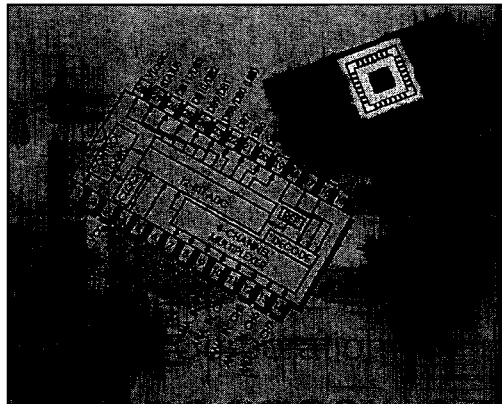


Monolithic, 12-Bit Data Acquisition System

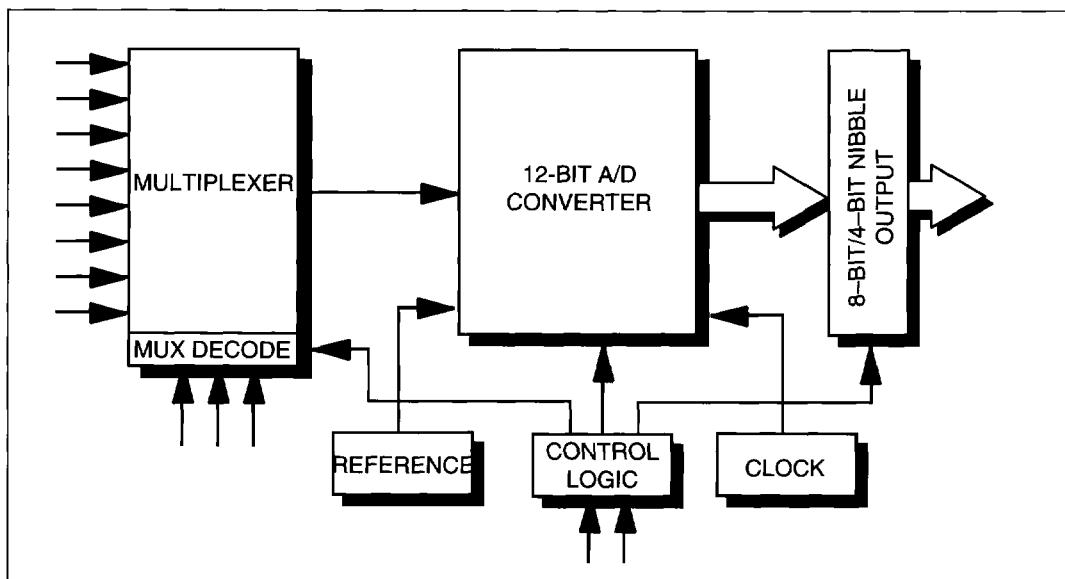
- Complete Monolithic 8-Channel, 12-Bit DAS
- 100kHz Throughput
- 16-Bit Microprocessor Bus Interface
- MUX Inputs Overvoltage Protected
- Parallel 8/4-Bit Nibble Output
- Tri-State Latched Output
- No Missing Codes to 12-Bits
- 28-pin SOIC and PDIP package
- 200mW Max Power Dissipation
 (140mw Typ.)



*Formerly part of the SP410 Series.

DESCRIPTION...

The **SP8480 Series** are complete monolithic data acquisition systems, featuring 8-channel multiplexer, internal reference and 12-bit sampling A/D converter in 28-pin plastic DIP or SOIC packages. Linearity errors of ± 0.5 and ± 1.0 LSB, and Differential Non-linearity to 12-bits are guaranteed, with no missing codes over temperature. Multiplexer settling plus acquisition time is 1.9 μ s maximum; A/D conversion time is 8.1 μ s maximum.



ABSOLUTE MAXIMUM RATINGS

V_{CC} to Common Ground	0V to +16.5V
V_{LOD} to Common Ground	0V to +7V
Analog Common to Digital Common Ground	-0.5V to +1V
Digital Inputs to Common Ground	-0.5V to $V_{LOD}+0.5V$
Digital Outputs to Common Ground	-0.5V to $V_{LOD}+0.5V$
Multiplexer Analog Inputs	-16.5V to +31.5V
Gain and Offset Adjustment	-0.5V to $V_{CC}+0.5V$
Analog Input Maximum Current	25mA
Temperature with Bias Applied	-55°C to +125°C
Storage Temperature	-65°C to +150°C
Lead Temperature, Soldering	300°C, 10sec



CAUTION:
ESD (ElectroStatic Discharge) sensitive device. Permanent damage may occur on unconnected devices subject to high energy electrostatic fields. Unused devices must be stored in conductive foam or shunts. Personnel should be properly grounded prior to handling this device. The protective foam should be discharged to the destination socket before devices are removed.

SPECIFICATIONS

($T_A = 25^\circ\text{C}$ and nominal supply voltages unless otherwise noted)

	MIN.	TYP.	MAX.	UNIT	CONDITIONS
ANALOG INPUTS					
Input Voltage Range		0 to +5		V	
Multiplexer Inputs Configuration		Single-ended	8		
Input Impedance					Parallel with 30pF
ON Channel		10^9		Ω	Parallel with 5pF
OFF Channel		10^{10}		Ω	
Input Bias Current			± 10	nA	25°C
Per Channel			± 250	nA	-55°C to +125°C
Crosstalk					
OFF to ON Channel			-90	dB	10kHz, 0V to +5V
			-80	dB	50kHz, 0V to +5V _{pk-to-pk}
			-70	dB	100kHz, 0V to +5V _{pk-to-pk}
ACCURACY					
Resolution	12			Bits	
Linearity Error					
-K, -B			± 0.5	LSB	
-J, -A			± 1	LSB	
Differential Non-Linearity					
-K, -B			± 1	LSB	
-J, -A			± 2	LSB	
Offset Error		± 2		LSB	Adjustable to zero
Gain Error		± 0.3		%FSR	Adjustable to zero
No Missing Codes					
-K, -B		Guaranteed			
TRANSFER CHARACTERISTICS					
Throughput Rate	100			kHz	
MUX Settling/Acquisition			1.9	μs	
A/D Conversion			8.1	μs	
STABILITY					
Linearity		± 0.5	± 2.5	ppm/°C	
Offset		± 5	± 25	ppm/°C	
Gain		± 10	± 50	ppm/°C	
DIGITAL INPUTS					
Capacitance		5		pF	
Logic Levels					
V_{IH}	+2.4		+5.5	V	
V_{IL}	-0.5		+0.8	V	
I_{IH}			± 5	μA	
I_{IL}			± 5	μA	

SPECIFICATIONS

(T_A = 25°C and nominal supply voltages unless otherwise noted)

	MIN.	TYP.	MAX.	UNIT	CONDITIONS
DIGITAL OUTPUTS					
Capacitance		5		pF	
Logic Levels					
V _{OH}	+2.4			V	I _{OH} ≤ 500μA I _{OL} ≤ 1.6mA High impedance, data bits only
V _{OL}			+0.4	V	
Leakage Current		±40		μA	
Data Output		Offset Binary			
POWER REQUIREMENTS					
V _{LOGIC}	+4.5		+5.5	V	
I _{LOGIC}		0.8	4	mA	
V _{CC}	+11.4		+16.5	V	
I _{CC}		9	12	mA	
Power Dissipation		140	200	mW	
ENVIRONMENTAL					
Operating Temperature					
Commercial; -J, -K	0		+70	°C	
Industrial; -A, -B	-40		+85	°C	
Storage Temperature	-65		+150	°C	

PIN FUNCTION...

A_0 — Device Address — Logic low enables 8 MSB read; logic high enables 4 LSB read

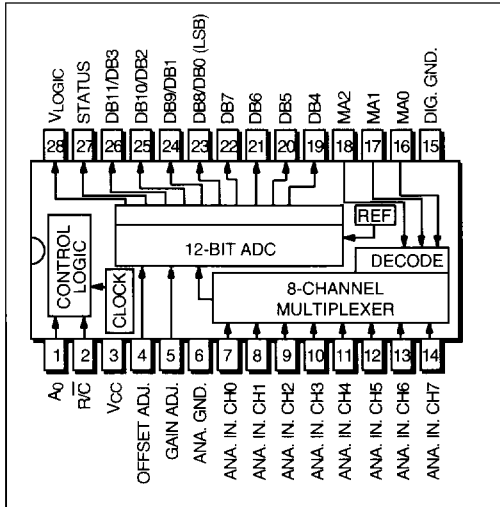
STATUS — Identifies valid data output; goes to logic high during conversion; goes to logic low when conversion is completed and data is valid

R/\bar{C} — Read/Convert — Initiates conversion on the high-to-low transition; logic low disconnects data bus; logic high initiates read

CE — Chip Enable — Logic low disables read or convert; logic high enables read or convert

MA_0, MA_1, MA_2 — MUX Address 0, 1 & 2 — Selects analog input channels CH_0 through CH_7

DB_0 through DB_{11} — Data Outputs — Logic high is binary true; logic low binary false



CONTROL TRUTH TABLE

A_0	R/\bar{C}	OPERATION
X	H -> L	Start Conversion
0	1	Enable 8 MSBs
1	1	Enable 4 LSBs

MULTIPLEXER TRUTH TABLE

MA_2	MA_1	MA_0	OPERATION
0	0	0	CH_0 Selected
0	0	1	CH_1 Selected
0	1	0	CH_2 Selected
0	1	1	CH_3 Selected
1	0	0	CH_4 Selected
1	0	1	CH_5 Selected
1	1	0	CH_6 Selected
1	1	1	CH_7 Selected

FEATURES...

The **SP8480 Series** are complete data acquisition systems, featuring 8-channel multiplexer, internal reference and 12-bit sampling A/D converter implemented as a single monolithic IC. The analog multiplexer accepts 0V to +5V unipolar full scale inputs. Output data is formatted as an 8-bit/4-bit nibble.

Linearity errors of ± 0.5 and ± 1.0 LSB, and Differential Non-linearity to 12-bits is guaranteed, with no missing codes over temperature. Channel-to-channel crosstalk is typically -85dB. Multiplexer settling plus acquisition time is 1.9 μ s maximum; A/D conversion time is 8.1 μ s maximum.

Versions of the **SP8480** are available in 28-pin plastic DIP, ceramic DIP or SOIC packages. Operating temperature ranges are 0°C to +70°C commercial and -40°C to +85°C industrial.

CIRCUIT OPERATION...

The **SP8480** is a complete 8-channel data acquisition systems (DAS), with on-board multiplexer, voltage reference, sample-and-hold, clock and tri-state outputs. The digital control architecture is very similar to the industry-standard 574-type A/D, and uses identical control lines and digital states.

The multiplexer for the **SP8480** is identical in operation to many discrete devices available today, except that it has been integrated into the single-chip DAS. The appropriate channel is selected using the MUX address lines MA₀, MA₁, and MA₂, per the truth table. The selected analog input is fed through to the ADC. The input impedance into any MUX channel will be on the order to 10⁹ ohms, since it is connected to the integral sampling structure of the capacitor DAC. Crosstalk is kept to -85dB at 0V to 5V_{PP} over an input frequency range of 10kHz to 50kHz.

When the internal control section of the **SP8480** initiates a conversion command the internal clock is enabled, and the successive approximation register (SAR) is reset to all zeros. Once the conversion has been started it cannot be stopped or restarted. Data is not available at the output buffers until the conversion has been completed.

The SAR, timed by the clock, sequences through the conversion cycle and returns an end-of-convert flag to the control section of the ADC. The clock is then disabled by the control section, which puts the STATUS output line low. The control section is enabled to allow the data to be read by external command (R/C).

Multiplexer Control and Inputs

On the **SP8480** the multiplexer is independent of any other control line. The address line latches MA₀, MA₁, and MA₂ are hard-wired in an enabled mode in the **SP8480**, and are therefore transparent. Data setup time for these inputs is 50ns. If a device is required with additional MUX control, please refer to the **Sipex SP8481 DAS**. Since the latches are enabled, MUX channel select data need not be held by the bus for a minimum period of 3.0 μ s after the conversion has been initiated. This is the time required for the MUX and Sample and Hold to settle. However it is advisable that the MUX not be changed at all during the full 10 μ s conversion time due to capacitive coupling effects of digital edges through the silicon.

The **SP8480** multiplexer inputs have been designed to allow substantial overvoltage conditions to occur without any damage. The inputs are diode-clamped and further protected with a 200 Ω series resistor. As a result, momentary (10 seconds) input voltages can be as low as -16.5V or as high as +31.5V with no change or degradation in multiplexer performance or crosstalk. This feature allows the output voltage of an externally connected op amp to swing to ± 15 V supply levels with no multiplexer damage. Complicated power-up sequencing is not required to protect the **SP8480**. The multiplexer inputs may be damaged, however, if the inputs are allowed to either source or sink greater than 100mA.

Initiating A Conversion

Please refer to Figure 4. The **SP8480** was designed to require a minimum of control to perform a 12-bit conversion. The control input used is R/C which tri-states the outputs and starts the conversion when low. The STATUS line indicates when a conversion is in process and when it is complete. The A₀ control input is used to

latch the 8 MSB's and 4 LSB's of output data on the 8-bit wide output data bus.

The conversion cycle is started when R/\bar{C} is brought low and must be held low for a minimum of 50ns. The R/\bar{C} signal will also cause the output latches to be in a tri-state mode when low. Approximately 200ns after R/\bar{C} is low, STATUS will change from low to high. This output signal will stay high while the SP8480 is performing a conversion. Valid data will be latched to the output bus, through internal control, 500ns prior to the STATUS line transitioning from a high to low.

Reading the Data

Please refer to Figure 5. To read data from the SP8480, the R/\bar{C} and A_0 control lines are used. R/\bar{C} must be high a minimum of 50ns prior to reading the data to allow time for the output latches to come out of the high impedance tri-state mode. A_0 is used to access the data. The first 8 MSBs will be on pins 26 through 19, with pin 26 being the MSB. The remaining 4 LSBs will be on pins 23 through 26 with pin 23 being the LSB. When A_0 is switched from one state to the next, there is a 50ns output latch propagation delay between the MSBs and LSBs being present on the output pins.

CALIBRATION

The calibration procedure for the SP8480 consists of adjusting the most negative input voltage (0V) to the ideal output code for offset adjustment, and then adjusting the most positive input voltage (5.0V) to its ideal output code for gain adjustment.

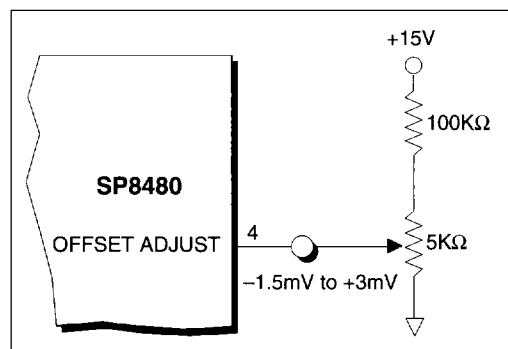


Figure 1. Offset Adjust

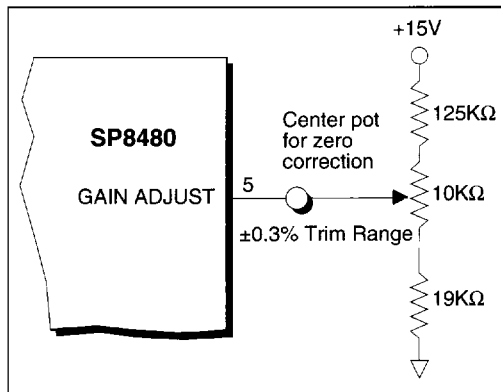


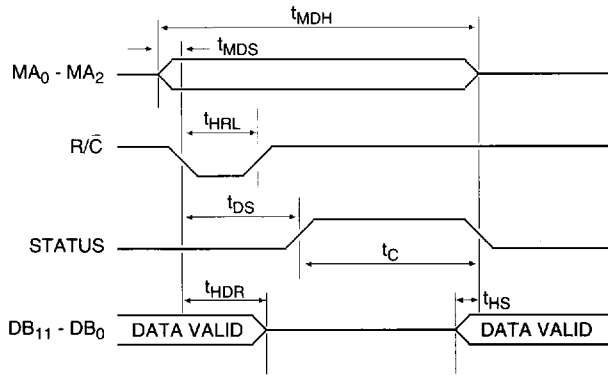
Figure 2. Gain Adjust

Offset Adjustment

The offset adjustment must be completed first. Please refer to Figure 1. Apply an input voltage of 0.5LSB or 610 μ V to any multiplexer input. Adjust the offset potentiometer so that the output code fluctuates evenly between 000...000 and 000...001. It is only necessary to observe the lower eight LSB's during this procedure.

Gain Adjustment

With the offset adjusted, the gain error can now be trimmed to zero (see Figure 2). The ideal input voltage corresponding to 1.5 LSB's below the nominal full scale input value, or +4.988V, is applied to any multiplexer input. The gain potentiometer is adjusted so that the output code alternates evenly between 111...111 and 111...110. Again, only the lower eight LSB's need be observed during this procedure. With the above adjustment made, the converter is now calibrated.

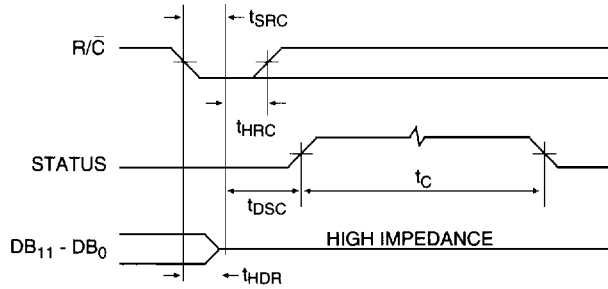


LOW PULSE FOR $\overline{R/\overline{C}}$ DYNAMIC CHARACTERISTICS

$V_{CC} = +15V$; $V_{Logic} = +5V$; $T_A = 25^\circ C$

PARAMETER	MIN	TYP	MAX	UNIT	CONDITIONS
t_{HRL} Low $\overline{R/\overline{C}}$ Pulse Width	50			ns	
t_{DS} Status Delay from $\overline{R/\overline{C}}$			200	ns	
t_{HDR} Data Valid after $\overline{R/\overline{C}}$ Low	25			ns	
t_{HS} Status Delay after Data Valid	500			ns	
t_{MDS} MUX Data Setup	50			ns	
t_{MDH} MUX Data Valid	3		10	μs	

Figure 3. Low Pulse for $\overline{R/\overline{C}}$ Timing

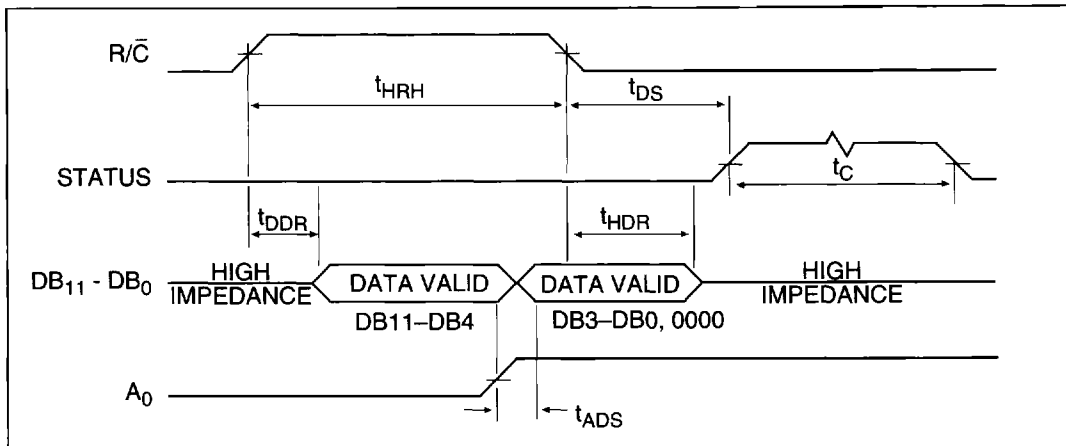


CONVERT MODE DYNAMIC CHARACTERISTICS

$V_{cc} = +15V$; $V_{logic} = +5V$; $T_A = 25^\circ C$

PARAMETER	MIN	TYP	MAX	UNIT	CONDITIONS
t_{SRC} $\overline{R/C}$ to CE Setup	50			ns	
t_{HRC} $\overline{R/C}$ Low during CE High	50			ns	
t_{DSC} Status Delay from CE			200	ns	

Figure 4. Convert Mode Timing



READ MODE DYNAMIC CHARACTERISTICS

$V_{CC} = +15V; V_{Logic} = +5V; T_A = 25^\circ C$

PARAMETER	MIN	TYP	MAX	UNIT	CONDITIONS
t_{HRH} Read Pulse Width	150			ns	
t_{DS} Status Delay from R/\bar{C}			200	ns	
t_C Conversion Time			10	μs	
t_{DDR} Data Bits Out of High Z Delay		0	100	ns	
t_{HDR} Data Valid after R/\bar{C} Low	25			ns	
t_{ADS} A_0 High or Low to Data Setup			50	ns	

Figure 5. Read Mode Timing

SNR -72.2 dB
THD -75.5 dB
SFDR -77.5 dB
SINAD -70.5 dB
Test Time = 44.3 Seconds

FFT
 20 dB/div

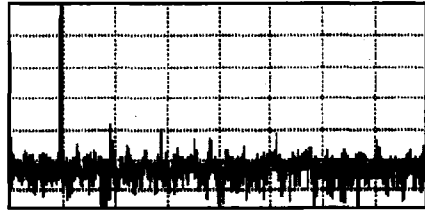


Figure 6. FFT; 6kHz 5V (0dB) Full Scale Input; $F_5=10\text{kHz}$

SNR -73.7 dB
THD -72.3 dB
SFDR -74.4 dB
SINAD -69.9 dB
Test Time = 44.5 Seconds

FFT
 20 dB/div

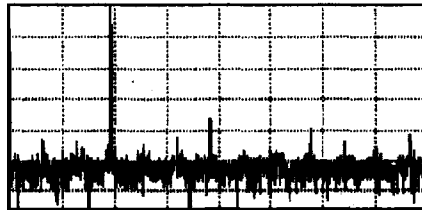


Figure 7. FFT; 12kHz 5V (0dB) Full Scale Input; $F_5=10\text{kHz}$

SNR -73.2 dB
THD -67.4 dB
SFDR -68.8 dB
SINAD -66.4 dB
Test Time = 45.0 Seconds

FFT
 20 dB/div

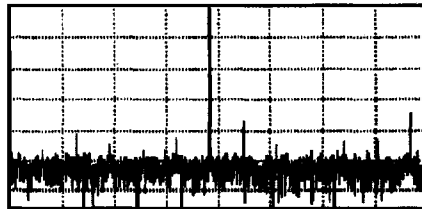


Figure 8. FFT; 24kHz 5V (0dB) Full Scale Input; $F_5=10\text{kHz}$

SNR -73.1 dB
THD -63.0 dB
SFDR -63.3 dB
SINAD -62.6 dB
Test Time = 45.5 Seconds

FFT
 20 dB/div

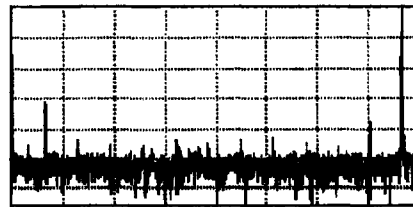


Figure 9. FFT; 48kHz 5V (0dB) Full Scale Input; $F_5=10\text{kHz}$

SNR -59.4 dB
THD -62.8 dB
SFDR -68.5 dB
SINAD -57.8 dB
Test Time = 44.3 Seconds

FFT
 20 dB/div

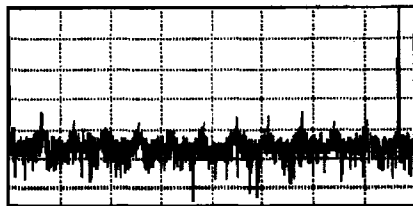


Figure 10. FFT; 48kHz 1V (-14dB) Input; $F_5=10\text{kHz}$

ORDERING INFORMATION

12-Bit Data Acquisition System with 12-Bit Parallel Data Output:

Commercial (0°C to +70°C):	Non-Linearity	Package
SP8480JP	±1.0LSB INL	28-pin, 0.6" Plastic DIP
SP8480KP	±0.5LSB INL	28-pin, 0.6" Plastic DIP
SP8480JS	±1.0LSB INL	28-pin, 0.3" SOIC
SP8480KS	±0.5LSB INL	28-pin, 0.3" SOIC
Industrial (-40°C to +85°C):	Non-Linearity	Package
SP8480AP	±1.0LSB INL	28-pin, 0.6" Plastic DIP
SP8480BP	±0.5LSB INL	28-pin, 0.6" Plastic DIP
SP8480AS	±1.0LSB INL	28-pin, 0.3" SOIC
SP8480BS	±0.5LSB INL	28-pin, 0.3" SOIC