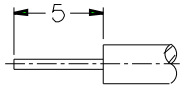
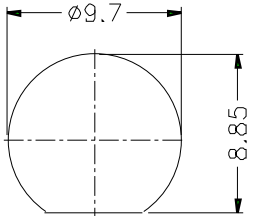
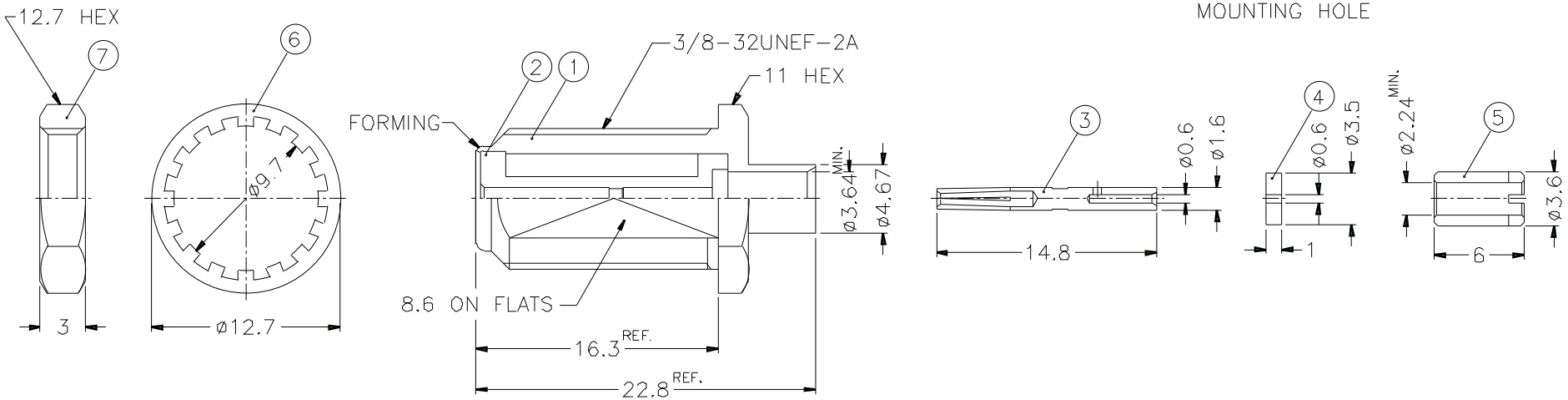
REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE



RECOMMENDED
CABLE STRIPPING DIM'S



RECOMMENDED
MOUNTING HOLE



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)
1. BRASS PER QQ-B-626
2. BRASS PER QQ-B-613
3. TIN-LEAD (90/10) PL. 100 MIN. THICK OVER NICKEL PL. 50 MIN. THICK OVER COPPER PL. 100 MIN.
4. PHOSPHOR BRONZE PER QQ-B-750
5. TEFLON MIL-P-19468
6. TIN-LEAD (90/10) PL. 200 MIN. THICK OVER NICKEL PL. 50 MIN. THICK OVER COPPER PL. 100 MIN.

1. CONTACT PIN TO SOLDER
2. MAX. PANEL THICKNESS=6.5mm

ACCEPTS ø0.75~0.9 CENTER CONDUCTOR TYPICAL

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
7	HEX NUT	NOTE 1	NOTE 3	1	HN127-3/8-32X3
6	LOCK WASHER	NOTE 2	NOTE 3	1	LW-127/97X05
5	SOLDER BARREL	NOTE 1	NOTE 3	1	SB-085X6
4	INSULATOR	NOTE 5	NATURAL	1	N6481A2-5T-35/06
3	CONTACT PIN	NOTE 4	NOTE 6	1	F6411B3-3-16/06
2	INSULATOR	NOTE 5	NATURAL	1	F6411B3-2
1	BODY	NOTE 1	NOTE 3	1	F6481A1-1-467/364

DIMENSIONS ARE IN MILLIMETERS

UNLESS OTHERWISE SPECIFIED TOLERANCES
0.5-6 = ±0.2
6-30 = ±0.4
30-120 = ±0.6
120-315 = ±1
315-1000 = ±1.6
1000-2000 = ±2.4

SCALE 2.5/1 ISSUE A

PART NO. F6481A1-TTT-11

APPROVED	DATE 10-11-01'
CHECKED	DATE 10-11-01'
DRAWN	DATE 10-11-01'
FILE NO.	

Amphenol

TITLE
F BULKHEAD CRIMP JACK

DRAWING NO.
KJ-F6481A1-TTT-.085-50

ITEM NO.