

RED IS ORIGINAL

DISK # J10
DWG SIZE C
DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO TROMPETER ELECTRONICS, INC. AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR REPRODUCTION OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION.

REVISIONS			305-0744	SH 1
REV	EO	DESCRIPTION	DWN	APPROVED
B	10053	PICTORIALLY REVISED SEALING SLEEVE: GENERAL UPDATE; SEE ECO FOR SH2	DKg	12/30/92

DASH NO	MODEL NO	CENTER CONTACT/INTMD CONTACT TYPE
-1	TCJ450CFLP	SOCKET/PIN
-2	TCJ450CFLS	PIN/SOCKET
-3	TCJ450CPP	SOCKET/PIN
-4	TCJ450CPS	PIN/SOCKET
-5	TCJ450CRP	SOCKET/PIN
-6	TCJ450CRS	PIN/SOCKET
-7	TCJ450CWP	SOCKET/PIN
-8	TCJ450CWS	PIN/SOCKET

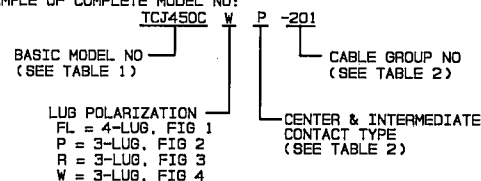
CABLE GROUP NO	CABLES ACCOMMODATED	ASSEMBLE PER
-201	M17/176-00002	
-202	TWC-78-1, TROMPETER	
-203	TWC-124-1A, TROMPETER	
-204	10602, RAYCHEM	
-205	TWAC-78-1F2, TROMPETER	
-206	7826D0130, RAYCHEM	
-208	202-3927, MICRODOT	
-209	202-3942, MICRODOT	
-212	2524ED114, RAYCHEM	
-217	GC875TM24H, GRUMMAN	
-218	EPD22188B, RAYCHEM	
-219	2526D1114, RAYCHEM	
-220	GC875RR1, GRUMMAN	
-221	10614, RAYCHEM	
-222	10613, RAYCHEM	
-223	HMS2-1149, HUGHES	

TAI-162

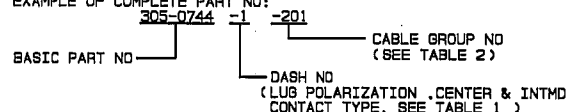
INCH	MM
.005	0.13
.030	0.76
.047	1.19
.071	1.80
.240	6.10
.255	6.48
.334	8.48
1.25	31.75
1.365	34.67

△ SEALING SLEEVE AND CRIMP BUSHING SUPPLIED LOOSE WITH EACH CONNECTOR EXCEPT NOT USED ON -205, -208 AND -223

5. EXAMPLE OF COMPLETE MODEL NO:



4. EXAMPLE OF COMPLETE PART NO:

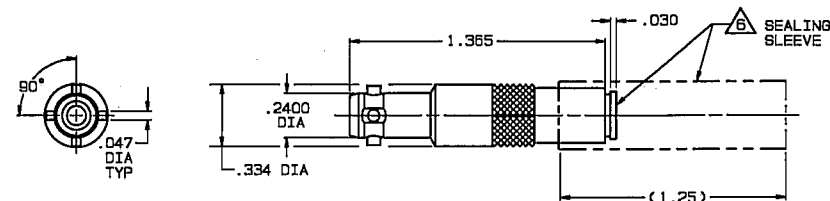


3. CONCENTRIC TWINAX 4 PIECE ASSY, FULL CRIMP NONINSULATED CABLE JACK, SOCKET CENTER CONTACT AND PIN INTERMEDIATE CONTACT OR PIN CENTER CONTACT AND SOCKET INTERMEDIATE CONTACT

2. FINISH: TF8-1T (500 HOURS SALT SPRAY; NICKEL)

1. ALL DIM ARE IN INCHES

FIG 1



-1-202 SHOWN

FIG 2

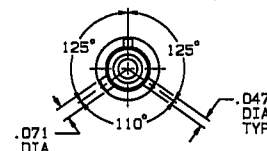


FIG 3

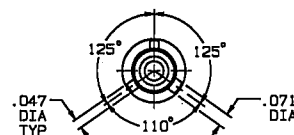
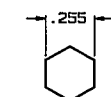
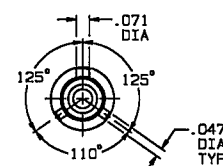


FIG 4



RECOMMENDED
HEX CRIMP

QTY	DESCRIPTION		PART NUMBER		ITEM
TOL UNLESS SPECIFIED	TROMPETER ELECTRONICS, INC.		TCJ450CFLP/FLS, PP/PS, RP/RS, WP/WS		
.XX ± .03	DWN		CODE IDENT		REV
.XXX ± .005	CHK		DRAWING NO.		
.XXXX ± .0010	ENGR		305-0744		B
ANGLES: 0° 30'	APPR		SCALE 2/1		
	NEXT ASSY		DATE 3/29/90		SHEET 1 OF 2