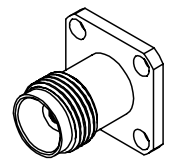
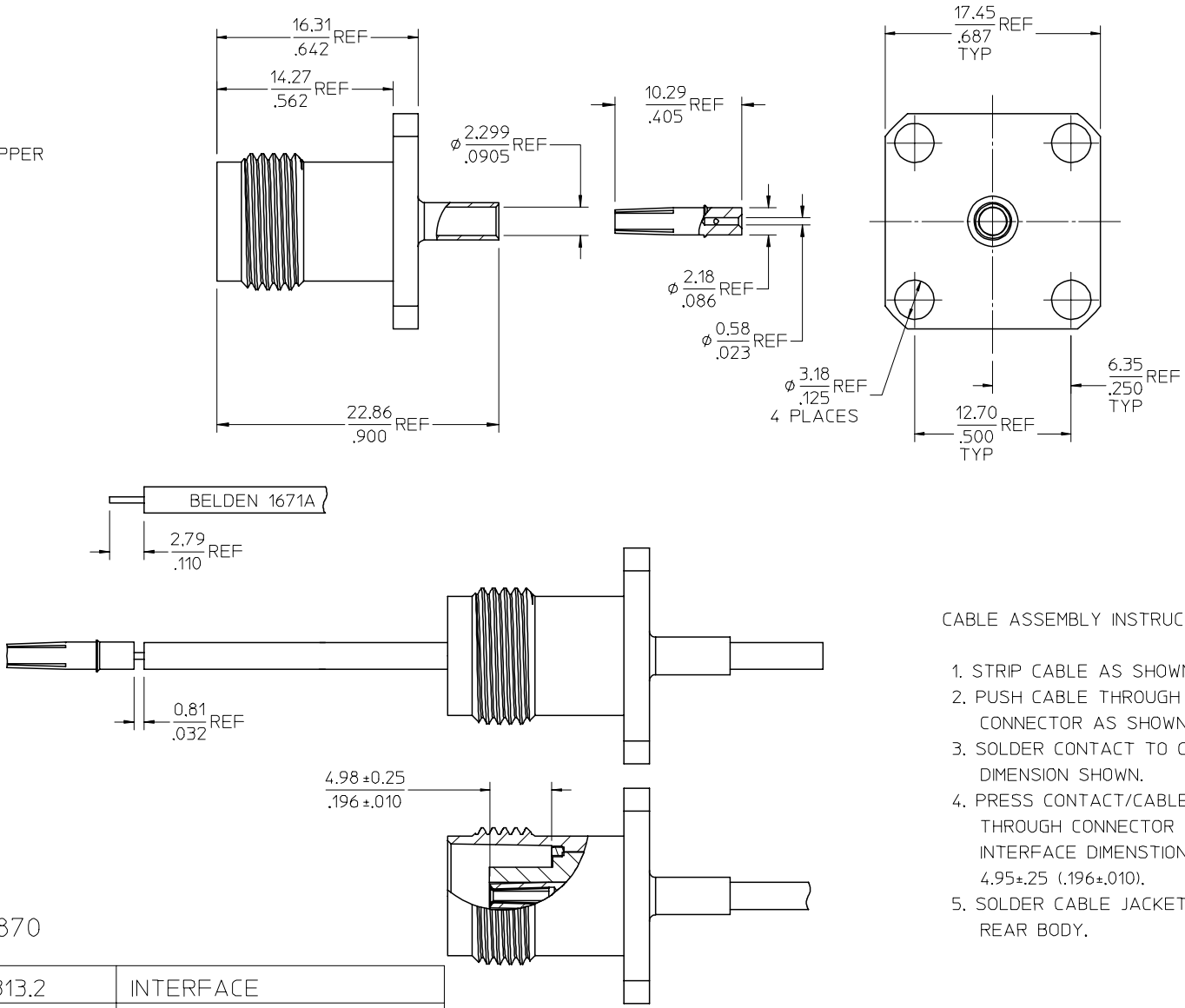


MATERIALS AND FINISHES

- BODY: STAINLESS STEEL  
PLATED GOLD
- CONTACT: BERYLLIUM COPPER  
PLATED GOLD
- INSULATOR: TEFLON
- PRESS RING: BRASS  
PLATED GOLD.



CABLE ASSEMBLY INSTRUCTIONS

1. STRIP CABLE AS SHOWN.
2. PUSH CABLE THROUGH CONNECTOR AS SHOWN.
3. SOLDER CONTACT TO CABLE AT DIMENSION SHOWN.
4. PRESS CONTACT/CABLE BACK THROUGH CONNECTOR TO INTERFACE DIMENSION OF 4.95±.25 (.196±.010).
5. SOLDER CABLE JACKET TO REAR BODY.

PART # 73216-0870

MIL-STD-348A, FIG. 313.2	INTERFACE
SPECIFICATION	DESCRIPTION

CHG: REDREW TO SHOW NEW CONTACT. REMOVED AS-89678-8520. ADDED CABLE. VIEW: REDREW IN SOLID DESIGNER.  
 EC NO: URF2005-0489  
 DRWNR: ROBERTSON 2005/05/16  
 CHKD: SHAH 2005/05/16  
 APPR: WILNER 2005/05/16

QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	
	mm	INCH
	4 PLACES ± .005	± .005
	3 PLACES ± .005	± .005
2 PLACES ± .005	± .005	
1 PLACE ± .005	± .005	
ANGULAR ± 2°		

DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
MM/IN			METRIC	
DRAWN BY	DATE	TITLE	TNC, JACK, 4 HOLE FLANGE 50 OHMS, BELDEN 1671A TNC-PC	
SSS	2001/08/23	MOLEX MOLEX INCORPORATED		
CHECKED BY	DATE	MATERIAL NO. 732160870		
TEF	2001/08/23	DOCUMENT NO. SD-73216-087		
APPROVED BY	DATE	SHEET NO. 1 OF 1		
GMH	2001/08/23	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		