



- NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)
- 1. BRASS PER QQ-B-626
 - 2. GOLD PL. 3 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 - 3. NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 - 4. PHOSPHOR BRONZE PER QQ-B-750
 - 5. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 - 6. TEFLON MIL-P-19468

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
6	FERRULE	COPPER	NOTE 3	1	FR-38/3X7C
5	CONTACT PIN	NOTE 1	NOTE 5	1	1231121B1-5-11/06
4	OUTER CONTACT	NOTE 4	NOTE 2	1	96082301-2
3	RETAINER RING	NOTE 1	NOTE 3	1	SZ11111C1-5-B
2	INSULATOR	NOTE 6	NATURAL	1	1231121B1-2T-50
1	BODY	NOTE 1	NOTE 3	1	1231121B1-1

DIMENSIONS ARE IN MILLIMETERS			
UNLESS OTHERWISE SPECIFIED	TOLERANCES		
0.5-6	= ±0.2		
6-30	= ±0.4		
30-120	= ±0.6		
120-315	= ±1		
315-1000	= ±1.6		
1000-2000	= ±2.4		
SCALE	5/1	ISSUE	A

PART NO.	1231121B1-N/3GT30G-5-50		
APPROVED	DATE	10-11-01'	
CHECKED	DATE	10-11-01'	
DRAWN	DATE	10-11-01'	
FILE NO.			

Amphenol

TITLE
1.0/2.3 CRIMP PLUG

DRAWING NO.
KJ-1231121B1-N/3GT30G-316U-50

ITEM NO.