

# MULTILAYER CERAMIC CHIP INDUCTORS

1005(0402) GC / 1608(0603) GC Series

## Features

1. Designed for high frequency RF application.
2. High self resonant frequency(SRF)and excellent Q.
3. Multilayered ceramic construction provides high reliability.
4. Miniature size : 1005(0402) / 1608(0603)

## Applications

For high frequency RF and wireless equipments, automotive electronics and computer communications, etc.

- Cellular, PCS, Pager, CT-2, TRS
- Cordless Phone
- GSM, PDA, DECT, PHS
- Wireless CATV, Wireless LAN
- GMPCS
- Portable Hand Held PC.

## Ordering Information

CODE : 1608 GC 2 T 1N2 S 00  
 (1) (2) (3) (4) (5) (6) (7)

(1) Series Dimensions

(2) Material Code

(3) Termination

2	Ag	Ni	Sn	Pb
3	Ag	Ni	Sn	-

(4) Packaging Type

B : Bulk  
 T : Tape & Reel

(5) Inductance Value

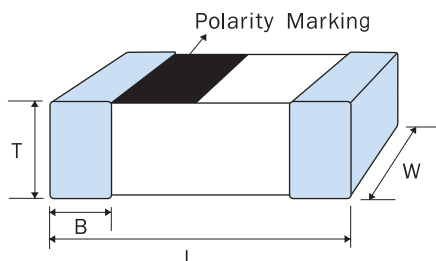
1N2 : 1.2nH  
 12N : 12nH  
 R10 : 100nH

(6) Inductance Tolerance Code

S :  $\pm 0.3nH$   
 J :  $\pm 5\%$

(7) Internal Code

## Shape and Dimensions



unit: mm[inch]

Dimension Series	L	W	T	B
1005 GC2	1.0[0.040] $\pm 0.10[0.004]$	0.5[0.020] $\pm 0.10[0.004]$	0.5[0.020] $\pm 0.10[0.004]$	0.25[0.010] $\pm 0.10[0.004]$
1608 GC2	1.6[0.063] $\pm 0.15[0.005]$	0.8[0.031] $\pm 0.15[0.005]$	0.8[0.032] $\pm 0.15[0.005]$	0.3[0.012] $\pm 0.20[0.005]$

**Electrical Characteristics Table for 1005 GC Series**

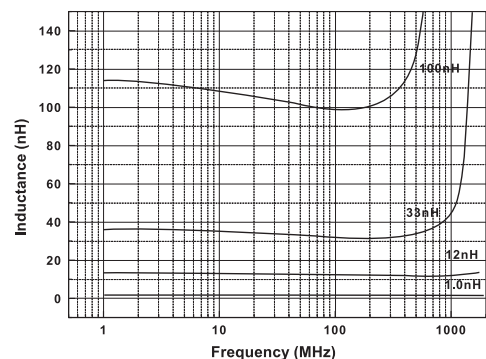
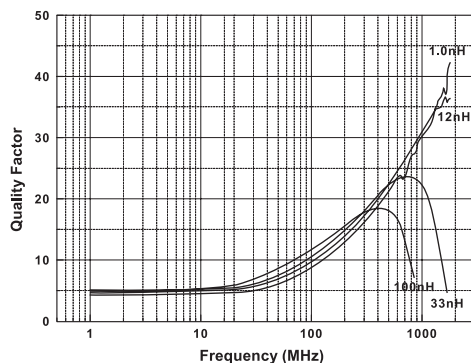
(Reel &amp; Taping)

Ordering Code	L (nH)	Tol	Q Min	Q Typical		SRF(MHz) Typical	RDC(Ω) Max	IDC(mA) Max	
			100(MHz)	100(MHz)	800(MHz)				1800(MHz)
1005GC2T1N0S00	1.0	S	8	9	27	44	13000	0.12	300
1005GC2T1N2S00	1.2	S	8	9	25	45	12000	0.12	300
1005GC2T1N5S00	1.5	S	8	9	23	43	10000	0.13	300
1005GC2T1N8S00	1.8	S	8	9	24	43	9000	0.14	300
1005GC2T1N9S00	1.9	S	8	9	24	43	9000	0.14	300
1005GC2T2N0S00	2.0	S	8	9	26	45	9000	0.16	300
1005GC2T2N2S00	2.2	S	8	9	26	45	9000	0.16	300
1005GC2T2N4S00	2.4	S	8	9	26	42	9000	0.17	300
1005GC2T2N7S00	2.7	S	8	9	26	42	8000	0.17	300
1005GC2T3N0S00	3.0	S	8	9	26	42	8000	0.19	300
1005GC2T3N3S00	3.3	S	8	9	26	42	6500	0.19	300
1005GC2T3N6S00	3.6	S	8	9	26	40	6000	0.22	300
1005GC2T3N9#00	3.9	S.K	8	9	26	40	6000	0.22	300
1005GC2T4N7#00	4.7	S.K	8	9	27	46	5000	0.23	300
1005GC2T5N6#00	5.6	S.K	8	10	28	40	4700	0.27	300
1005GC2T6N8#00	6.8	J.K	8	10	28	36	4500	0.32	250
1005GC2T8N2#00	8.2	J.K	8	10	28	36	4000	0.37	250
1005GC2T10N#00	10	J.K	8	10	27	33	3500	0.42	250
1005GC2T12N#00	12	J.K	8	11	31	41	3000	0.48	250
1005GC2T15N#00	15	J.K	8	10	27	33	2900	0.53	250
1005GC2T18N#00	18	J.K	8	11	29	31	2200	0.65	200
1005GC2T20N#00	20	J.K	8	10	26	15	2100	0.80	200
1005GC2T22N#00	22	J.K	8	10	26	15	2100	0.80	200
1005GC2T27N#00	27	J.K	8	10	21	27	1700	0.90	200
1005GC2T33N#00	33	J.K	8	10	*22	**24	1900	1.00	200
1005GC2T39N#00	39	J.K	8	10	*19	**20	1800	1.20	200
1005GC2T43N#00	43	J.K	8	10	*22	**20	1500	1.30	200
1005GC2T47N#00	47	J.K	8	12	*22	**20	1500	1.30	200
1005GC2T56N#00	56	J.K	8	12	*22	**18	1400	1.60	200
1005GC2T68N#00	68	J.K	8	11	*18	**10	1200	1.90	180
1005GC2T82N#00	82	J.K	8	12	*20	**7	1100	2.10	150
1005GC2TR10#00	100	J.K	8	11	*18	-	930	2.30	100

\* at 500MHz \*\* at 1000MHz

- Inductance Tolerance Code(S=±0.3nH, J=±5%)
- The tolerance of C(=±0.2nH) and T(=±3%) are available upon customer's request.

- Test Instruments - L, Q : HP4291B (Test Fixture:HP16192A)  
 SRF : Anritsu 37247B  
 R<sub>DC</sub> : HP4263B  
 I<sub>DC</sub> : HP6612C

**Typical Electrical Characteristics Graph**


# MULTILAYER CERAMIC CHIP INDUCTORS

Electrical Characteristics Table for 1608 GC Series

(Reel & Taping)

Ordering Code	L (nH)	Tol	Q Min	Q Typical			SRF(MHz) Typical	RDC( $\phi$ ) Max	IDC(mA) Max
			100(MHz)	100(MHz)	800(MHz)	1800(MHz)			
1608GC2T1N0S00	1.0	S	8	13	44	60	8100	0.10	300
1608GC2T1N2S00	1.2	S	8	13	44	60	8100	0.10	300
1608GC2T1N5S00	1.5	S	8	14	37	56	8100	0.10	300
1608GC2T1N8S00	1.8	S	8	12	37	55	8300	0.10	300
1608GC2T2N2S00	2.2	S	8	12	38	54	8000	0.10	300
1608GC2T2N7S00	2.7	S	8	13	38	53	7600	0.10	300
1608GC2T3N3S00	3.3	S	8	12	37	49	5800	0.12	300
1608GC2T3N9#00	3.9	S	8	14	44	62	5100	0.14	300
1608GC2T4N7#00	4.7	S	8	15	43	63	4600	0.16	300
1608GC2T5N6#00	5.6	S	8	15	45	59	4200	0.18	300
1608GC2T6N8#00	6.8	J	8	15	43	58	3700	0.22	300
1608GC2T8N2#00	8.2	J	8	15	44	52	3600	0.24	300
1608GC2T10N#00	10	J	12	17	49	50	3500	0.26	300
1608GC2T12N#00	12	J	12	15	41	37	2500	0.28	300
1608GC2T15N#00	15	J	12	17	45	35	2600	0.32	300
1608GC2T18N#00	18	J	12	16	45	39	2000	0.35	300
1608GC2T22N#00	22	J	12	16	43	21	1800	0.40	300
1608GC2T27N#00	27	J	12	16	41	11	1600	0.45	300
1608GC2T33N#00	33	J	12	19	41	11	1500	0.55	300
1608GC2T39N#00	39	J	12	19	42	17	1400	0.60	300
1608GC2T47N#00	47	J	12	17	35	-	1300	0.70	300
1608GC2T56N#00	56	J	12	18	31	-	1300	0.75	300
1608GC2T68N#00	68	J	12	18	26	-	1150	0.85	300
1608GC2T82N#00	82	J	12	19	21	-	1000	0.95	300
1608GC2TR10#00	100	J	12	19	20	-	1000	1.00	300
1608GC2TR12#00	120	J	12	19	16	-	950	1.20	300
1608GC2TR15#00	150	J	12	19	-	-	800	1.50	300
1608GC2TR18#00	180	J	12	19	-	-	750	1.90	300
1608GC2TR22#00	220	J	12	18	-	-	680	2.20	300
1608GC2TR27#00	270	J	12	20	-	-	600	2.50	300

● Inductance Tolerance Code(S= $\pm 0.3nH$ , J= $\pm 5\%$ )

● The tolerance of C( $=\pm 0.2nH$ ) and T( $=\pm 3\%$ ) are available upon customer's request.

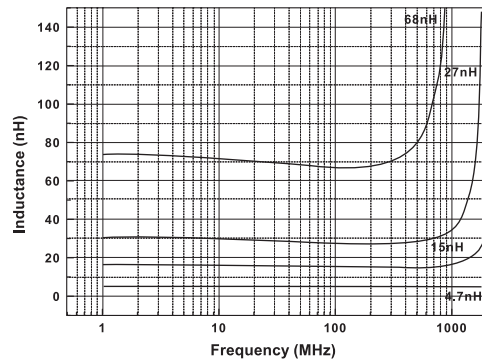
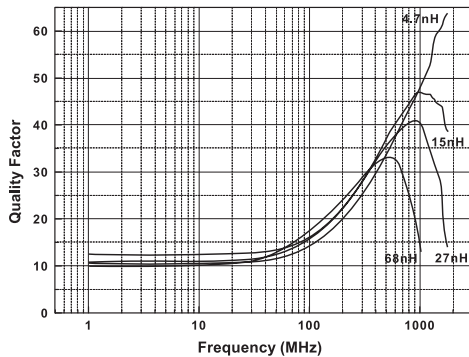
● Test Instruments - L, Q : HP4291B (Test Fixture:HP16192A)

SRF : Anritsu 37247B

R<sub>0c</sub> : HP4263B

I<sub>0c</sub> : HP6612C

Typical Electrical Characteristics Graph



**Mechanical Characteristics**

Item	Test Condition	Requirements
Flexure Resistance	Bent down to 2mm(3point)	No mechanical damage
Solderability	Preheating at 160°C, 2-3min. Solder Temperature : 230±5°C Dipping Time : 4±1sec	No mechanical damage Terminal electrode is covered by new solder : ≥75%
Solder Heat Resistance	Preheating at 160°C, 2-3min. Solder Temperature : 260±5°C Dipping Time : 10±0.5sec	No mechanical damage Remaining terminal electrode : ≥70%
Vibration	Frequency : 10~55Hz Amplitude : 1.52mm Time & Direction : 2hours & each X, Y, Z	No mechanical damage Inductance ≤ ±10% Q factor ≤ ±20%
Drop Shock Resistance	Height : 1m high 10times	No mechanical damage Inductance ≤ ±10% Q factor ≤ ±20%

**Reliability Test**

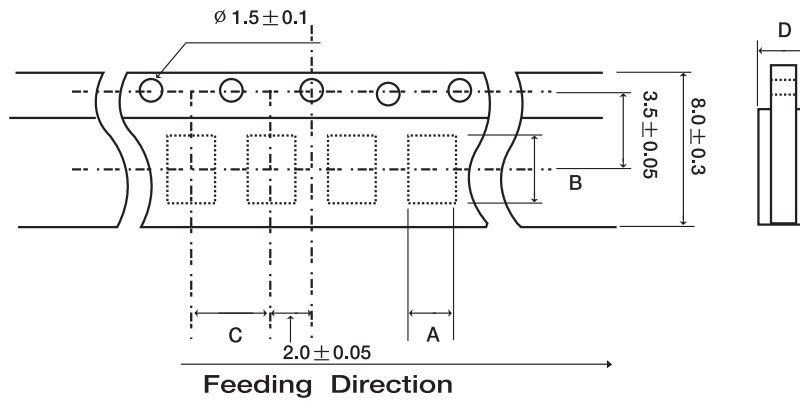
Item	Test Condition	Requirements
Humidity Resistance	Humidity : 90-95%RH Temperature : 60°C Time : 500±12hours	No mechanical damage Inductance ≤ ±10% Q factor ≤ ±20%
High Temperature Resistance under Unloading	Temperature : 1005 GC2 : 125±2°C 1608 GC2 : 125±2°C Time : 1000±12hours	No mechanical damage Inductance ≤ ±10% Q factor ≤ ±20%
Low Temperature Resistance under Unloading	Temperature : -40±2°C Time : 1000±12hours	No mechanical damage Inductance ≤ ±10% Q factor ≤ ±20%
8585 Test	Humidity : 85±5%RH Temperature : 85±2°C Time : 100±12hours	No mechanical damage Inductance ≤ ±10% Q factor ≤ ±20%
Temperature Coefficient (TCL)	Temperature : -40~125°C,	No mechanical damage Inductance ≤ ±10%
Temperature Cycle (TC)	Conditions for 1 cycle Step 1 : -40±2°C, 30min. Step 2 : Room Temp. 5min Step 3 : 1005 GC2 / 125±2°C, 1608 GC2 / 125±2°C, 30min. Step 4 : Room Temp. 5min Number of cycle : 100	No mechanical damage Inductance ≤ ±10% Q factor ≤ ±20%

# MULTILAYER CERAMIC CHIP INDUCTORS

## Packing Specification

### 1. Carrier Tape Dimensions

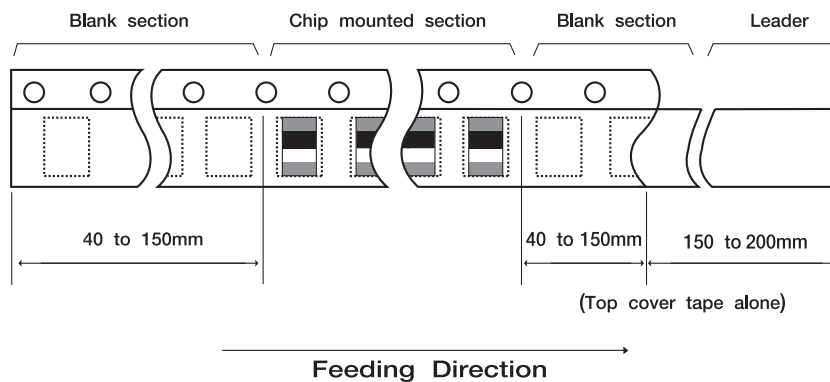
- Carrier Tape Material : Paper
- Dimension in Millimeters



Series	Chip cavity		Insertion pitch	Tape thickness
	A	B	C	D
1005 GC2	$0.65 \pm 0.1$	$1.15 \pm 0.1$	$2.0 \pm 0.1$	0.8 max
1608 GC2	$1.0 \pm 0.1$	$1.8 \pm 0.1$	$4.0 \pm 0.1$	1.2 max

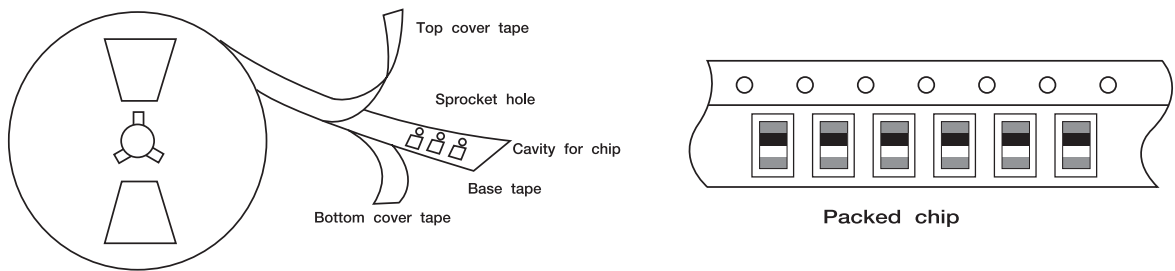
### 2. Dimension of Taping

#### 2.1 Leader and Blank section

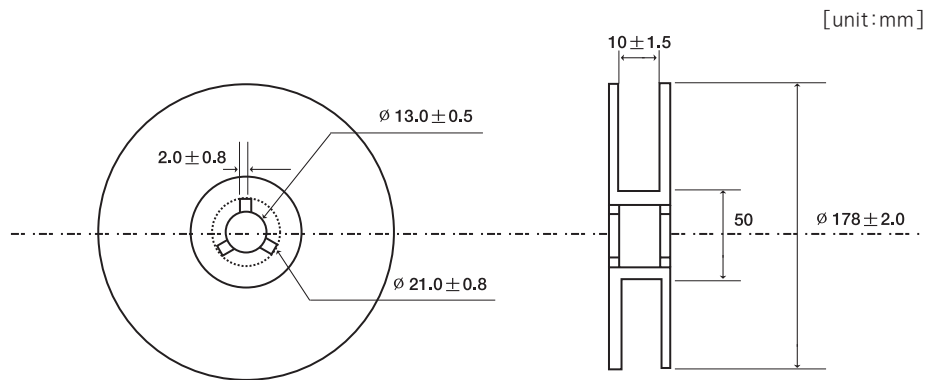


Packing Specification

2.2 Appearance of Taping



2.3 Reel Dimension



- (1) Reel Material : Polystyrene
- (2) Ordering Code number, Quantity, Batch number and Pilkor(supplier Name) are labeled on each reel.
- (3) Parts per Reel : 1005; 10,000 pcs/ reel,  
1608; 4,000 pcs/ reel

# MULTILAYER CERAMIC CHIP INDUCTORS

## Standard Soldering Conditions

And please contact us about peak temperature when you use lead-free paste.

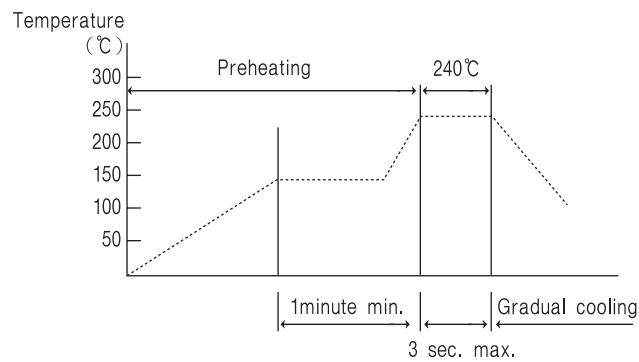
### 1. Selection of solder and flux

- Solder : Use solder paste H60A or equivalent.
- Flux : Use rosin-based flux, but not strongly acidic flux(with chlorine content less than 0.2wt%).  
Do not use water-soluble flux.

### 2. Recommended conditions for soldering

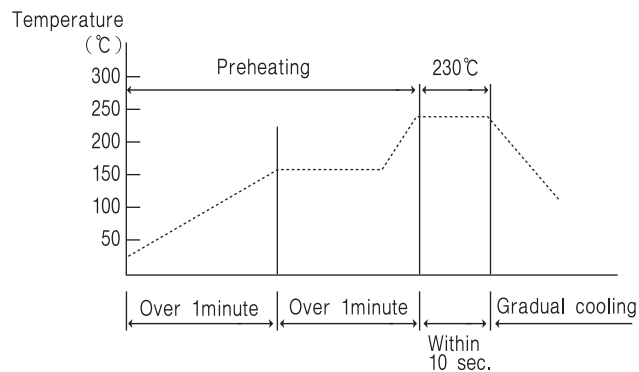
#### Flow soldering

- Temperature profile



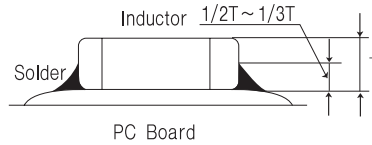
#### Reflow soldering

- Temperature profile



**Caution**

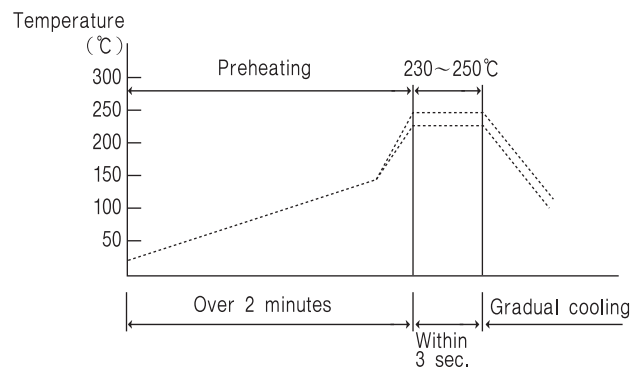
-The ideal condition is to solder mass(fillet) controlled from 1/2 to 1/3 of the thickness of the inductor, as shown below :



-Because excessive dwell times can detrimentally effect solderability, soldering duration should be kept as close to recommended times as possible.

**Wave soldering**

-Temperature profile



**Caution**

- Make sure the inductors are preheated sufficiently.
- The temperature difference between the inductor and melted solder should not be greater than 100 to 130°C.
- Cooling after soldering should be as gradual as possible.
- Wave soldering must not be applied to the inductors designated as for reflow soldering only.