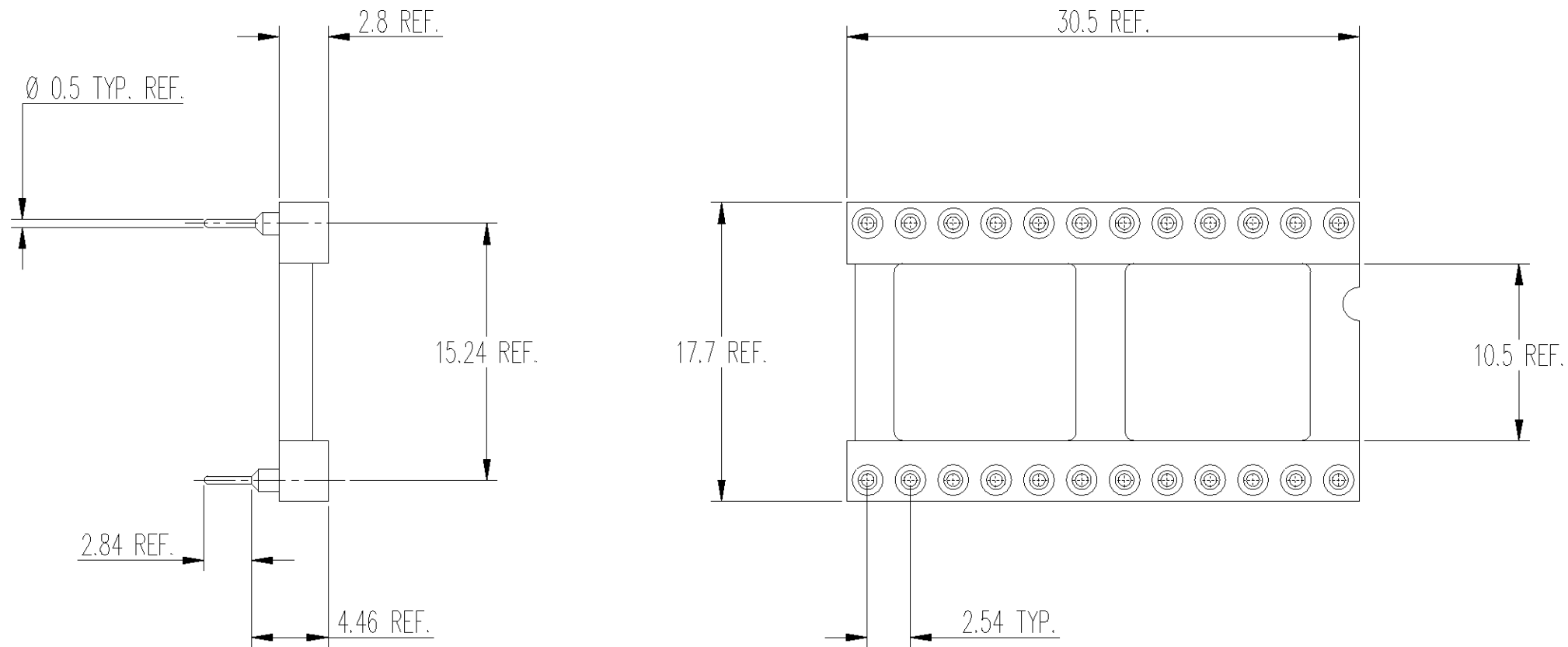


DRAWING NO
C - 345727



NOTE :

- MATERIAL
 - INSULATOR : GLASSFILLED THERMOPLASTIC POLYESTER
 - SLEEVE : BRASS
 - CLIP : STAMPED BERYLLIUM COPPER
- INNER SPRING CONTACT ACCEPT $\varnothing 0.40$ TO 0.56 OR RECTANGULAR PIN 0.25×0.45
- MECHANICAL DATA WITH A $\varnothing 0.43$ TEST PIN :
 - INSERTION FORCE : 3.1N MAX.
 - EXTRACTION FORCE : 0.5N MIN.
 - MECHANICAL LIFE : 100 CYCLES MIN.

SOLDER TAIL PLATING	INNER CONTACT PLATING	DASH NUMBER	SOLDER TAIL PLATING	INNER CONTACT PLATING	DASH NUMBER
5 μ m Sn/Pb OVER 2-3 μ m Ni	0.25 μ m 18c. Au	-1	0.25 μ m Au OVER 2-3 μ m Ni	0.25 μ m 18c. Au	-7
	0.50 μ m 18c. Au	-2		0.50 μ m 18c. Au	-8
	0.75 μ m 18c. Au	-3		0.75 μ m 18c. Au	-9
	0.75 μ m 24c. Au	-4		0.75 μ m 24c. Au	1- -0
	5 μ m MIN. Sn/Pb	-5		0.1 μ m FLASH 24c. Au	1- -2
	0.1 μ m FLASH 24c. Au	-6			
	0.60 μ m 18c. Au	1- -3			

DIMENSIONS	mm						DRAWN P.-A. MEIER	02 FEB 98	THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM DSM SWITZERLAND.			
							CHECKED A. BOLIS	03 FEB 98				
SURFACE TEXTURE							APPROVED					
CONCENTRICITY		0.15					CUSTOMER DRAWING		NAME			
PRODUCT SPEC.			P	REV	ECN	DRWN	DATE	APVD	FOR REFERENCE ONLY			
DSM DECOLLETAGE SA SAINT-MAURICE CH 1890 SAINT-MAURICE (VS)							LOC	SCALE	SIZE	DRAWING NO	SHEET	REVISION
							EK	2/1	A4	C - 345727	1 of 1	D1

WAS 630-24-CC
WAS DRAWING 345811