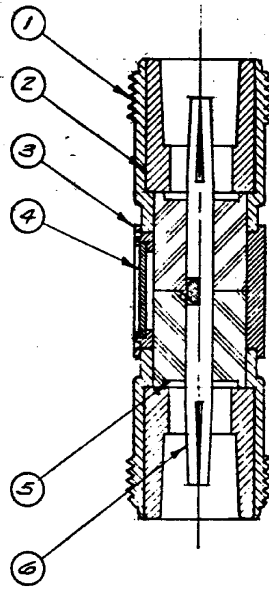
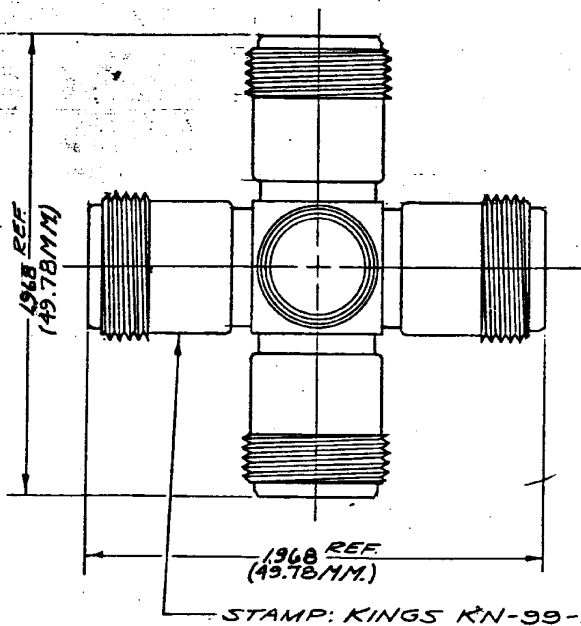


UNLESS OTHERWISE SPECIFIED LIMITS ON DIMENSIONS ARE:
 FRACTIONS $\pm .010$ DECIMALS $\pm .004$ ANGLES $\pm \frac{1}{2}$

S-D KN-99-15



REVISIONS	
ISSUE	CHANGES
1.	ITEM 27C-6 & NOTE 1 ADDED. 8-22-60

S-D

FINISH	
SPEC.	
MATERIAL	
SPEC.	
ADAPTER	
DRAWN L1	DATE 8-9-60
APPR.	DATE
KINGS ELECTRONICS 40 MARLBOROUGH ROAD TUCKAHOE, N. Y.	
DWG. NO. S-D KN-99-15	

ITEM	REQD.	DESCRIPTION
4	4	SOLDER WASHER
2	2	CONTACT
5	4	INSULATOR
4	1	DISC
3	1	CUBE BODY
2	4	BUSHING
1	4	BODY

ALL DIMENSIONS PRIOR TO PLATING

REMOVE ALL BURRS. MAINTAIN SHARP CORNERS UNLESS CHAMFERS. RADIUS OR FILLETS ARE SPECIFIED.

UNLESS OTHERWISE SPECIFIED, MAXIMUM ACCEPTABLE SURFACE ROUGHNESS IS 100 MICROINCHES RMS IN ACCORDANCE WITH NAS-30