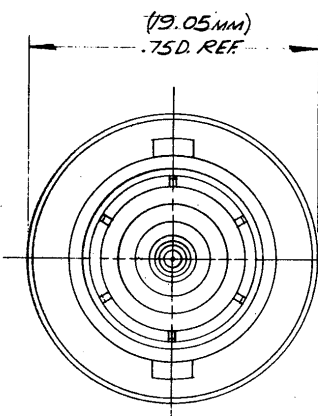
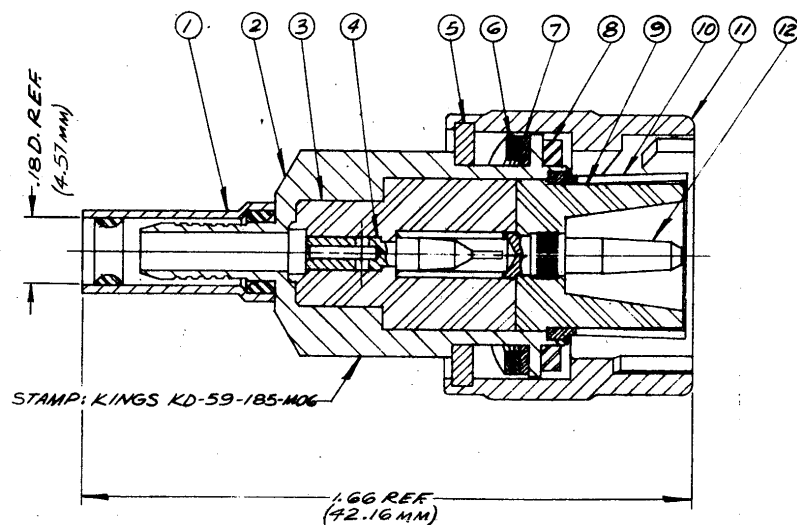


DASH NO.	M CODE	MADE FROM
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NOTES:

1. FOR USE WITH RAYCHEM 5021K1011 CABLE.
2. FOR CABLE TRIMMING USE KTJ-153 & KTD-161.
3. FOR FORMING USE CRIMP DIE SIZE 128.
4. FOR CABLING INSTRUCTIONS SEE CP-5401.
5. ITEMS ①, ②, ⑤ & ⑪ TO HAVE TR-5 FINISH.
6. MARK PACKAGE: KINGS KD-59-185-M06
XXXX (DATE CODE)

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED
4. SURFACE ROUGHNESS 83 MICROINCHES RMS MAX
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004

MAX. WEIGHT
32 GRAMS

KD-59-185-M06
(SHT 1 OF 2)
S-D

REVISIONS	
ISSUE	CHANGES
0	ER 21416 M.A. 13 DEC 80
1	CN 31044 C KH 9 AUG 89
S-D	
SCALE	4:1
USED ON	
REF	BOEING
C PLUG	
DRAWN	DATE 2 DEC 80
APPR	DATE 13 DEC 80
KINGS ELECTRONICS CO. INC. 11111 KINGS HWY. - S.F.	
KD-59-185-M06	

(SHT 1 OF 2)