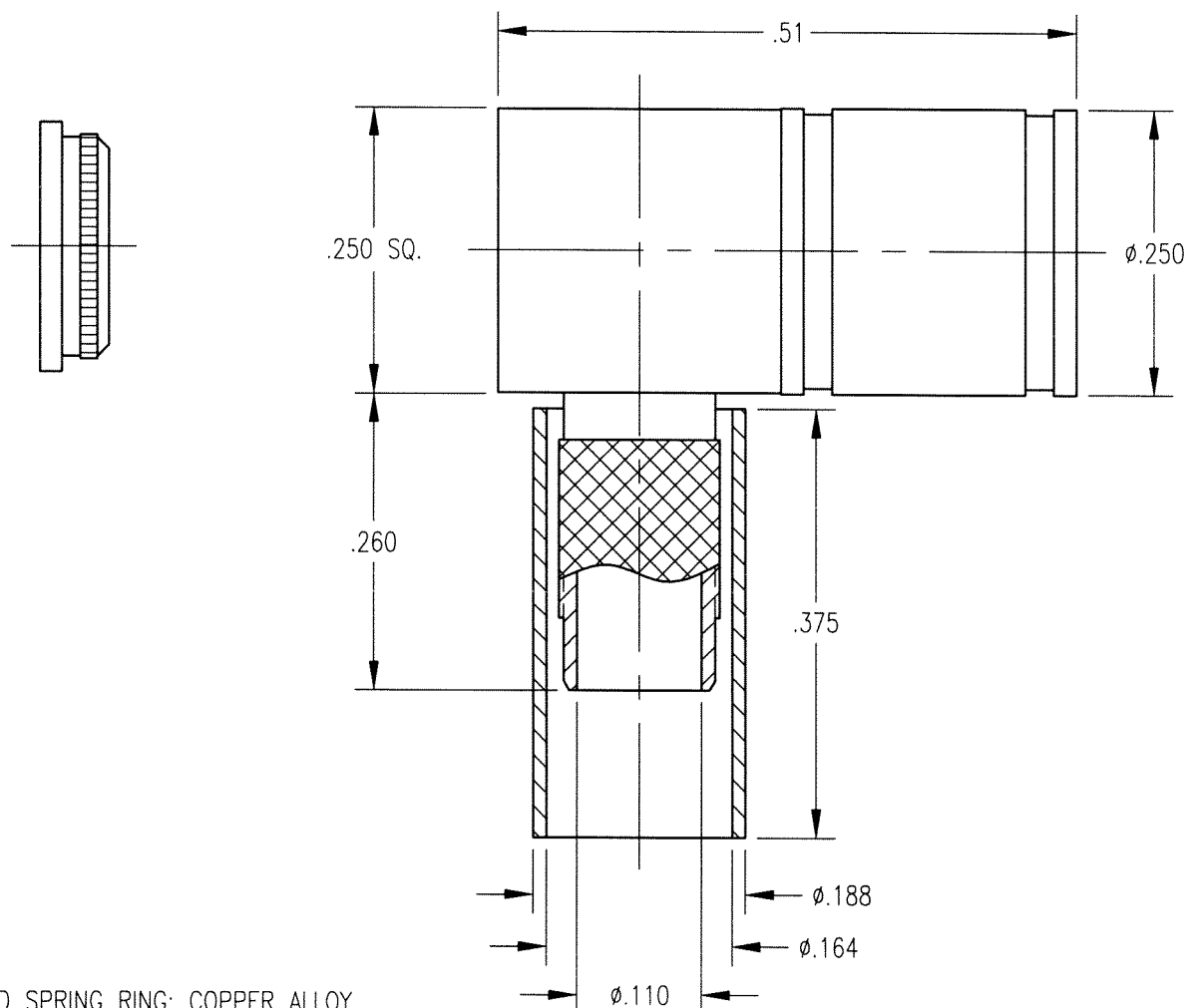


DWG. NO.		512-900-1107J	
REV	DESCRIPTION	BY DATE	APPD
C	ECR 6849	MJF 6/1/01	



NOTES:

1. MATERIAL:

CONTACT AND SPRING RING: COPPER ALLOY
 INSULATOR: TEFLON PER ASTM D1710
 ALL OTHER METAL PARTS: BRASS PER ASTM B16

2. FINISH:

CONTACT AND BODY: .000015 MIN. GOLD PER MIL-G-45204 OVER
 .000100 MIN. COPPER PER MIL-C-14550
 SHROUD AND CAP: .000005 MIN. GOLD PER MIL-G-45204 OVER
 .000100 MIN. COPPER PER MIL-C-14550
 FERRULE: .000100 MIN. BRIGHT TIN PER MIL-T-10727 OVER
 COPPER FLASH PER MIL-C-14550

3. FOR CABLE ASSEMBLY USE CAP 9-06 WITH ABOVE TRIMMING DIMENSIONS.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM)		Litton	
TOLERANCES: DECIMALS .xx ± .01/0.254 xxx ± .005/0.127 ANGLES ± 2°		Winchester/Retconn 450 Park Road Watertown, Connecticut 06795	
CUSTOMER DRAWING		TITLE	
DRAWN MJF		SMB RIGHT ANGLE PLUG	
DATE 6/1/01	CHECKED C. R. 6/1/01	DATE	
APPROVED C. R. 6/1/01	DATE	DATE	
A		512-900-1107J	SMT 1 OF 1 REV C