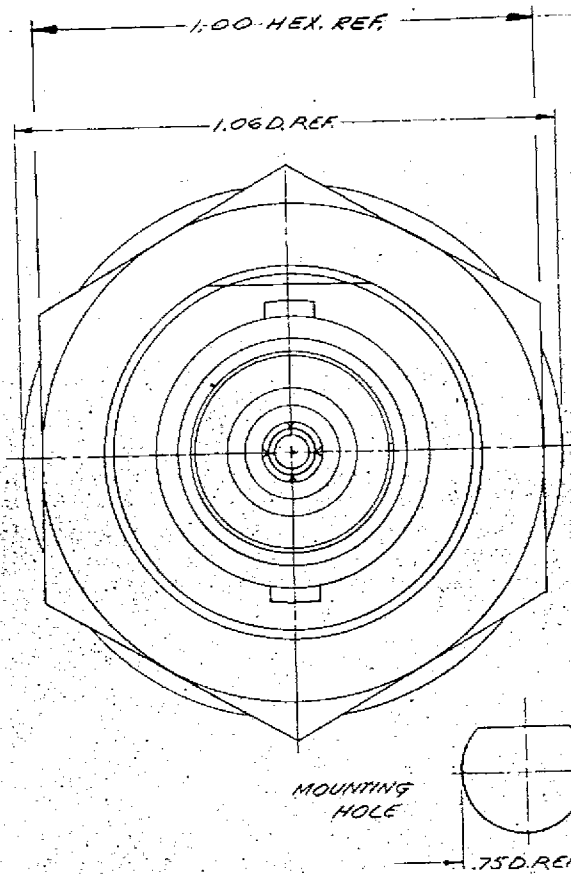
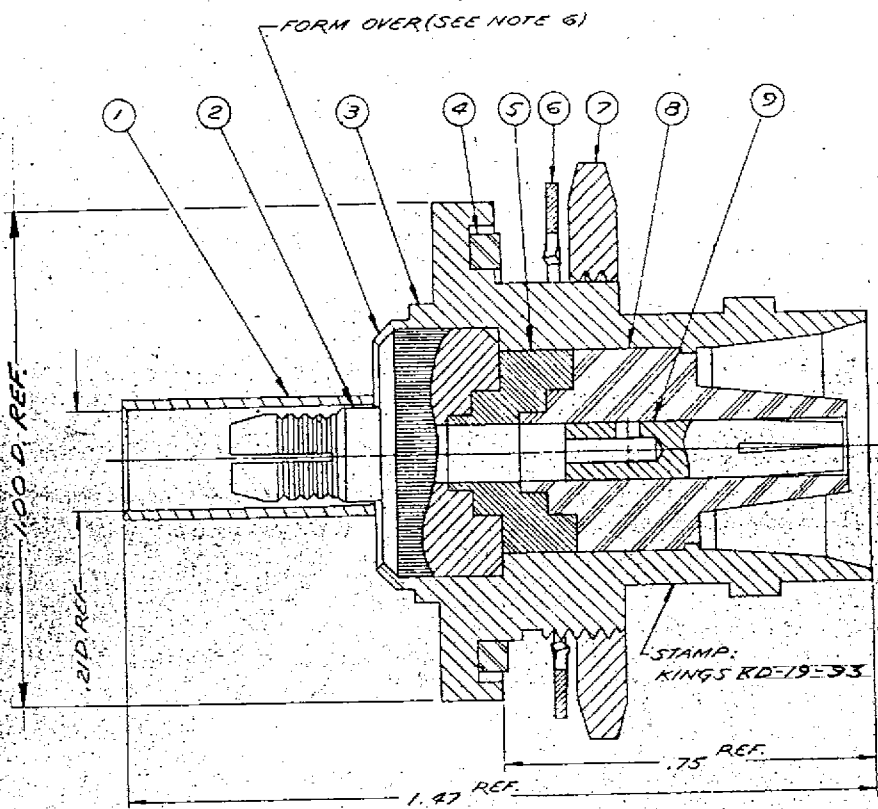


KD-19-93	ISSUE	CHANGES
	0	ER 13236 GA 8 MAR 74
	1	CN 15330A MJB 13 JAN 76
2	CN 27668 C EAJ 21 MAR 86	



NOTES:

1. FOR USE WITH RG-58, 141 & 303/U CABLE.
2. FOR CABLING INSTRUCTIONS SEE CP-412.
3. FOR CABLE TRIMMING USE KTI-62 & KTD-49 & KTP-6.
4. FOR FORMING USE CRIMP DIE SIZE .01
5. FOR USE WITH .135 MAX. PANEL.
6. FORM OVER MUST WITHSTAND A TORQUE OF 36 IN.-LBS.
7. ITEM 9 IS THE SAME AS KTD-49 EXCEPT FOR FINISH OF CONTACT ITEM 9.

ITEM	REQ'D	DESCRIPTION	PART NO.
9	1	CONTACT	704-3-MA9
8	1	INSULATOR	704-2-M99
7	1	HEX NUT	570-2-MCT
6	1	LOCKWASHER	G-79-01-4-MCT
5	1	SPACER	D-19-41-1-MCT
4	1	GASKET	570-3-M99
3	1	BODY	D-19-36-1-MCT
2	1	K-GRIP	N-59-147-1-MCT
1	1	K-GRIP SLEEVE	N-59-29-2-MCT

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
3 PLACE DECIMALS ± .004
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. ANGLES ± 30°
NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

USED ON:

REFS:

FINISH:

SPEC:

MATL:

SPEC:

C BULKHEAD JACK

DRAWN: GA DATE: 8 MAR 74

APPR: JC DATE: 3-8-74

KINGS ELECTRONICS
40 HARBLEDALE ROAD
TUCKAHOE, N. Y. 10702

KD-19-93

To Be
entered