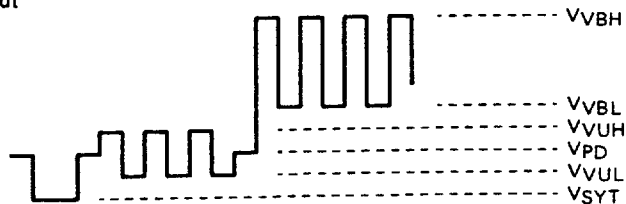
(*) INT mode signal output.

Note: Control output signals $BUSY$, $\overline{C_{sync}}$, C_{BLK} .

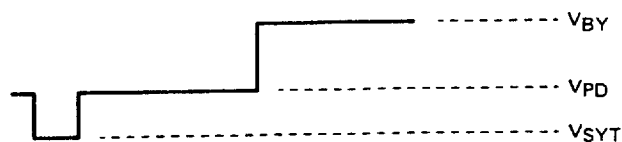
This bracket shows terminal arrangement for the mask code option when terminal 5 of μPD6452 is used for the synchronization protection monitor output (V_{MON}).

INT mode output level

Internal video signal output



Y signal output



C signal output



Type of Command

Control commands are eight-bit serial input types. Commands are executed by STB pulse input after serial input of eight-bit data. Before executing a program always issue a format reset command (format and Synchronous protection mode assignment command "FR = 1") to release the test mode.

COMMAND LIST FOR μ PD6452

CONTENT	F ₀	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
Display Character Data	0	0	C ₆	C ₅	C ₄	C ₃	C ₂	C ₁	C ₀
Blink Data for Each Character	0	1	0	0	0	Blink	0	0	0
Character Display Line Address	0	1	0	0	1	AR ₃	AR ₂	AR ₁	AR ₀
Character Display Column Address	0	1	0	1	AC ₄	AC ₃	AC ₂	AC ₁	AC ₀
Color Assignment for Background/ Internal Video Signal	0	1	1	0	BS ₄	BS ₃	R _V	G _V	B _V
Display ON/OFF, Blink, LC Oscillation Control	0	1	1	1	0	DO	BL ₂	BL ₁	LOSC
NTSC/PAL Switching, External/Internal Video Switching, Crystal Oscillation Control	0	1	1	1	1	0	N/P	Ex/In	XOSC
Format and Synchronous Protection Mode Assignment	X	1	1	1	1	1	FF	F ₀	FR
Display Position Vertical Address	1	0	1	0	V ₄	V ₃	V ₂	V ₁	V ₀
Display Position Horizontal Address	1	1	1	0	H ₄	H ₃	H ₂	H ₁	H ₀
Character Size Assignment Note	1	1	0	S ₅	S ₄	AR ₃	AR ₂	AR ₁	AR ₀
Test Mode Set	1	1	1	1	0	T ₃	T ₂	T ₁	T ₀

Format Assignment and Format Reset (Test Mode Release)

Although commands for μ PD6452 consist of nine bits, they are separated into two banks because serial interface shift register uses eight bits. Switching of banks is made by bit 1 (F_0) of the format assignment command.

Command for bank '0' ($F_0 = 0$)

- Displayed character data
- Blink data for each character
- Character display line address
- Character display column address
- Color assignment for background/internal video signal
- Display ON/OFF, Blink, LC Oscillation Control
- NTSC/PAL Switching, External/Internal Video Switching, Crystal Oscillation Control

Command for bank '1' ($F_0 = 1$)

- Display position vertical address
- Display position horizontal address
- Character size assignment
- Test mode set

Format Reset (Test Mode Release)

Setting bit 0 (F_R) of format and synchronous protection mode assignment command to "1" releases the test command mode and resets the following command. Since the test command mode stops normal commands from being received, always perform format reset to release test command mode before program execution. If format resetting is carried out during character display (display on), the display may be disturbed. Be sure to execute display off command before format resetting.

Reset Command

Size register (AR_{03}) on every row is set to " $(S_5, S_4) = (0, 0)$."

(Minimum size is assigned on every line.)

To release the test command mode without resetting the command above, use the test command mode release statement ($F_0, D_7, D_6, D_5, D_4, D_3, D_2, D_1, D_0$) = (1, 1, 1, 1, 0, 0, 0, 0, 0).

Synchronous protection mode

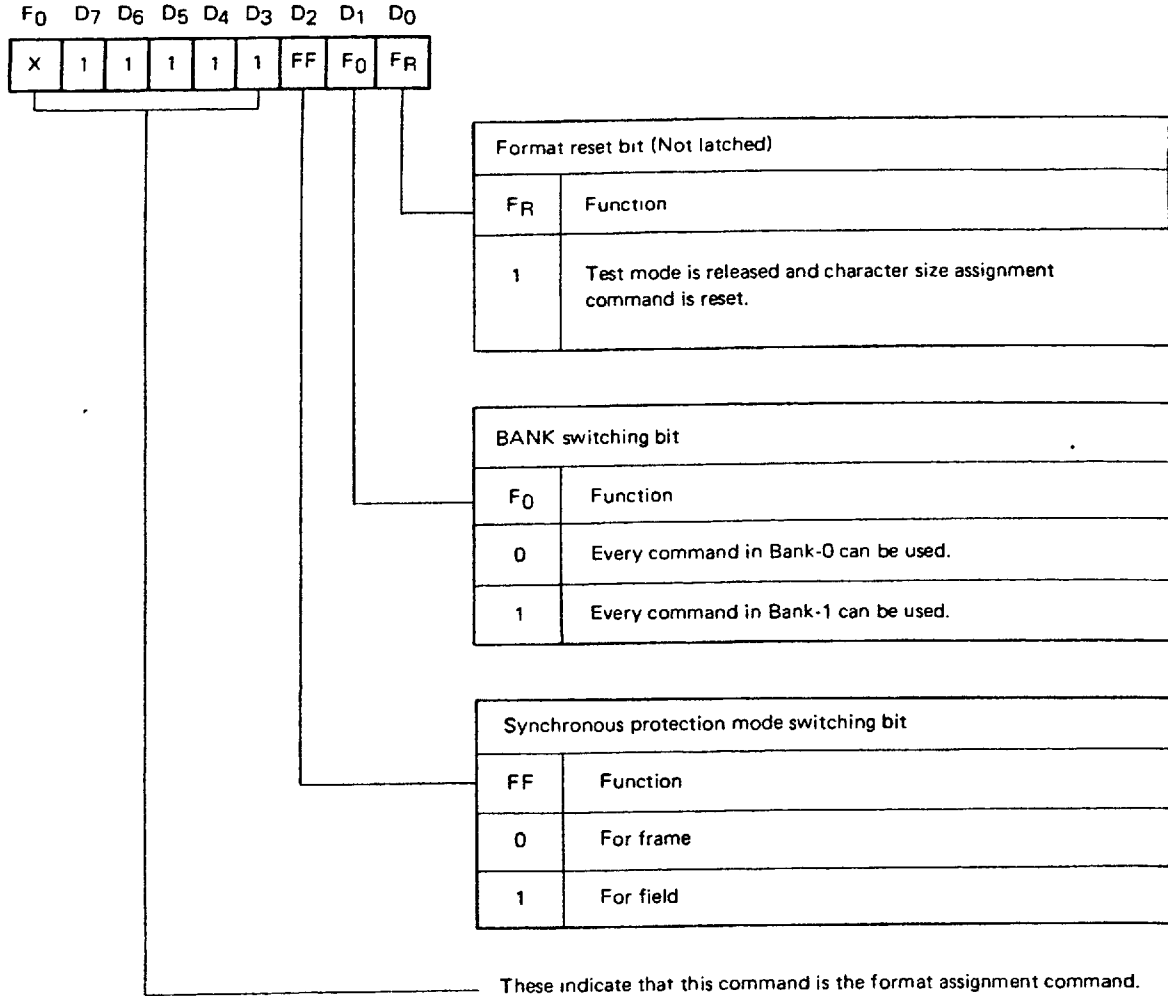
The Synchronous protection mode, "for frame" or "for field" may be selected with "format, synchronous protection mode assignment" command "FF".

"0" : for frame

"1" : for field

Please refer to the page 28 about synchronization protection.

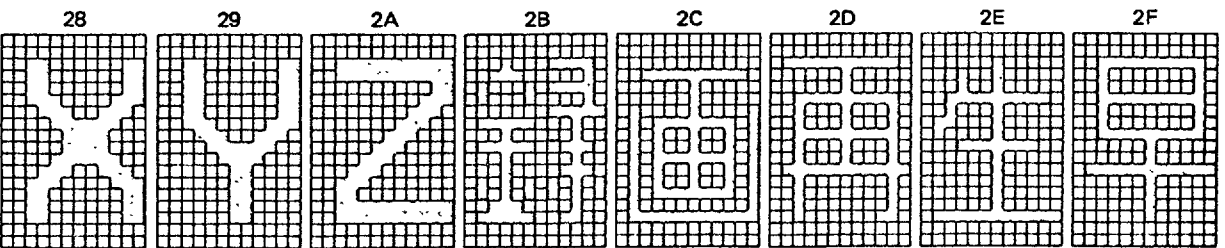
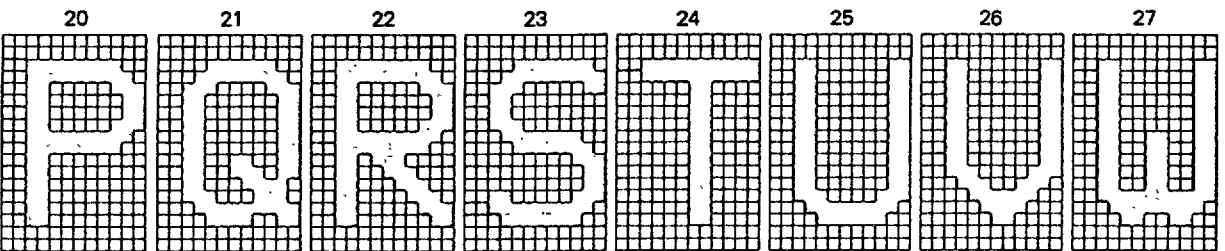
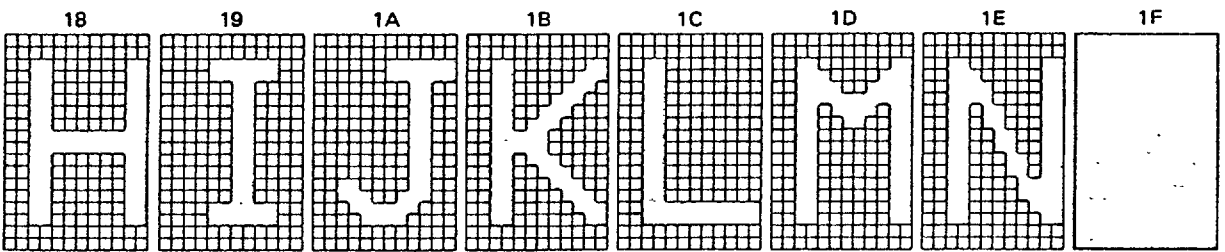
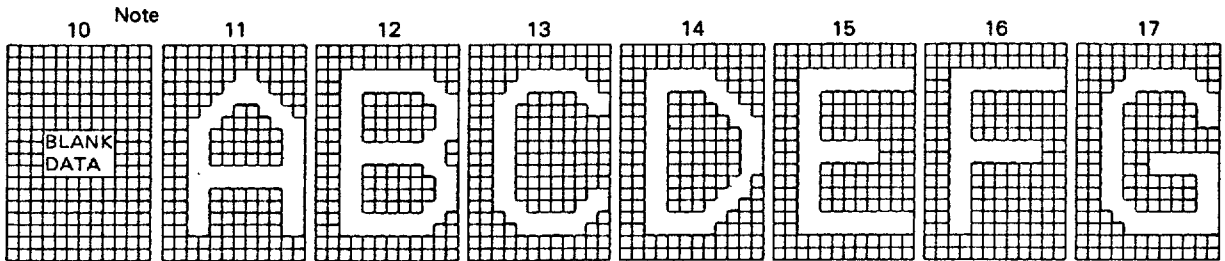
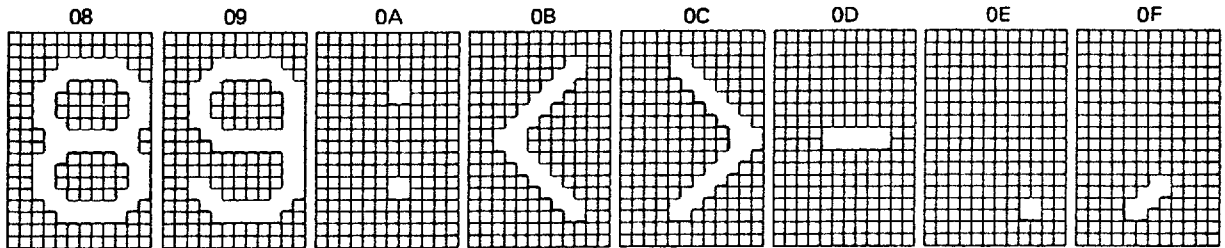
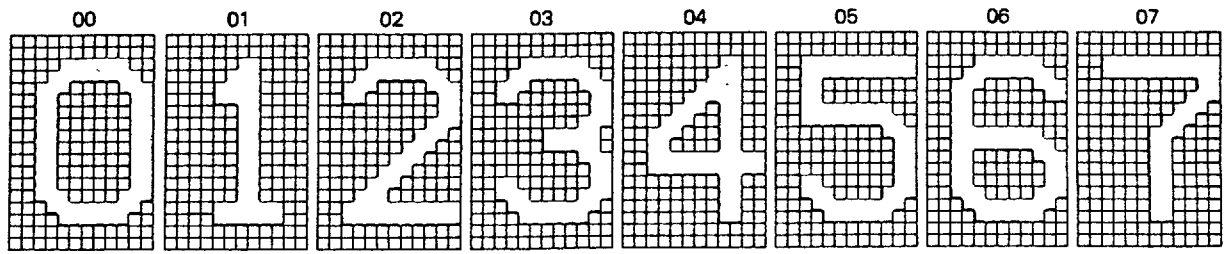
Format and Synchronous Protection Mode Assignment Command

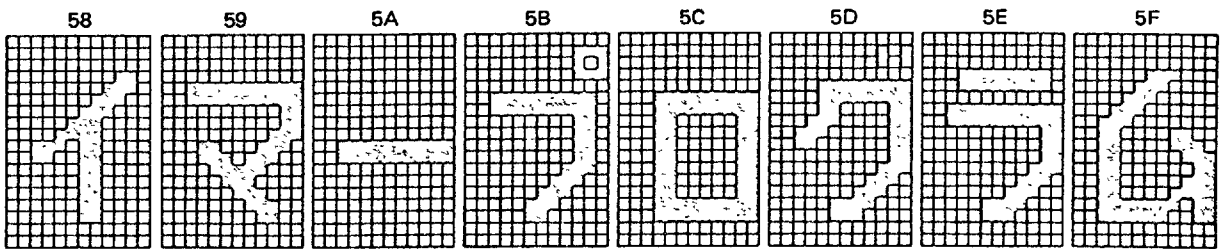
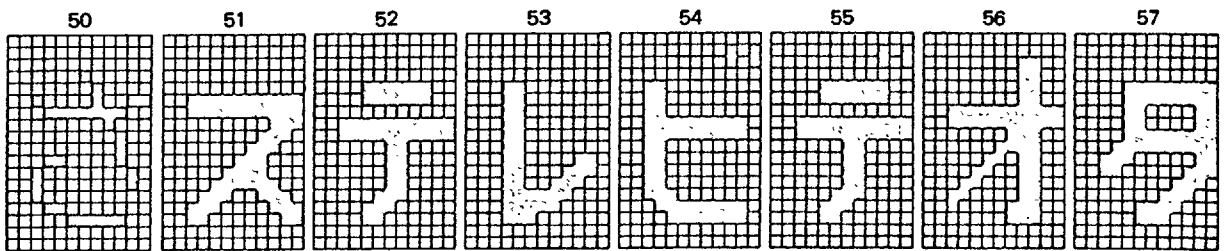
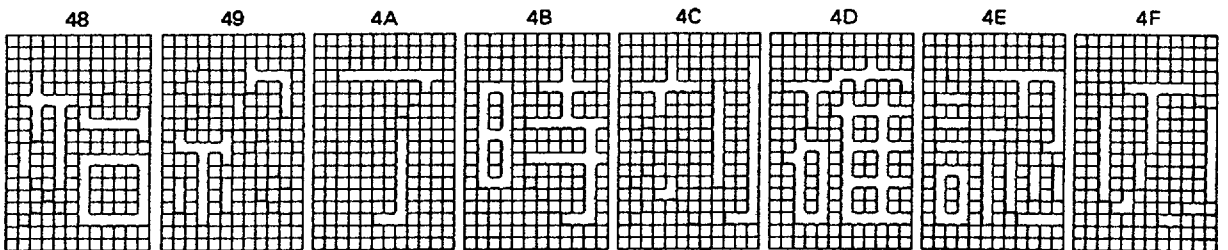
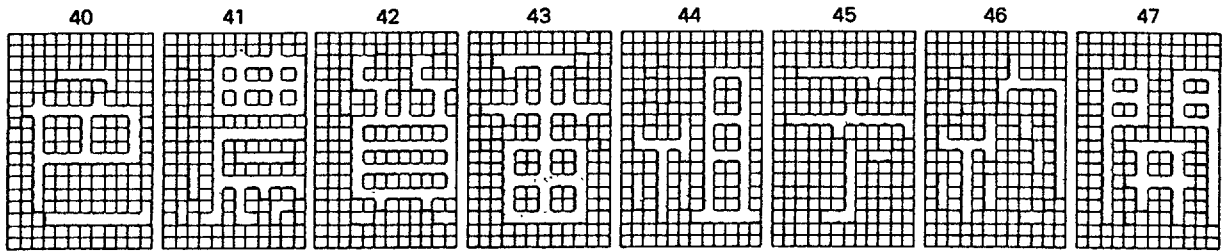
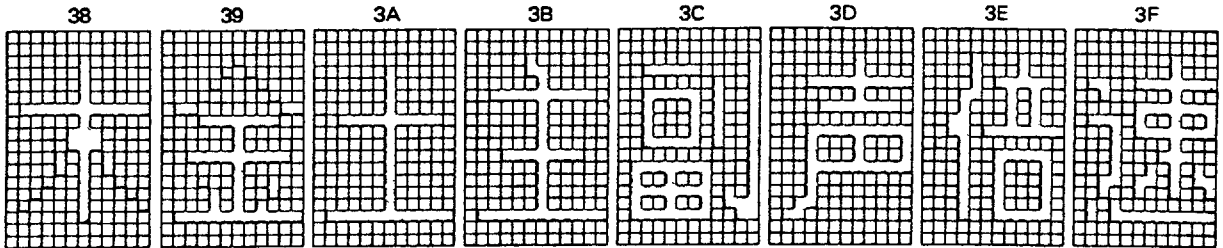
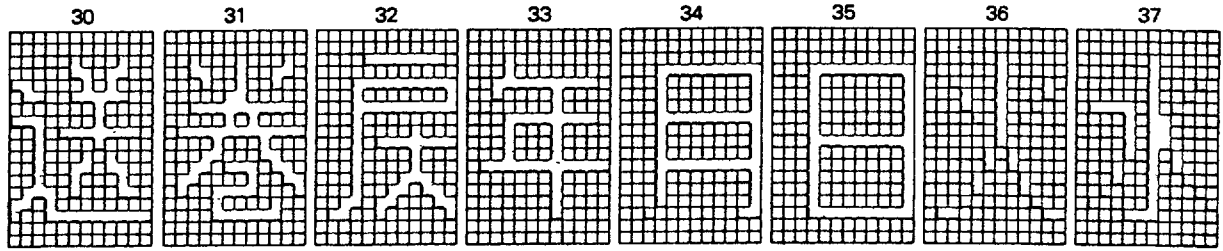


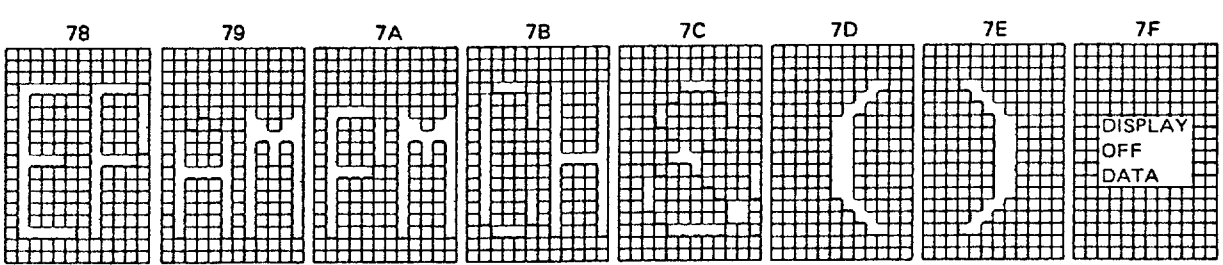
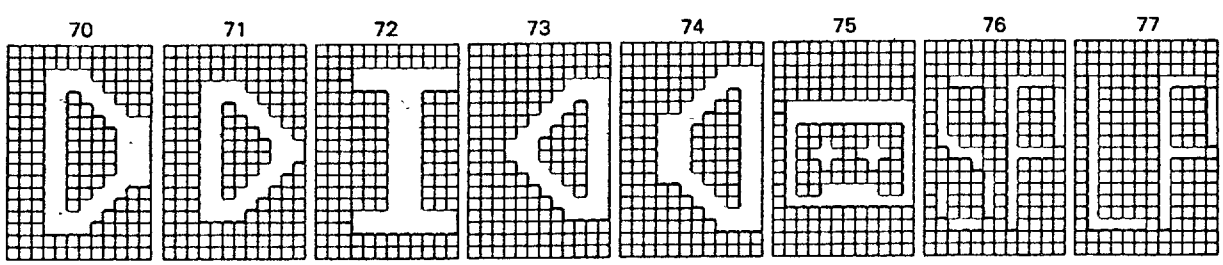
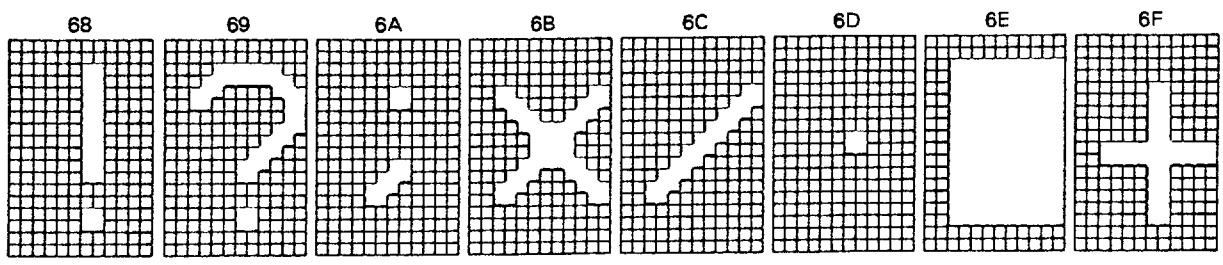
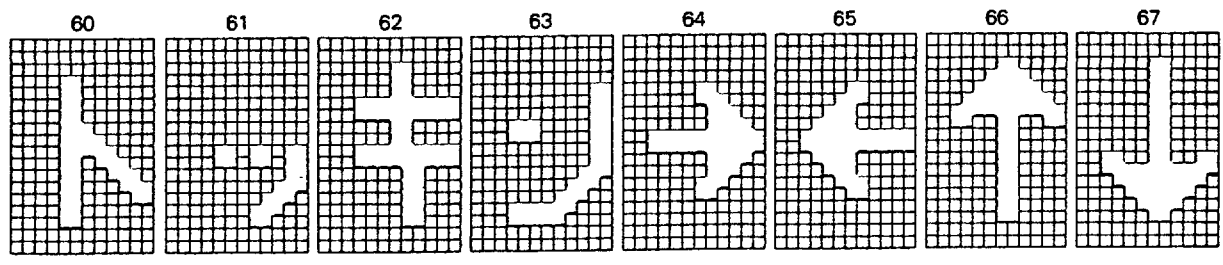
Character Patterns of μ PD6452CS-002 and μ PD6452GT-102

The μ PD6452CS-002 and μ PD6452GT-102 can display 128 character patterns (numbers, letters, kanji, etc.) as follows page11. Character codes 0H-7EH can be changed by mask code option. Character code 7FH is fixed on display OFF code, so that character patterns can't be entered. Although μ PD6452CS-002 and μ PD6452GT-102 have different package, the character patterns in character generator ROM are the same.

Character Patterns of μ PD6452CS-002 & 6452GT-102







(Character patterns can't be entered.)

Note: In black block background and total black background mode, blank data (10H) generates background but no characters. DISPLAY OFF DATA (7FH) doesn't generate background or characters. If no-background or black trimmed character background mode is selected, BLANK DATA (10H) and DISPLAY OFF DATA (7FH) don't generate background or characters.

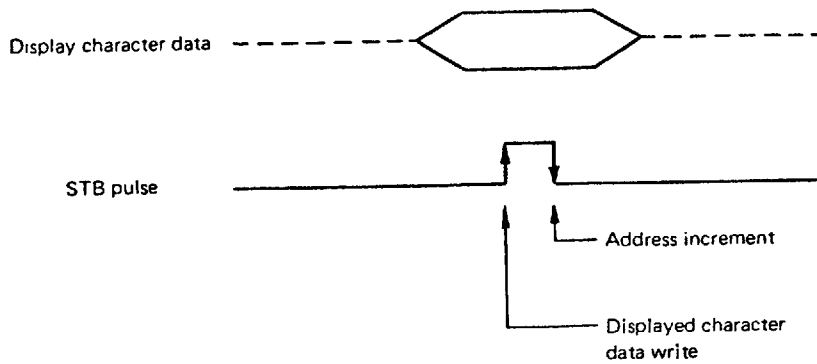
Character Display

There 12 lines by 24 columns of characters displayed (288 characters in all) as follows:

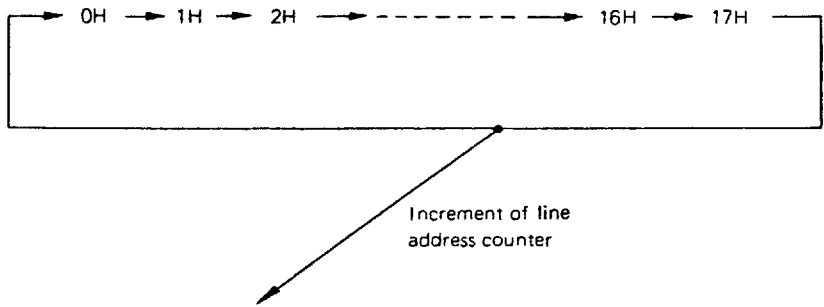
AC4, AC3	AC2	AC1, AC0	00000	00001	00010	00011	00100	00101	00110	00111	01000	01001	01010	01011	01100	01101	01110	01111	10000	10001	10010	10011	10100	10101	10110	10111
AR3	AR2	AR1	AR0	0000																						
				0001																						
				0010																						
				0011																						
				0100																						
				0101																						
				0110																						
				0111																						
				1000																						
				1001																						
				1010																						
				1011																						

Writing Displayed Character Data and Blink Data for Each Character

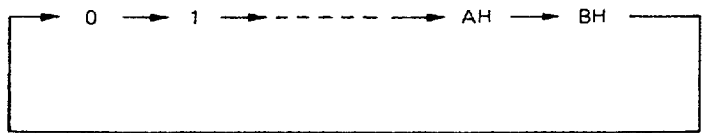
The data write address can be set directly into the address counter by the character display line address command and character display column address command. After setting write address, feed blink data for each character with the blink data command. Blink data is stored by character in an internal register. After that, input displayed character data with the displayed character data command. Blink data and displayed data which has been stored in an internal register is written in video RAM in synchronization with dot clock (signal) at the rise of the STB pulse input at the end of displayed character data command. The write address is incremented as follows after displayed data is written in video RAM. To continue to write displayed character data without changing blink data, input the displayed character data command.



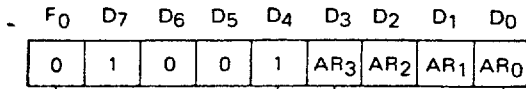
Column address counter AC₄, AC₃, AC₂, AC₁, AC₀



Line address counter AR₃, AR₂, AR₁, AR₀



Character Display Line Address Command

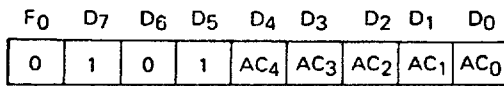


Row address assignment bit				Function
AR ₃	AR ₂	AR ₁	AR ₀	
0	0	0	0	The first line is set.
0	0	0	1	The second line is set.
1	0	1	1	The 12th line is set.

Enter only addresses 0H – BH.

These show that this command is the character display line address command.

Character Display Column Address Command

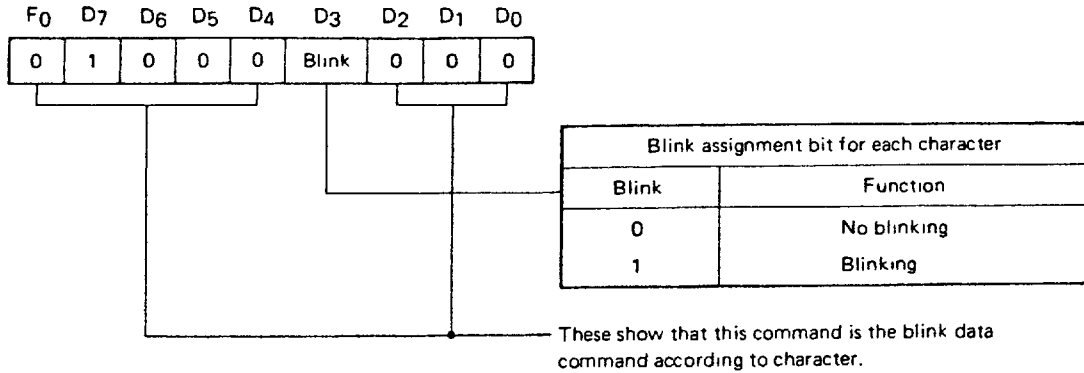


Column address assignment bit					Function
AC ₄	AC ₃	AC ₂	AC ₁	AC ₀	
0	0	0	0	0	The first column is set.
0	0	0	0	1	The second column is set.
1	0	1	1	1	The 24th column is set.

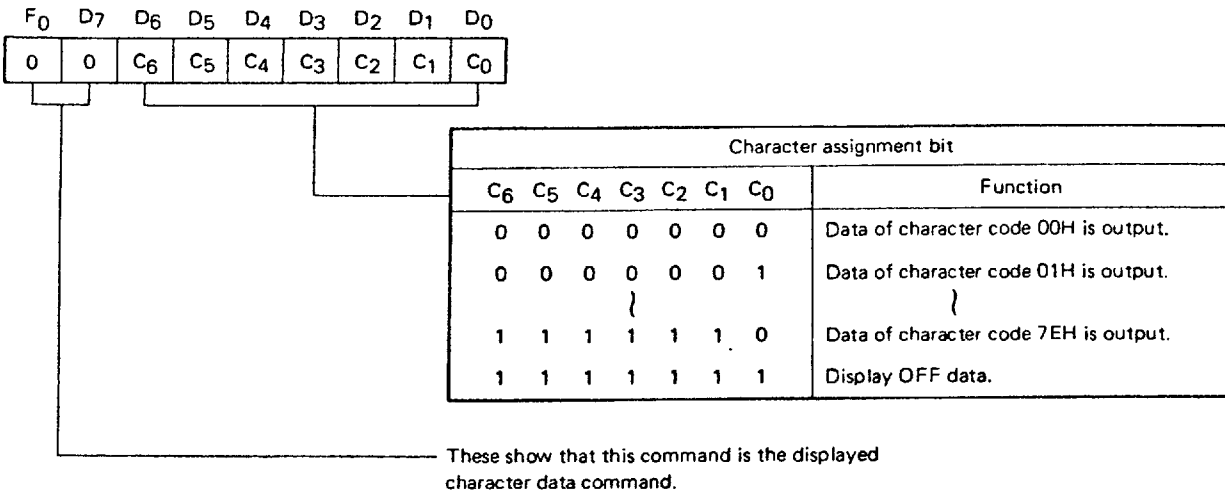
Set only address 0H – 17H.

These show that this command is the character display column address command.

Blink Data Command for Each Character



Displayed Character Data Command



Turning Total Display ON or OFF

The display can be partially turned off with Blank data or display off data. The total display turned off with display ON/OFF, blink, and LC oscillation control commands. When display OFF is set with this command, characters and backgrounds are not output.

Display ON or OFF is executed in synchronization with $\overline{V_{sync}}$. A command transferred between the display ON/OFF command and V_{sync} is executed first.

If an attempt is made to transfer display OFF command data in the display-on state and write character data with a character data command before $\overline{V_{sync}}$ is input, the character data is written first in the display-on state.

Character Blinking

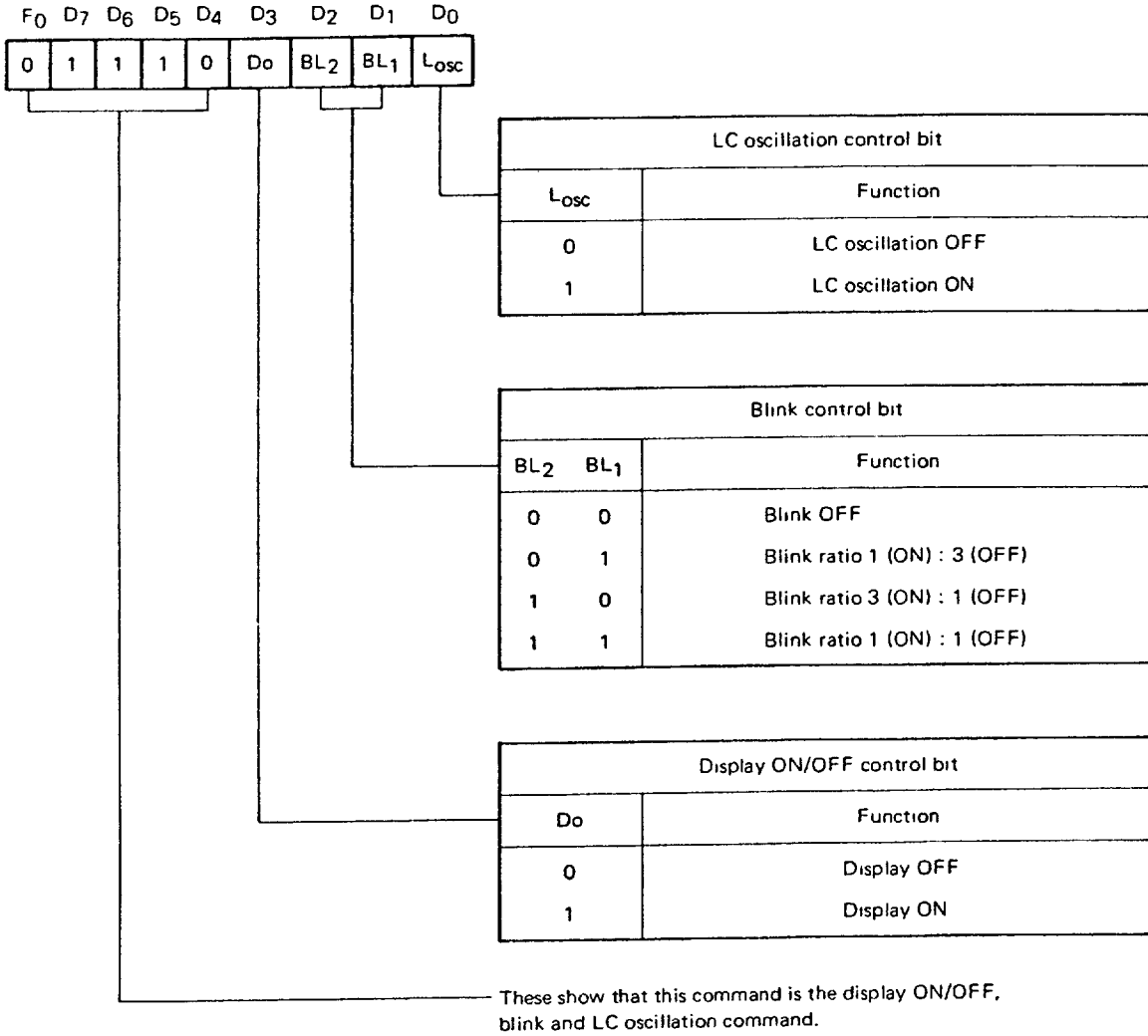
This IC enables blinking for each character with display ON/OFF, blink, and LC oscillation control commands. Blinking characters are determined with the character blink data command. The blinking period is about 1 second (64 times longer than 1 vertical cycle), and three blinking ratios (1:1, 3:1, and 1:3) are available.

LC Oscillation Control

Since this IC enables control of LC oscillation with display ON/OFF, blink, and LC oscillation control commands, oscillation can be suspended while characters aren't displayed, so that power can be saved. Since character output isn't reliable after suspension of oscillation, set the display ON/OFF control bit (Do) to "0" (display OFF).

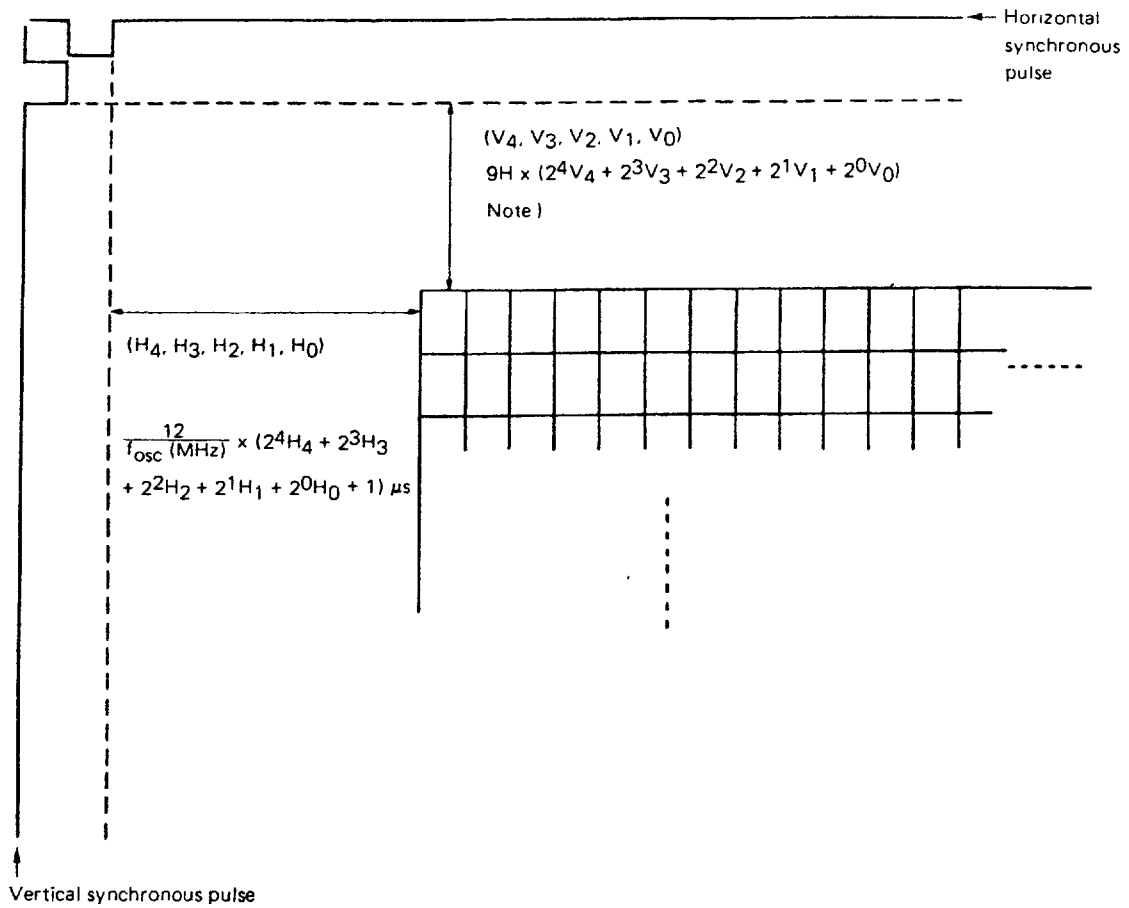
Note: When display is ON, the oscillation synchronizes $\overline{H_{sync}}$, so the oscillation is stopping at the low level term of $\overline{H_{sync}}$. When display is OFF, the oscillation keeps on irrespective of $\overline{H_{sync}}$.

Display ON/OFF, Blink, and LC Oscillation Commands



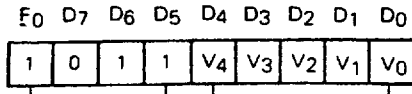
Character Display Address

Character display starting address is determined as follows with values assigned by both the display position vertical address command ($F_0, D_7, D_6, D_5, D_4, D_3, D_2, D_1, D_0$) = (1, 0, 1, 1, V_4, V_3, V_2, V_1, V_0) and the display position horizontal address command ($F_0, D_7, D_6, D_5, D_4, D_3, D_2, D_1, D_0$) = (1, 1, 1, 0, H_4, H_3, H_2, H_1, H_0).



Note: Vertical address counter is incremented by the leading edge of the horizontal synchronous pulse.

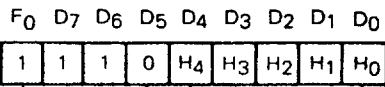
Assignment Command for Display Position Vertical Address



Vertical address assignment bits					Start address
V ₄	V ₃	V ₂	V ₁	V ₀	
0	0	0	0	0	From the trailing edge of the vertical synchronous pulse 9 x 0H
0	0	0	0	1	From the trailing edge of the vertical synchronous pulse 9 x 1H
}					}
1	1	1	1	1	From the trailing edge of the vertical synchronous pulse 9 x 31H

These show that this command is the assignment command for the display position address.

Assignment Command for Display Position Horizontal Address



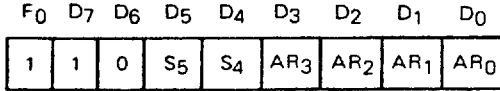
Horizontal address assignment bits					Start address
H ₄	H ₃	H ₂	H ₁	H ₀	
0	0	0	0	0	From the trailing edge of the horizontal synchronous pulse $12/f_{osc}(\text{MHz}) \times 1 [\mu\text{s}]$
0	0	0	0	1	From the trailing edge of the horizontal synchronous pulse $12/f_{osc}(\text{MHz}) \times 2 [\mu\text{s}]$
}					}
1	1	1	1	1	From the trailing edge of the horizontal synchronous pulse $12/f_{osc}(\text{MHz}) \times 32 [\mu\text{s}]$

These show that this command is the assignment command for the display position horizontal address.

Assignment of Character Size

Character size for each line can be selected from 1H, 2H, 3H or 4H of 1 dot. Row and character size is assigned with the character size assignment command.

Character Size Assignment Command



Row address selection bit				Function
AR ₃	AR ₂	AR ₁	AR ₀	
0	0	0	0	The first line is selected.
0	0	0	1	The second line is selected.
}				}
1	0	1	1	The 12th line is selected.

Enter only addresses 0H to BH.

Character size specification bit		Character dot size	
S ₅	S ₄		
0	0	Longitudinal 1 H	Lateral t _{dot}
0	1	2 H	2 · t _{dot}
1	0	3 H	3 · t _{dot}
1	1	4 H	4 · t _{dot}

$$t_{dot} = \frac{1}{f_{osc}(\text{MHz})} \mu\text{s}$$

These show that this command is the character size assignment command.

External/Internal Video Switching

When TV broadcasting signal can't be received or when unrecorded tape is being played, synchronization is poor and mixing of the character signal results in poor character display. In such cases an internal simplified video signal (raster signal of one color out of white, black, red, green and blue) should be generated with NTSC/PAL switching, external/internal video switching, or crystal oscillation control command, so that mixing of the character signal becomes possible. When an external video signal is used, crystal oscillation can be stopped by setting the crystal oscillation control bit (X_{osc}) to "0." This reduces power consumption. Internal video signal is noninterlaced video signal.

NTSC/PAL Switching

The internal simplified video signal shown above can be used in both NTSC and PAL systems by changing NTSC/PAL switching bit with the NTSC/PAL switching, external/internal video switching, or X'tal oscillation control command and by changing the external X'tal (14.318 18 MHz for NTSC, 17.734 476 MHz for PAL).

External/Internal Video Switching, X'tal Oscillation Control Command

F ₀	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
0	1	1	1	1	0	N/P	Ex/In	X _{osc}

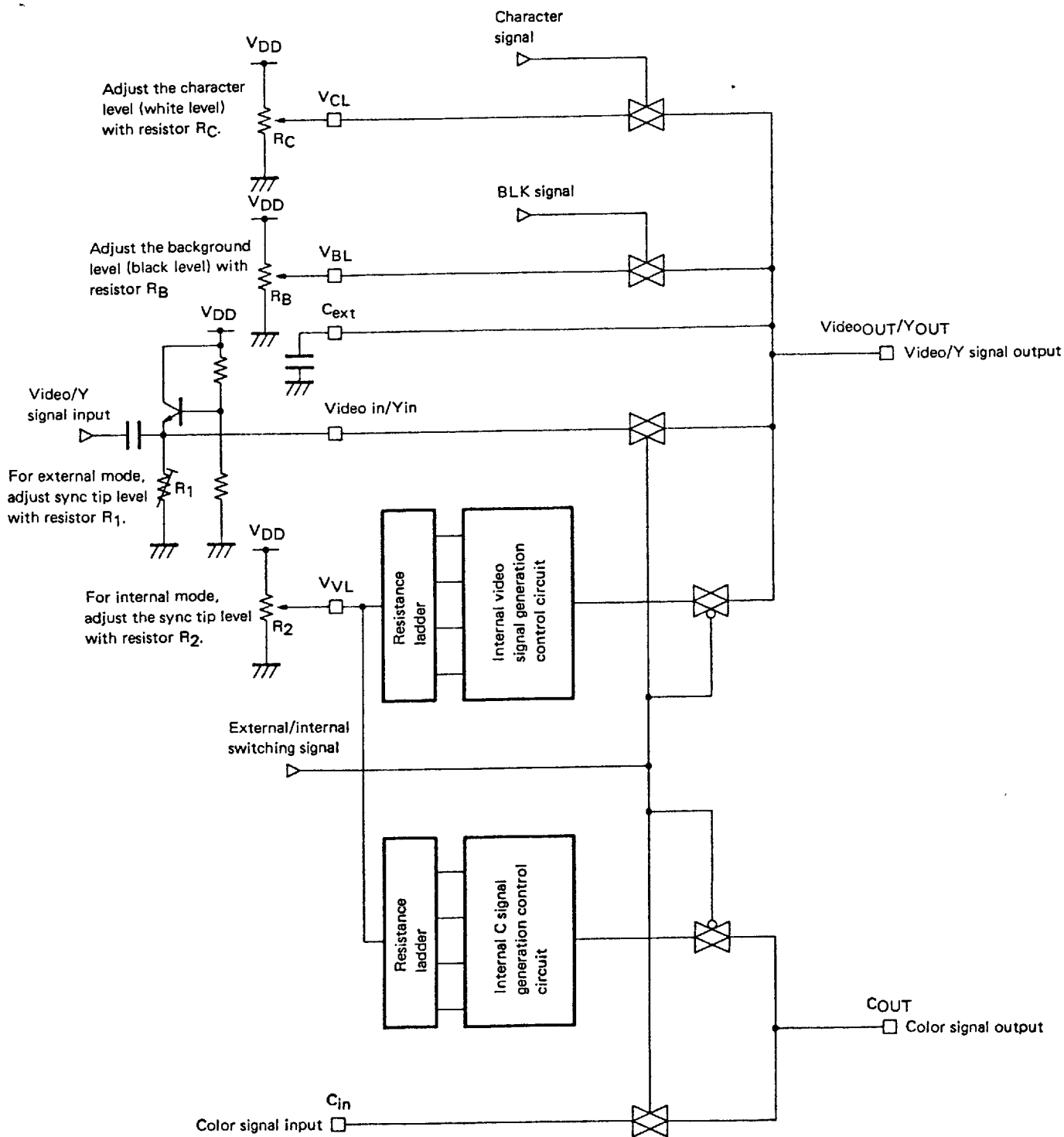
X'tal oscillation control bit	
X _{osc}	Function
0	X'tal oscillation OFF
1	X'tal oscillation ON

External/Internal video switching bit	
Ex/In	Function
0	External video signal mode
1	Internal (simplified) video signal

NTSC/PAL switching bit	
N/P	Function
0	NTSC mode
1	PAL mode

These show that this command is the NTSC/PAL switching, external/internal video switching, crystal oscillation control command.

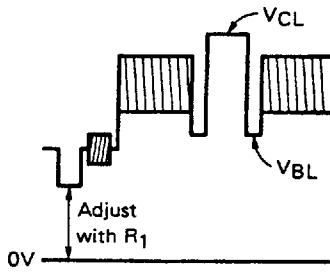
Adjusting Sync tip level, Character level, and Background level



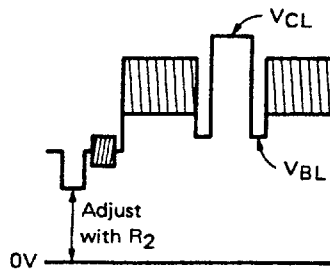
External mode

Internal mode

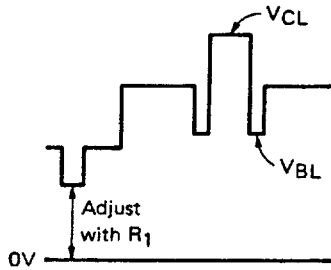
① For composite



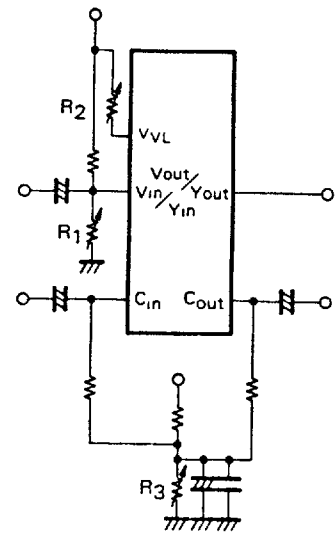
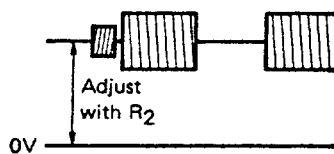
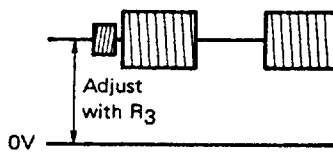
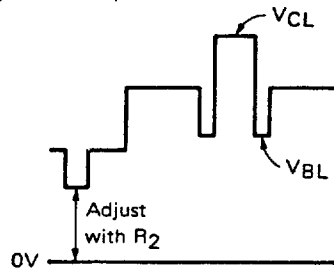
① For composite



② For component



② For component



Note: Since there is no built-in pedestal clamp circuit for external video signal, connect direct current clamp circuit in front of "video in/Y in".

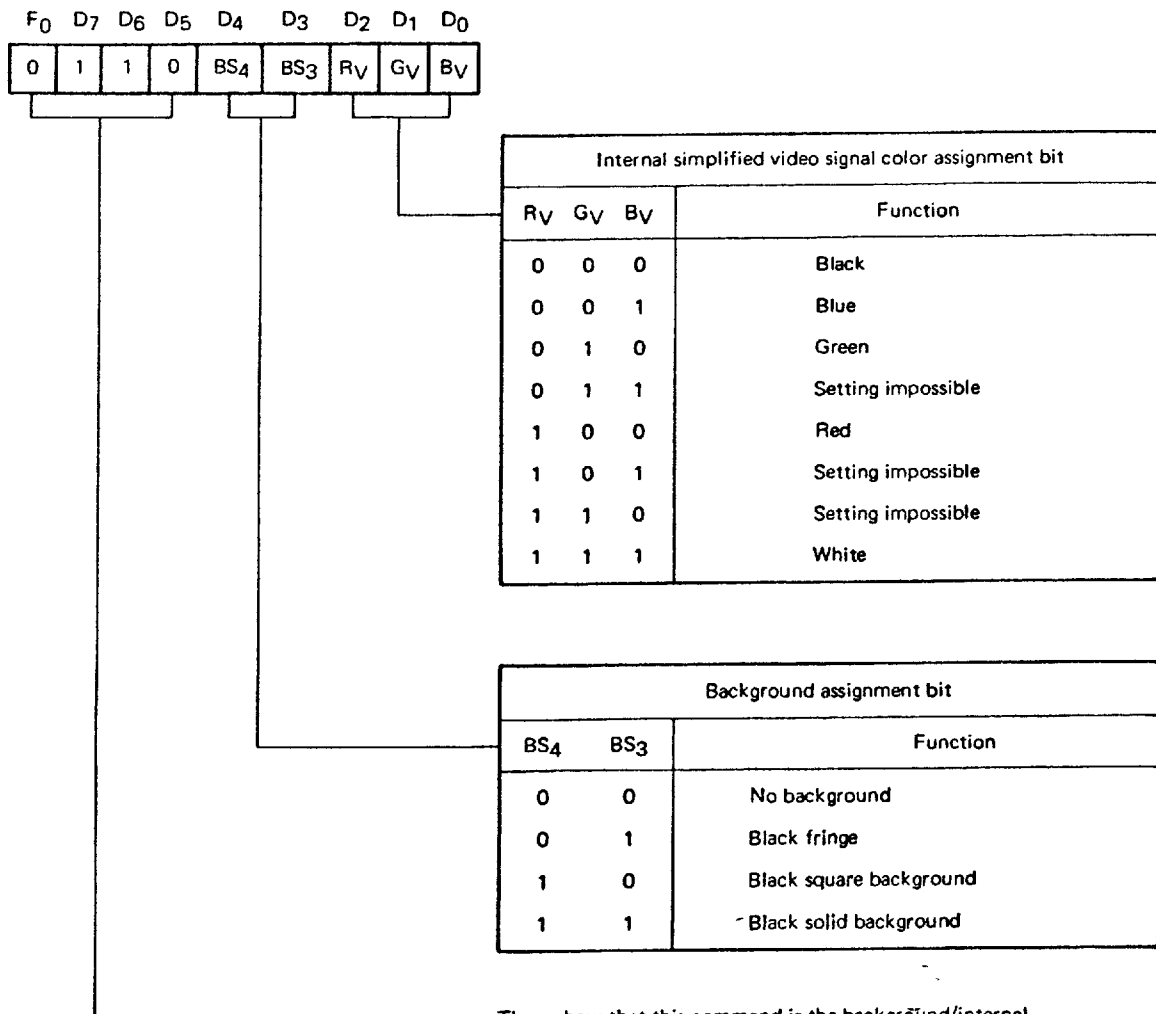
Background Assignment and Color Changing of Internal Video Signal

The background can be selected for each screen image from no-background, black-fringe, black square background, and black-solid background by the background internal video signal color assignment command. The background color is black.

When an internal video signal is used because of NTSC/PAL switching, external/internal video switching, and X'tal oscillation control command, raster color is switched by this background internal video signal color assignment command as well. In this case, white, black, red, green, or blue can be selected.

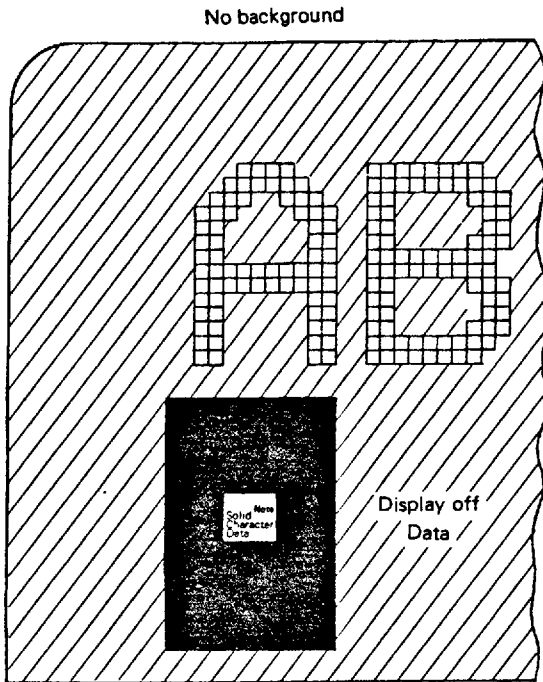
- No background Character is totally surrounded by image or internal video signal.
- Black fringe Characters are trimmed with 1 dot-minimum character (1H/1 dot).
- Black square background The 12 line x 24 column block displaying characters has a black background.
- Black solid background Image signal or internal video signal is totally omitted and whole screen has a black background.

Background Internal Video Signal Color Assignment Command

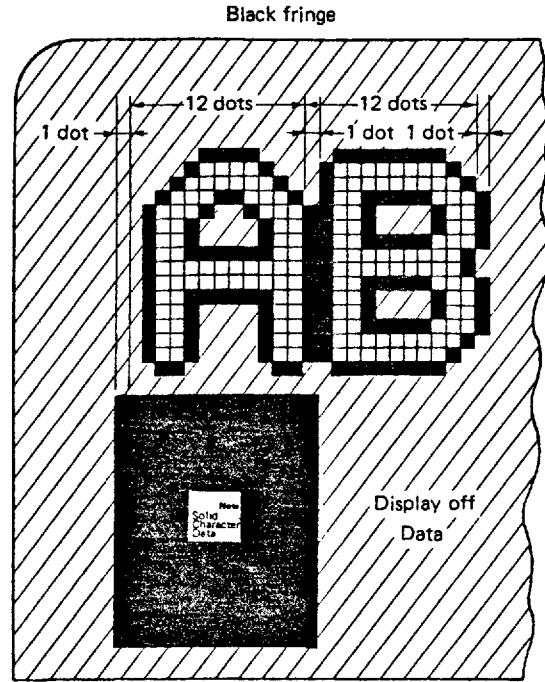


These show that this command is the background/internal video signal color assignment command.

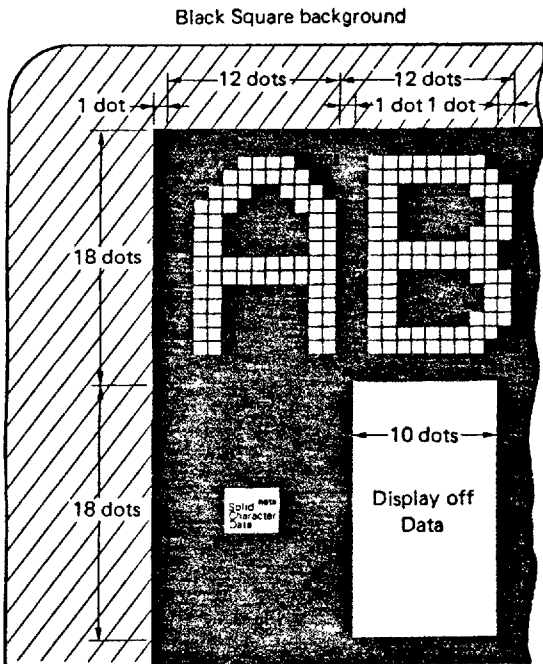
Display in Various Background Modes



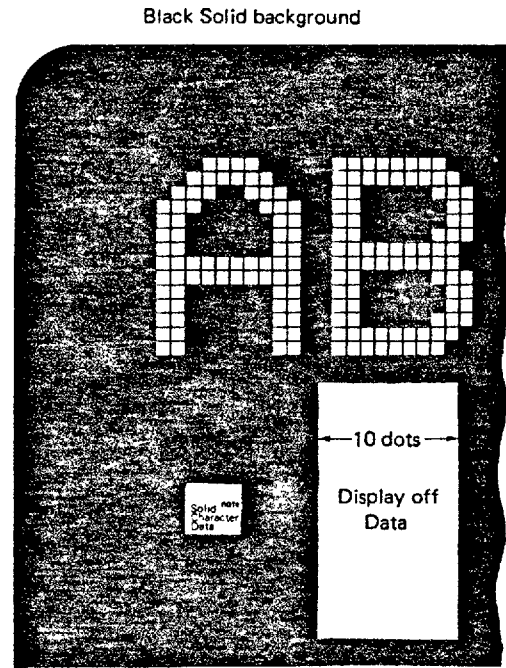
- White (character)
- Color of image or internal video signal



- White (character)
- Black (background)
- Color of image or internal video signal



- White (character)
- Black (background)
- Color of image or internal video signal

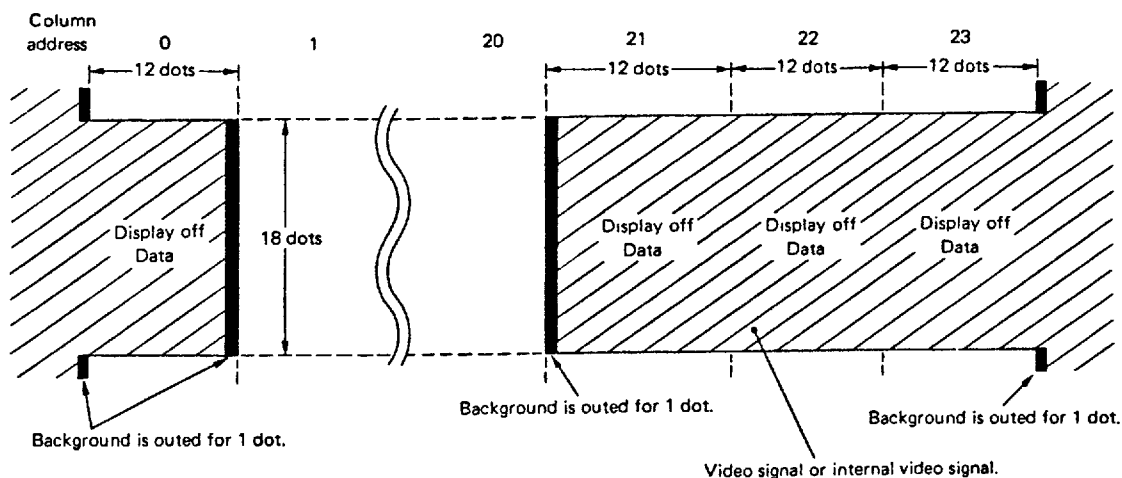


- White (character)
- Black (background)
- Color of image or internal video signal

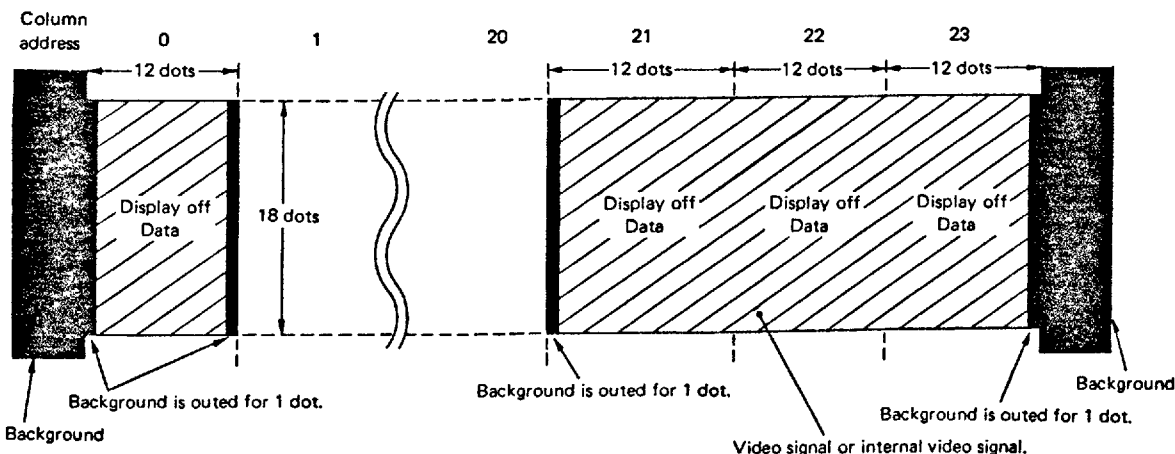
1. No background
Only characters are displayed.
2. Black fringe
Characters with black fringe are displayed. Black fringe of a character which is used the edge of dot-matrix (right and left) is displayed in neighbor character area for 1 dot.
The fringe is the dot of the smallest character size and irrespective of character size.
3. Black square background
The black square background is displayed in character display area.
In this case, the background is displayed in outside of character display area (right and left) for 1 dot.
In case of using "Display OFF data", the background is displayed in the inside edge of "Display OFF data" for 1 dot.
4. Black solid background
The black solid background is displayed in the all area of screen.
In case of using "Display OFF data", the background is displayed in the inside edge of "Display OFF data" for 1 dot.

In case of using "Display OFF data".

● Black square background



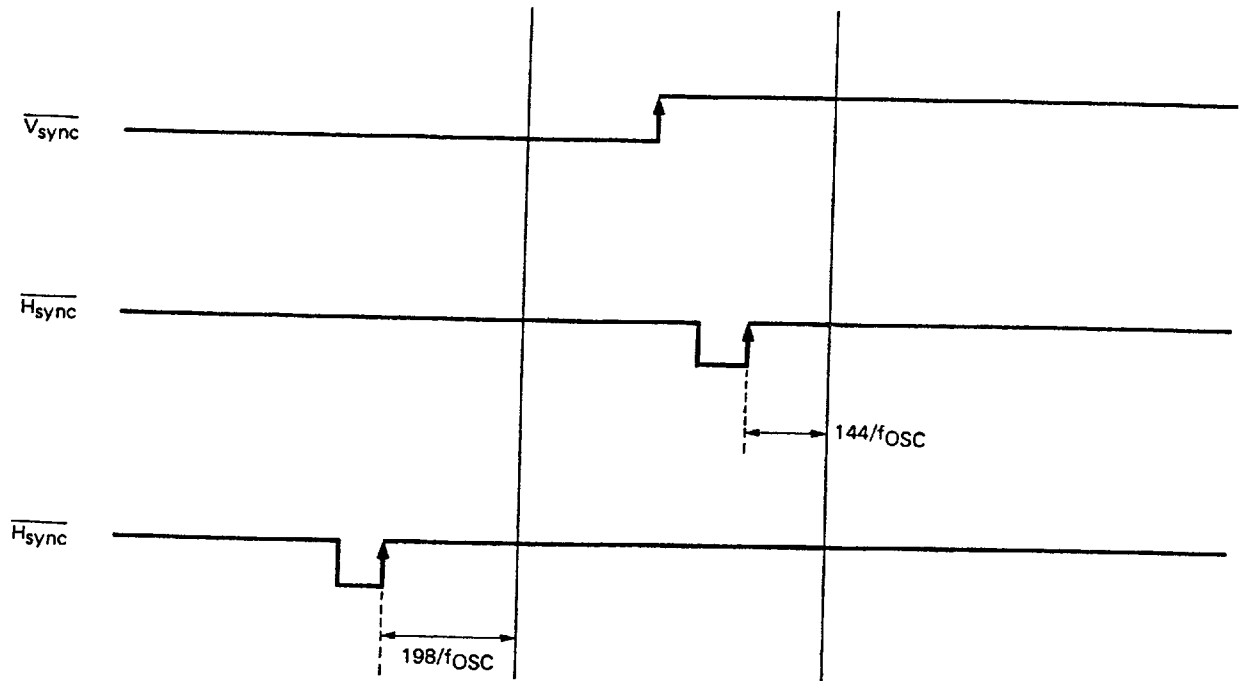
● Black solid background



Note: The "1 dot" is the dot of the smallest character size and irrespective of character size.

Synchronous protection operation

Synchronous protection operation is performed depending on the area **** where the $\overline{V_{sync}}$ rises, and the displayed character doesn't shake vertically.



Synchronous protection operation can be assigned the format "for frame" or "for field".

for frame: Same as synchronous protection operation of the preceding frame (two field before).

for field: Same as synchronous protection operation of the preceding field.

The mode "for frame" or "for field" may be selected with the "format and synchronous protection assignment" command "FF".

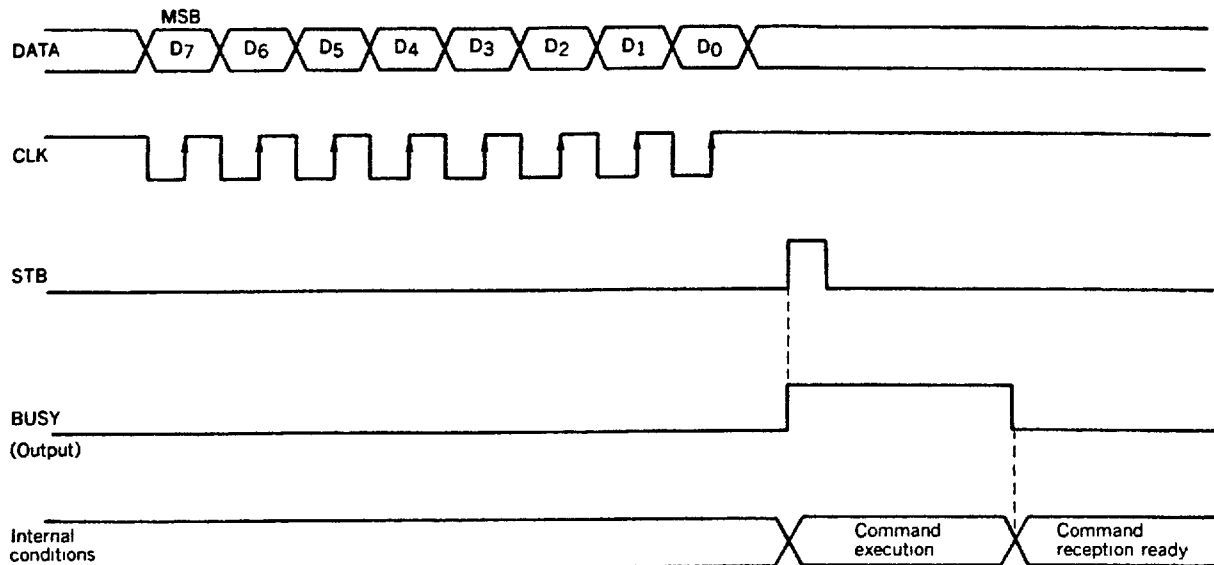
"0" : for frame

"1" : for field

Synchronous protection monitor output is enabled by changing the BUSY signal output to the synchronous protection monitor output (VMON) with the mask code option. The output is as follows:

"Low": Synchronous protection operation

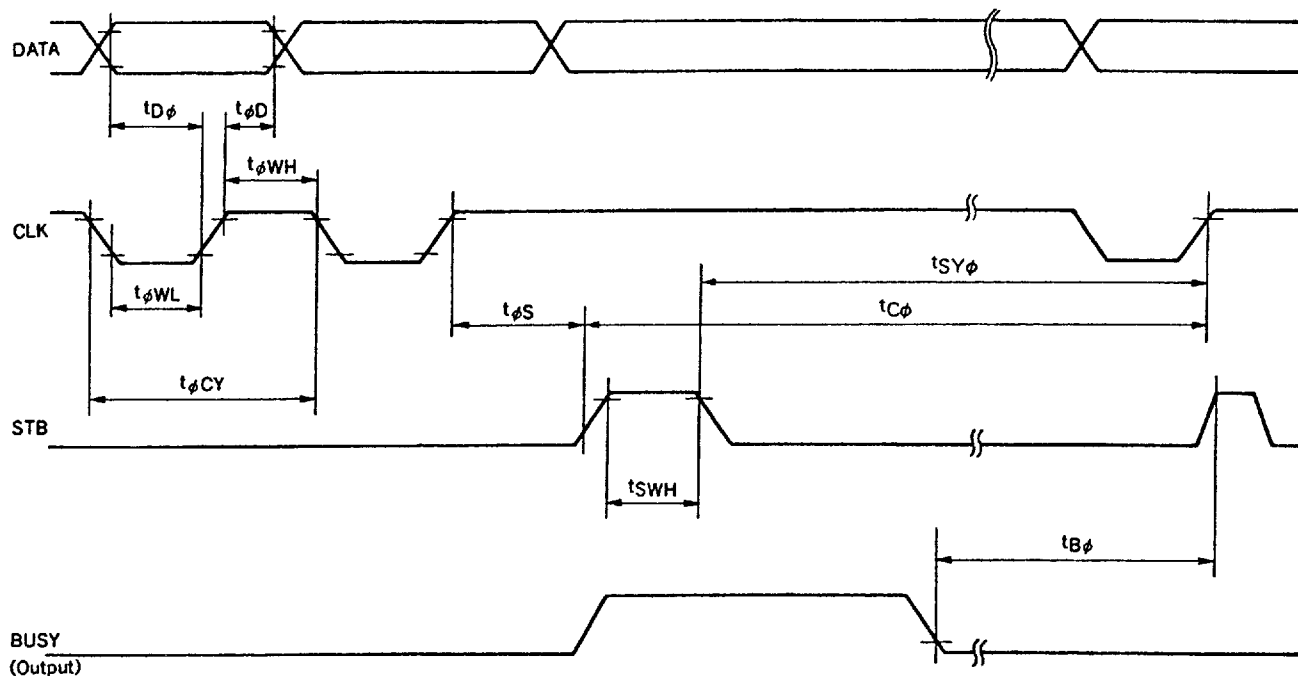
"High": No synchronous protection .

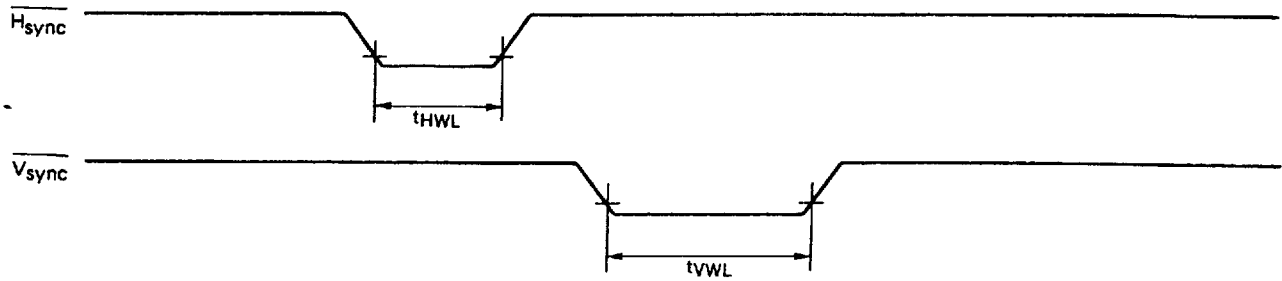


For format data, a busy signal is generated after the internal conditions are completely determined. When writing data in VRAM, a busy signal is generated after the completion of writing in VRAM. When the VRAM write period extends into the horizontal retrace line period, the busy signal becomes longer than usual, so be careful. (This is because oscillation is suspended during the horizontal retrace line period, so writing in VRAM becomes impossible.)

Note: As the synchronous protection monitor output function is selected in mask code option, the 1st-terminal cant output the BUSY signal.

Please take care of the data transmitting and keep the recommended operation timing.





RECOMMENDED OPERATION TIMING ($T_a = 25^\circ C, V_{DD} - V_{SS} = 5.0 V$)

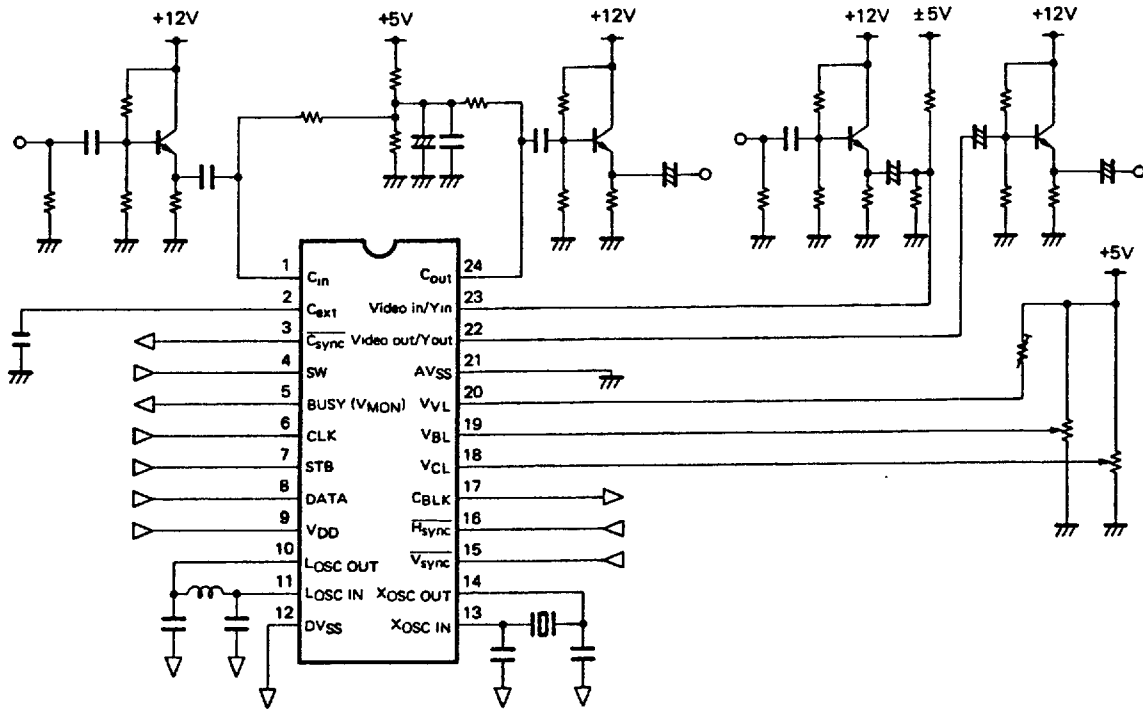
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITIONS
Min. Setup Time	$t_{D\phi}$	200			ns	
Min. Hold Time	$t_{\phi D}$	200			ns	
Min. Clock Low-level Width	$t_{\phi WL}$	700			ns	
Min. Clock High-level Width	$t_{\phi WH}$	700			ns	
Min. Clock \rightarrow Strobe Time	$t_{\phi S}$	400			ns	
Min. Strobe High-level Width	t_{SWH}	1			μs	
Clock Cycle	$t_{\phi CY}$	1.6			μs	
Min. Busy \rightarrow Strobe Time	$t_{B\phi}$	100			ns	
Min. $\overline{V_{sync}}$ Low-level Width	t_{VWL}	4			μs	
Min. $\overline{H_{sync}}$ Low-level Width	t_{HWL}	4			μs	
Max. Strobe \rightarrow Strobe Time	$t_{C\phi}$	14.4			μs	Displayed Character Data Command transmits at display ON with following conditions. Strobe high-level Width: 1 μs $\overline{H_{sync}}$ low-level Width: 5 μs f_{osc} : 6 MHz Character size: 2H/dot
		11.1			μs	Displayed Character Data Command transmits at display OFF with following conditions. Strobe high-level Width: 1 μs $\overline{H_{sync}}$ low-level Width: 5 μs f_{osc} : 6 MHz Character size: 2H/dot
Min. Strobe \rightarrow Clock Time	$t_{SY\phi}$	4			μs	Commands except Displayed Character Data Command transmit.

The calculate expression of Max. Strobe \rightarrow Strobe Time

$$t_{C\phi} = STB_{High} + \overline{H_{sync}}_{Low} + (25/f_{osc}) \times (\text{character size}) + 100 \text{ ns}$$

\uparrow When the display is off: 15
 \uparrow When the display is off: 0

ADOPTED CIRCUIT

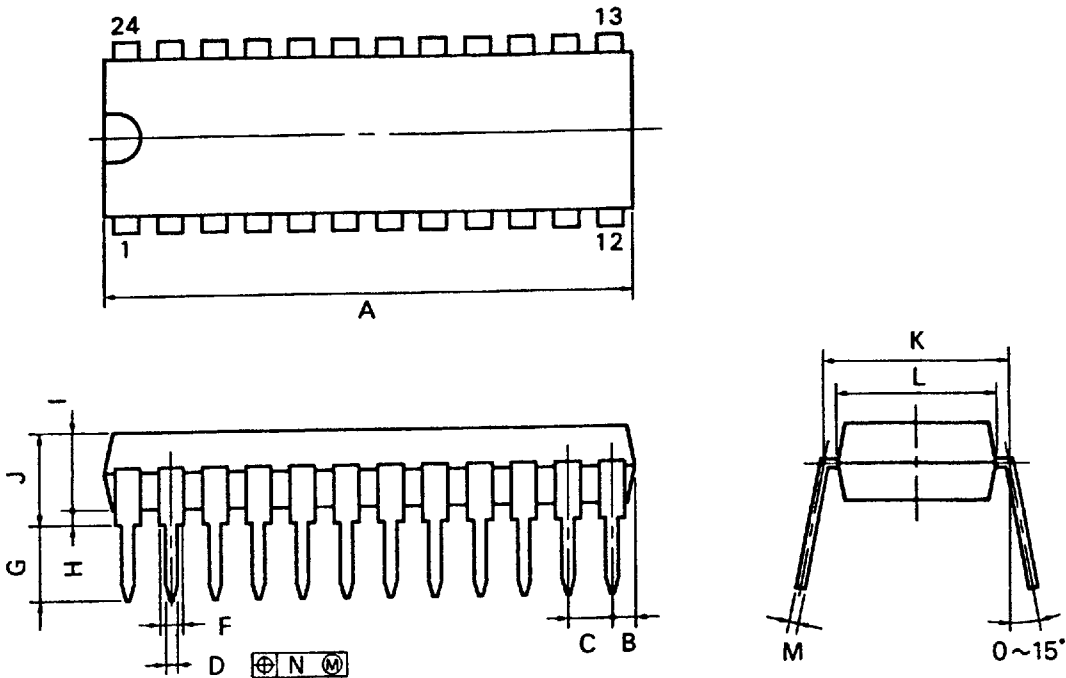


Note: The peripheral amplifier uses +12 V. To use +5 V, give attention to the amplifier configuration. Use analog ground \downarrow and digital ground \downarrow separate.

Note: This bracket shows terminal arrangement for the mask code option when terminal 5 of μ PD6452 is used for the synchronization protection monitor output (VMON).

μPD6452CS-002

24PIN PLASTIC SHRINK DIP (300 mil)



S24C-70-300B

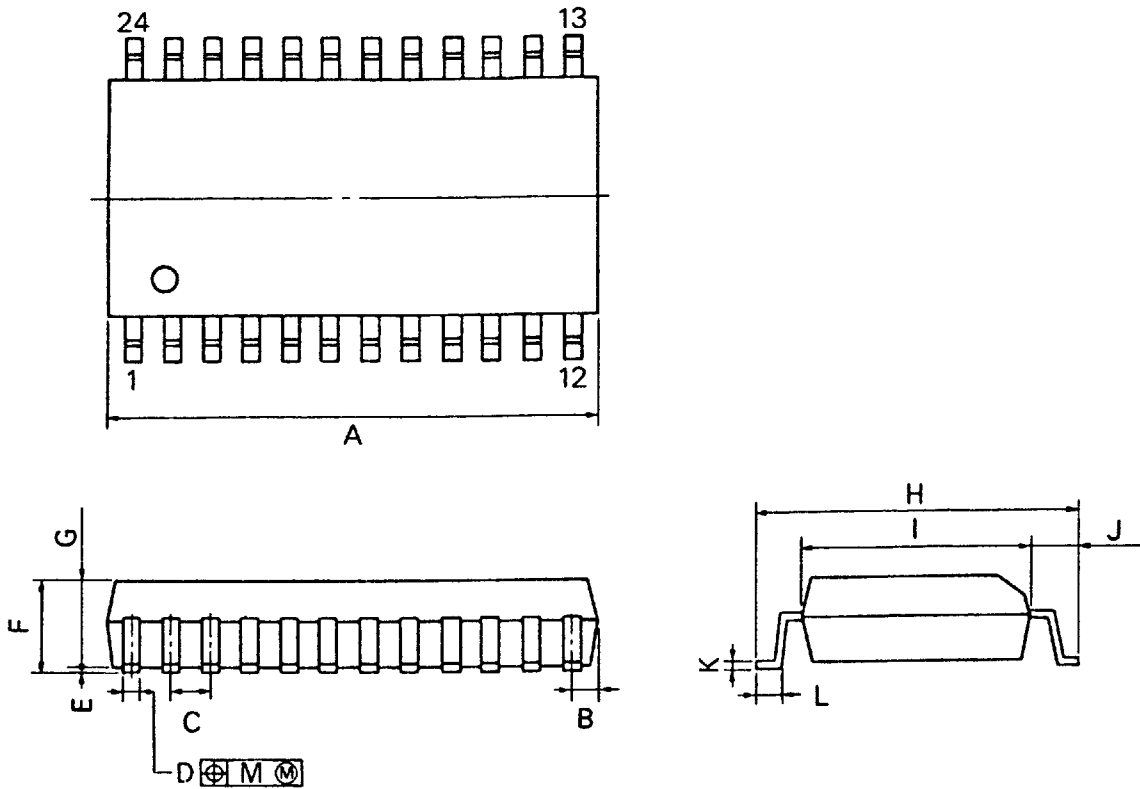
NOTES

- 1) Each lead centerline is located within 0.17 mm (0.007 inch) of its true position (T.P.) at maximum material condition.
- 2) Item "K" to center of leads when formed parallel.

ITEM	MILLIMETERS	INCHES
A	23.12 MAX.	0.911 MAX.
B	1.78 MAX.	0.070 MAX.
C	1.778 (T.P.)	0.070 (T.P.)
D	0.50 ^{+0.10}	0.020 ^{+0.004} _{-0.005}
F	0.85 MIN.	0.033 MIN.
G	3.2 ^{+0.3}	0.126 ^{+0.012}
H	0.51 MIN.	0.020 MIN.
I	4.31 MAX.	0.170 MAX.
J	5.08 MAX.	0.200 MAX.
K	7.62 (T.P.)	0.300 (T.P.)
L	6.5	0.256
M	0.25 ^{+0.10} _{-0.05}	0.010 ^{+0.004} _{-0.003}
N	0.17	0.007

μPD6452GT-102

24PIN PLASTIC SOP (375 mil)



P24GM-50-375B-1

NOTE

Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
A	15.54 MAX.	0.612 MAX.
B	0.78 MAX.	0.031 MAX.
C	1.27 (T.P.)	0.050 (T.P.)
D	0.40 ^{+0.10} _{-0.05}	0.016 ^{+0.004} _{-0.003}
E	0.1 ^{±0.1}	0.004 ^{±0.004}
F	2.9 MAX.	0.115 MAX.
G	2.50	0.098
H	10.3 ^{±0.3}	0.406 ^{+0.013} _{-0.013}
I	7.2	0.283
J	1.6	0.063
K	0.15 ^{+0.10} _{-0.05}	0.006 ^{+0.004} _{-0.002}
L	0.8 ^{±0.2}	0.031 ^{+0.009} _{-0.008}
M	0.12	0.005