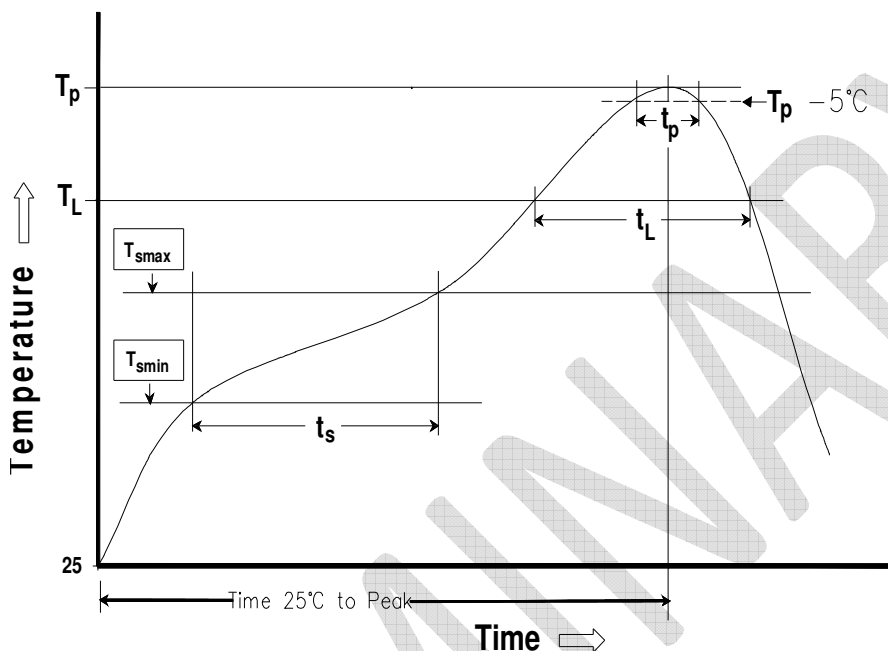




**Non-Lead Recommended Reflow Profile (Based on J-STD-020D)**



$T_{SMIN}$ (°C)	$T_{SMAX}$ (°C)	$T_L$ (°C)	$T_P$ (°C MAX)	$t_s$ (s)	$t_L$ (s)	$t_p$ (s MAX)	Ramp-up rate ( $T_L$ to $T_P$ )	Ramp-down rate ( $T_P$ to $T_L$ )	Time 25°C to peak temperature (s MAX)
150	200	217	245	60-120	60-150	30	3°C/s MAX	6°C/s MAX	480

Notes:

1. All temperatures measured on the package leads.
2. Maximum times of reflow cycle: 2.

**For More Information**

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