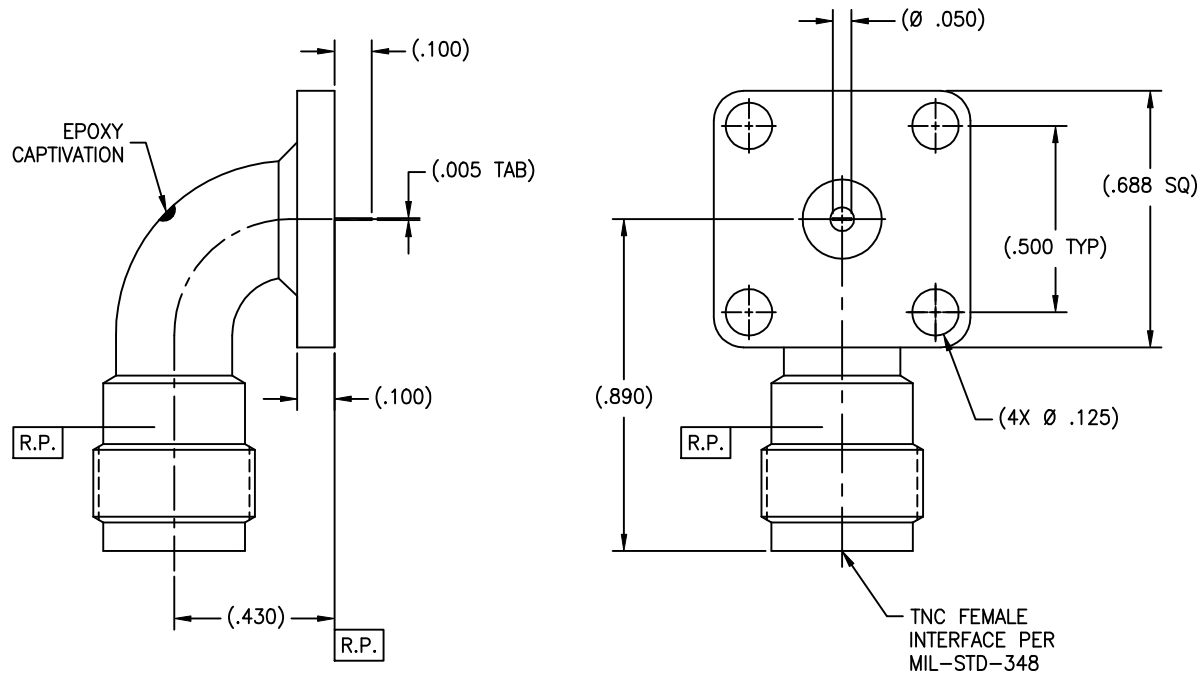


P/N	APPLICABLE NOTES
BASIC	1,2
SF	1,2
CC	1,2
CCSF	1,2

ZONE	REV	REVISIONS		
		DESCRIPTION	DATE	BY
-	-	-	-	-



DRAWING NO.	9034	REV.	-
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NOTES(S):

1. MATERIAL(S):

- 1.1 BODY & RING : 303 SST PER ASTM A-582.
- 1.2 CENTER CONDUCTOR: BeCu ALLOY C173 PER ASTM B-196.
- 1.3 INSULATOR: PTFE PER ASTM D-1710.
- 1.4 EPOXY: (FOR CC's) SIGMA VF TYPE HV.

2. FINISH(ES):

- 2.1 BODY & RING: (FOR SF's) PASSIVATED PER ASTM A-967.
(FOR BASIC & CC's) GOLD PLATE PER ASTM B-488 OVER
NICKEL PLATE PER AMS-QQ-N-290.
- 2.2 CENTER CONDUCTOR: GOLD PLATE PER ASTM B-488 OVER
NICKEL PLATE PER AMS-QQ-N-290.
- 2.3 INSULATOR & EPOXY: NONE

NOTICE
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TOLERANCES AND NOTES EXCEPT AS NOTED
DIMENSIONS ARE IN INCHES.
LINEAR .XX ±.015
.00X ±.000 ANGULAR ± 1/2°
FRACTION ± 1/32

- MACHINE FINISH: $\sqrt{32}$ RMS
- BREAK ALL SHARP EDGES .003 MAX.
- MACHINED FILLETS .005 MAX.
- MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 INCHES PER INCH.
- MACHINED DIAMETERS CONCENTRIC WITHIN .002 T.I.R.
- DIMENSIONS TO BE MET BEFORE PLATING.
- CHAMFER ALL THREADS 45°.
- THREADS PER 11-26
- REMOVE FRAVED EDGES ON TEFLON.
- REMOVE ALL BURRS.

SEE NOTES	-	SEE NOTES	-
MATERIAL	SIZE	SPECIFICATION	PROCUREMENT
NEXT ASSY	Tensolite HIGH PERFORMANCE CABLES & INTERCONNECT SYSTEMS Long Beach, California 90815		
APPROVAL INITIALS	DATE	TITLE TNC FEMALE RADIUS RIGHT ANGLE 4 HOLE FLANGE (.688 SQ.) MOUNT TO HOR. TAB TERMINATION	
DRAWN BY R.C.	04.10.02	SCALE 6/1	SUB-DIRECTORY/FILENAME OL
CHECKED		SIZE C	CAGE CODE 30990
ENGINEERING ATV	11.22.02	DRAWING NO.	9034
		SHEET 1	OF 1
		REV.	-