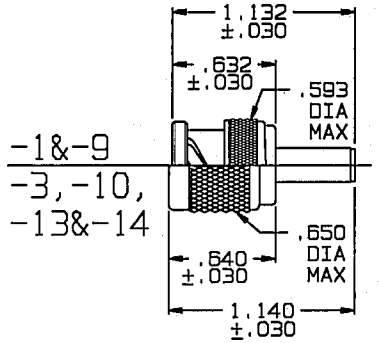
RED INDICATES ORIGINAL

TABLE 1				
DASH NO	CONN TYPE	IMPD (OHMS)	MATERIAL ⚠5	ASSEMBLE PER
-1	PL220	50	1-0442-014	TAI-A11B
-2	CJ220		1-0443-014	
-3	PL240		1-0446-014	
-4	CJ240		1-0445-014	
-5	BJ226		1-0472-014	TAI-123
-6	BJ229		1-0473-014	
-7	BJ246		1-0046-014	
-8	BJ249		1-0047-014	
-9	UPL220	75	1-0468-014	TAI-D11B
-10	UPL240		1-0041-014	
-11	PL223	50	1-0009-014	TAI-A11B
-12	UPL223	75	1-0050-014	TAI-D11B
-13	PL240S	50	1-0446-014	TAI-A11B
-14	UPL240S	75	1-0041-014	TAI-D11B
-15	UBJ229		1-0488-014	TAI-123
-16	UCJ220		1-0494-014	TAI-D11B
-17	UCJ240		1-0496-014	
-18	UBJ226		1-0489-014	TAI-123
-19	UPLR220		1-0504-014	TAI-221
-20	UPLFF220		1-0517-014	TAI-223
-21	UBJ220		1-0515-014	TAI-123



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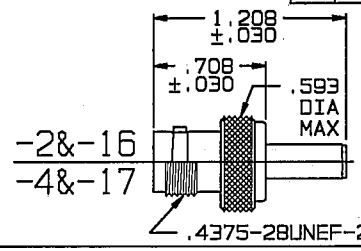
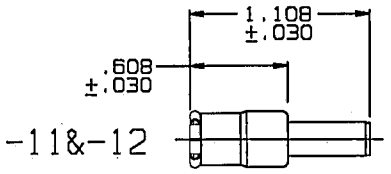
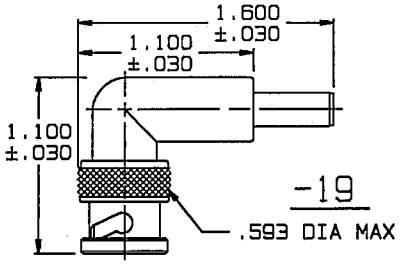
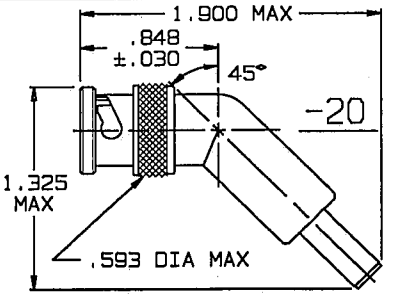
REVISIONS				105-1353	SH 1C
REV	ECO	DESCRIPTION	DWN	APPROVED	DATE
C	12705	UPDATED TO STD FORMAT; SEE ECO	R L		3/12/99

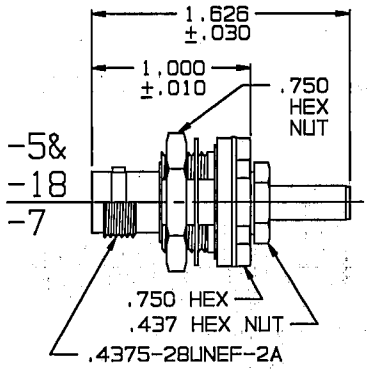


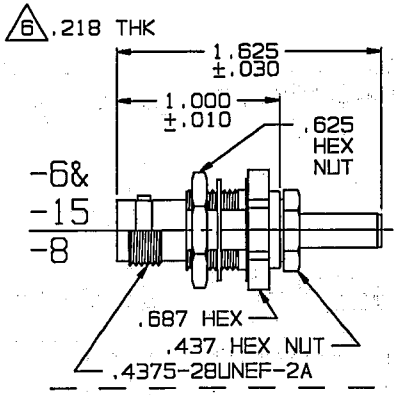




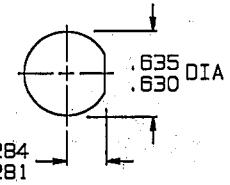


CENTER CONTACT CRIMP TOOLING			
CONTACT TYPE	MILITARY 8 POINT INDENTER	COMMERCIAL HEX	COMMERCIAL 8 POINT INDENTER
50 OHM PIN CONTACT	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE C (.068 HEX)	N/A
50 OHM SOCKET CONTACT	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE C (.068 HEX)	N/A
75 OHM PIN CONTACT	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE D (.042 HEX)	TEI 010-0055
75 OHM SOCKET CONTACT	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE D (.042 HEX)	TEI 010-0088



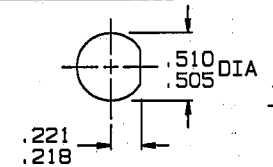


CRIMP SLEEVE TOOLING		
CONNECTOR TYPE	MILITARY HEX	COMMERCIAL HEX
50 OR 75 OHM CONNECTORS	M22520/5-01 BASIC TOOL WITH M22520/5-07 DIE, CLOSURE B (.255 HEX)	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE A (.255 HEX)



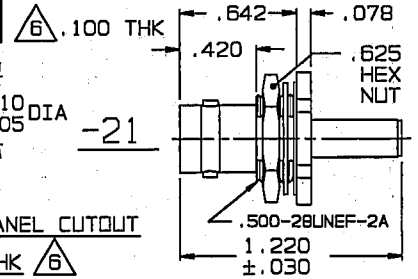
RECOMMENDED PANEL CUTOUT

MAX PNL THK .187



RECOMMENDED PANEL CUTOUT

MAX PNL THK ⚠6



4. EXAMPLE OF COMPLETE PART NO:

105-1353 - 1

BASIC PART NO. — DASH NO (SEE TABLE 1)

3. 50 & 75 OHM FULL CRIMP COAXIAL BNC/TNC CABLE PLUGS/ RECEPTACLE/INSULATED & NONINSULATED BULKHEAD MOUNT CABLE RECEPTACLE/PUSH-ON PLUG & 75 OHM BNC/TNC/PUSH-ON FULL CRIMP COAXIAL CABLE PLUG FOR GEPCO CABLE NO. VPM2000TK & BELDEN CABLE NO 1506A

2. FINISH: TFS-1A (NICKEL)

1. ALL DIM ARE IN INCHES

⚠5 REPLACE CRIMP SLEEVE 8-1613-5 WITH CRIMP SLEEVE -101 (SH 2)

TOL UNLESS SPECIFIED .XX ± .XXX ± .005 .XXXX ± ANGLES ±			TROMPETER ELECTRONICS, INC.		220/240 SERIES- VPM2000TK/ 1506A	
DWN	R L	2/18/98	MATERIAL	CODE IDENT	DRAWING NO.	REV
CHK	JZ	2/19/99	——	14949	105-1353	C
ENGR						
NEXT ASSY	APPR		SCALE ——	DATE 4/18/91	SHEET 1C	