

32M-BIT ZEROSB™ SRAM FLOW THROUGH OPERATION

★ Description

The μ PD44321181 is a 2,097,152-word by 18-bit and the μ PD44321361 is a 1,048,576-word by 36-bit ZEROSB static RAM fabricated with advanced CMOS technology using full CMOS six-transistor memory cell.

The μ PD44321181 and μ PD44321361 are optimized to eliminate dead cycles for read to write, or write to read transitions. These ZEROSB static RAMs integrate unique synchronous peripheral circuitry, 2-bit burst counter and output buffer as well as SRAM core. All input registers are controlled by a positive edge of the single clock input (CLK).

The μ PD44321181 and μ PD44321361 are suitable for applications which require synchronous operation, high speed, low voltage, high density and wide bit configuration, such as buffer memory.

ZZ has to be set LOW at the normal operation. When ZZ is set HIGH, the SRAM enters Power Down State ("Sleep"). In the "Sleep" state, the SRAM internal state is preserved. When ZZ is set LOW again, the SRAM resumes normal operation.

The μ PD44321181 and μ PD44321361 are packaged in 100-pin PLASTIC LQFP with a 1.4 mm package thickness for high density and low capacitive loading.

Features

- Low voltage core supply: $V_{DD} = 3.3 \pm 0.165V$ (-A65, -A75, -A85, -A65Y, -A75Y, -A85Y)
 $V_{DD} = 2.5 \pm 0.125V$ (-C75, -C85, -C75Y, -C85Y)
- Synchronous operation
- Operating temperature : $T_A = 0$ to $70^\circ C$ (-A65, -A75, -A85, -C75, -C85)
 $T_A = -40$ to $+85^\circ C$ (-A65Y, -A75Y, -A85Y, -C75Y, -C85Y)
- 100 percent bus utilization
- Internally self-timed write control
- Burst read / write : Interleaved burst and linear burst sequence
- Fully registered inputs and outputs for flow through operation
- All registers triggered off positive clock edge
- 3.3V or 2.5V LVTTTL Compatible : All inputs and outputs
- Fast clock access time : 6.5 ns (133 MHz), 7.5 ns (117 MHz), 8.5 ns (100 MHz)
- Asynchronous output enable : /G
- Burst sequence selectable : MODE
- Sleep mode : ZZ (ZZ = Open or Low : Normal operation)
- ★ • Separate byte write enable : /BW1 to /BW4 (μ PD44321361)
/BW1 and /BW2 (μ PD44321181)
- Three chip enables for easy depth expansion
- Common I/O using three state outputs

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★ Ordering Information

Part number	Access Time ns	Clock Frequency MHz	Core Supply Voltage V	I/O Interface	Operating Temperature °C	Package		
μ PD44321181GF-A65 ^{Note}	6.5	133	3.3 ± 0.165	3.3 V or 2.5 V LVTTTL	0 to 70	100-pin PLASTIC LQFP (14 x 20)		
μ PD44321181GF-A75	7.5	117						
μ PD44321181GF-A85	8.5	100						
μ PD44321361GF-A65 ^{Note}	6.5	133						
μ PD44321361GF-A75	7.5	117						
μ PD44321361GF-A85	8.5	100						
μ PD44321181GF-C75	7.5	117	2.5 ± 0.125	2.5 V LVTTTL			–40 to +85	
μ PD44321181GF-C85	8.5	100						
μ PD44321361GF-C75	7.5	117						
μ PD44321361GF-C85	8.5	100						
μ PD44321181GF-A65Y ^{Note}	6.5	133	3.3 ± 0.165	3.3 V or 2.5 V LVTTTL	–40 to +85			
μ PD44321181GF-A75Y	7.5	117						
μ PD44321181GF-A85Y	8.5	100						
μ PD44321361GF-A65Y ^{Note}	6.5	133						
μ PD44321361GF-A75Y	7.5	117						
μ PD44321361GF-A85Y	8.5	100						
μ PD44321181GF-C75Y	7.5	117	2.5 ± 0.125	2.5 V LVTTTL			–40 to +85	
μ PD44321181GF-C85Y	8.5	100						
μ PD44321361GF-C75Y	7.5	117						
μ PD44321361GF-C85Y	8.5	100						

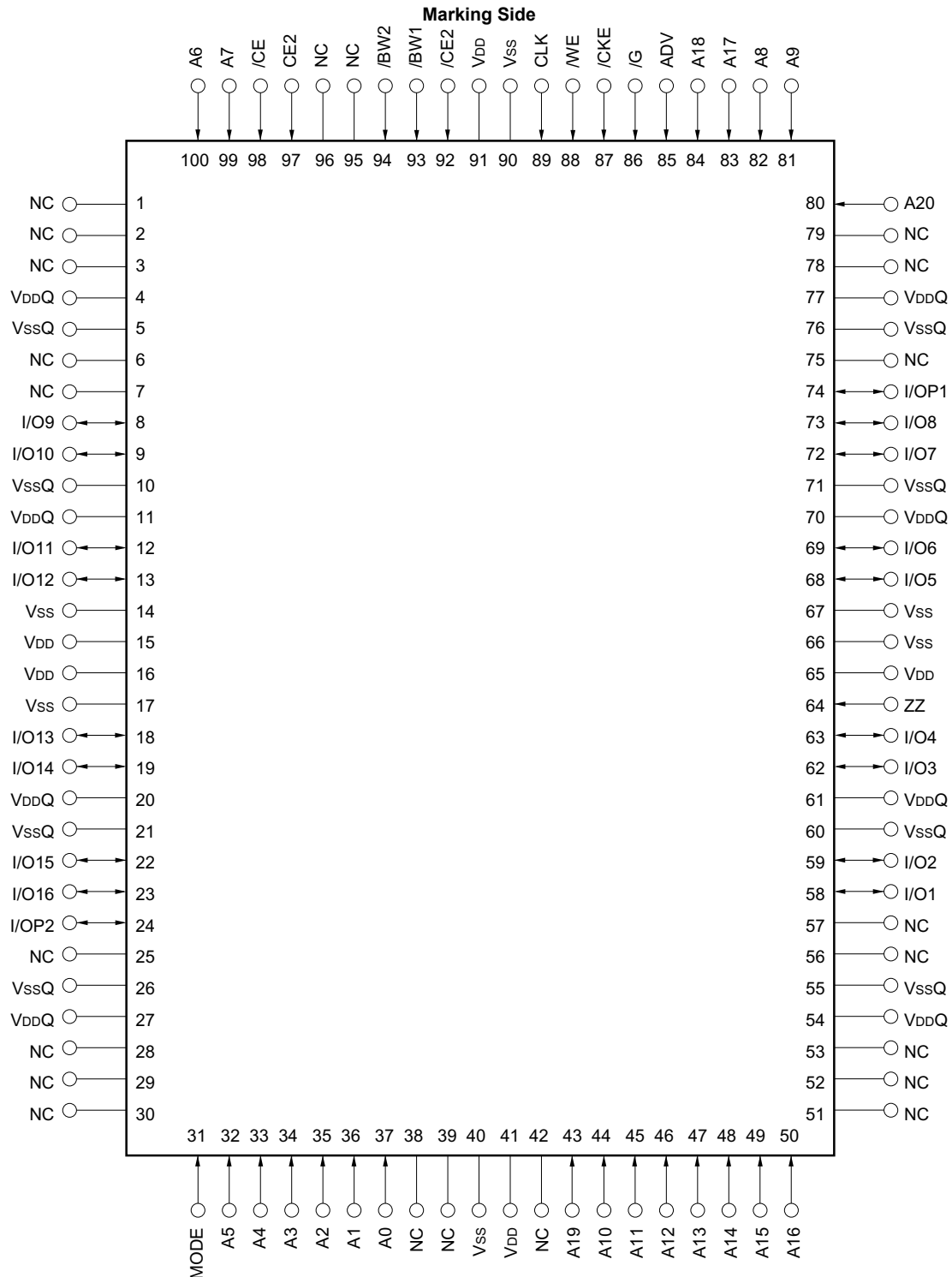
Note Under development

★ Pin Configurations

/xxx indicates active low signal.

100-pin PLASTIC LQFP (14 × 20)

[μPD44321181GF]



Remark Refer to **Package Drawing** for the 1-pin index mark.

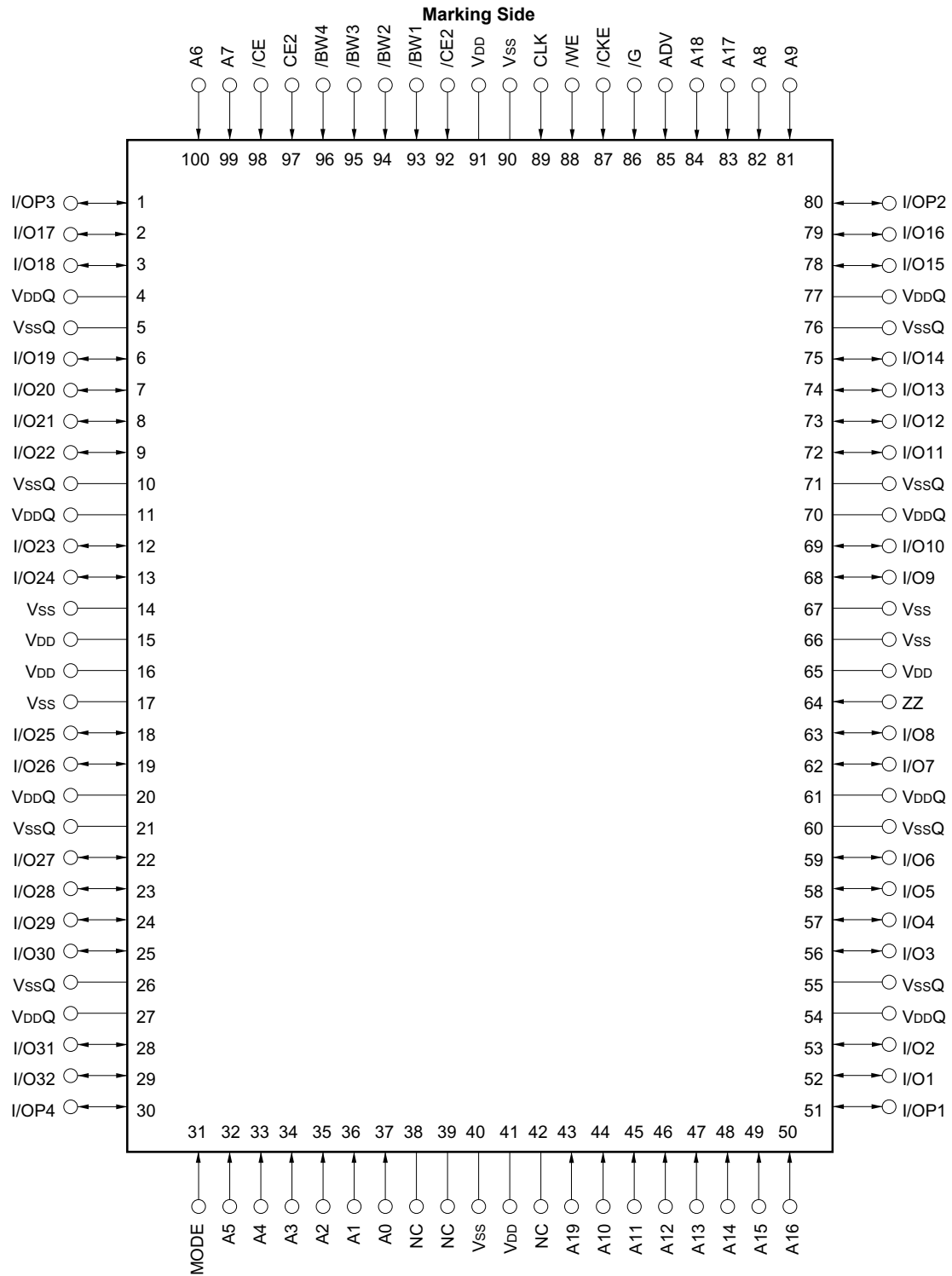
Pin Identifications

[μ PD44321181GF]

Symbol	Pin No.	Description
A0 to A20	37, 36, 35, 34, 33, 32, 100, 99, 82, 81, 44, 45, 46, 47, 48, 49, 50, 83, 84, 43, 80	Synchronous Address Input
I/O1 to I/O16	58, 59, 62, 63, 68, 69, 72, 73, 8, 9, 12, 13, 18, 19, 22, 23	Synchronous Data In, Synchronous / Asynchronous Data Out
I/OP1, I/OP2	74, 24	Synchronous Data In (Parity), Synchronous / Asynchronous Data Out (Parity)
ADV	85	Synchronous Address Load / Advance Input
/CE, CE2, /CE2	98, 97, 92	Synchronous Chip Enable Input
/WE	88	Synchronous Write Enable Input
/BW1, /BW2	93, 94	Synchronous Byte Write Enable Input
/G	86	Asynchronous Output Enable Input
CLK	89	Clock Input
/CKE	87	Synchronous Clock Enable Input
MODE	31	Asynchronous Burst Sequence Select Input Have to tied to V _{DD} or V _{SS} during normal operation
ZZ	64	Asynchronous Power Down State Input
V _{DD}	15, 16, 41, 65, 91	Power Supply
V _{SS}	14, 17, 40, 66, 67, 90	Ground
V _{DDQ}	4, 11, 20, 27, 54, 61, 70, 77	Output Buffer Power Supply
V _{SSQ}	5, 10, 21, 26, 55, 60, 71, 76	Output Buffer Ground
NC	1, 2, 3, 6, 7, 25, 28, 29, 30, 38, 39, 42, 51, 52, 53, 56, 57, 75, 78, 79, 95, 96	No Connection

100-pin PLASTIC LQFP (14 × 20)

[μPD44321361GF]



Remark Refer to **Package Drawing** for the 1-pin index mark.

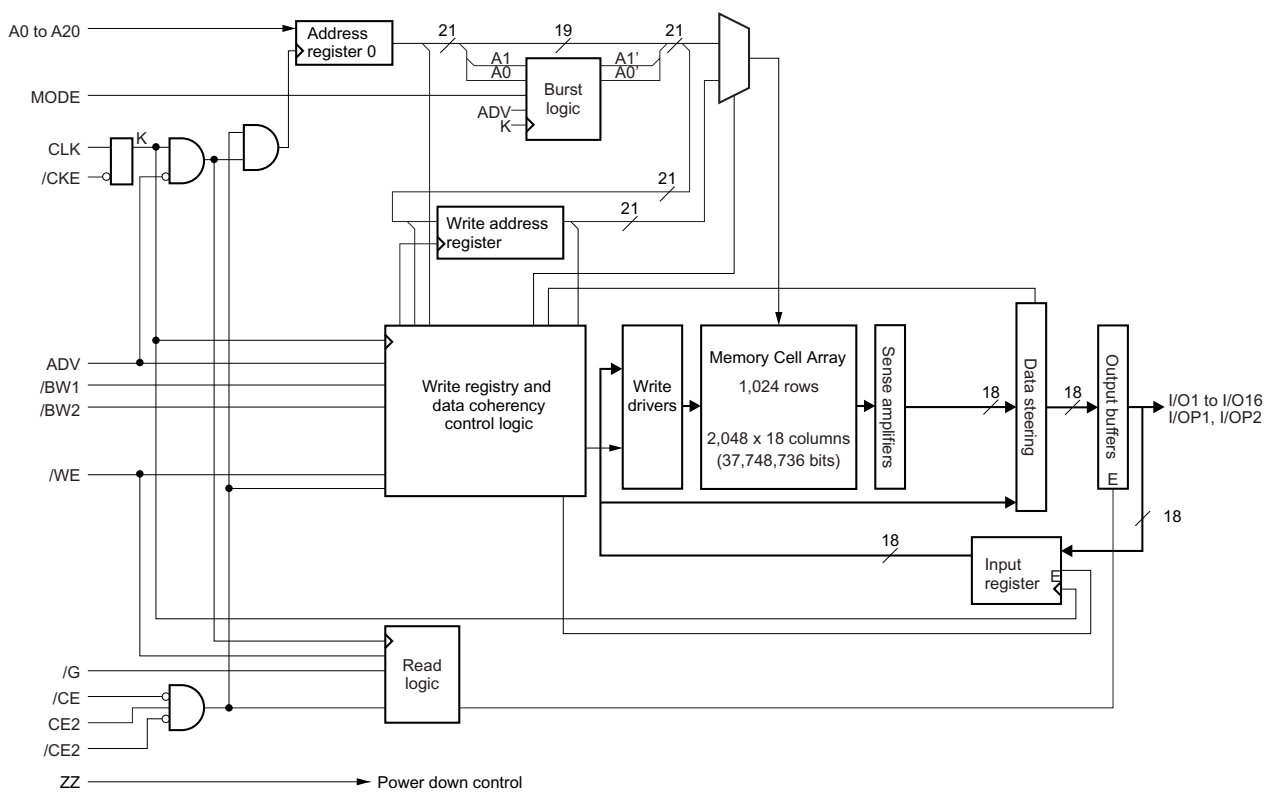
Pin Identifications

[μPD44321361GF]

Symbol	Pin No.	Description
A0 to A19	37, 36, 35, 34, 33, 32, 100, 99, 82, 81, 44, 45, 46, 47, 48, 49, 50, 83, 84, 43	Synchronous Address Input
I/O1 to I/O32	52, 53, 56, 57, 58, 59, 62, 63, 68, 69, 72, 73, 74, 75, 78, 79, 2, 3, 6, 7, 8, 9, 12, 13, 18, 19, 22, 23, 24, 25, 28, 29	Synchronous Data In, Synchronous / Asynchronous Data Out
I/OP1 to I/OP4	51, 80, 1, 30	Synchronous Data In (Parity), Synchronous / Asynchronous Data Out (Parity)
ADV	85	Synchronous Address Load / Advance Input
/CE, CE2, /CE2	98, 97, 92	Synchronous Chip Enable Input
/WE	88	Synchronous Write Enable Input
/BW1 to /BW4	93, 94, 95, 96	Synchronous Byte Write Enable Input
/G	86	Asynchronous Output Enable Input
CLK	89	Clock Input
/CKE	87	Synchronous Clock Enable Input
MODE	31	Asynchronous Burst Sequence Select Input Have to tied to V _{DD} or V _{SS} during normal operation
ZZ	64	Asynchronous Power Down State Input
V _{DD}	15, 16, 41, 65, 91	Power Supply
V _{SS}	14, 17, 40, 66, 67, 90	Ground
V _{DDQ}	4, 11, 20, 27, 54, 61, 70, 77	Output Buffer Power Supply
V _{SSQ}	5, 10, 21, 26, 55, 60, 71, 76	Output Buffer Ground
NC	38, 39, 42	No Connection

Block Diagrams

[μPD44321181]



Burst Sequence

[μPD44321181]

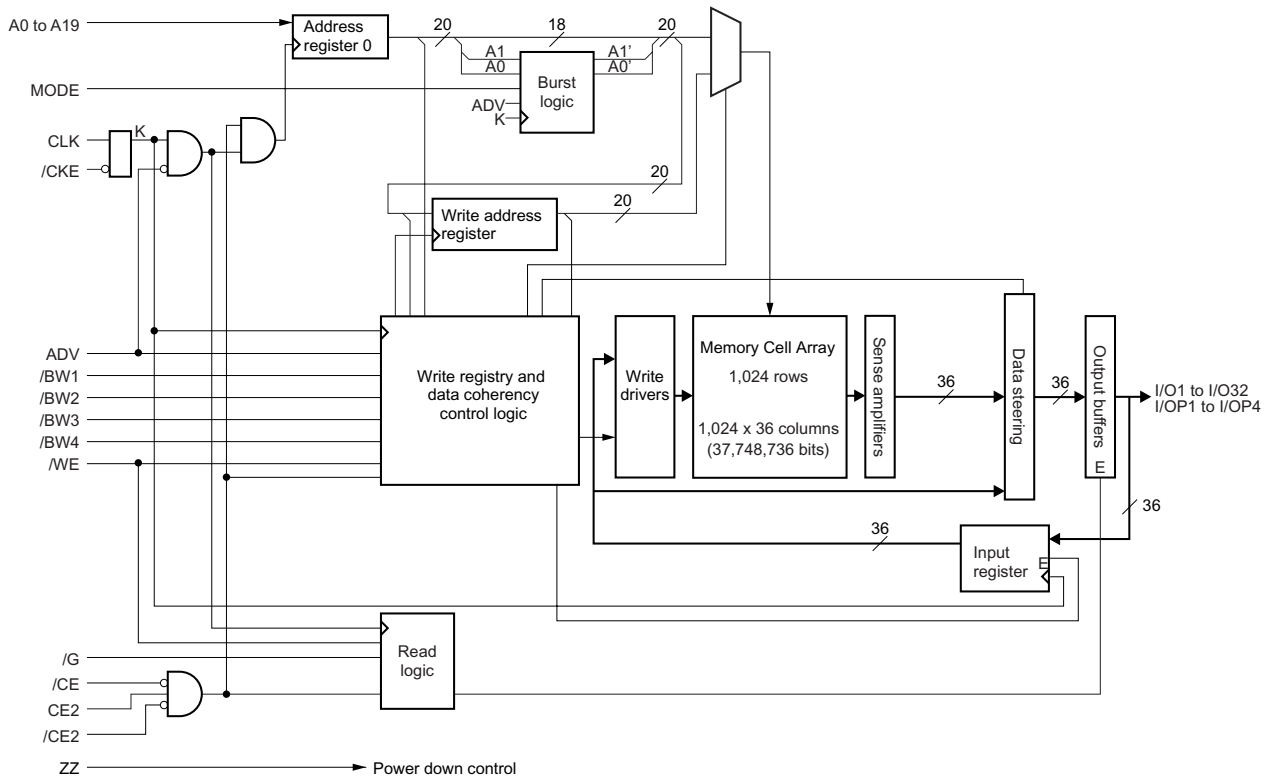
Interleaved Burst Sequence Table (MODE = VDD)

External Address	A20 to A2, A1, A0
1st Burst Address	A20 to A2, A1, /A0
2nd Burst Address	A20 to A2, /A1, A0
3rd Burst Address	A20 to A2, /A1, /A0

Linear Burst Sequence Table (MODE = Vss)

External Address	A20 to A2, 0, 0	A20 to A2, 0, 1	A20 to A2, 1, 0	A20 to A2, 1, 1
1st Burst Address	A20 to A2, 0, 1	A20 to A2, 1, 0	A20 to A2, 1, 1	A20 to A2, 0, 0
2nd Burst Address	A20 to A2, 1, 0	A20 to A2, 1, 1	A20 to A2, 0, 0	A20 to A2, 0, 1
3rd Burst Address	A20 to A2, 1, 1	A20 to A2, 0, 0	A20 to A2, 0, 1	A20 to A2, 1, 0

★ [μ PD44321361]



Burst Sequence

★ [μPD44321361]

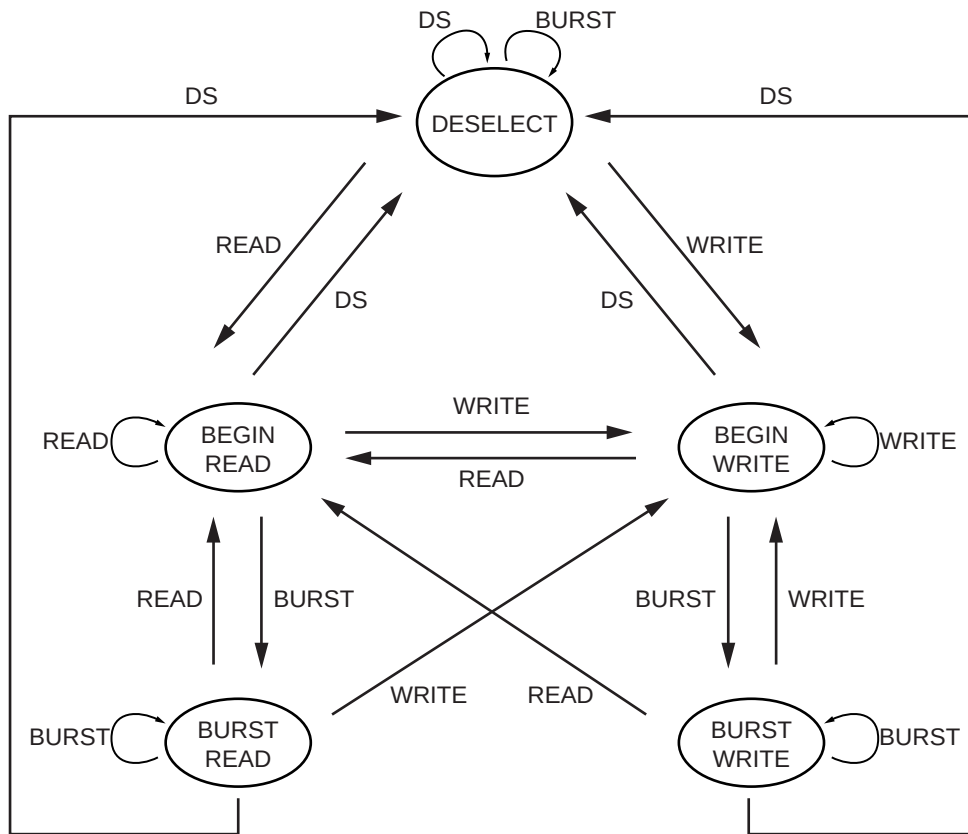
Interleaved Burst Sequence Table (MODE = V_{DD})

External Address	A19 to A2, A1, A0
1st Burst Address	A19 to A2, A1, /A0
2nd Burst Address	A19 to A2, /A1, A0
3rd Burst Address	A19 to A2, /A1, /A0

Linear Burst Sequence Table (MODE = V_{SS})

External Address	A19 to A2, 0, 0	A19 to A2, 0, 1	A19 to A2, 1, 0	A19 to A2, 1, 1
1st Burst Address	A19 to A2, 0, 1	A19 to A2, 1, 0	A19 to A2, 1, 1	A19 to A2, 0, 0
2nd Burst Address	A19 to A2, 1, 0	A19 to A2, 1, 1	A19 to A2, 0, 0	A19 to A2, 0, 1
3rd Burst Address	A19 to A2, 1, 1	A19 to A2, 0, 0	A19 to A2, 0, 1	A19 to A2, 1, 0

State Diagram



Command	Operation
DS	Deselect
Read	New Read
Write	New Write
Burst	Burst Read, Burst Write or Continue Deselect

- Remarks**
1. States change on the rising edge of the clock.
 2. A Stall or Ignore Clock Edge cycle is not shown in the above diagram. This is because /CKE HIGH only blocks the clock (CLK) input and does not change the state of the device.

Asynchronous Truth Table

Operation	/G	I/O
Read Cycle	L	Data-Out
Read Cycle	H	High-Z
Write Cycle	×	High-Z, Data-In
Deselected	×	High-Z

Remark × : don't care

Synchronous Truth Table

Operation	/CE	CE2	/CE2	ADV	/WE	/BW _s	/CKE	CLK	I/O	Address	Note
Deselected	H	×	×	L	×	×	L	L → H	High-Z	None	1
Deselected	×	L	×	L	×	×	L	L → H	High-Z	None	1
Deselected	×	×	H	L	×	×	L	L → H	High-Z	None	1
Continue Deselected	×	×	×	H	×	×	L	L → H	High-Z	None	1
Read Cycle / Begin Burst	L	H	L	L	H	×	L	L → H	Data-Out	External	
Read Cycle / Continue Burst	×	×	×	H	×	×	L	L → H	Data-Out	Next	
Write Cycle / Begin Burst	L	H	L	L	L	L	L	L → H	Data-In	External	
Write Cycle / Continue Burst	×	×	×	H	×	L	L	L → H	Data-In	Next	
Write Cycle / Write Abort	L	H	L	L	L	H	L	L → H	High-Z	External	
Write Cycle / Write Abort	×	×	×	H	×	H	L	L → H	High-Z	Next	
Stall / Ignore Clock Edge	×	×	×	×	×	×	H	L → H	–	Current	2

- Notes**
1. Deselect status is held until new "Begin Burst" entry.
 2. If an Ignore Clock Edge command occurs during a read operation, the I/O bus will remain active (Low impedance). If it occurs during a write cycle, the bus will remain High impedance. No write operation will be performed during the Ignore Clock Edge cycle.

Remarks 1. × : don't care

2. /BW_s = L means any one or more byte write enables (/BW1, /BW2, /BW3 or /BW4) are LOW.
/BW_s = H means all byte write enables (/BW1, /BW2, /BW3 or /BW4) are HIGH.

Partial Truth Table for Write Enables

[μPD44321181]

Operation	/WE	/BW1	/BW2
Read Cycle	H	×	×
Write Cycle / Byte 1 (I/O [1:8], I/OP1)	L	L	H
Write Cycle / Byte 2 (I/O [9:16], I/OP2)	L	H	L
Write Cycle / All Bytes	L	L	L
Write Abort / NOP	L	H	H

Remark × : don't care

★ [μPD44321361]

Operation	/WE	/BW1	/BW2	/BW3	/BW4
Read Cycle	H	×	×	×	×
Write Cycle / Byte 1 (I/O [1:8], I/OP1)	L	L	H	H	H
Write Cycle / Byte 2 (I/O [9:16], I/OP2)	L	H	L	H	H
Write Cycle / Byte 3 (I/O [17:24], I/OP3)	L	H	H	L	H
Write Cycle / Byte 4 (I/O [25:32], I/OP4)	L	H	H	H	L
Write Cycle / All Bytes	L	L	L	L	L
Write Abort / NOP	L	H	H	H	H

Remark × : don't care

ZZ (Sleep) Truth Table

ZZ	Chip Status
≤ 0.2 V	Active
Open	Active
≥ V _{DD} − 0.2 V	Sleep

Electrical Specifications

Absolute Maximum Ratings

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Supply voltage	V _{DD}	-A65, -A75, -A85	-0.5		+4.0	V
		-A65Y, -A75Y, -A85Y				
		-C75, -C85	-0.5		+3.0	
		-C75Y, -C85Y				
Output supply voltage	V _{DDQ}		-0.5		V _{DD}	V
Input voltage	V _{IN}		-0.5 ^{Note}		V _{DD} + 0.5	V
Input / Output voltage	V _{I/O}		-0.5 ^{Note}		V _{DDQ} + 0.5	V
Operating ambient temperature	T _A	-A65, -A75, -A85, -C75, -C85	0		70	°C
		-A65Y, -A75Y, -A85Y, -C75Y, -C85Y	-40		+85	
Storage temperature	T _{stg}		-55		+125	°C

Note -2.0 V (MIN.) (Pulse width : 2 ns)

Caution Exposing the device to stress above those listed in Absolute Maximum Ratings could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

Recommended DC Operating Conditions

(1/2)

Parameter	Symbol	Conditions	-A65, -A75, -A85 -A65Y, -A75Y, -A85Y			Unit
			MIN.	TYP.	MAX.	
Supply voltage	V _{DD}		3.135	3.3	3.465	V
2.5 V LVTTTL Interface						
Output supply voltage	V _{DDQ}		2.375	2.5	2.9	V
High level input voltage	V _{IH}		1.7		V _{DDQ} + 0.3	V
Low level input voltage	V _{IL}		-0.3 ^{Note}		+0.7	V
3.3 V LVTTTL Interface						
Output supply voltage	V _{DDQ}		3.135	3.3	3.465	V
High level input voltage	V _{IH}		2.0		V _{DDQ} + 0.3	V
Low level input voltage	V _{IL}		-0.3 ^{Note}		+0.8	V

Note -0.8 V (MIN.) (Pulse width : 2 ns)

Recommended DC Operating Conditions

(2/2)

Parameter	Symbol	Conditions	-C75, -C85 -C75Y, -C85Y			Unit
			MIN.	TYP.	MAX.	
Supply voltage	V _{DD}		2.375	2.5	2.625	V
Output supply voltage	V _{DDQ}		2.375	2.5	2.625	V
High level input voltage	V _{IH}		1.7		V _{DDQ} + 0.3	V
Low level input voltage	V _{IL}		-0.3 ^{Note}		+0.7	V

Note -0.8 V (MIN.) (Pulse width : 2 ns)

DC Characteristics ($V_{DD} = 3.3 \pm 0.165 \text{ V}$ or $2.5 \pm 0.125 \text{ V}$)

Parameter	Symbol	Test condition		MIN.	TYP.	MAX.	Unit
Input leakage current	I _{LI}	V _{IN} (except ZZ, MODE) = 0 V to V _{DD}		−2		+2	μA
I/O leakage current	I _{LO}	V _{I/O} = 0 V to V _{DDQ} , Outputs are disabled.		−2		+2	μA
Operating supply current	I _{DD}	Device selected, Cycle = MAX. V _{IN} ≤ V _{IL} or V _{IN} ≥ V _{IH} , I _{I/O} = 0 mA	-A65			310	mA
			-A65Y				
			-A75, -C75			290	
			-A75Y, -C75Y				
-A85, -C85			270				
-A85Y, -C85Y							
Standby supply current	I _{SB}	Device deselected, Cycle = 0 MHz, V _{IN} ≤ V _{IL} or V _{IN} ≥ V _{IH} , All inputs are static.				70	mA
	I _{SB1}	Device deselected, Cycle = 0 MHz, V _{IN} ≤ 0.2 V or V _{IN} ≥ V _{DD} − 0.2 V, V _{I/O} ≤ 0.2 V, All inputs are static.				60	
	I _{SB2}	Device deselected, Cycle = MAX. V _{IN} ≤ V _{IL} or V _{IN} ≥ V _{IH}				110	
Power down supply current	I _{SBZZ}	ZZ ≥ V _{DD} − 0.2 V, V _{I/O} ≤ V _{DDQ} + 0.2 V				60	mA
2.5 V LVTTTL Interface							
High level output voltage	V _{OH}	I _{OH} = −2.0 mA		1.7			V
		I _{OH} = −1.0 mA		2.1			
Low level output voltage	V _{OL}	I _{OL} = +2.0 mA				0.7	V
		I _{OL} = +1.0 mA				0.4	
3.3 V LVTTTL Interface							
High level output voltage	V _{OH}	I _{OH} = −4.0 mA		2.4			V
Low level output voltage	V _{OL}	I _{OL} = +8.0 mA				0.4	V

Capacitance ($T_A = 25 \text{ }^\circ\text{C}$, $f = 1\text{MHz}$)

Parameter	Symbol	Test condition	MIN.	TYP.	MAX.	Unit
Input capacitance	C_{IN}	$V_{IN} = 0 \text{ V}$			6.0	pF
Input / Output capacitance	$C_{I/O}$	$V_{I/O} = 0 \text{ V}$			8.0	pF
Clock input capacitance	C_{clk}	$V_{clk} = 0 \text{ V}$			6.0	pF

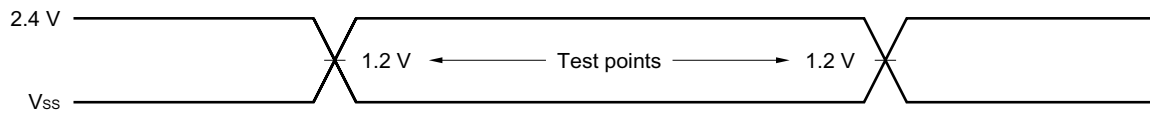
Remark These parameters are periodically sampled and not 100% tested.

AC Characteristics ($V_{DD} = 3.3 \pm 0.165 \text{ V}$ or $2.5 \pm 0.125 \text{ V}$)

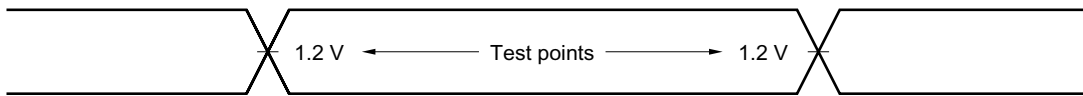
AC Test Conditions

2.5 V LVTTTL Interface

Input waveform (Rise / Fall time $\leq 2.4 \text{ ns}$)

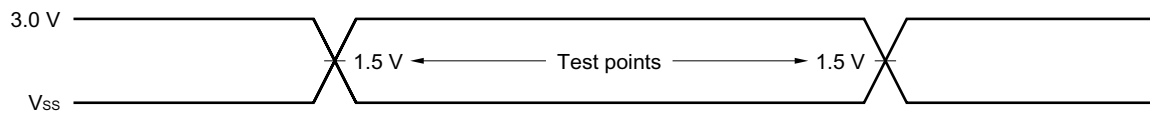


Output waveform

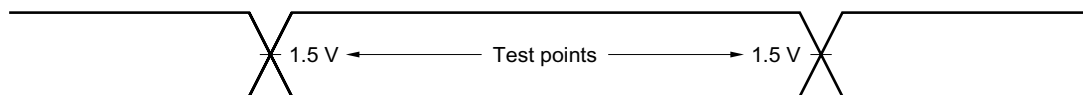


3.3 V LVTTTL Interface

Input waveform (Rise / Fall time $\leq 3.0 \text{ ns}$)



Output waveform

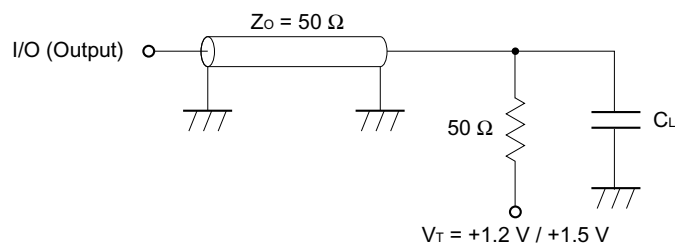


Output load condition

C_L : 30 pF

5 pF (TKHQX1, TKHQX2, TGLQX, TGHQZ, TKHQZ)

Figure External load at test



Remark C_L includes capacitances of the probe and jig, and stray capacitances.

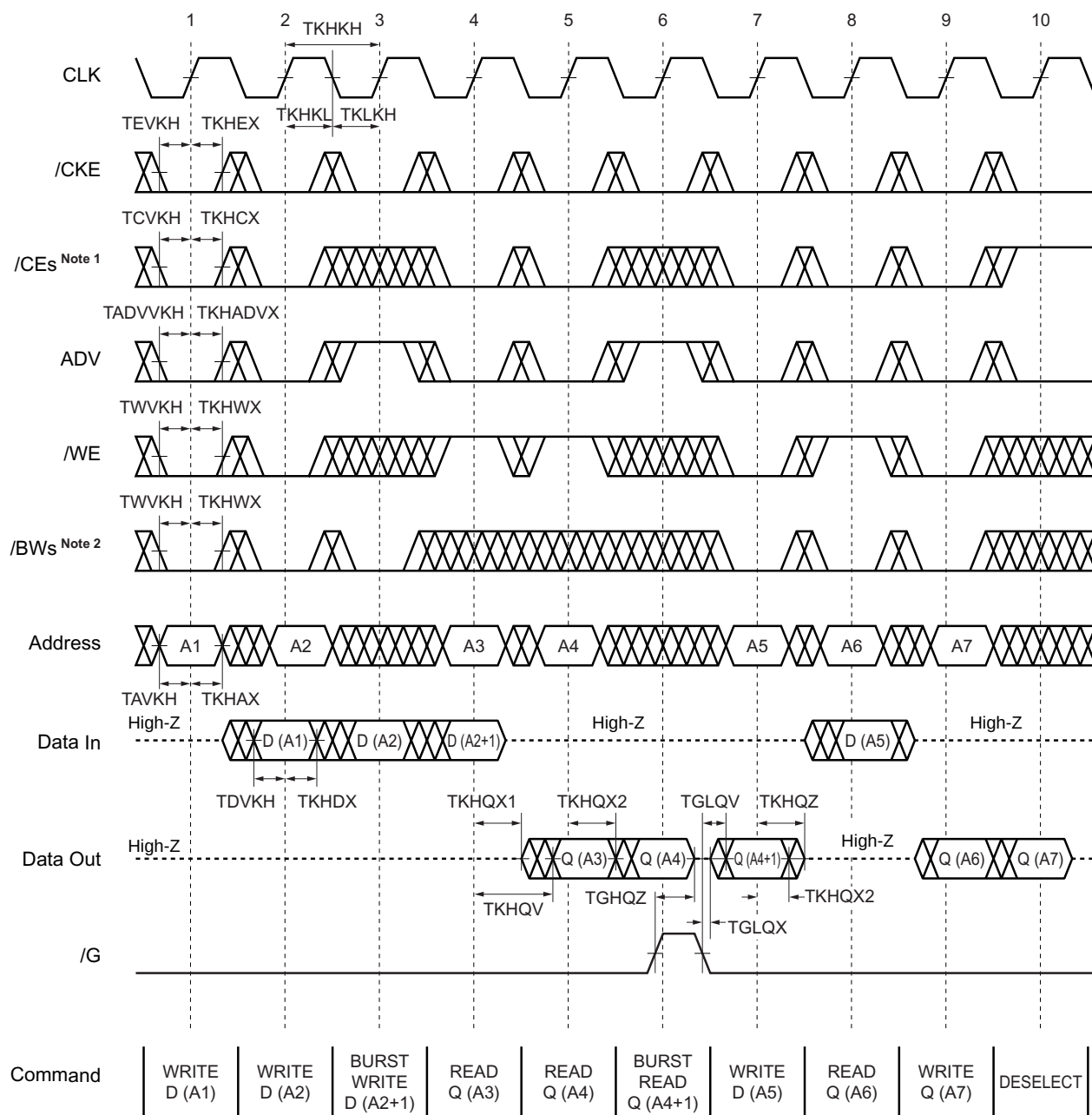
Read and Write Cycle

Parameter		Symbol		-A65 -A65Y (133 MHz)		-A75, -C75 -A75Y, -C75Y (117 MHz)		-A85, -C85 -A85Y, -C85Y (100 MHz)		Unit	Notes
				MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Cycle time		TKHKKH	TCYC	7.5	–	8.6	–	10	–	ns	
Clock access time		TKHQV	TCD	–	6.5	–	7.5	–	8.5	ns	
Output enable access time		TGLQV	TOE	–	3.5	–	3.5	–	3.5	ns	
Clock high to output active		TKHQX1	TDC1	2.5	–	2.5	–	2.5	–	ns	1, 2
Clock high to output change		TKHQX2	TDC2	2.5	–	2.5	–	2.5	–	ns	
Output enable to output active		TGLQX	TOLZ	0	–	0	–	0	–	ns	1
Output disable to output High-Z		TGHQZ	TOHZ	0	3.5	0	3.5	0	3.5	ns	1
Clock high to output High-Z		TKHQZ	TCZ	2.5	5	2.5	5	2.5	5	ns	1, 2
Clock high pulse width		TKHKL	TCH	2.5	–	2.5	–	2.5	–	ns	
Clock low pulse width		TKLKH	TCL	2.5	–	2.5	–	2.5	–	ns	
Setup times	Address	TAVKH	TAS	1.5	–	1.5	–	2	–	ns	
	Address advance	TADVVKH	TADVS								
	Clock enable	TEVKH	TCES								
	Chip enable	TCVKH	TCSS								
	Data in	TDVKH	TDS								
	Write enable	TWVKH	TWS								
Hold times	Address	TKHAX	TAH	0.5	–	0.5	–	0.5	–	ns	
	Address advance	TKHADVX	TADVH								
	Clock enable	TKHEX	TCEH								
	Chip enable	TKHCX	TCSH								
	Data in	TKHDX	TDH								
	Write enable	TKHWX	TWH								
Power down entry time		TZZE	TZZE	–	7.5	–	8.6	–	10	ns	
Power down recovery time		TZZR	TZZR	–	7.5	–	8.6	–	10	ns	

Notes 1. Transition is measured ± 200 mV from steady state.

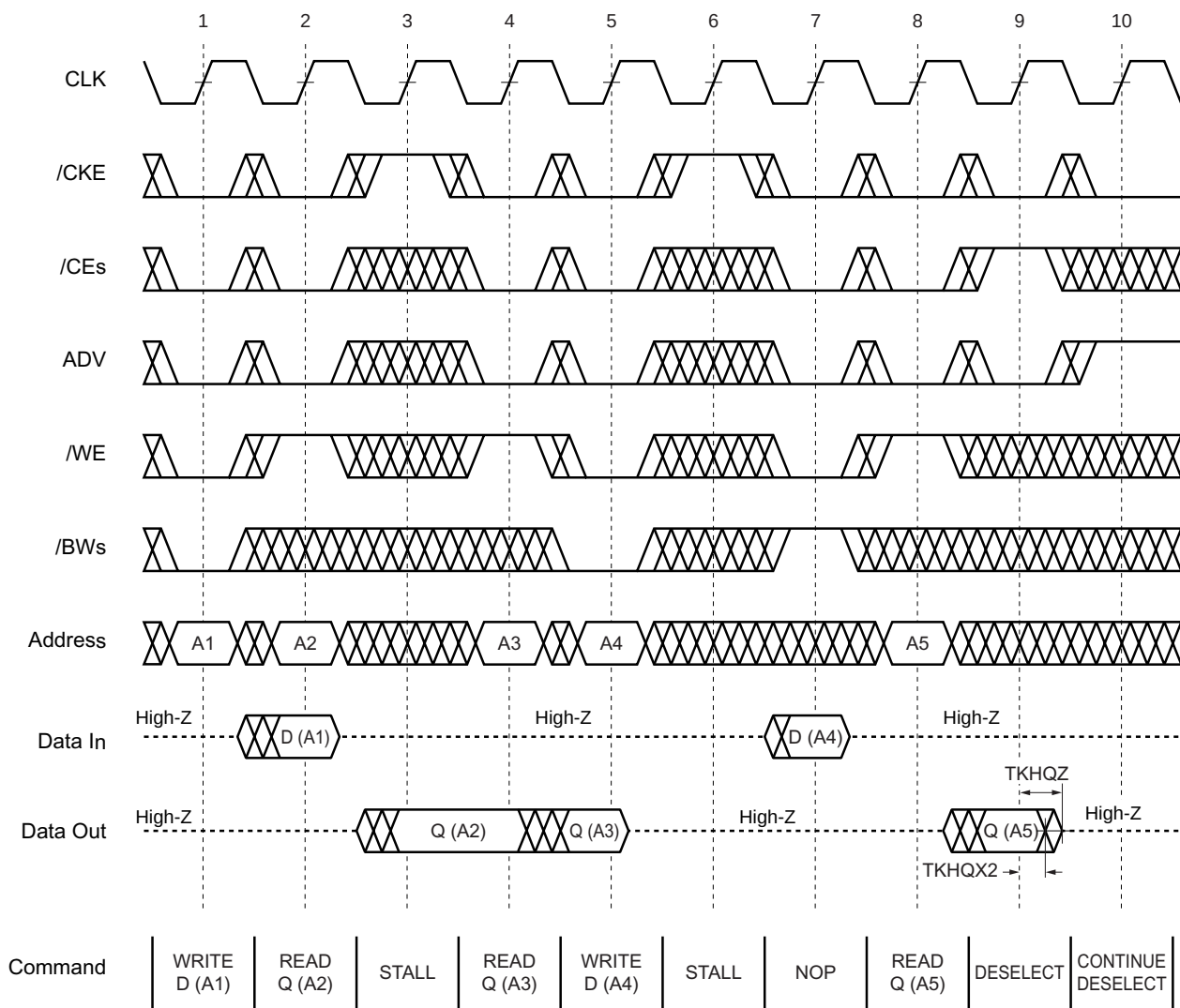
2. To avoid bus contention, the output buffers are designed such that TKHQZ (device turn-off) is faster than TKHQX1 (device turn-on) at a given temperature and voltage. The specs as shown do not imply bus contention because TKHQX1 is a min. parameter that is worse case at totally different conditions (T_A min., V_{DD} max.) than TKHQZ, which is a max. parameter (worse case at T_A max., V_{DD} min.).

READ / WRITE CYCLE

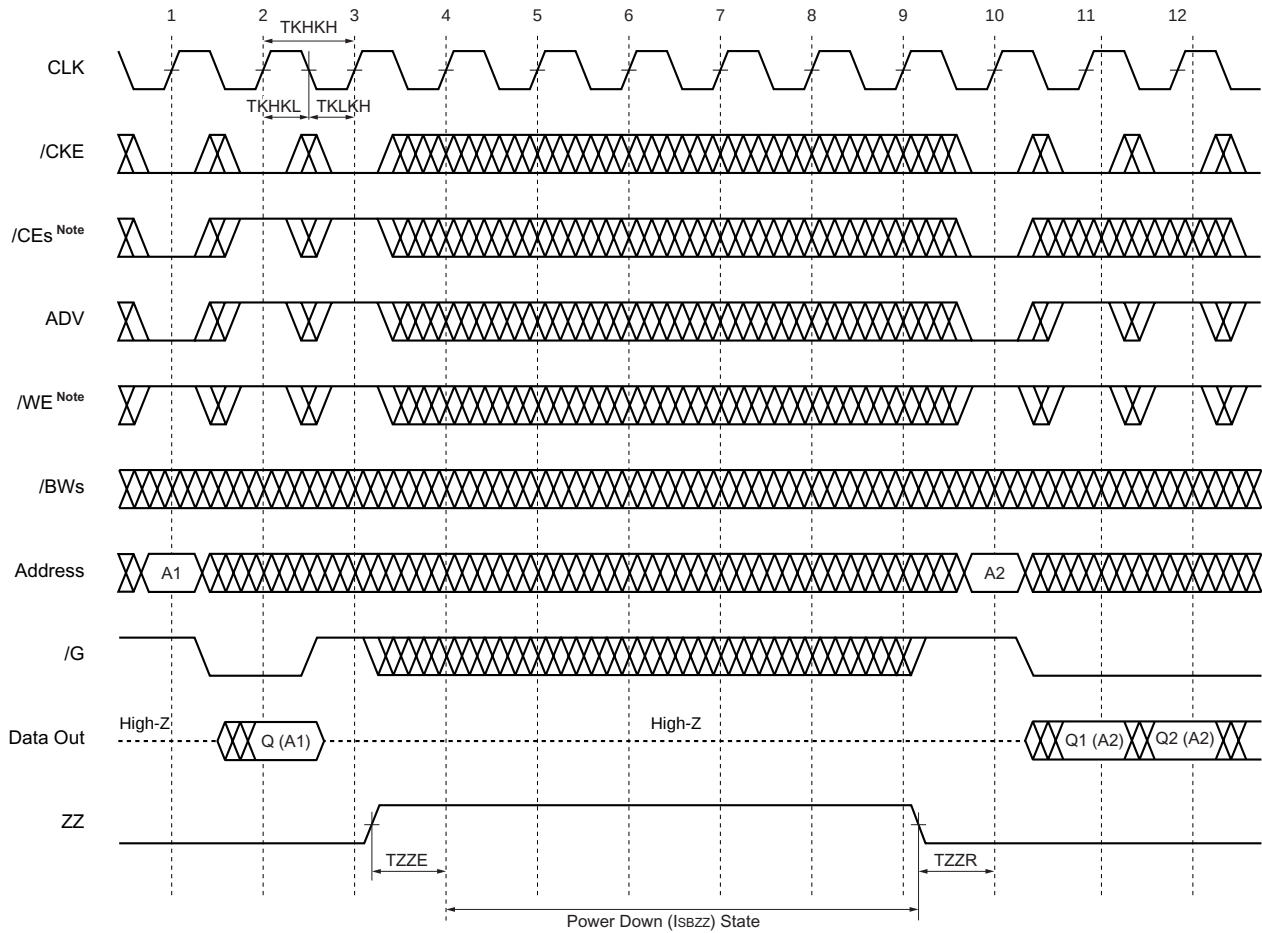


- Notes**
1. /CEs refers to /CE, CE2 and /CE2. When /CEs is LOW, /CE and /CE2 are LOW and CE2 is HIGH. When /CEs is HIGH, /CE and /CE2 are HIGH and CE2 is LOW.
 2. /BWs refers to /BW1, /BW2, /BW3 and /BW4. When /BWs is LOW, any one or more byte write enables (/BW1, /BW2, /BW3 or /BW4) are LOW.

NOP, STALL AND DESELECT CYCLE



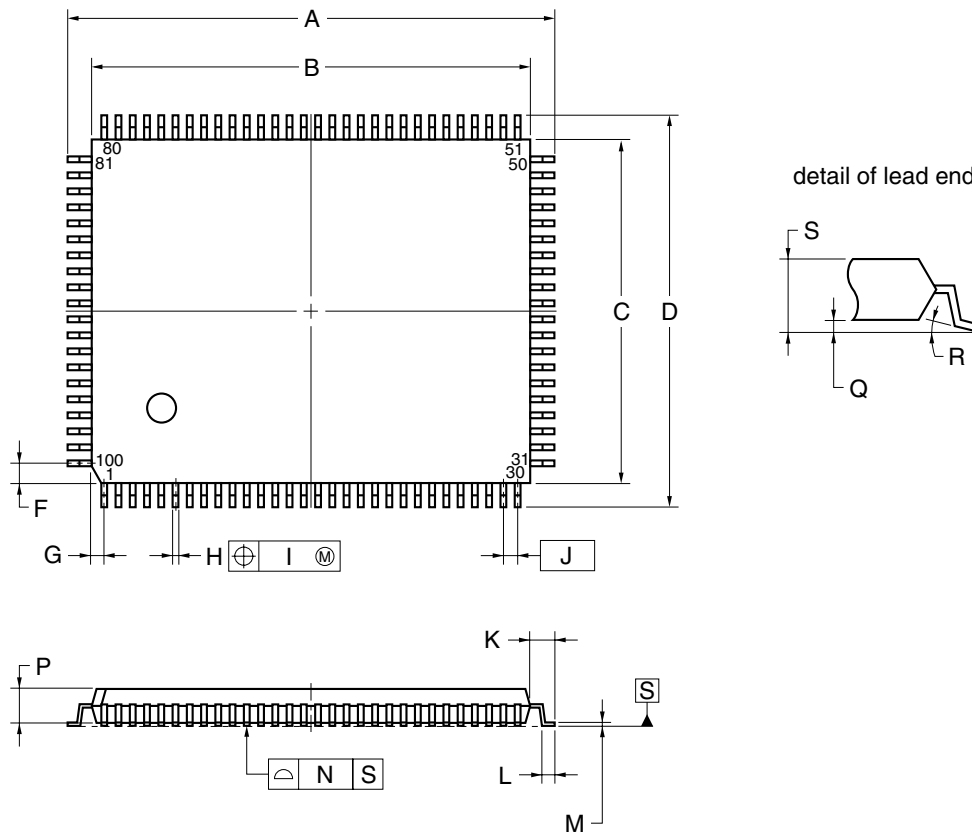
POWER DOWN (ZZ) CYCLE



Note /WE or /CEs must be held HIGH at CLK rising edge (clock edge No.3 in this figure) prior to power down state entry.

★ Package Drawing

100-PIN PLASTIC LQFP (14x20)



NOTE

Each lead centerline is located within 0.13 mm of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS
A	22.0±0.2
B	20.0±0.2
C	14.0±0.2
D	16.0±0.2
F	0.825
G	0.575
H	0.32 ^{+0.08} _{-0.07}
I	0.13
J	0.65 (T.P.)
K	1.0±0.2
L	0.5±0.2
M	0.17 ^{+0.06} _{-0.05}
N	0.10
P	1.4
Q	0.125±0.075
R	3° ^{+7°} _{-3°}
S	1.7 MAX.
S100GF-65-8ET-1	

★ Recommended Soldering Condition

Please consult with our sales offices for soldering conditions of the μ PD44321181 and μ PD44321361.

★ Types of Surface Mount Devices

μ PD44321181GF : 100-pin PLASTIC LQFP (14 x 20)

μ PD44321361GF : 100-pin PLASTIC LQFP (14 x 20)

Revision History

Edition/ Date	Page		Type of revision	Location	Description (Previous edition → This edition)
	This edition	Previous edition			
2nd edition/ Aug. 2003	Throughout	Throughout	Addition	-A65, -A65Y	"Note Under development" was added
			Deletion	—	μ PD44321321 (1,048,576 word by 32-bit)
				—	165-pin PLASTIC FBGA (15 x 17)

[MEMO]

NOTES FOR CMOS DEVICES

① PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

Note:

Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

② HANDLING OF UNUSED INPUT PINS FOR CMOS

Note:

No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to V_{DD} or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

③ STATUS BEFORE INITIALIZATION OF MOS DEVICES

Note:

Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

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