



SM10T Series Miniature SMD Crystal

October 2005

Lead Free

- Pletronics' SM10T Series is a miniature surface mount crystal.
- Package is ideal for automated surface mount assembly and reflow practices.
- Tape and Reel packaging
- 16 MHz to 60 MHz
- 2.5 x 3.2 mm 4 pad
- AT Cut Fundamental Crystal
- Ideal for use in hand held consumer products

**Pletronics Inc. certifies this device is in accordance with the
RoHS (2002/95/EC) and WEEE (2002/96/EC) directives.**

Pletronics Inc. guarantees the device does not contain the following:

Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.06 grams

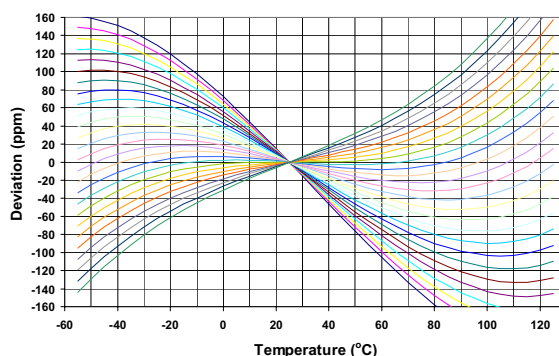
Moisture Sensitivity Level: 1 As defined in J-STD-020C

Second Level Interconnect code: e4

Electrical Specification:

Item	Min	Max	Unit	Condition
Frequency Range	12	60	MHz	
Calibration Frequency Tolerance	10	50	ppm	at +25°C $\pm$ 3°C, see part number for options
Frequency Stability	3	150	ppm	see part number for available options
Equivalent Series Resistance (ESR)	-	100	Ohms	to 30 MHz
	-	50	Ohms	above 30 MHz
Drive Level	-	100	μ W	use 10 μ W for testing
Shunt Capacitance (C0)	-	5	pF	Pad to Pad capacitance
Aging at 25°C $\pm$ 3°C	-5	+5	ppm /Yr	for the first year
	-2	+2	ppm /Yr	after the first year
Operating Temperature Range	-40	+125	°C	see part number for available options
Storage Temperature Range	-55	+125	°C	

AT Cut Crystal Frequency versus Temperature Typical Performance:



Part Number:

SM10T	-18	-16.384M	-20	E	1	L	K	-XX	See chart below for available options
									Internal code or blank
									Highest Specified Operating Temperature A = 40°C G = 70°C N = 100°C B = 45°C H = 75°C P = 105°C C = 50°C J = 80°C R = 110°C D = 55°C K = 85°C S = 115°C E = 60°C L = 90°C T = 120°C F = 65°C M = 95°C U = 125°C
									Lowest Specified Operating Temperature A = +10°C F = -15°C L = -40°C B = +5°C G = -20°C M = -45°C C = 0°C H = -25°C N = -50°C D = -5°C J = -30°C P = -55°C E = -10°C K = -35°C
									Fundamental mode AT cut crystal
									Frequency Stability See chart below
									Calibration Frequency Tolerance 10 = ± 10 ppm at 25°C ± 3°C 15 = ± 15 ppm at 25°C ± 3°C 20 = ± 20 ppm at 25°C ± 3°C 50 = ± 50 ppm at 25°C ± 3°C
									Frequency in MHz
									Load in pF Parallel Resonance from 06 to 32 pF or SR = Series Resonance
									Model Number

		Available Frequency Stability versus Temperature in ppm									
Operating Temperature Range	CODE	A	B	C	D	E	F	G	H	J	K
		± 3.0	± 5.0	± 8.0	± 10	± 15	± 20	± 30	± 50	± 100	± 150
0 to +45°C	CB	!	!	!	!	!	!	!	!	!	!
0 to +50°C	CC	!	!	!	!	!	!	!	!	!	!
0 to +60°C	CE		!	!	!	!	!	!	!	!	!
0 to +70°C	CG		!	!	!	!	!	!	!	!	!
-10 to +50°C	EC		!	!	!	!	!	!	!	!	!
-10 to +60°C	EE		!	!	!	!	!	!	!	!	!
-10 to +75°C	EH			!	!	!	!	!	!	!	!
-20 to +70°C	GG			!	!	!	!	!	!	!	!
-20 to +75°C	GH				!	!	!	!	!	!	!
-30 to +75°C	JH				!	!	!	!	!	!	!
-30 to +80°C	JJ				!	!	!	!	!	!	!
-30 to +85°C	JK					!	!	!	!	!	!
-35 to +80°C	KJ					!	!	!	!	!	!
-40 to +85°C	LK					!	!	!	!	!	!
-40 to +90°C	LL					!	!	!	!	!	!
-40 to +105°C	LP						!	!	!	!	!
-40 to +125°C	LU								!	!	!

Legacy Part Number (not for new designs):

SM10T	B	E	-18	-23.45M	-XX	
						Internal code or blank
						Frequency in MHz
						Load in pF Parallel Resonance from 6 to 32 pF or SR = Series Resonance
						Operating Temperature Range Blank = 0 to + 70°C E = -40 to +85°C
						Calibration Tolerance / Frequency Stability Blank = 30/50 B = 30/30
						Series Model

Reliability: Environmental Compliance

Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition A
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

Package Labeling

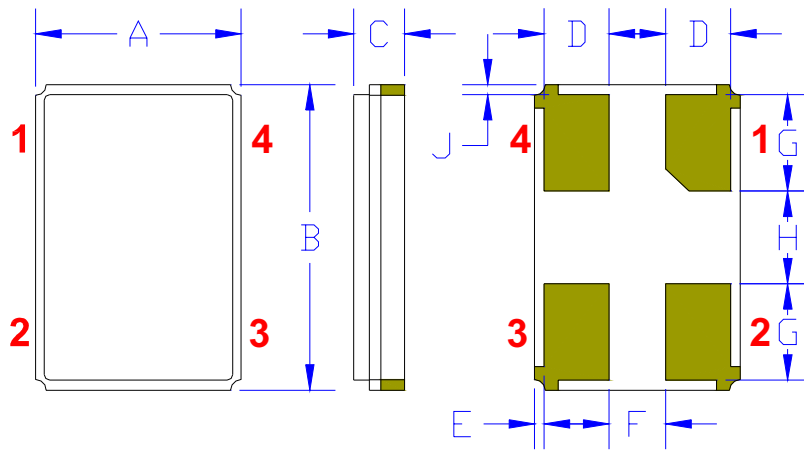
Label is 1" x 2.6" (25.4mm x 66.7mm)
Font is Courier New
Bar code is 39-Full ASCII

Label is 1" x 2.6" (25.4mm x 66.7mm)
Font is Arial

P/N:	
	SM10T-16-23.45M-10F1CG
Customer P/N:	
	12345678
Qty:	
	1000
D/C	
	0526

Pb Free
2nd LVL Interconnect
Catagory=e4
Max Safe Temp=260C for 10s

Mechanical:



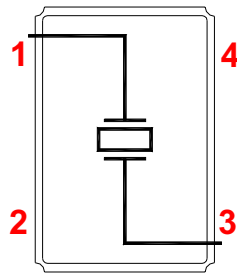
Contacts :
Gold 11.8 μ inches 0.3 μ m minimum over
Nickel 50 to 350 μ inches 1.27 to 8.89 μ m

Not to Scale

¹ Typical dimensions

	Inches	mm
A	0.098 $\pm$ 0.004	2.5 $\pm$ 0.1
B	0.126 $\pm$ 0.004	3.2 $\pm$ 0.1
C	0.028 max	0.7 max
D ¹	0.028	0.7
E ¹	0.004	0.1
F ¹	0.035	0.9
G ¹	0.035	0.9
H ¹	0.047	1.2
J ¹	0.004	0.1

Connection (top view):



Pad 2 and Pad 4 are common and connected to the metal cover. They are not connected to the crystal.



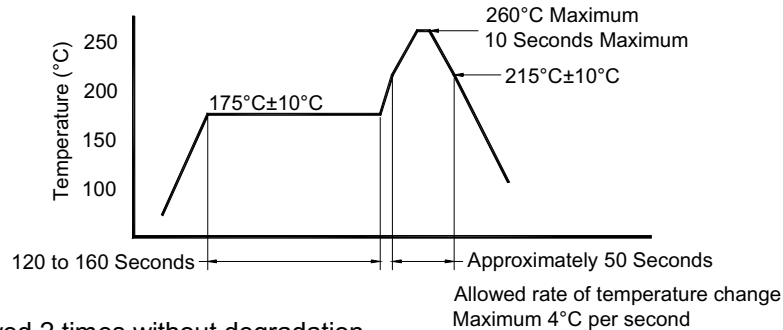
Layout and application information

- Trace lengths to the crystal should be kept as short as possible.
- The crystal connections are sensitive to noise.
- The package should be grounded for optimum performance, pad 2 and/or pad 4 connected to ground.

Marking

- Marking consists of the frequency (may be truncated due to package size)
- Orientation of marking may be mixed on the tape
- Traceability of part is lost once removed from reel

Reflow Cycle (typical for lead free processing)



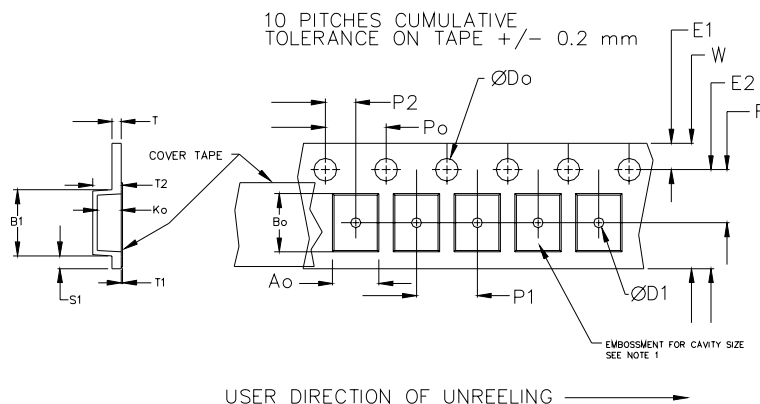
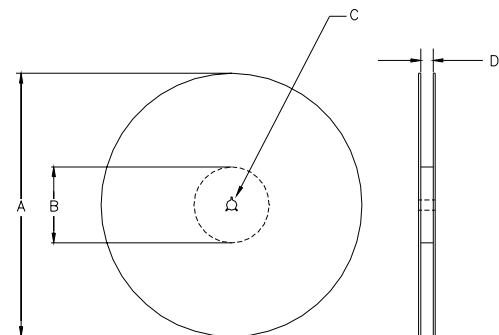
The part may be reflowed 2 times without degradation.

Tape and Reel: available for quantities of 250 to 3000 per reel (<1000 will be cut tape)

Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm	1.5 +0.1 -0.0	1.0	1.75	4.0	2.0 ±0.05	0.6	0.25	0.1
12mm		1.5			2.0 ±0.1			
16mm		1.5						
24mm		1.5						

Variable Dimensions Table 2							
Tape Size	B1 Max	E2 Min	F	P1	T2 Max	W Max	Ao, Bo & Ko
8 mm	3.5	6.4	1.7 ± 0.1	4.0 ± 0.1	1.0	8.9	Note 1

Note 1: Embossed cavity to conform to EIA-481-B Dimensions in mm Not to scale



REEL DIMENSIONS				
A	inches	7.0	10.0	13.0
	mm	177.8	254.0	330.2
B	inches	2.50	4.00	3.75
	mm	63.5	101.6	95.3
C	mm	13.0 +0.5 / -0.2		
D	mm	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.4 +2.0 -0.0
	mm	---	---	24.4 +2.0 -0.0
	mm	---	---	32.4 +2.0 -0.0

Reel dimensions may vary from the above

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