

TABLE 1				
SH D	CONN TYPE	IMPD (OHMS)	MATERIAL 3	ASSEMBLE PER
1	PL220	50	1-0442-005	TAI-A118
2	CJ220		1-0443-005	
3	PL240		1-0446-005	
4	CJ240		1-0445-005	
5	BJ226		1-0472-005	TAI-123
6	BJ229		1-0473-005	
7	BJ246		1-0046-005	
8	BJ249		1-0047-005	
9	UPL220	75	1-0468-005	TAI-D118
10	UPL240		1-0041-005	
11	PL223	50	1-0009-005	TAI-A118
12	UPL223	75	1-0050-005	TAI-D118
13	PL240S	50	1-0446-005	TAI-A118
14	UPL240S	75	1-0041-005	TAI-D118
15	UBJ229		1-0488-005	TAI-123
16	UCJ220		1-0494-005	TAI-D118
17	UCJ240		1-0496-005	
18	UBJ226		1-0489-005	TAI-123
19	UPLR220		1-0504-005	TAI-221
20	UPLFF220		1-0517-005	TAI-223
21	UBJ220		1-0515-005	TAI-D118

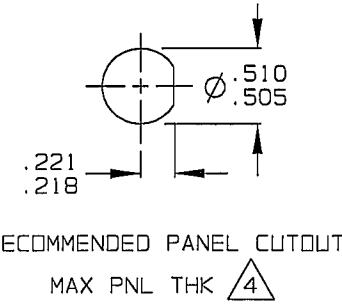
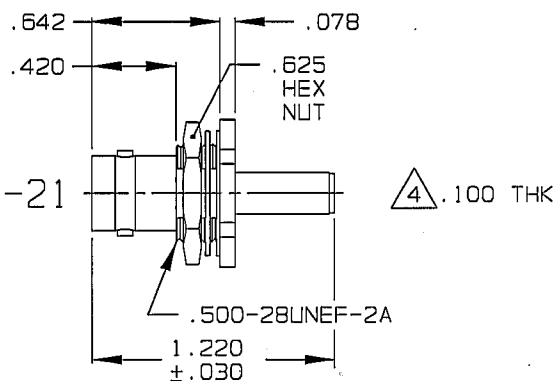
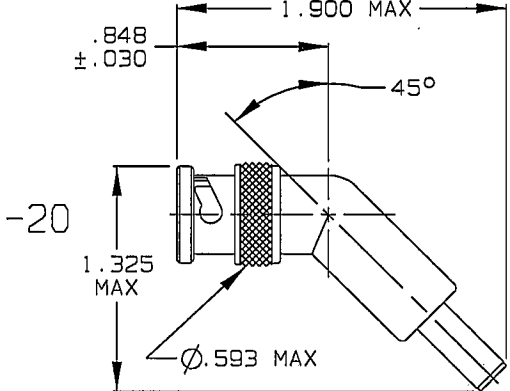
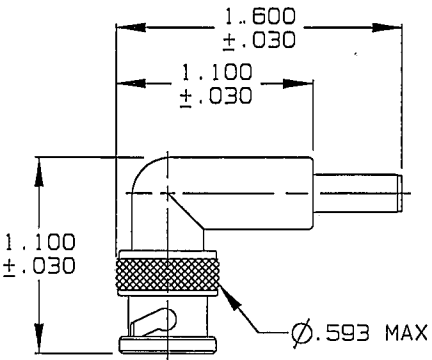
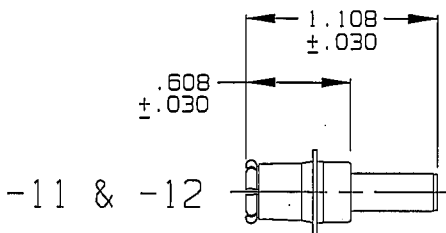
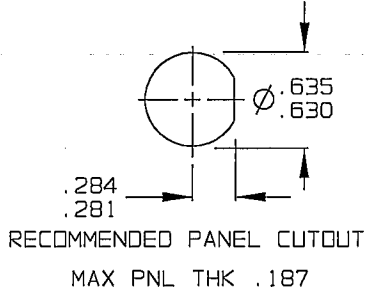
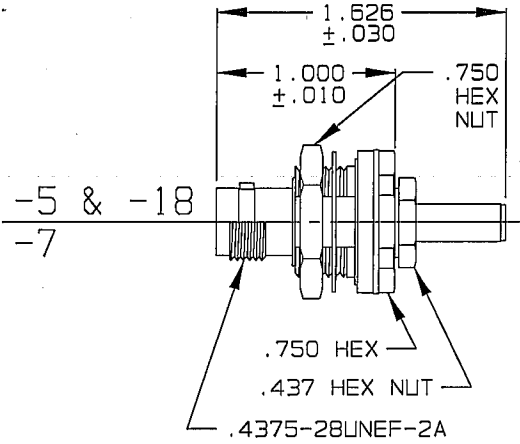
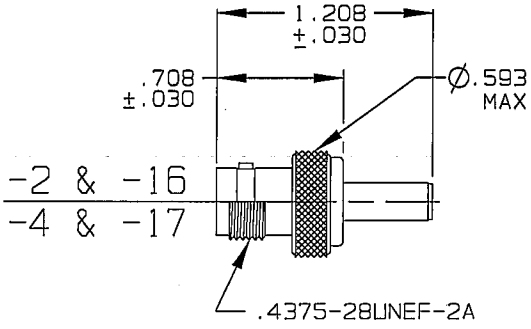
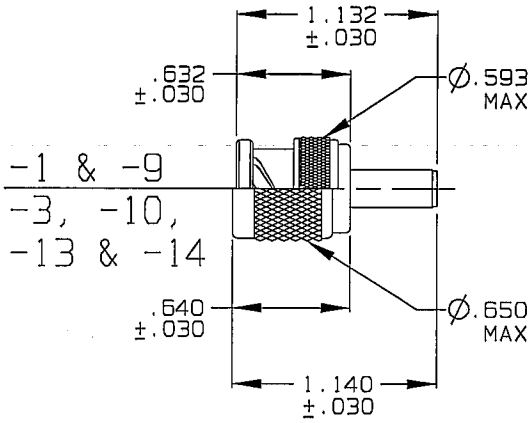
CENTER CONTACT CRIMP TOOLING			
CONTACT TYPE	MILITARY 8 POINT INDENTER	COMMERCIAL HEX	COMMERCIAL 8 POINT INDENTER
50 OHM PIN	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE C (.068 HEX)	N/A
50 OHM SOCKET	M22520/1-01 BASIC TOOL WITH M22520/1-12 TURRET HEAD SELECTOR NO. 6	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE C (.068 HEX)	N/A
75 OHM PIN	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE D (.042 HEX)	TEI 010-0097 8 PT 010-0098 12 PT
75 OHM SOCKET	N/A	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE D (.042 HEX)	TEI 010-0088

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ELECTRONICS INC.

REVISIONS		105-1273	SH 1C
REV	DESCRIPTION	DATE	APPROVED
C	REVISED PER ECD 14058	5/25/01	

RED INDICATES ORIGINAL

CRIMP SLEEVE TOOLING		
CONNECTOR TYPE	MILITARY HEX	COMMERCIAL HEX
50 OR 75 OHM CONNECTORS	M22520/5-01 BASIC TOOL WITH M22520/5-5 DIE, CLOSURE B (.178 HEX)	TEI CT4L BASIC TOOL WITH TEI CD3-1 DIE, CLOSURE B (.178 HEX)



3. REPLACE CRIMP SLEEVE 8-1613-11 WITH CRIMP SLEEVE 8-3275-26
2. EXAMPLE OF COMPLETE PART NO:
105-1273 - 1
BASIC PART NO. DASH NO (SEE TABLE 1)
1. 50 & 75 OHM FULL CRIMP COAXIAL BNC/TNC CABLE PLUGS/RECEPTACLE/INSULATED & NONINSULATED BULKHEAD MOUNT CABLE RECEPTACLE/PUSH-ON PLUG & 75 OHM BNC/TNC/PUSH-ON FULL CRIMP COAXIAL CABLE PLUG FOR PIC WIRE NO. S59 HEC

INTERPRET DRAWING PER
MIL-STD-100
DIMENSIONS ARE IN INCHES
AND INCLUDE FINISH THICKNESS
UNLESS OTHERWISE SPECIFIED

TOL: UNLESS SPECIFIED
.XX
.XXX ±.005
.XXXX
ANGLES
MATERIAL:

DRAWN: AAH
CHECKED: 5-23
APPROVED: 5-23
DATE: 5-11-01

FINISH:
TFS-1A
(NICKEL)

TROMPETER
ELECTRONICS, INC.

TITLE:
220/240 SERIES-
KS19224L2

SIZE	CAGE CODE	DRAWING NO.	REV.
B	14949	105-1273	C
SCALE	NONE	DATE: 3/22/89	SHEET 1C

NEXT ASSY
CAD FILE NO.
105-1273.PRT

DO NOT SCALE DWG