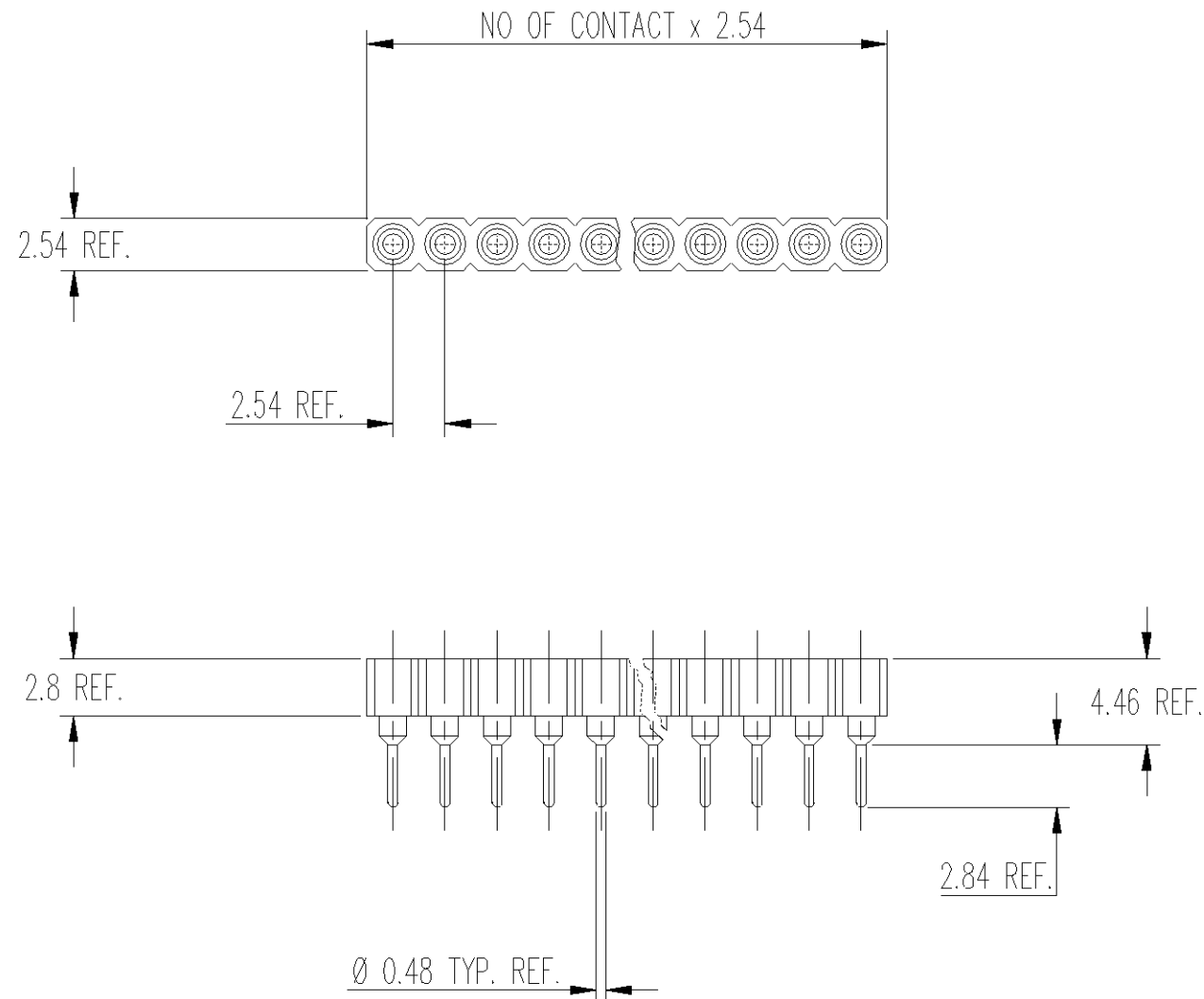



DRAWING NO  
C - 347996



NOTE :

1. MATERIAL
  - INSULATOR : GLASSFILLED THERMOPLASTIC POLYESTER
  - SLEEVE : BRASS
  - CLIP : STAMPED BERYLLIUM COPPER
2. PLATING
  - SLEEVE : 5µm Sn/Pb OVER 2-3µm Ni
  - CLIP : 0.75µm Au 24c.
3. INNER SPRING CONTACT ACCEPT Ø 0.40 TO 0.56 OR RECTANGULAR PIN 0.25 x 0.45
4. MECHANICAL DATA WITH A Ø 0.43 TEST PIN :
  - INSERTION FORCE : 3.1N MAX.
  - EXTRACTION FORCE : 0.5N MIN.
  - MECHANICAL LIFE : 100 CYCLES MIN.
5. STANDARD NO OF CONTACTS : 20, 32, 56, AND 64

NUMBER OF CONTACTS DESIGNED BY PART  
NUMBER DASH CODE -1 TO 6-.....-4  
EXAMPLE : 2-347996-0, 20CONTACTS

DIMENSIONS	mm							DRAWN P.-A. MEIER	05 FEB 98	THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM DSM SWITZERLAND.			
								CHECKED A. BOLIS	06 FEB 98				
SURFACE TEXTURE	N7/ (✓)							APPROVED		NAME			
CONCENTRICITY	0.15		A1	NEW CAD DRAWING				CUSTOMER DRAWING FOR REFERENCE ONLY		SIP IC SOCKET 2.54 CENTERLINE BREAKABLE			
PRODUCT SPEC.		P	REV	ECN	DRWN	DATE	APVD						
 DSM DECOLLETAGE SA SAINT-MAURICE CH 1890 SAINT-MAURICE (VS)								LOC EK	SCALE 2/1	SIZE A4	DRAWING NO C- 347996	SHEET 1 of 1	REVISION A1

WAS 2002-xx-CC-D4  
WAS ON DRAWING 347992