**US DIGITAL**

RoHS COMPLIANT

🔍 Description

The **EM1** is a transmissive optical encoder module designed to be an improved replacement for the HEDS-9000 series encoder module. This module is designed to detect rotary or linear position when used together with a code wheel or linear strip. The **EM1** consists of a lensed LED source and a monolithic detector IC enclosed in a small polymer package. The **EM1** uses phased array detector technology to provide superior performance and greater tolerances over traditional aperture mask type encoders.

The **EM1** provides digital A & B quadrature outputs with an optional third output index channel. Each **EM1** module is resolution specific and is matched to the resolution of a code wheel or linear strip. All standard resolutions offered by the HEDS-9000 series encoder module, as well as additional resolutions, are now supported by the **EM1** module. The **EM1** operates with a single 5V supply and provides single ended outputs which are capable of both sinking and sourcing 8mA. An internal 0.1 uF decoupling capacitor is designed into the **EM1** to provide enhanced noise immunity over the HEDS-9000 series encoder modules.

For open collector and higher voltage applications, add the PC3 cable driver, or for differential cable driver outputs, add the PC4 cable driver. Encoder disks, linear strips, quadrature decoder chips, counter chips, computer interface boards, mating connectors and cables are also available.
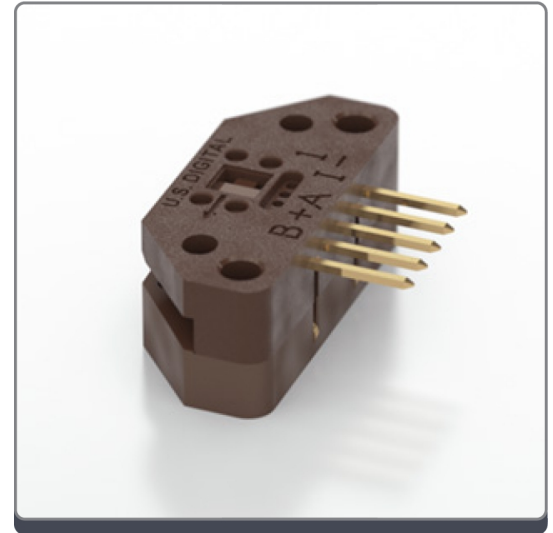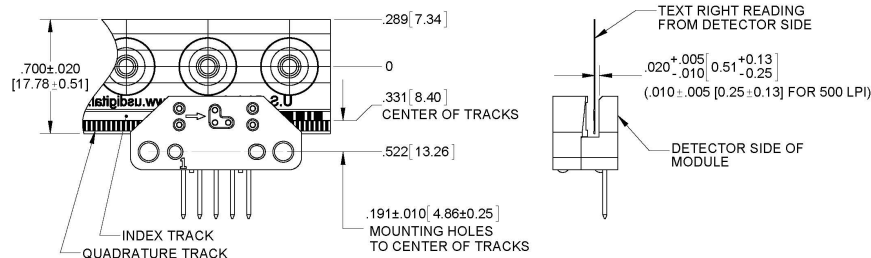
Features

‣ Two channel quadrature with optional index
‣ Improved replacement for HEDS-9000 Series
‣ Single 5 VDC supply
‣ Resolutions from 32 to 2500 CPR
‣ Internal decoupling capacitor
‣ Sink/source 8mA outputs

RoHS COMPLIANT

Linear Strip Alignment

EM1 Transmissive Optical Encoder Module
Linear Strip Alignment

RELEASE DATE: 11/09/2011

.289 [7.34]

.700±.020 [17.78±0.51]

0

.331 [8.40]
CENTER OF TRACKS

.522 [13.26]

.191±.010 [4.86±0.25]
MOUNTING HOLES
TO CENTER OF TRACKS

INDEX TRACK
QUADRATURE TRACK

TEXT RIGHT READING
FROM DETECTOR SIDE

$.020^{+.005}_{-.010}$ $[0.51^{+0.13}_{-0.25}]$
(.010±.005 [0.25±0.13] FOR 500 LPI)

DETECTOR SIDE OF
MODULE

US DIGITAL
1400 NE 136th Avenue
Vancouver, Washington 98684, USA
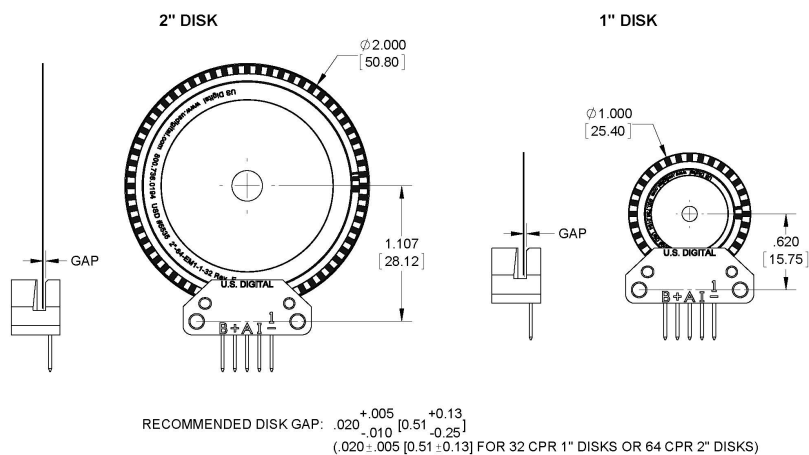info@usdigital.com
www.usdigital.com
Local: 360.260.2468
Toll-free: 800.736.0194

UNITS: INCHES [MM]
METRIC SHOWN FOR REFERENCE ONLY

Disk Alignment

EM1 Transmissive Optical Encoder Module
Disk Alignment

RELEASE DATE: 11/08/2011

2" DISK

Ø2.000 [50.80]

GAP

1.107 [28.12]

U.S. DIGITAL

B ÷ A I 1

1" DISK

Ø1.000 [25.40]

GAP

.620 [15.75]

U.S. DIGITAL

B ÷ A I 1

RECOMMENDED DISK GAP: $.020^{+.005}_{-.010}$ $[0.51^{+0.13}_{-0.25}]$
(.020±.005 [0.51±0.13] FOR 32 CPR 1" DISKS OR 64 CPR 2" DISKS)
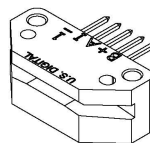
US DIGITAL
1400 NE 136th Avenue
Vancouver, Washington 98684, USA
info@usdigital.com
www.usdigital.com
Local: 360.260.2468
Toll-free: 800.736.0194

UNITS: INCHES [MM]
METRIC SHOWN FOR REFERENCE ONLY

US DIGITAL
1400 NE 136th Avenue
Vancouver, Washington 98684, USA
info@usdigital.com
www.usdigital.com
Local: 360.260.2468
Toll-free: 800.736.0194

Rev. 130206102240
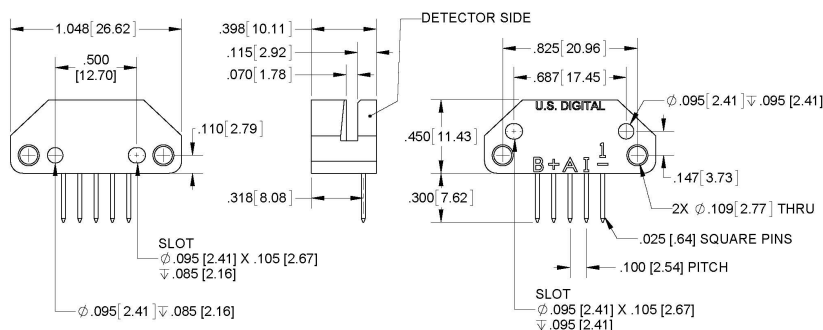
Mechanical Drawing

EM1 Transmissive Optical Encoder Module

RELEASE DATE: 10/24/2011

Available Resolutions

CPR /LPI	1" Disk Non-index	1" Disk Index	2" Disk Non-index	2" Disk Index	Linear Strip Non-index	Linear Strip Index
32	EM1-1-32-N					
50	EM1-1-50-N	EM1-1-50-I				
64			EM1-1-32-N			
96	EM1-1-100-N	EM1-1-100-I				
100	EM1-1-100-N	EM1-1-100-I	EM1-1-50-N	EM1-1-50-I		
120					EM1-0-120-N	EM1-0-120-I
125					EM1-0-127-N	EM1-0-127-I
127					EM1-0-127-N	EM1-0-127-I
150					EM1-0-150-N	EM1-0-150-I
180					EM1-0-180-N	EM1-0-180-I

Rev. 130206102240

CPR /LPI	1" Disk Non-index	1" Disk Index	2" Disk Non-index	2" Disk Index	Linear Strip Non-index	Linear Strip Index
192	EM1-1-200-N	EM1-1-200-I				
200	EM1-1-200-N	EM1-1-200-I	EM1-1-100-N	EM1-1-100-I	EM1-0-200-N	EM1-0-200-I
250	EM1-1-250-N	EM1-1-250-I			EM1-0-250-N	EM1-0-250-I
256	EM1-1-250-N	EM1-1-250-I				
300					EM1-0-300-N	EM1-0-300-I
360	EM1-1-360-N	EM1-1-360-I			EM1-0-360-N	EM1-0-360-I
400	EM1-1-400-N	EM1-1-400-I	EM1-1-200-N	EM1-1-200-I		
500	EM1-1-500-N	EM1-1-500-I	EM1-2-500-N	EM1-2-500-I	EM1-0-500-N	EM1-0-500-I
512	EM1-1-512-N	EM1-1-512-I	EM1-2-500-N	EM1-2-500-I		
720	EM1-1-720-N	EM1-1-720-I				
900	EM1-1-900-N	EM1-1-900-I				
1000	EM1-1-1000-N	EM1-1-1000-I	EM1-2-1000-N	EM1-2-1000-I		
1024	EM1-1-1024-N	EM1-1-1024-I	EM1-2-1024-N	EM1-2-1024-I		
1250	EM1-1-1250-N	EM1-1-1250-I				
1800			EM1-2-1800-N	EM1-2-1800-I		
2000			EM1-2-2000-N	EM1-2-2000-I		
2048			EM1-2-2048-N	EM1-2-2048-I		
2500			EM1-2-2500-N	EM1-2-2500-I		

For more information, see the EM1/HEDS Compatibility Guide.

Recommended Operating Conditions

Parameter	Min.	Max.	Units	Notes
Temperature	-55	125	C	
Supply Voltage	4.5	5.5	Vdc	Ripple (<100mV P-P)
Load Capacitance	-	100	pF	
Count Frequency	-	300	kHz	(rpm/60) x cycles/rev.

US DIGITAL
1400 NE 136th Avenue
Vancouver, Washington 98684, USA
info@usdigital.com
www.usdigital.com
Local: 360.260.2468
Toll-free: 800.736.0194

Rev. 130206102240

Parameter	Min.	Max.	Units	Notes
Disk Radial Position Tolerance	± .005		inch	with gap set by standard spacer tool

Electrical Specifications

‣ Specifications apply over entire operating temperature range.
‣ Typical values are specified at Vcc = 5.0Vdc and 25 ° C.

| Parameter	Min.	Typ.	Max.	Units	Conditions
Supply Current, EM1-0- (linear strip)	-	27	30	mA	LPI < 300, no load
	-	50	57	mA	LPI $\geq$ 300, no load
Supply Current, EM1-1- (1" disk)	-	27	30	mA	CPR < 500, no load
	-	50	57	mA	CPR $\geq$ 500, no load
Supply Current, EM1-2- (2" disk)	-	27	30	mA	CPR < 1000, no load
	-	50	57	mA	CPR $\geq$ 1000, no load
Low-level Output	-	-	0.5	V	IOL = 8mA max.
High-level Output	2.0	-	-	V	IOH = -8mA max.
	4.2	4.8	-	V	Unloaded
Output Current Per Channel	-8	-	8	mA	
Output Rise Time		110		nS	
Output Fall Time		100		nS	
Electrostatic Discharge			± 4	kV	Human Body Model

Timing Characteristics

Encoding Characteristics:

‣ Specifications apply over entire operating temperature range.
‣ Values are for the worst error over full rotation.
‣ Refer to timing diagram below.

Parameter	Symbol	Min.	Typ.	Max.	Units
Cycle Error	C	-	3.0	5.5	° e
Symmetry	X, Y	150	180	210	° e
Quadrature	Z	60	90	120	° e
Index Pulse Width	Po	60	90	120	° e
Ch. I Rise After Ch. B or Ch. A Fall	t1	10	100	250	ns
Ch. I Fall After Ch. B or Ch. A Rise	t2	70	150	300	ns

Timing Diagram:
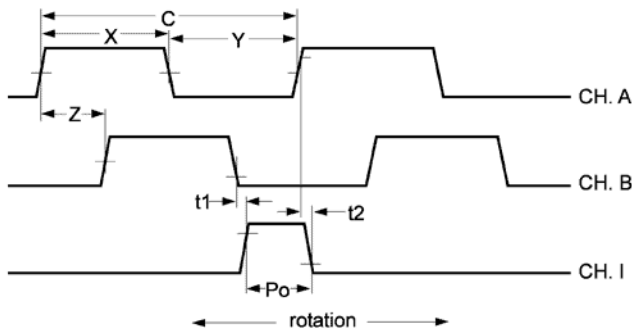
CPR: The number of Cycles (C) of the A or B outputs Per Revolution.

One Shaft Rotation: 360 mechanical degrees.

One Electrical Degree (° e): 1/360th of one cycle.

One Cycle (C): 360 electrical degrees (° e). Each cycle can be decoded into 1 or 4 states, referred to as X1 or X4 resolution multiplication.

Cycle Error: An indication of cycle uniformity. The difference between an observed shaft angle which gives rise to one electrical cycle, and the nominal angular increment of 1/CPR of a revolution.

Symmetry: A measure of the relationship between (X) and (Y) in electrical degrees, nominally 180 ° e.

Quadrature (Z): The phase lag or lead between channels A and B in electrical degrees, nominally 90 ° e.

Index (I): The index output goes high once per revolution, coincident with the low states of channels A and B, nominally 1/4 of one cycle (90 ° e).

Position Error: The difference between the actual shaft position and the position indicated by the encoder cycle count.

⚙ Installation Torque

Parameter	Torque
Mounting Screws	3.5-4 in-lbs

⚙ EM1 / HEDS Comparison

US Digital is the designer and manufacturer of the **EM1** transmissive optical encoder module. The design of the **EM1** provides electrical and mechanical compatibility with **HEDS-9000**, **HEDS-9100**, **HEDS-9200**, **HEDS-9040**, and **HEDS-9140** series modules.

The process of switching from the **HEDS** to the **EM1** module should not require any mechanical or electrical changes. Simply use the **EM1** and matching codewheel in place of the **HEDS** module and codewheel. The **EM1** has a built-in index channel available on most resolutions, for both rotary disks and linear strips. The **EM1** uses a US Digital designed codewheel with 2 tracks rather than 3 tracks for

index versions. TheEM1 offers improved output drive capability and will source and sink 8mA at TTL levels.

Physically, the **EM1** has no external wire loops which can interfere when mounting. The connector pins are 0.051" shorter than **HEDS** modules, while still providing .30" insertion depth. US Digital's **EM1** offers custom and special resolutions.

📦 **Ordering Information**

EM1 - [____] - [____] - [____]

Native OD	**Native LPI/CPR**	**Index**
0 Linear	32 =	I = *Index*
1 = *1in*	50 =	N = *No Index*
2 = *2in*	100 =	
	120 =	
	127 =	
	150 =	
	180 =	
	200 =	
	250 =	
	300 =	
	360 =	
	400 =	
	500 =	
	512 =	
	720 =	
	900 =	
	1000 =	
	1024 =	
	1250 =	
	1800 =	
	2000 =	
	2048 =	
	2500 =	

Rules

‣ Native OD must be equal to 1 when Native LPI/CPR is equal to 32, 50, 100, 400, 720, 900, 1250 or 512
‣ Native OD must be equal to 0 when Native LPI/CPR is equal to 120, 150, 300, 127 or 180
‣ Native OD must be equal to 2 when Native LPI/CPR is equal to 2048, 2500, 1800 or 2000
‣ Native OD must be something other than 2 when Native LPI/CPR is equal to 200, 360 or 250
‣ Native OD must be something other than 0 when Native LPI/CPR is equal to 1000 or 1024
‣ Index must be something other than I when Native LPI/CPR is equal to 32

Notes

‣ US Digital warrants its products against defects in materials and workmanship for two years. See complete warranty for details.

1400 NE 136th Avenue, Vancouver, Washington 98684, USA — info@usdigital.com — www.usdigital.com — Local: 360.260.2468 — Toll-free: 800.736.0194

Rev. 130206102240

Base Pricing

Quantity	Price
1	$46.82
5	$32.31
10	$28.77

For volume discounts, please contact us at sales@usdigital.com or 800.736.0194.