

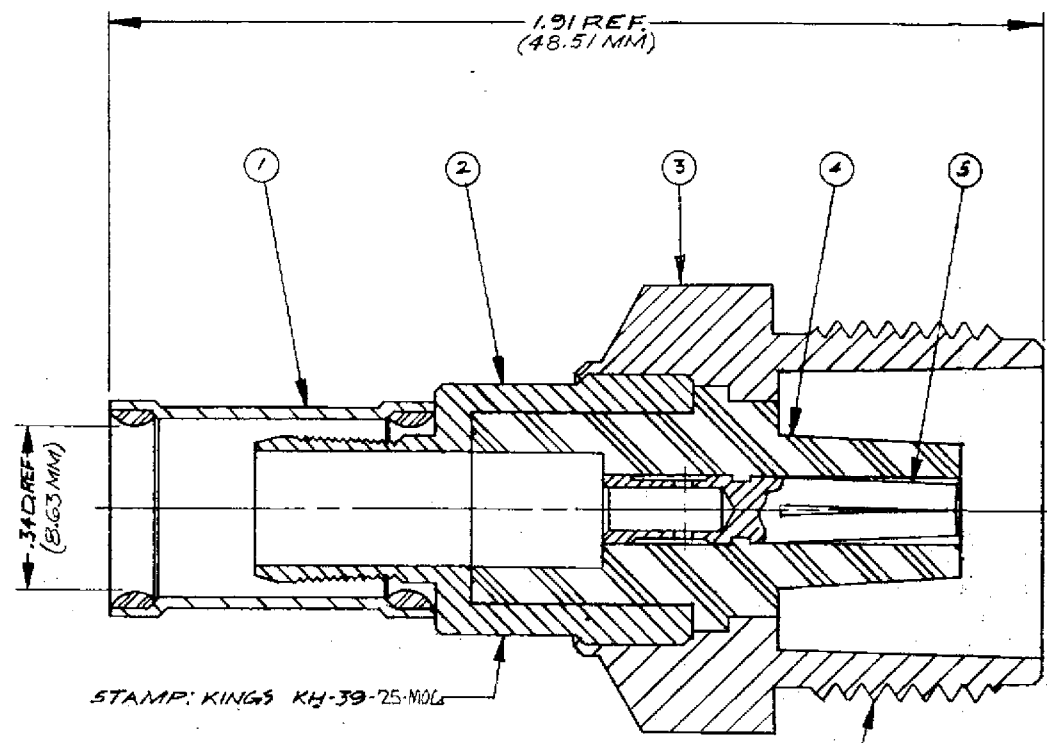
DASH NO. M CODE MADE FROM

REVISIONS

ISSUE	CHANGES
0	ER 22234 GL 7 JAN 83
1	CN 25798 A .75 HEX. WAS .75 DIA. LI 8 FEB 84
2	CU 28043 E OK 29 MAY 87

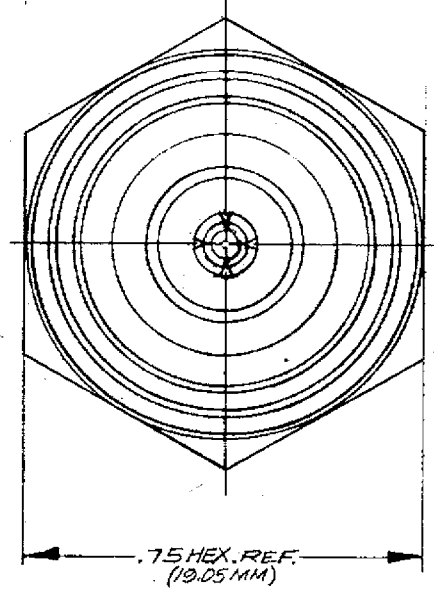
KH-39-25-M06
(SHEET 1 OF 2)

S-D



STAMP: KINGS KH-39-25-M06

3/4-20UNEF-2A THD



S-D

NOTES:

1. FOR USE WITH RAYCHEM 5012H3012 & 1TT 13A 20048 CABLE.
2. FOR CABLE TRIMMING, USE KTI-190 & KTD-233.
3. FOR CRIMPING, USE DIE SIZE 127.
4. FOR CABLING, INSTRUCTIONS SEE CP-5403.
5. ITEM ①, ② & ③ TO HAVE TR-5 FINISH

SCALE 4:1

APPROX SURFACE AREA

USED ON

REF BOEING

HN JACK

DRAWN MD DATE 13 MAY 81

APPR VLS DATE 18 MAY 81



KH-39-25-M06

UNLESS OTHERWISE SPECIFIED:

- | | |
|--|--|
| 1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010 | 2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX. |
| 3 PLACE DECIMALS ± .004 | 3. NO FILLETS PERMITTED. |
| ANGLES ± 0°30' | 4. SURFACE ROUGHNESS 63 MICRONS RMS MAX. |
| T, I R CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES. | 5. ALL DIMENSIONS PRIOR TO PLATING |
| | 6. ALL PLATING IN ACCORDANCE WITH KER 10004. |

MAX. WEIGHT
70 GRAMS

(SHEET 1 OF 2)

S-D