flow **PIM® 1, 600V**

Maximum Ratings / Höchstzulässige Werte				
Parameter	**Condition**	**Symbol**	**Datasheet values max.**	**Unit**
Input Rectifier Bridge Gleichrichter				
Repetitive peak reverse voltage Periodische Rückw. Spitzensperrspannung		V_{RRM}	1600	V
Forward current per diode Dauergrenzstrom	DC current T_h=80°C	I_{FAV}	29	A
Surge forward current Stoßstrom Grenzwert	t_p=10ms T_j=25°C	I_{FSM}	200	A
I^2t-value Grenzlastintegral	t_p=10ms T_j=25°C	I^2t	200	A^2s
Power dissipation per Diode Verlustleistung pro Diode	T_j=150°C T_h=80°C	P_{tot}	35	W
Transistor Inverter Transistor Wechselrichter				
Collector-emitter break down voltage Kollektor-Emitter-Sperrspannung		V_{CE}	600	V
DC collector current Kollektor-Dauergleichstrom	T_j=150°C T_h=80°C	I_C	7,8	A
Repetitive peak collector current Periodischer Kollektorspitzenstrom	t_p=1ms T_h=80°C	I_{cpuls}	15,6	A
Power dissipation per IGBT Verlustleistung pro IGBT	T_j=150°C T_h=80°C	P_{tot}	26	W
Gate-emitter peak voltage Gate-Emitter-Spitzenspannung		V_{GE}	±20	V
SC withstand time Kurzschlußverhalten	Tj≤150°C V_{GE}=15V V_{CE}=600/1200 V	t_{SC}	10	us
Diode Inverter Diode Wechselrichter				
DC forward current Dauergleichstrom	T_j=150°C T_h=80°C	I_F	8 limited by bond wires	A
Repetitive peak forward current Periodischer Spitzenstrom	t_p=1ms T_h=80°C	I_{FRM}	24	A
Power dissipation per Diode Verlustleistung pro Diode	T_j=150°C T_h=80°C	P_{tot}	21	W
Transistor BRC Transistor BRC				
Collector-emitter break down voltage Kollektor-Emitter-Sperrspannung		V_{CE}	600	V
DC collector current Kollektor-Dauergleichstrom	T_j=150°C T_h=80°C	I_C	7,8	A
Repetitive peak collector current Periodischer Kollektorspitzenstrom	t_p=1ms T_h=80°C	I_{cpuls}	15,6	A
Power dissipation per IGBT Verlustleistung pro IGBT	T_j=150°C T_h=80°C	P_{tot}	26	W
Gate-emitter peak voltage Gate-Emitter-Spitzenspannung		V_{GE}	±20	V
SC withstand time Kurzschlußverhalten	Tj≤150°C VGE=15V VCE=600/1200 V	t_{SC}	10	us

flow **PIM® 1, 600V**

Maximum Ratings / Höchstzulässige Werte				
Parameter	**Condition**	**Symbol**	**Datasheet values**	**Unit**
			max.	
Diode BRC **Diode BRC**				
DC forward current Dauergleichstrom	T_j=150°C T_h=80°C	I_F	8 limited by bond wires	A
Repetitive peak forward current Periodischer Spitzenstrom	t_p=1ms T_h=80°C	I_{FRM}	24	A
Power dissipation per Diode Verlustleistung pro Diode	T_j=150°C T_h=80°C	P_{tot}	21	W
Thermal properties **Thermische Eigenschaften**				
max. Chip temperature max. Chiptemperatur		T_{jmax}	150	°C
Storage temperature Lagertemperatur		T_{stg}	-40…+125	°C
Operation temperature Betriebstemperatur		T_{op}	-40….+125	°C
Insulation properties **Modulisolation**				
Insulation voltage Isolationsspannung	t=1min	V_{is}	4000	Vdc
Creepage distance Kriechstrecke			min 12,7	mm
Clearance Luftstrecke			min 12,7	mm

Characteristic values

Description	Symbol	Conditions T(C°)	Other conditions (Rgon-Rgoff)	VGE(V) VGS(V)	VCE(V) VDS(V)	IC(A) IF(A) Id(A)	Datasheet values Min	Typ	Max	Unit
Input Rectifier Bridge **Gleichrichter**										
Forward voltage Durchlaßpannung	V_F	Tj=25°C				30	0,8	1,24	1,4	V
Threshold voltage (for power loss calc. only) Schleusenspannung	V_{to}	Tj=25°C				30		0,92		V
Slope resistance (for power loss calc. only) Ersatzwiderstand	r_t	Tj=25°C				30		10		mOhm
Reverse current Sperrstrom	I_r	Tj=25°C							0,01	mA
Thermal resistance chip to heatsink per chip Wärmewiderstand Chip-Kühlkörper pro Chip	R_{thJH}		Thermal grease thikness≤50um Warmeleitpaste Dicke≤50um λ = 0,61 W/mK					2		K/W
Transistor Inverter, inductive load **Transistor Wechselrichter**										
Gate emitter threshold voltage Gate-Schwellenspannung	$V_{GE(th)}$	Tj=25°C Tj=125°C	VCE=VGE			0,0002	3	4	5	V
Collector-emitter saturation voltage Kollektor-Emitter Sättigungsspannung	$V_{CE(sat)}$	Tj=25°C Tj=125°C		15		5	1,5	2,3 2,6	2,8	V
Collector-emitter cut-off incl.FRED Kollektor-Emitter Reststrom inkl.FRED	I_{CES}	Tj=25°C Tj=125°C		0	600				0,06	mA
Gate-emitter leakage current Gate-Emitter Reststrom	I_{GES}	Tj=25°C Tj=150°C		25	0				120	nA
Turn-on delay time Einschaltverzögerungszeit	$t_{d(on)}$	Tj=25°C Tj=125°C	Rgon=64 Ohm	15	300	5		11		ns
Rise time Anstiegszeit	t_r	Tj=25°C Tj=125°C	Rgon=64 Ohm	15	300	5		10		ns
Turn-off delay time Abschaltverzögerungszeit	$t_{d(off)}$	Tj=25°C Tj=125°C	Rgoff=32 Ohm	15	300	5		135		ns
Fall time Fallzeit	t_f	Tj=25°C Tj=125°C	Rgoff=32 Ohm	15	300	5		40		ns
Turn-on energy loss per pulse Einschaltverlustenergie pro Puls	E_{on}	Tj=25°C Tj=125°C	Rgon=64 Ohm	15	300	5		0,102		mWs
Turn-off energy loss per pulse Abschaltverlustenergie pro Puls	E_{off}	Tj=25°C Tj=125°C	Rgoff=32Ohm	15	300	5		0,102		mWs
Input capacitance Eingangskapazität	C_{ies}	Tj=25°C Tj=125°C	f=1MHz	0	25			0,264		nF
Output capacitance Ausgangskapazität	C_{oss}	Tj=25°C Tj=125°C	f=1MHz	0	25			0,029		nF
Reverse transfer capacitance Rückwirkungskapazität	C_{rss}	Tj=25°C Tj=125°C	f=1MHz	0	25			0,017		nF
Gate charge Gate Ladung	Q_{Gate}	Tj=25°C Tj=125°C		15	480	4		24		nC
Thermal resistance chip to heatsink per chip Wärmewiderstand Chip-Kühlkörper pro Chip	R_{thJH}		Thermal grease thikness≤50um Warmeleitpaste Dicke≤50um λ = 0,61 W/mK					2,7		K/W
Diode Inverter **Diode Wechselrichter**										
Diode forward voltage Durchlaßspannung	V_F	Tj=25°C Tj=125°C				5	1	1,54 1,17	2,2	V
Peak reverse recovery current Rückstromspitze	I_{RM}	Tj=25°C Tj=125°C	Rgon=64 Ohm	15	300	5		10,6		A
Reverse recovery time Sperreverzögerungszeit	t_{rr}	Tj=25°C Tj=125°C	Rgon=64 Ohm	15	300	5		63		ns
Reverse recovered charge Sperrverzögerungsladung	Q_{rr}	Tj=25°C Tj=125°C	Rgon=64 Ohm	15	300	5		0,342		uC
Reverse recovered energy Sperrverzögerungsenergie	E_{rec}	Tj=25°C Tj=125°C	Rgon=64 Ohm	15	300	5		0,053		mWs
Thermal resistance chip to heatsink per chip Wärmewiderstand Chip-Kühlkörper pro Chip	R_{thJH}		Thermal grease thikness≤50um Warmeleitpaste Dicke≤50um λ = 0,61 W/mK					3,4		K/W

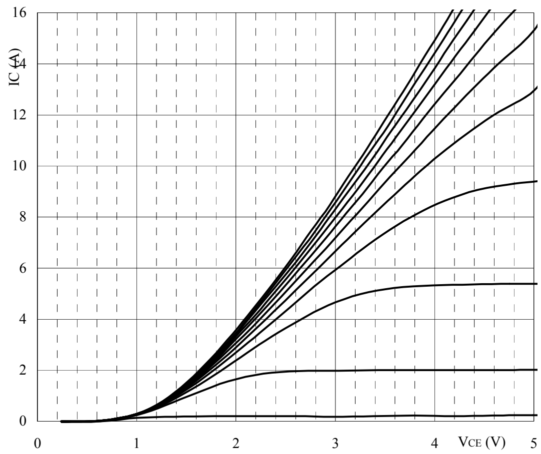
***flow* PIM® 1, 600V**

Characteristic values

Description	Symbol	Conditions T(C°)	Other conditions (Rgon-Rgoff)	VGE(V) VGS(V)	VCE(V) VDS(V)	Ic(A) IF(A) Id(A)	Datasheet values Min	Typ	Max	Unit
Transistor BRC **Transistor BRC**										
Gate emitter threshold voltage Gate-Schwellenspannung	$V_{GE(th)}$	Tj=25°C Tj=125°C	VCE=VGE			0,0002	3	4	5	V
Collector-emitter saturation voltage Kollektor-Emitter Sättigungsspannung	$V_{CE(sat)}$	Tj=25°C Tj=125°C		15		5	1,5	2,3 2,6	2,8	V
Collector-emitter cut-off Kollektor-Emitter Reststrom	I_{CES}	Tj=25°C Tj=125°C		0	600				0,02	mA
Gate-emitter leakage current Gate-Emitter Reststrom	I_{GES}	Tj=25°C Tj=150°C		25	0				100	nA
Turn-on delay time Einschaltverzögerungszeit	$t_{d(on)}$	Tj=25°C Tj=125°C	 Rgon=64 Ohm	15	300	5		 11		ns
Rise time Anstiegszeit	t_r	Tj=25°C Tj=125°C	 Rgon=64 Ohm	15	300	5		 13		ns
Turn-off delay time Abschaltverzögerungszeit	$t_{d(off)}$	Tj=25°C Tj=125°C	 Rgoff=32 Ohm	15	300	5		 132		ns
Fall time Fallzeit	t_f	Tj=25°C Tj=125°C	 Rgoff=32 Ohm	15	300	5		 38		ns
Turn-on energy loss per pulse Einschaltverlustenergie pro Puls	E_{on}	Tj=25°C Tj=125°C	 Rgon=64 Ohm	15	300	5		 0,103		uWs
Turn-off energy loss per pulse Abschaltverlustenergie pro Puls	E_{off}	Tj=25°C Tj=125°C	 Rgoff=32Ohm	15	300	5		 0,105		uWs
Input capacitance Eingangskapazität	C_{iss}	Tj=25°C Tj=125°C	f=1MHz	0	25			0,264	0,32	nF
Output capacitance Ausgangskapazität	C_{oss}	Tj=25°C Tj=125°C	f=1MHz	0	25			0,029		nF
Reverse transfer capacitance Rückwirkungskapazität	C_{rss}	Tj=25°C Tj=125°C	f=1MHz	0	25			0,017		nF
Gate charge Gate Ladung	Q_{Gate}	Tj=25°C Tj=125°C		15	480	4		24	31	nC
Thermal resistance chip to heatsink per chip Wärmewiderstand Chip-Kühlkörper pro Chip	R_{thJH}		Thermal grease thikness≤50um Warmeleitpaste Dicke≤50um λ = 0,61 W/mK					2,7		K/W
Diode BRC **Diode BRC**										
Diode forward voltage Durchlaßspannung	V_F	Tj=25°C Tj=125°C				5	1	1,54 1,17	2,2	V
Reverse current Sperrstrom	I_r	Tj=25°C			600				0,06	uA
Peak reverse recovery current Rückstromspitze	IRM	Tj=25°C Tj=125°C	 Rgon=64 Ohm	15	300	5		 10,6		A
Reverse recovery time Sperreverzögerungszeit	trr	Tj=25°C Tj=125°C	 Rgon=64 Ohm	15	300	5		 63		ns
Reverse recovered charge Sperrverzögerungsladung	Qrr	Tj=25°C Tj=125°C	 Rgon=64 Ohm	15	300	5		 0,342		uC
Reverse recovered energy Sperrverzögerungsenergie	Erec	Tj=25°C Tj=125°C	 Rgon=64 Ohm	15	300	5		 0,053		mWs
Thermal resistance chip to heatsink per chip Wärmewiderstand Chip-Kühlkörper pro Chip	R_{thJH}		Thermal grease thikness≤50um Warmeleitpaste Dicke≤50um λ = 0,61 W/mK					3,4		K/W
NTC-Thermistor **NTC-Widerstand**										
Rated resistance Nennwiderstand	R_{25}	TC=25°C	Tol. ±5%				4,2	4,7	5,3	kOhm
Deviation of R100 Abweichung von R100	$D_{R/R}$	TC=100°C						2,56		%/K
Power dissipation given Epcos-Typ Verlustleistung Epcos-Typ angeben	P	TC=25°C						210		mW
B-value B-Wert	$B_{(25/100)}$		Tol. ±3%					3530		K

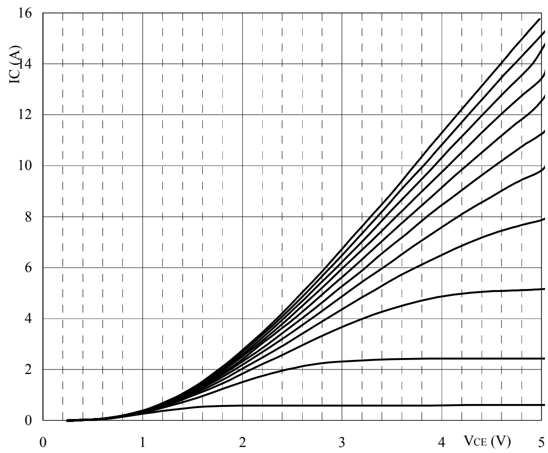
Output inverter

Figure 1. Typical output characteristics
Output inverter IGBT
Ic= f(VCE)



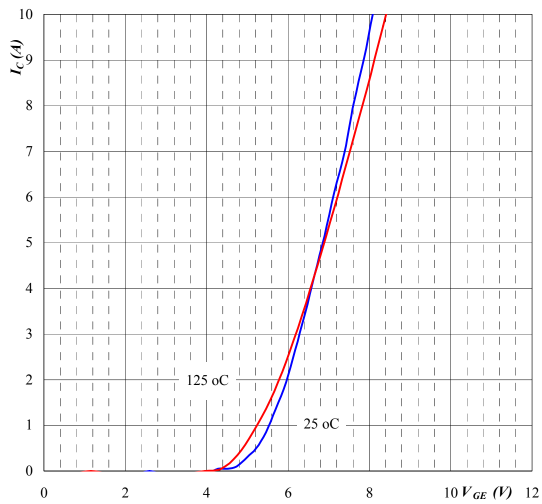
parameter: tp = 250 ms Tj = 25 °C
VGE parameter: from: 5 V to 15 V
in 1 V steps

Figure 2. Typical output characteristics
Output inverter IGBT
Ic= f(VCE)



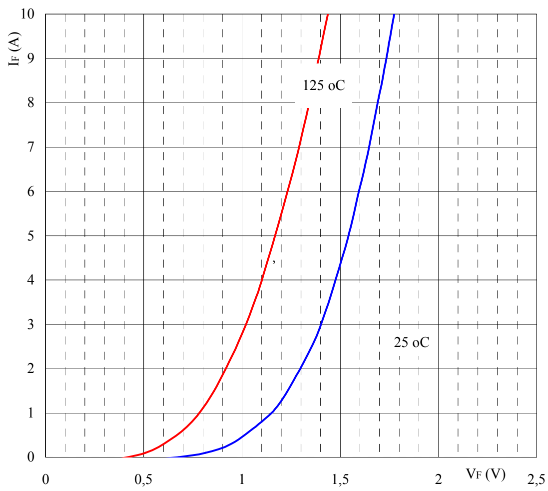
parameter: tp = 250 ms Tj = 125 °C
VGE parameter: from: 5 V to 15 V
in 1 V steps

Figure 3. Typical transfer characteristics
Output inverter IGBT
Ic= f(VGE)



parameter: tp = 250 ms VCE = 8 V

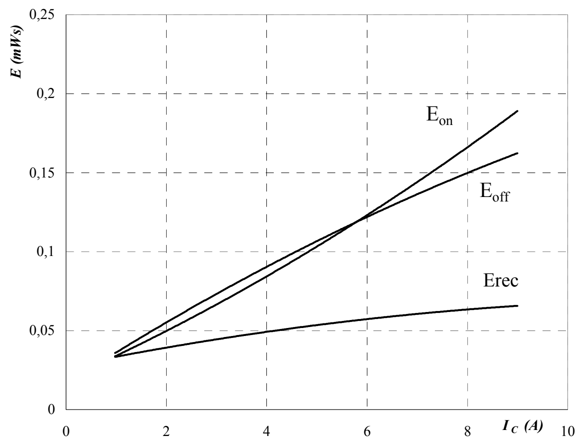
Figure 4. Typical diode forward current as a function of forward voltage
Output inverter FRED IF=f(VF)



parameter: tp = 250 ms

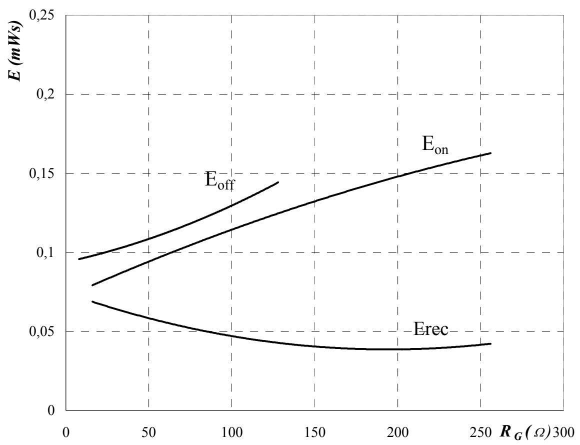
Output inverter

Figure 5. Typical switching energy losses as a function of collector current
Output inverter IGBT
E = f (Ic)



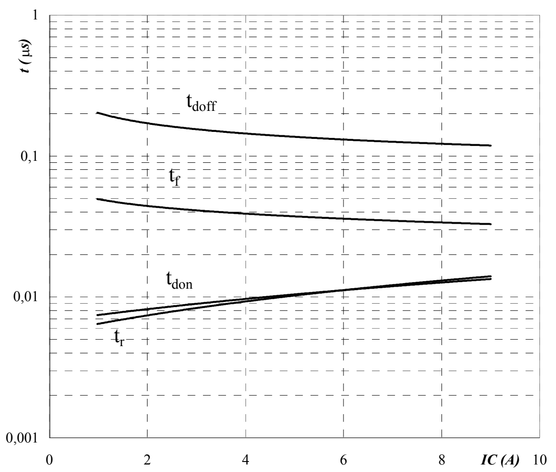
inductive load, Tj = 125 °C
VCE = 300 V
VGE= 15 V
RGon = 2*RGoff = 64 Ω

Figure 6. Typical switching energy losses as a function of gate resistor
Output inverter IGBT
E = f (RG)



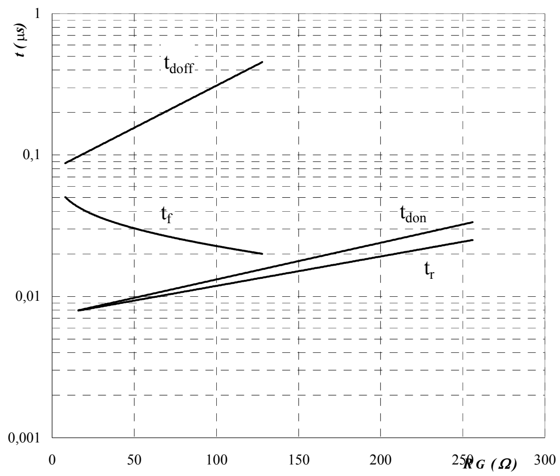
inductive load, Tj = 125 °C
VCE = 300 V
VGE= 15 V
Ic = 5 A

Figure 7. Typical switching times as a function of collector current
Output inverter IGBT
t = f (Ic)



inductive load, Tj = 125 °C
VCE = 300 V
VGE= 15 V
RGon = 2*RGoff = 64 Ω

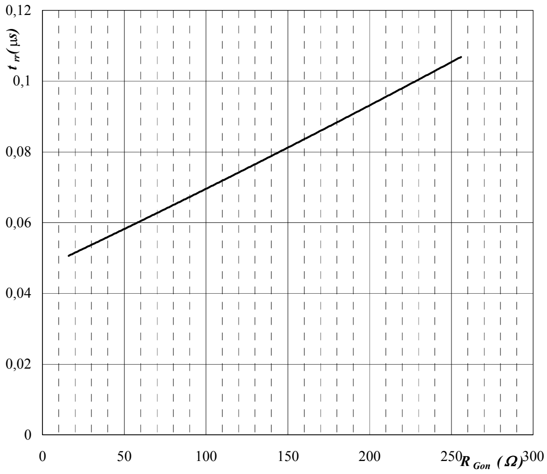
Figure 8. Typical switching times as a function of gate resistor
Output inverter IGBT
t = f (RG)



inductive load, Tj = 125 °C
VCE = 300 V
VGE= 15 V
Ic = 5 A

Output inverter

Figure 9. Typical reverse recovery time as a function of IGBT turn on gate resistor
Output inverter FRED diode
trr = f (Rgon)

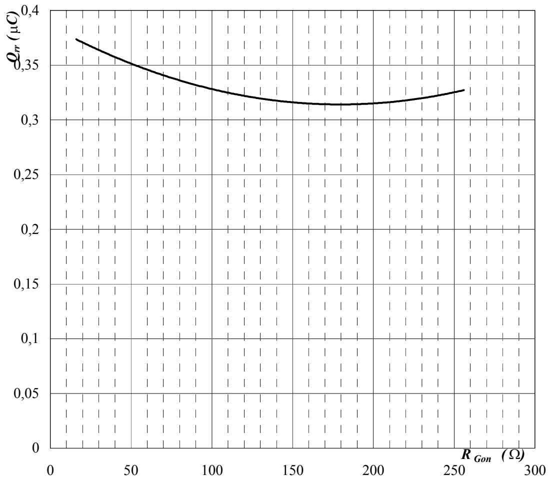


Tj = 125 °C
VR = 300 V
IF= 5 A

Figure 10. Typical reverse recovery current as a function of IGBT turn on gate resistor
Output inverter FRED diode
IRRM = f (Rgon)

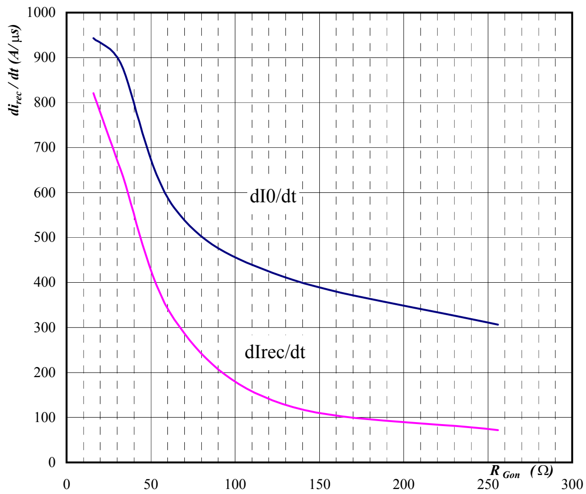
Tj = 125 °C
VR = 300 V
IF= 5 A

Figure 11. Typical reverse recovery charge as a function of IGBT turn on gate resistor
Output inverter FRED diode
Qrr = f (Rgon)



Tj = 125 °C
VR = 300 V
IF= 5 A

Figure 12. Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor
Output inverter FRED diode
dI0/dt,dIrec/dt= f (Rgon)

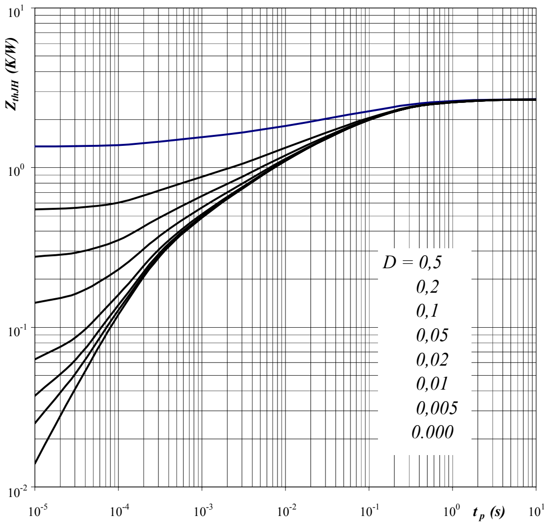


Tj = 125 °C
VR = 300 V
IF= 5 A

Output inverter

Figure 13. IGBT transient thermal impedance as a function of pulse width

ZthJH = f(tp)



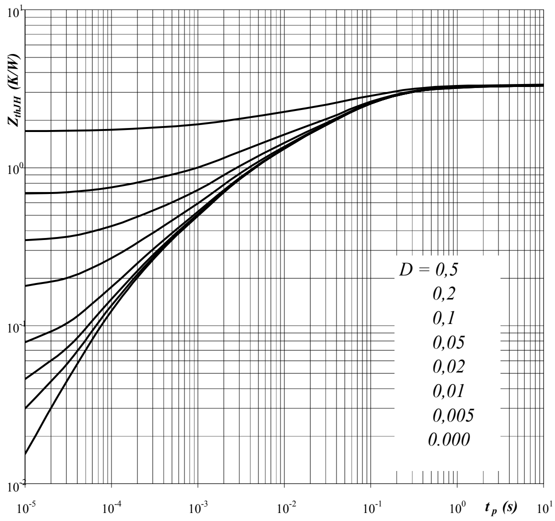
Parameter: D = tp / T RthJH 2,7 K/W

IGBT thermal model values

R (C/W)	Tau (s)
0,05	5,3E+01
0,19	1,3E+00
0,80	1,7E-01
0,61	3,9E-02
0,55	7,2E-03
0,26	1,1E-03
0,25	2,2E-04

Figure 14. FRED transient thermal impedance as a function of pulse width

ZthJH = f(tp)



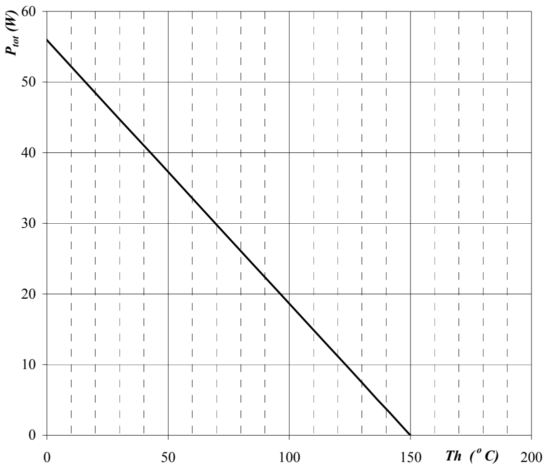
Parameter: D = tp / T RthJH 3,4 K/W

FRED thermal model values

R (C/W)	Tau (s)
0,10	1,2E+02
0,16	1,6E+00
0,84	1,8E-01
1,09	4,6E-02
0,64	6,9E-03
0,42	1,3E-03
0,16	1,4E-04

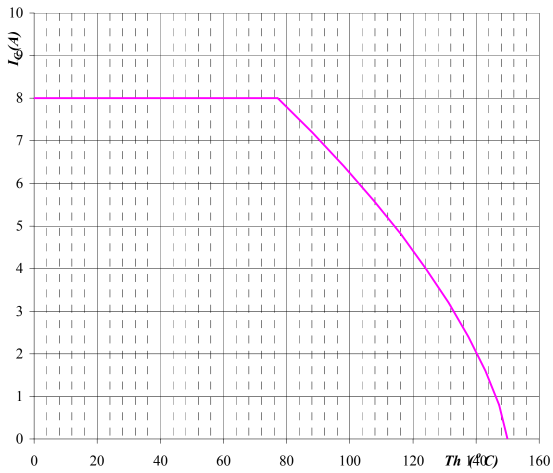
Output inverter

Figure 15. Power dissipation as a function of heatsink temperature
Output inverter IGBT
Ptot = f (Th)



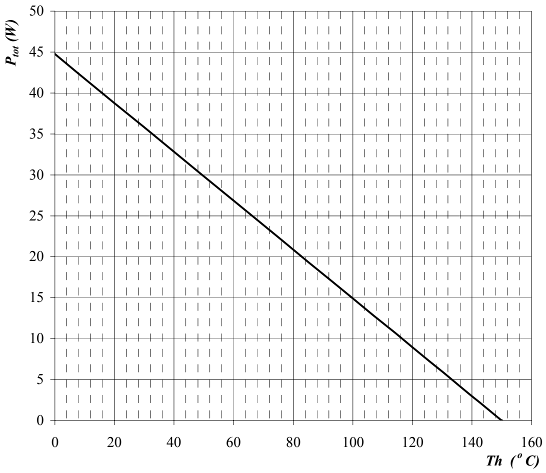
parameter: Tj = 150°C

Figure 16. Collector current as a function of heatsink temperature
Output inverter IGBT
Ic = f (Th)



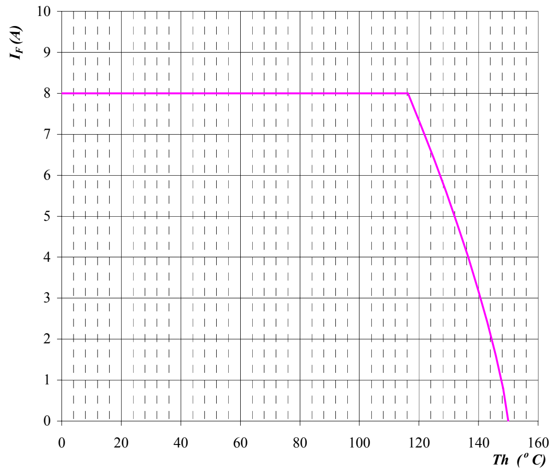
parameter: Tj = 150°C
VGE= 15 V

Figure 17. Power dissipation as a function of heatsink temperature
Output inverter FRED
Ptot = f (Th)



parameter: Tj = 150°C

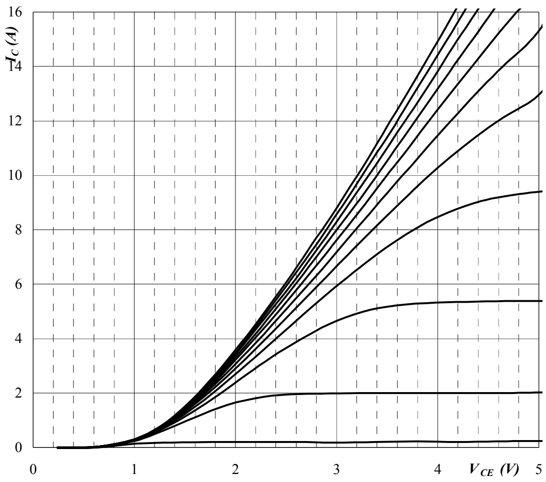
Figure 18. Forward current as a function of heatsink temperature
Output inverter FRED
IF = f (Th)



parameter: Tj = 150°C

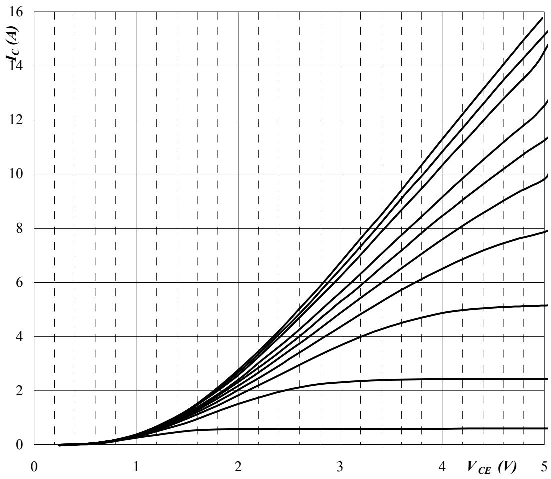
Brake

Figure 19. Typical output characteristics
Brake IGBT
Ic= f(VCE)



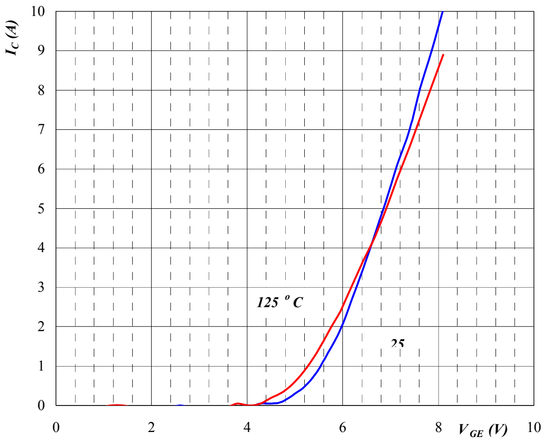
parameter: tp = 250 ms Tj = 25 °C
VGE parameter: from: 5 V to 15 V
in 1 V steps

Figure 20. Typical output characteristics
Brake IGBT
Ic= f(VCE)



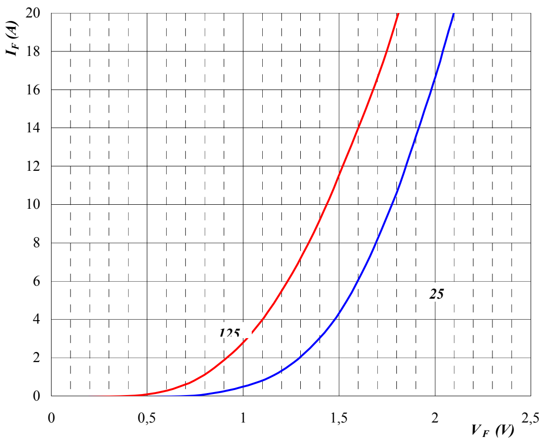
parameter: tp = 250 ms Tj = 125 °C
VGE parameter: from: 5 V to 15 V
in 1 V steps

Figure 21. Typical transfer characteristics
Brake IGBT
Ic= f(VGE)



parameter: tp = 250 ms VCE = 10 V

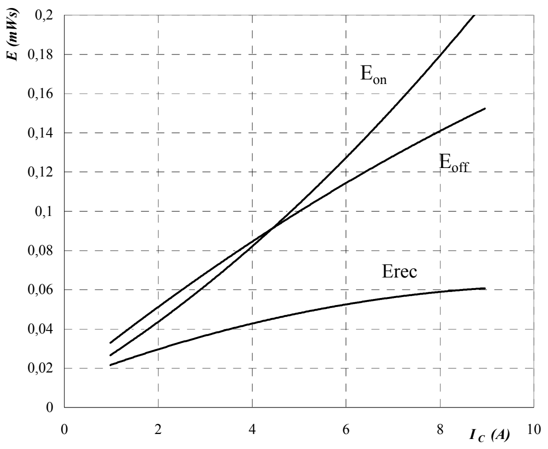
Figure 22. Typical diode forward current as a function of forward voltage
Brake FRED IF=f(VF)



parameter: tp = 250 ms

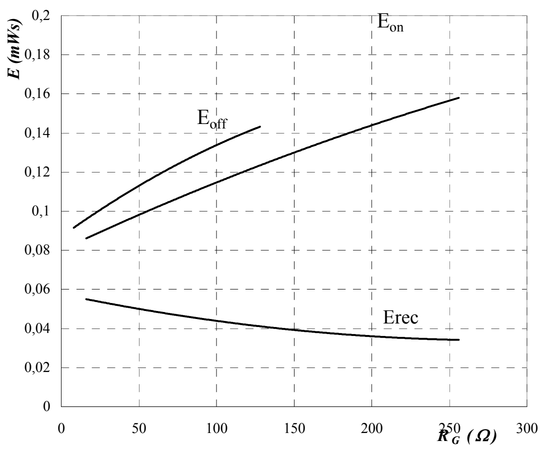
Brake

Figure 23. Typical switching energy losses as a function of collector current
Brake IGBT
E = f (Ic)



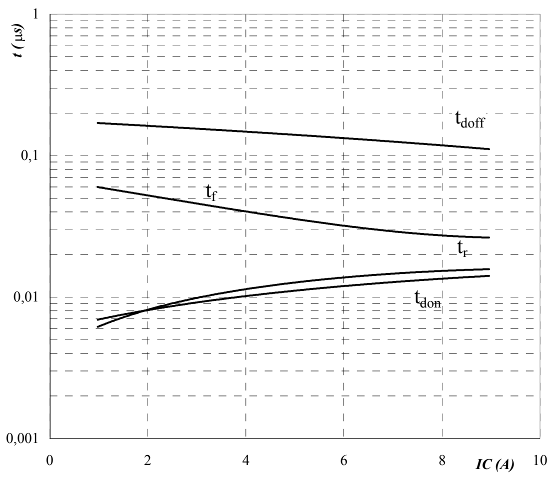
inductive load, Tj = 125 °C
VCE = 300 V
VGE= 15 V
RGon = 2*RGoff = 64 Ω

Figure 24. Typical switching energy losses as a function of gate resistor
Brake IGBT
E = f (RG)



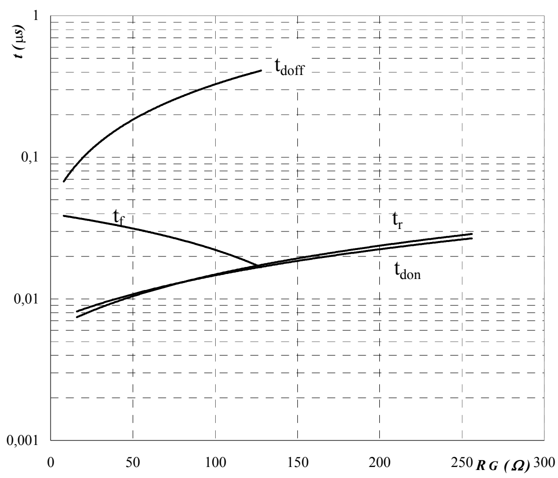
inductive load, Tj = 125 °C
VCE = 300 V
VGE= 15 V
Ic = 5 A

Figure 25. Typical switching times as a function of collector current
Brake IGBT
t = f (Ic)



inductive load, Tj = 125 °C
VCE = 300 V
VGE= 15 V
RGon = 2*RGoff = 64 Ω

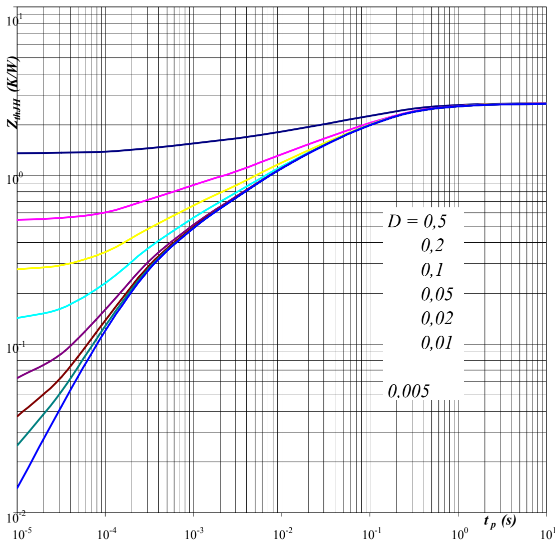
Figure 26. Typical switching times as a function of gate resistor
Brake IGBT
t = f (RG)



inductive load, Tj = 125 °C
VCE = 300 V
VGE= 15 V
Ic = 5 A

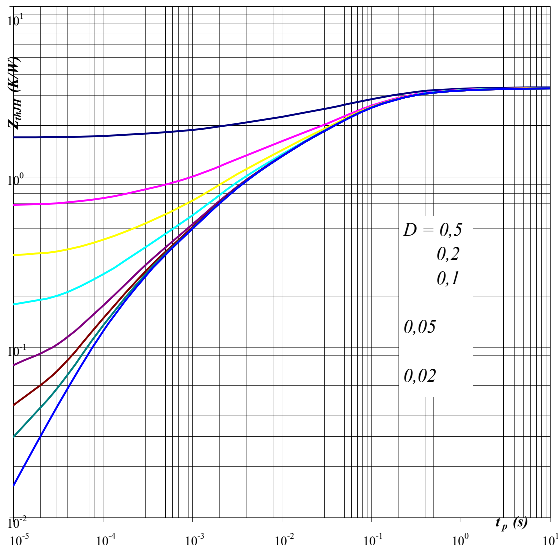
Brake

Figure 27. IGBT transient thermal impedance as a function of pulse width
ZthJH = f(tp)



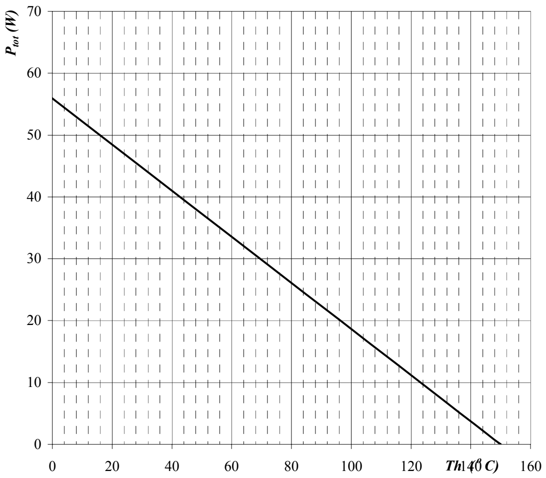
Parameter: D = tp / T   RthJH 2,7 K/W

Figure 28. FRED transient thermal impedance as a function of pulse width
ZthJH = f(tp)



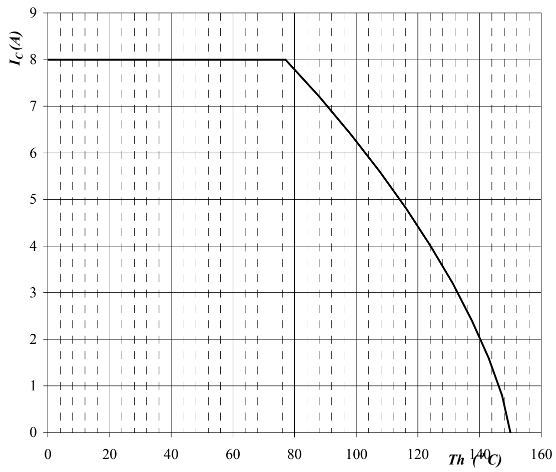
Parameter: D = tp / T   RthJH 3,4 K/W

Figure 29. Power dissipation as a function of heatsink temperature
Brake IGBT
Ptot = f (Th)



parameter: Tj = 150°C

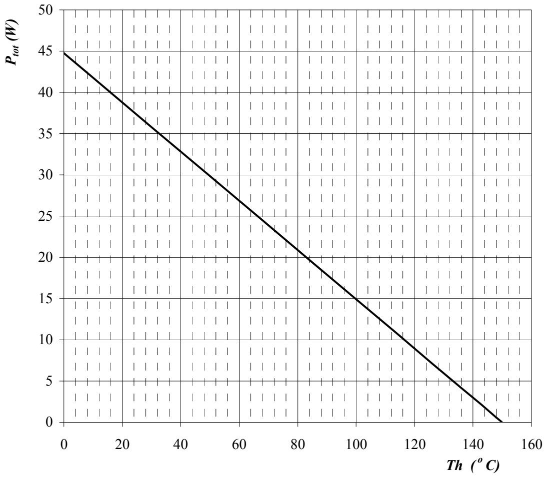
Figure 30. Collector current as a function of heatsink temperature
Brake IGBT
Ic = f (Th)



parameter: Tj = 150°C
VGE= 15 V

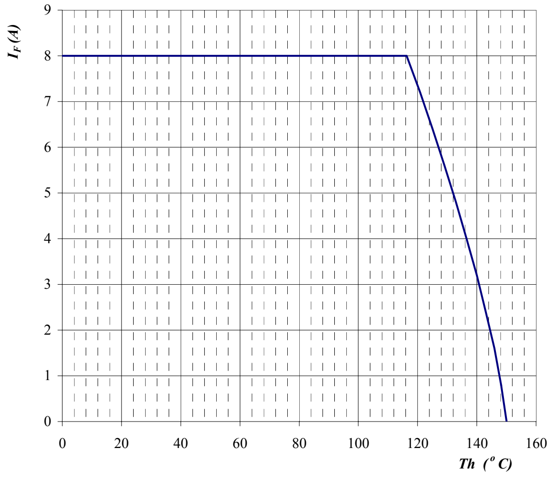
Brake

Figure 31. Power dissipation as a function of heatsink temperature
Brake FRED
Ptot = f (Th)



parameter: Tj = 150°C

Figure 32. Forward current as a function of heatsink temperature
Brake FRED
IF = f (Th)

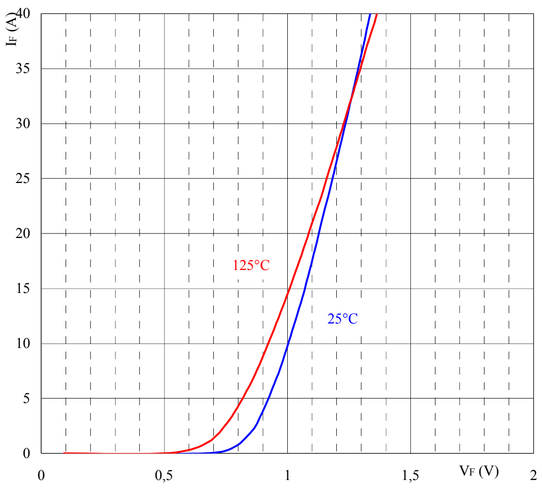


parameter: Tj = 150°C

Input rectifier bridge

Figure 33. Typical diode forward current as a function of forward voltage

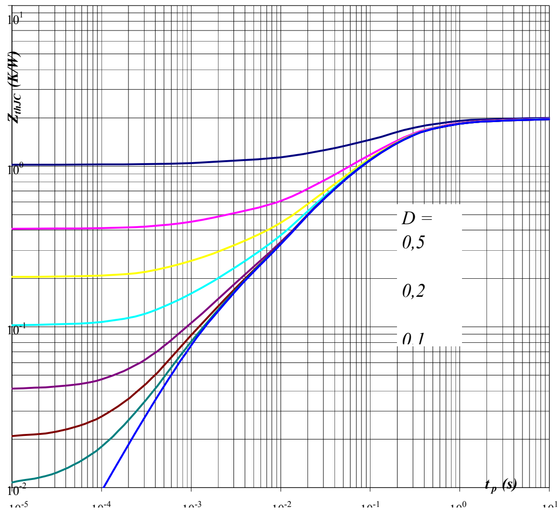
Rectifier diode IF=f(VF)



parameter: tp = 250 ms

Figure 34. Diode transient thermal impedance as a function of pulse width

ZthJH = f(tp)

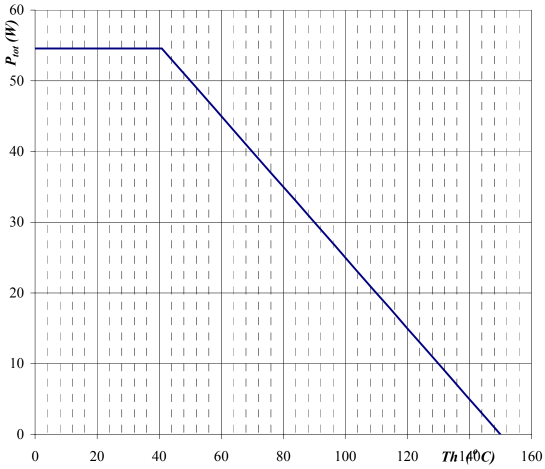


Parameter: D = tp / T RthJH 2,0 K/W

Figure 35. Power dissipation as a function of heatsink temperature

Rectifier diode

Ptot = f (Th)

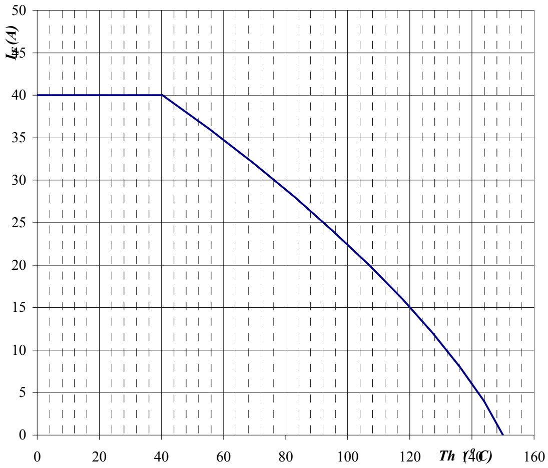


parameter: Tj = 150°C

Figure 36. Forward current as a function of heatsink temperature

Rectifier diode

IF = f (Th)



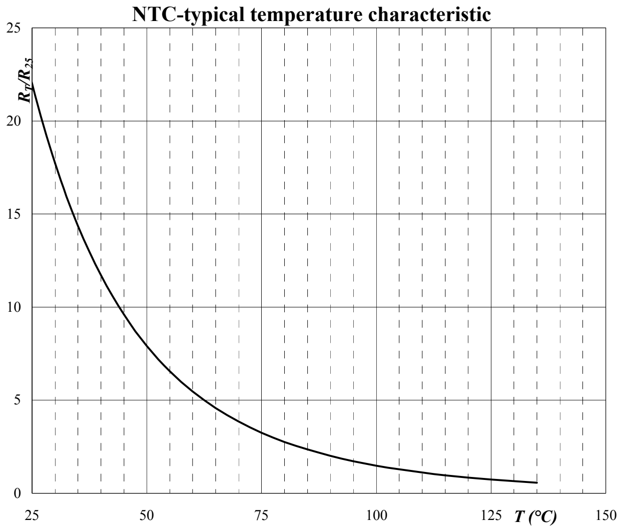
parameter: Tj = 150°C

Thermistor

Figure 37. Typical NTC characteristic as afunction of temperature

NTC

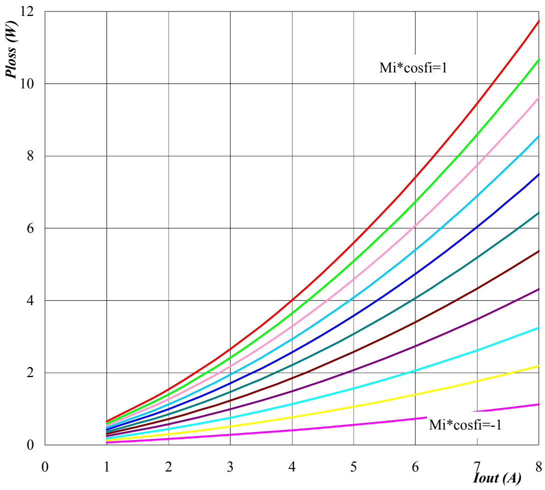
RT / R25 = f (T)



Output inverter application

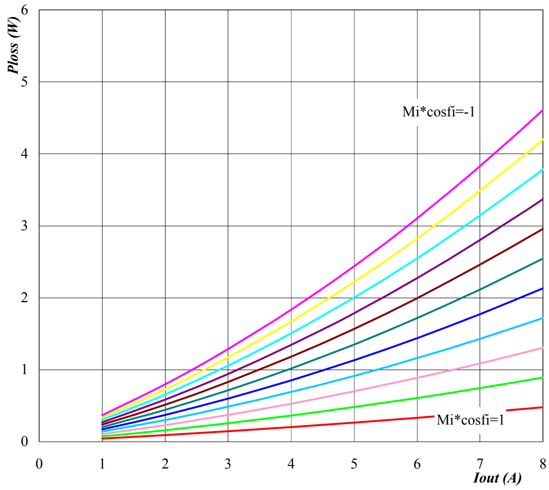
General conditions: 3 phase SPWM, Vgeon= 15 V Vgeoff=0V Rgon= 64 ohms Rgoff= 32 ohms

Figure 1. Typical avarage static loss as a function of output current
IGBT Ploss=f(Iout)



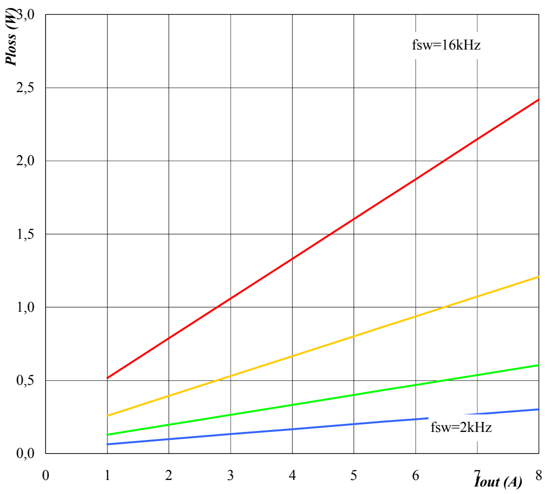
Conditions: Tj=125°C
Modulation index * cosfi
parameter Mi*cosfi from -1,00 to 1,00
in 0,20 steps

Figure 2. Typical avarage static loss as a function of output current
FRED Ploss=f(Iout)



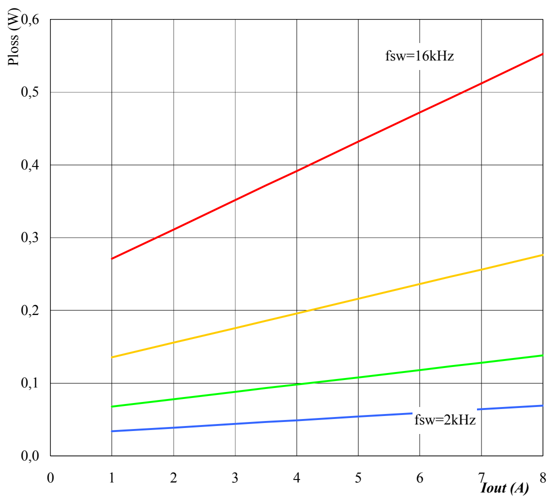
Conditions: Tj=125°C
Modulation index * cosfi
parameter Mi*cosfi from -1,00 to 1,00
in 0,20 steps

Figure 3. Typical avarage switching loss as a function of output current
IGBT Ploss=f(Iout)



Conditions: Tj=125C
DC link= 320 V
Switching freq. fsw from 2 kHz to 16 kHz
parameter in * 2 steps

Figure 4. Typical avarage switching loss as a function of output current
FRED Ploss=f(Iout)



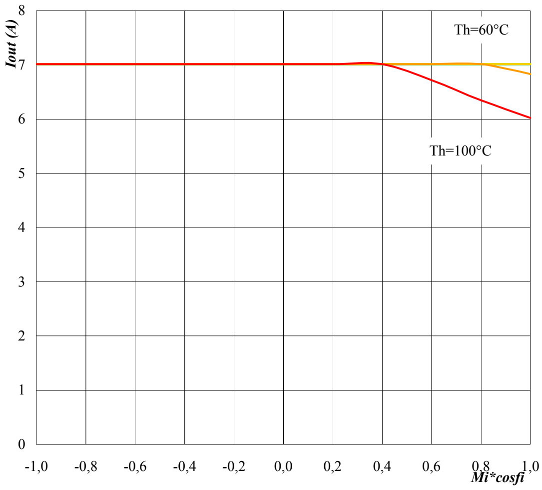
Conditions: Tj=125C
DC link= 320 V
Switching freq. fsw from 2 kHz to 16 kHz
parameter in * 2 steps

Output inverter application

General conditions: 3 phase SPWM, Vgeon= 15 V Vgeoff=0V Rgon= 64 ohms Rgoff= 32 ohms

Figure 5. Typical available 50Hz output current as a function of Mi*cosfi

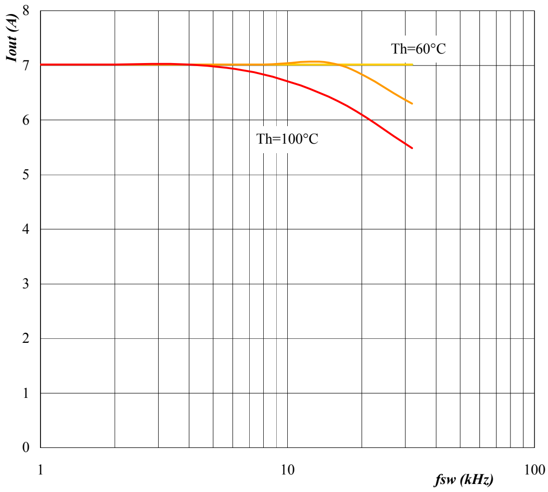
Phase Iout=f(Mi*cosfi)



Conditions: Tj=125C
DC link= 320 V
fsw= 16 kHz
Heatsink temp. Th from 60 °C to 100 °C
parameter in 5 °C steps

Figure 6. Typical available 50Hz output current as a function of switching frequency

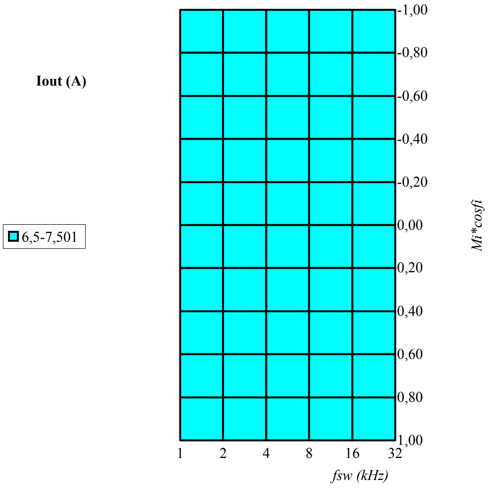
Phase Iout=f(fsw)



Conditions: Tj=125C
DC link= 320 V
Mi*cosfi= 0,8
Heatsink temp. Th from 60 °C to 100 °C
parameter in 5 °C steps

Figure 7. Typical available 50Hz output current as a function of Mi*cosfi and fsw

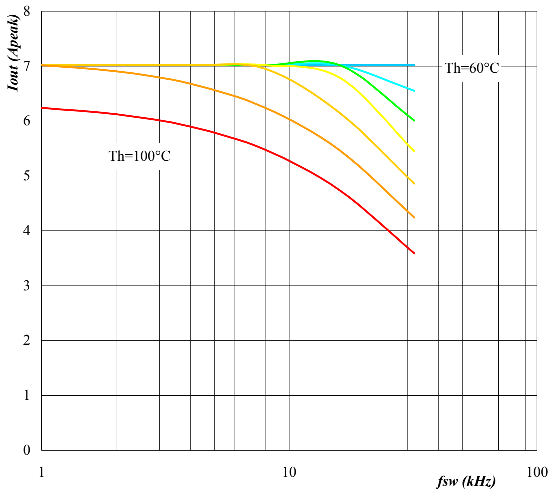
Phase Iout=f(fsw,Mi*cosfi)



Conditions: Tj=125C
DC link= 320 V
Th= 80 °C

Figure 8. Typical available 0Hz output current as a function of switching frequency

Phase Ioutpeak=f(fsw)



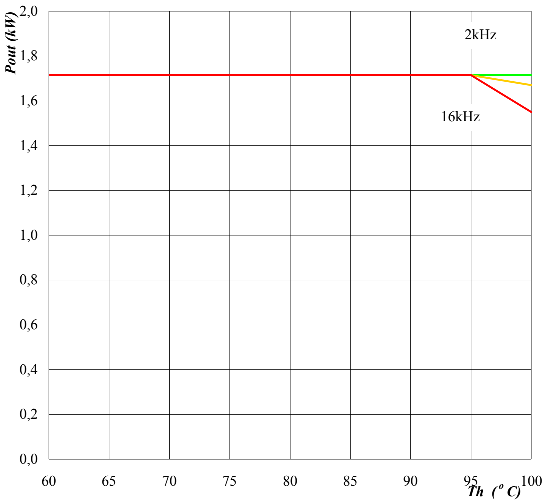
Conditions: Tj=125C
DC link= 320 V
Heatsink temp. Th from 60 °C to 100 °C
parameter in 5 °C steps

Output inverter application

General conditions: 3 phase SPWM, Vgeon= 15 V Vgeoff=0V Rgon= 64 ohms Rgoff= 32 ohms

Figure 9. Typical available electric peak output power as a function of heatsink temperature

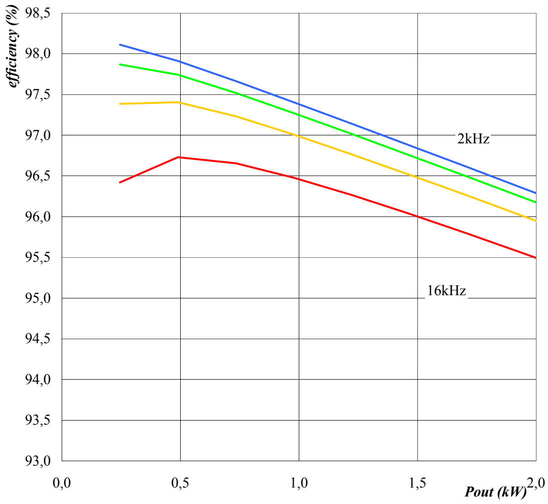
Inverter Pout=f(Th)



Conditions: Tj=125C
DC link= 320 V
Modulation index Mi= 1
cosfi= 0,80
Switching freq. parameter: fsw from 2 kHz to 16 kHz in * 2 steps

Figure 10. Typical efficiency as a function of output power

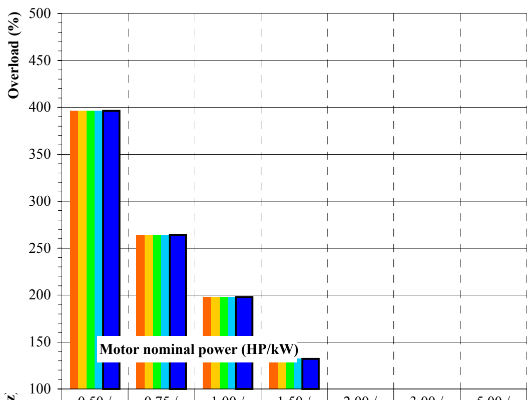
Inverter efficiency=f(Pout)



Conditions: Tj=125C
DC link= 320 V
Modulation index Mi= 1
cosfi= 0,80
Switching freq. parameter: fsw from 2 kHz to 16 kHz in * 2 steps

Figure 11. Typical available overload factor as a function of motor power and switching frequency

Inverter Ppeak/Pnom=f(Pnom,fsw)



Switching frequency (kHz)	0,50 / 0,37	0,75 / 0,55	1,00 / 0,74	1,50 / 1,10	2,00 / 1,47	3,00 / 2,21	5,00 / 3,68
1	396	264	198	132	0	0	0
2	396	264	198	132	0	0	0
4	396	264	198	132	0	0	0
8	396	264	198	132	0	0	0
16	396	264	198	132	0	0	0

Conditions: Tj=125C
DC link= 320 V
Modulation index Mi= 1
cosfi= 0,8
Switching freq. parameter: fsw from 1 kHz to 16 kHz in * 2 steps
Heatsink temperature= 80 °C
Motor efficiency= 0,85