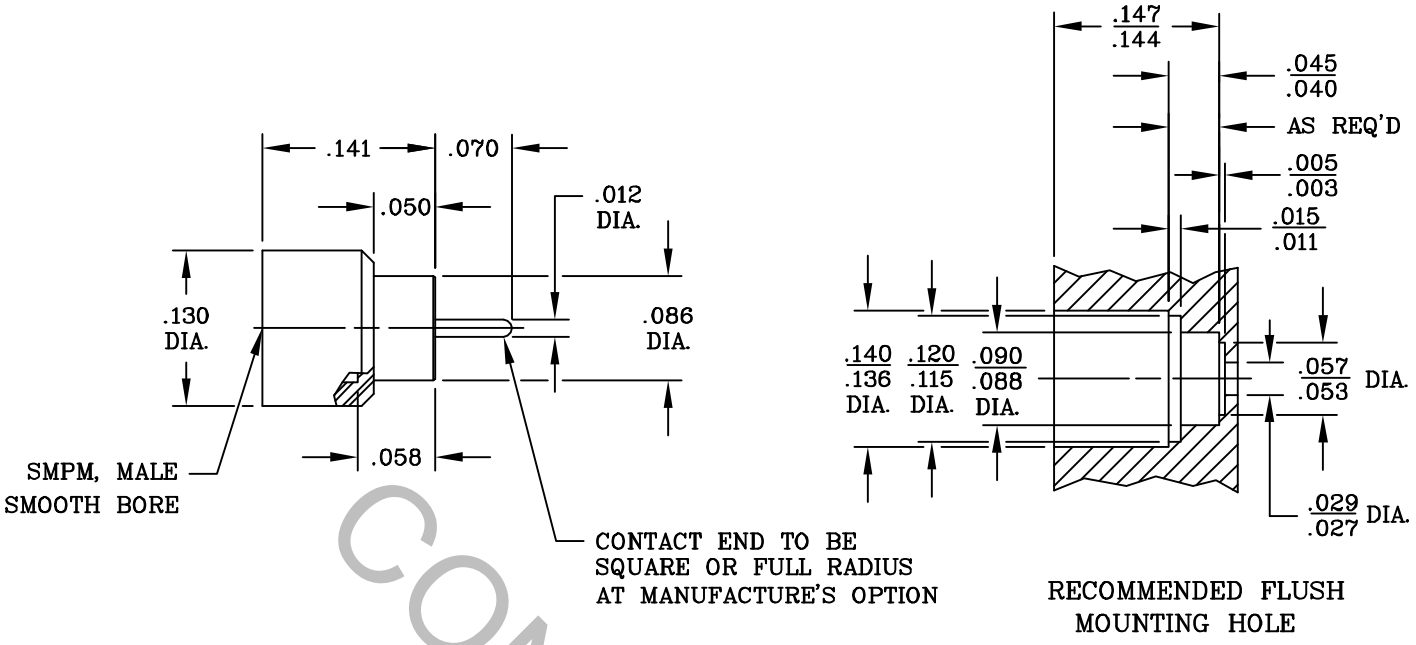
SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348 FIG 328.3

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 46.0 GHz.
VSWR (MAX.) ❋	1.05 + .010 x FGHz.
INSERTION LOSS (dB MAX.) ❋	.05 dB x $\sqrt{\text{FGHz.}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	125
RF LEAKAGE (MIN. dB DOWN)	N/A
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65 ° c TO +165 ° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	375
INSULATION RESISTANCE (MIN. MEGOHMS)	10,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	10.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.
AA	04-1688	5/25/04	DC

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ± .030 .XX ± .010 .XXX ± .005	±1/64	X ° ± 1 °0' X ° ° X ° ± 15'

SURFACE ROUGHNESS 63 √ MIL-STD 10.

dynawave INCORPORATED
HAVERHILL, MA. 01835

DRAWN DC DATE 5/25/04

APPROVED DC DATE 5/25/04

TITLE SMPM, MALE,
SMOOTH BORE,
HERMETICALLY SEALED SHROUD,
SOLDER-IN

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 3149-0434-7470

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT
- MIN. AXIAL FORCE ——— 4.5 LBS.
- MIN. RADIAL TORQUE ——— 2.5 IN. OZ.

CONNECTOR ENGAGEMENT FORCES
- INSERTION (MAX. OUNCES) ——— 2.5 LBS.
- WITHDRAWAL (MIN. OUNCES) ——— 1.5 LBS.

CONNECTOR DURABILITY (MIN. MATING) ——— N/A

4. ENVIRONMENTAL

TEMPERATURE CYCLING ——— MIL–STD–202, METHOD 102, COND. C (–65 ° c TO + 200 °c)
SHOCK ——— MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION ——— MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE ——— MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION ——— MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) ——— MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (90 VRMS)
HERMITICITY ——— 1×10^{-8} cc/SEC.

5. MATERIAL

CONNECTOR BODY AND GLASS PIN ——— KOVAR PER MIL–I–23011
GLASS ——— CORNING 7070

6. FINISH

CONNECTOR BODY AND GLASS PIN ——— GOLD PER MIL–G–45204,TYPE III,GRADE A, CLASS 1 (.000050 MIN. THK.)
OVER NICKEL PER MIL–P–27418 (.000100/.000150 THK.)
OVER NICKEL (WOODS OR WATTS),(.00001 MIN. THK.)

GLASS ——— N/A