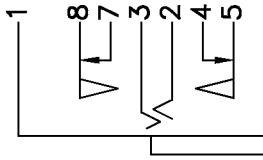


HOLE LAYOUT  
(BOTTOM VIEW)



**SPECIFICATIONS:**  
 RATING: 12V DC @ 1A  
 WITHSTAND VOLTAGE:  
 500V AC FOR 1 MINUTE  
 INSERTION FORCE:  
 BEFORE TEST OR INITIAL: 0.5KG TO 3KG  
 AFTER LIFE TEST: 0.3KG TO 3KG  
 EXTRACTION FORCE:  
 BEFORE TEST OR INITIAL: 0.5KG TO 3KG  
 AFTER LIFE TEST: 0.3KG TO 3KG  
 INSULATION RESISTANCE:  
 100 MEGA-OHMS MIN. @ 500V DC  
 CONTACT RESISTANCE: 100mA AND @ FREQ. OF 1KHZ  
 BEFORE TEST OR INITIAL: 30 MILLI-OHMS MAX  
 AFTER LIFE TEST: 60 MILLI-OHMS MAX AT BELOW  
 100mA AND @ FREQ. OF 1KHZ  
 LIFE TEST:  
 5,000 CYCLES OF INSERTION AND EXTRACTION  
 @ 20 TO 30 CYCLES PER MINUTE UNDER NO LOAD



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TITLE: 6.4mm AUDIO JACK-STEREO	
PART NO. SJ-6317	UNITS: MM [INCHES]
DRAWN BY:	APPROVED BY:
PC FILE NAME: SJ-6317.DWG	SCALE: 2X