


NOTES:

1. MATERIALS:
CONTACT: BERYLLIUM COPPER PER ASTM B196
INSULATOR: TEFLON PER ASTM D1710
2. FINISH:
CONTACT: .000030 MIN. GOLD PER MIL-G-45204
OVER .000050 MIN. NICKEL PER QQ-N-290

THIS INFORMATION IS PROPRIETARY AND CONFIDENTIAL. IT IS DISCLOSED TO YOU ON CONDITION NO FURTHER DISCLOSURE IS MADE TO OTHER THAN RETCONN PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM RETCONN INC., TORRINGTON, CT.

UNLESS OTHERWISE SPECIFIED
TOLERANCES: 3 PLACE DECIMALS ±.005 2 PLACE DECIMALS ±.010
FRACTIONS ±1/64 ANGLE ±2°
ALL DIMENSIONS PRIOR TO PLATING
CHAMFER 1ST THREAD 45° TO ROOT DIAMETER
REMOVE ALL BURRS AND SHARP EDGES
ALL DIAMETERS TO BE CONCENTRIC WITHIN .003 TIR
SURFACE FINISH SHALL BE 63 MICROINCHES MAXIMUM
DIMENSIONS IN INCHES DO NOT SCALE PRINT

SALES DRAWING				
		RETCONN		
A SUBSIDIARY OF SPM 199 W. PEARL ROAD TORRINGTON, CT. 06790 TEL. (860) 489-1220 FAX (860) 496-7307				
TITLE CONTACT/INSULATOR ASSEMBLY				
DRAWN	DATE	CHECKED	SCALE	FSCM
KJT	10/27/97	JMC	10:1	ODWJ4
APPR.	DWG. NO.	REV.		A
PRP	01207			

REV.	DESCRIPTION OF CHANGE	DATE	DRN	APPR	MATERIAL
A	ECN 1860	11/6/97	KJT	<i>[Signature]</i>	
-	RELEASED PER NPR 603	10/27/97	KJT	PRP	
REVISIONS					FINISH