Crimp-Validation

DELPHI

product: DELPHI PN 13726146

material: CU-ALLOY
surface: SN
material thickness: 0,21 mm

cross section [mm²]: 0,13

strip length: 4,30 mm

cable type: FLMRY-A
insulation ø [mm]: 0,95 - 1,05

seal:

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conductor dimension					crimp dimension [mm]					
cable type	cross sect. [mm²]	struct. n x d [mm]	insul. diam. [mm]	tear-out force [N]	core		insulation			
					height ± 0,03	width ± 0,10	height ± 0,10	width ± 0,10	height ± tol.	width ± tol.
FLMRY-A	0,13	7 x 0,15	1,00	50	0,75	1,20	1,30	1,40		

core:
C-1.10-3.0-6-A
DPN 10915605

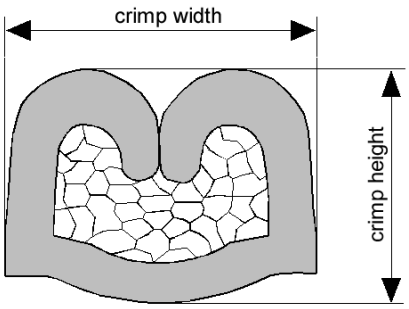
insulation:
IS-1.40-2.5-6-A
DPN 10915466

anvil:

two piece anvil:
AC-1.10-3.25-A
DPN 10915607

AI-1.40-3.2-0
DPN 10915606

The tear-out force is 50 N only for FLMRY-A 0,13 mm².



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cable:
0,13 mm² = 7 x 0,15 mm

crimp height:
0,75 mm

crimp width:
1,20 mm