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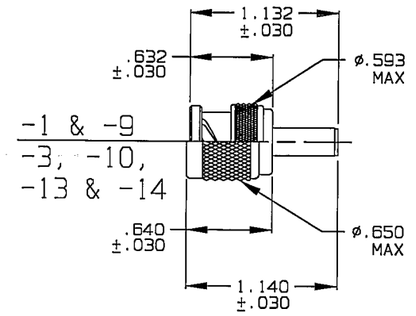
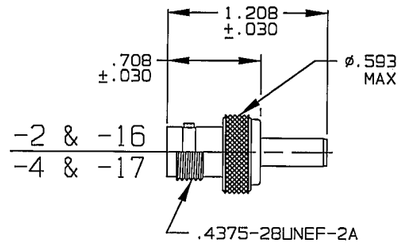
REVISIONS			105-1602	SH 1
REV	DESCRIPTION	DATE	APPROVED	
C	REVISED PER ECO 15344	3-4-04		

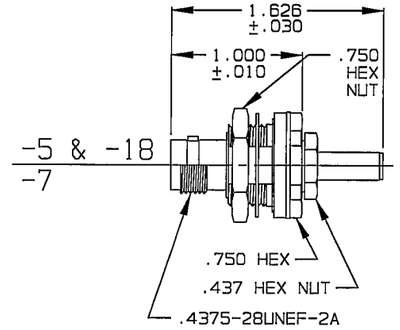
TABLE				
DASH NO	CONN TYPE	IMPD (OHMS)	MATERIAL △3	ASSEMBLE PER
-1	PL220	50	1-0442-014	TAI-A118
-2	CJ220		1-0443-014	
-3	PL240		1-0446-014	
-4	CJ240		1-0445-014	
-5	BJ226		1-0472-014	TAI-123
-6	BJ229		1-0473-014	
-7	BJ246		1-0046-014	
-8	BJ249		1-0047-014	
-9	UPL220	75	1-0468-014	TAI-233
-10	UPL240		1-0041-014	
-11	PL223	50	1-0009-014	TAI-A118
-12	UPL223	75	1-0050-014	TAI-233
-13	PL240S	50	1-0446-014	TAI-A118
-14	UPL240S	75	1-0041-014	TAI-233
-15	UBJ229		1-0488-014	TAI-123
-16	UCJ220		1-0494-014	TAI-D118
-17	UCJ240		1-0496-014	
-18	UBJ226		1-0489-014	TAI-123
-19	UPLR220		1-0504-014	TAI-233
-20	UPLFF220		1-0517-014	TAI-233
-21	UBJ220		1-0515-014	TAI-D118

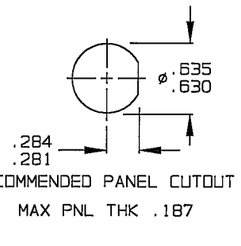
CENTER CONTACT CRIMP TOOLING			
CONTACT TYPE	MILITARY 8 POINT INDENTER	COMMERCIAL HEX	COMMERCIAL 8 POINT INDENTER
50 OHM PIN	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE C (.068 HEX)	N/A
50 OHM SOCKET	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE C (.068 HEX)	N/A
75 OHM PIN	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE D (.042 HEX)	TEI 010-0097 8 PT 010-0098 12 PT
75 OHM SOCKET	N/A	TEI CT4L BASIC TOOL WITH TEI CD3- 2 DIE, CLOSURE D (.042 HEX)	TEI 010-0088

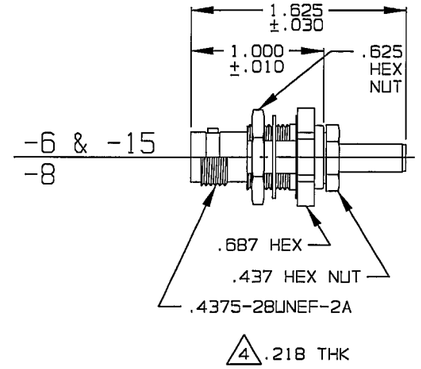
CRIMP SLEEVE TOOLING		
CONNECTOR TYPE	MILITARY HEX	COMMERCIAL HEX
50 OR 75 OHM CONNECTORS	M22520/5-01 BASIC TOOL WITH M22520/5-07 DIE, CLOSURE A (.255 HEX)	TEI CT4L BASIC TOOL WITH TEI CD3-2 DIE, CLOSURE B (.255 HEX)

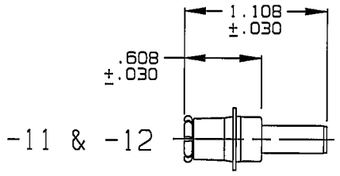


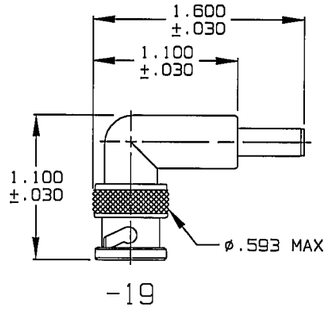


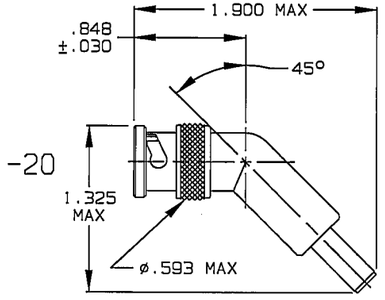


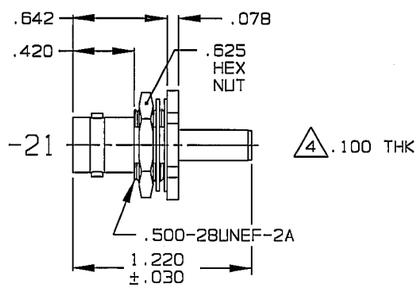


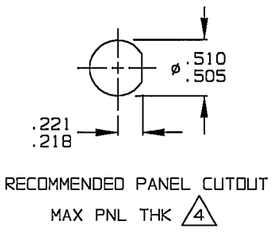












2. EXAMPLE OF COMPLETE PART NO:

105-1602 - 1

BASIC PART NO. — DASH NO (SEE TABLE 1)

1. 50 & 75 OHM FULL CRIMP COAXIAL BNC/TNC CABLE PLUGS/ RECEPTACLE/INSULATED & NONINSULATED BULKHEAD MOUNT CABLE RECEPTACLE/PUSH-ON PLUG & 75 OHM BNC/TNC/ PUSH-ON FULL CRIMP COAXIAL CABLE PLUG FOR GENERAL CABLE 1891Q-222-32

△3 REPLACE CRIMP SLEEVE 8-1613-5 WITH CRIMP SLEEVE 105-1186-101

RED INDICATES ORIGINAL

INTERPRET DRAWING PER MIL-STD-100 DIMENSIONS ARE IN INCHES AND INCLUDE FINISH THICKNESS UNLESS OTHERWISE SPECIFIED		TOL: UNLESS SPECIFIED .XX .XXX ±.005 .XXXX ANGLES	TROMPETER ELECTRONICS, INC.
DRAWN AAH	DATE 3-2-04	MATERIAL:	TITLE: 220/240 SERIES- 1891Q-222-32
CHECKED T. Rue	3-2-04		
QUALITY M. Mash	3/2/04	FINISH:	SIZE B | CAGE CODE 14949 | DRAWING NO. 105-1602 | REV. C
MANUF M. Mash	3/2/04		
APPROVED M. Mash	3/2/04		SCALE NONE | DATE: 10-31-94 | SHEET 1 OF 1
NEXT ASSY	CAD FILE NO: 105-1602C	DO NOT SCALE DWG	