

DRAWING MADE IN AMERICAN PROJECTION

LOC
G 14

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REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN, REVISED ADDED TAPE NO'S D-6078 ^{LE}	12-4-69	FCY
C	CHANGED TAPE NO. FROM 1--0 TO 2--1 P. 7000 ^{TR}	3-12-73	me
D	REV PER G-4732	JT 7-22-88	gk
E	OBS. 2--1 PER G-4215	DKS 2-21-89	gk
F	REV/OG 10-0094-98	MLE 2-3-99	JT

SERRATIONS

SLEEVE

INSULATION

BODY

.031
MIN218
MIN

.622 MAX

783 MAX

±.003

.145
(FOR 6 STUD)

.344

±.005

.156

TONGUE MATERIAL THK = .031 ±.002
FOR .080 TO .125 WIRE INSULATION DIA
MARKING 22-18 FOR MILITARY
COMMERCIAL RANGE 22-16

1	32403 ON TAPE	2-22403 OBSOLETE	BODY: COPPER (ASTM B152) TIN PL (ASTM B545)
1	WIRE TERMINAL	32403	SLEEVE: COPPER (ASTM B152) TIN PL (ASTM B545)
QTY	DESCRIPTION	PART NO.	MATERIAL & FINISH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±.008 ANGLES ±5°		CONTRACT NO. <u> </u>	 AMP INCORPORATED HARRISBURG, PENNSYLVANIA
MATERIAL		DR. <u>G. E. Ed.</u> 8-22-69	
SEE TABLE		CHK <u>[Signature]</u> 12-4-69	
		APPD <u>[Signature]</u> 12-5-69	
		RED <u>[Signature]</u> 12-5-69	
		DSGN APPD <u>[Signature]</u>	NAME WIRE TERMINAL P.I.D.G.™ - SPADE WIRE SIZE: 22-16
		OTHER APPD <u> </u>	SIZE A
			CODE IDENT NO. 00779 1
			NUMBER 32403
			SCALE NTS
			SHEET 1 OF 1

CUSTOMER DRAWING