

MKT1813

Vishay Roederstein

DC Film Capacitors MKT Axial Type

FEATURES

- Supplied loose in box, taped on ammopack or reel
- Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>

APPLICATIONS



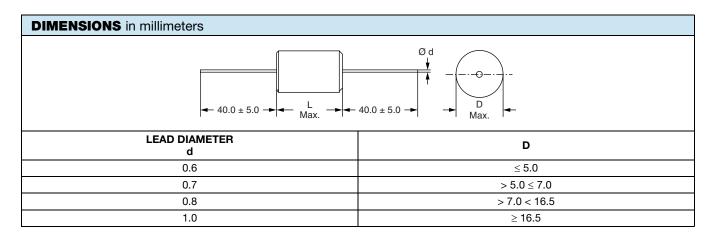
HALOGEN FREE GREEN (5-2008)

Blocking, bypassing, filtering, timing, coupling and decoupling, interference suppression in low voltage applications.

QUICK REFERENCE DATA	
Capacitance range (E12 series)	470 pF to 22 μF
Capacitance tolerance	± 20 %, ± 10 %, ± 5 %
Climatic testing class according to IEC 60068-1	55/100/56
Maximum application temperature	100 °C
Reference specifications	IEC 60384-2
Dielectric	Polyester film
Electrodes	Metallized
Construction	Mono and internal series construction
Encapsulation	Plastic-wrapped, epoxy resin sealed, flame retardant
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; manufacturer's type; code for dielectric material; manufacturer location; manufacturer's logo; year and week
Rated DC voltage	63 V_{DC} , 100 V_{DC} , 250 V_{DC} , 400 V_{DC} , 630 V_{DC} , 1000 V_{DC}
Rated AC voltage	40 V _{AC} , 63 V _{AC} , 160 V _{AC} , 200 V _{AC} , 220 V _{AC}
Pull test on leads	Minimum 20 N in direction of leads according to IEC 60068-2-21
Bent test on leads	2 bends through 90° combined with 10 N tensile strength
Reliability	Operational life > 300 000 h (40 °C/0.5 U _R) Failure rate < 2 FIT (40 °C/0.5 U _R)

Note

For more detailed data and test requirements, contact <u>dc-film@vishay.com</u>

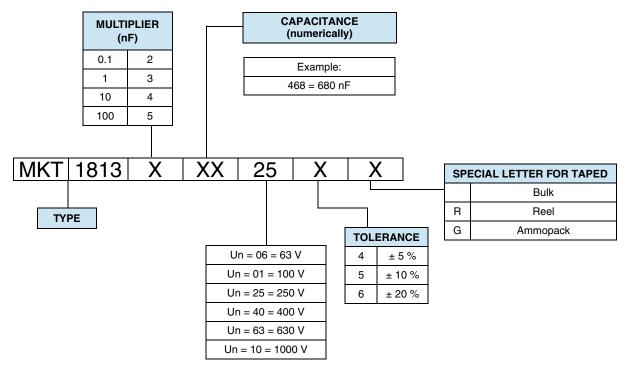


Document Number: 26013

THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT <u>www.vishay.com/doc?91000</u>



COMPOSITION OF CATALOG NUMBER



Note

· For detailed tape specifications refer to "Packaging Information" www.vishay.com/doc?28139 or end of catalog

DESCRIPTION					VALUE	
Tangent of loss and	gle:			at 1 kHz	at 10 kHz	at 100 kHz
C = 0.1 µF				80 x 10 ⁻⁴	150 x 10 ⁻⁴	250 x 10 ⁻⁴
$0.1~\mu F \leq C = 1.0~\mu F$				80 x 10 ⁻⁴	150 x 10 ⁻⁴	-
C ≥ 1.0 µF				100 x 10 ⁻⁴	-	-
CAPACITOR		MA	XIMUM PULSE RIS	SE TIME (dU/dt) _R [V/	μs]	
LENGTH (mm)	63 V _{DC}	100 V _{DC}	250 V _{DC}	400 V _{DC}	630 V _{DC}	1000 V _{DC}
11	12	18	32	56	84	-
14	11	13	22	37	66	175
19	7	8	13	21	33	65
26.5	4	5	8	13	19	34
31.5	3	4	6	10	15	25
41.5	2	3	5	7	10	17
·	If the maximum p	ulse voltage is less th	nan the rated voltage	e higher dU/dt values	can be permitted.	
R between leads, for	or $C \le 0.33 \ \mu F$ and	U _R ≤ 100 V			> 15 0	00 MΩ
R between leads, for	or $C \le 0.33 \ \mu F$ and	U _R > 100 V			> 30 0	00 MΩ
RC between leads, for C > 0.33 μF and $U_R \leq 100 \ V$					> 5000 s	
RC between leads, for C > 0.33 μF and U_R > 100 V					> 10 000 s	
R between leads and case, 100 V; (foil method)					> 30 000 MΩ	
Withstanding (DC)	voltage (cut off cur	rent 10 mA); rise time	e 100 V/s		1.6 x U _{RDC} , 1 min	
Maximum application	on temperature				100	O°C

www.vishay.com

SHAY

Vishay Roederstein

U _{RDC}	CAP.	CAPACITANCE	VOLTAGE		DIME	ISIONS		
(V)	(μF)	CODE	CODE	V _{AC}	D	L		
	0.15	415			5.0	11.0		
	0.22	422			5.0	11.0		
	0.33	433			6.0	14.0		
					- 7.0	- 14.0		
	0.47	447			-	-		
	0.68	468			6.5	- 19.0		
	1.0	510			7.5	19.0		
63	1.5	515	06	40	8.5	19.0 -		
03			00	40	8.5	26.5		
	2.2	522			7.5	19.0 ⁽²⁾		
	0.0	500			10.0	26.5		
	3.3	533			8.5	19.0 ⁽²⁾		
	4.7	547			11.5	26.5		
						-	-	
	6.8	568			12.0	31.5		
	10.0	610			- 14.5	31.5		
	15.0	615			- 18.0	- 31.5		
	22.0	622			17.5	41.5		
	0.068	368			5.0	11.0		
			01 63		5.0	11.0		
	0.10	410				-	-	
	0.15	415					5.5	11.0
	0.22	422				6.0	14.0	
						-	-	
	0.33	433			6.0	- 19.0		
	0.47	447			6.5	19.0 -		
					7.0	- 19.0		
	0.68	468			-	-		
100	1.0	510		63	8.5	19.0		
	1.5	515			8.0	26.5		
		010			8.0	19.0 ⁽²⁾		
	2.2	522			9.5	26.5 19.0 ⁽²⁾		
					9.5 11.5	19.0 (²) 26.5		
	3.3	533			-	-		
	4.7	547			12.0	31.5		
	6.8	568			- 14.0	- 31.5		
					14.0	31.5		
	10.0	610			13.5	31.5 ⁽²⁾		
	15.0	615			20.5	31.5		

Revision: 04-Jul-13

3 For technical questions, contact: <u>dc-film@vishay.com</u> Document Number: 26013

THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000



ELECTRICA	L DATA					
	CAP.	CAPACITANCE	VOLTAGE	V _{AC}	DIME	ISIONS
(V)	(μF)	CODE	CODE	• AC	D	L
	0.015	315			5.0	11.0
	0.022	322			5.0	11.0
	0.033	333			5.0	11.0
	0.047	347			6.0	14.0
	0.068	368			6.0	14.0
	0.10	410			6.0	- 14.0
	0.15	415			7.0	14.0
	0.22	422			7.0	19.0
	0.33	433			8.0	19.0
	0.47	447			9.0	- 19.0
250			25	160	-	-
	0.68	468			8.5	26.5
					9.0	19.0 ⁽²⁾
	1.0	510			10.0	26.5
	1.5	515			- 11.0	31.5 -
	2.2	522			13.0	31.5
					15.5	31.5
	3.3	533			14.0	26.5 ⁽²⁾
					15.5	41.5
	4.7	547			14.5	31.5 ⁽²⁾
	6.8	568			17.5	41.5
					21.0	41.5
	10.0	610			-	-
	0.0068 268			5.0	11.0	
	0.010	310			5.0	11.0
	0.015	315			6.0	14.0
	0.022	322			6.0	14.0
	0.033	333			6.0	14.0
	0.047	347			7.0	14.0
	0.068	368			8.0	14.0
	0.10	410			7.0	19.0 -
	0.15	415			8.5	19.0
					8.0	26.5
400	0.22	422	40	200	8.0	19.0 ⁽²⁾
	0.00	400			9.5	26.5
	0.33	433			9.5	19.0 ⁽²⁾
	0.47	447			- 11.0	26.5
	0.68	468			11.5	31.5
					-	-
	1.0	510			13.5	31.5
	1.5	515			14.0	41.5
					13.0	31.5 ⁽²⁾
	2.2	522			16.5	41.5
					-	-

THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000



ELECTRICA	L DATA						
U _{RDC}	CAP.	CAPACITANCE	VOLTAGE	v	DIME	DIMENSIONS	
(V)	(µF)	CODE	CODE	V _{AC}	D	L	
	0.00047	147			5.0	11.0	
	0.00068	168			5.0	11.0	
	0.0010	210			5.0	11.0	
	0.0015	215			5.0	11.0	
	0.0022	222			5.0	11.0	
	0.0033	233			5.0	11.0	
	0.0047	247			5.0	11.0	
	0.0068	268			6.0	14.0	
	0.010	310			6.0	14.0	
	0.015	315			6.5	14.0	
	0.022	322			7.5	14.0	
	0.033	333			6.5	19.0	
630	0.047	347	63 ⁽¹⁾	220	7.5	19.0	
000	0.068	368	00 ()	220	8.5	19.0	
	0.10	410			10.5	19.0	
	0.10	410			9.5	19.0 ⁽²⁾	
	0.15	415			10.0	26.5	
	0.22	422			11.5	26.5	
	0.22	422			-	-	
	0.33	433			13.5	26.5	
	0.00	400			-	-	
	0.47	447			14.5	31.5	
	0.47	447			14.0	26.5 ⁽²⁾	
	0.68	468			14.5	41.5	
	0.00	400			-	-	
	1.0	510			16.5	41.5	
	0.0010	210			5.5	14.0	
	0.0015	215			6.0	14.0	
	0.0022	222			6.0	14.0	
	0.0033	233			7.0	14.0	
	0.0047	247			6.0	19.0	
	0.0068	268			6.0	19.0	
	0.010	310			6.5	19.0	
	0.015	315			7.5	19.0	
	0.022	322			9.0	19.0	
	0.033	333			10.5	19.0	
1000	0.047	347	10 ⁽¹⁾	220	12.0	19.0	
	0.068	368			11.0	26.5	
	0.10	410			13.0	26.5	
	0.15	415			- 13.5	- 31.5	
					16.0	31.5	
	0.22	422			-	-	
	0.00	400			16.0	41.5	
	0.33	433			-	-	
	0.47	447			19.0	41.5	
	0.47	447			-	-	

Notes

• Pitch = L + 3.5

⁽¹⁾ Not suitable for mains applications

(2) For the smaller size please add "-M" at the end of the type designation (e.g. MKT1813-510/255-M)

Document Number: 26013



RECOMMENDED PACKAGING

Recommended factading					
PACKAGING CODE	TYPE OF PACKAGING	REEL DIAMETER (mm)	ORDERING CODE EXAMPLES		
G	Ammo	-	MKT1813-422-014-G	х	
R	Reel	350	MKT1813-422-014-R	х	
-	Bulk	-	MKT1813-422-014	х	

Note

• Attention: Capacitors with L > 31.5 mm only as bulk available

EXAMPLE OF ORDERING CODE				
TYPE	CAPACITANCE CODE	VOLTAGE CODE	TOLERANCE CODE ⁽¹⁾	PACKAGING CODE
MKT1813	410	06	5	G

Note

⁽¹⁾ Tolerance codes: 4 = 5 % (J); 5 = 10 % (K); 6 = 20 % (M)

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: <u>www.vishay.com/doc?28139</u> or end of catalog.

Specific Method of Mounting to Withstand Vibration and Shock

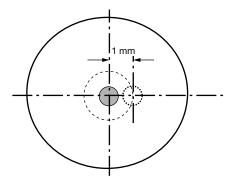
In order to withstand vibration and shock tests, it must be ensured that the capacitor body is in good contact with the printed-circuit board:

- For L \leq 19 mm capacitors shall be mechanically fixed by the leads.
- For larger pitches the capacitors shall be mounted in the same way and the body clamped.
- The maximum diameter and length of the capacitors are specified in the "Dimensions" table.
- Eccentricity as shown in the drawing below.

Space Requirements on Printed-Circuit Board

The maximum length and width of film capacitors is shown in the drawing:

- Eccentricity as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.
- Product height with seating plane as given by "IEC 60717" as reference: h_{max.} ≤ h + 0.4 mm or h_{max.} ≤ h' + 0.4 mm



Storage Temperature

 T_{stg} = - 25 °C to + 35 °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C \pm 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



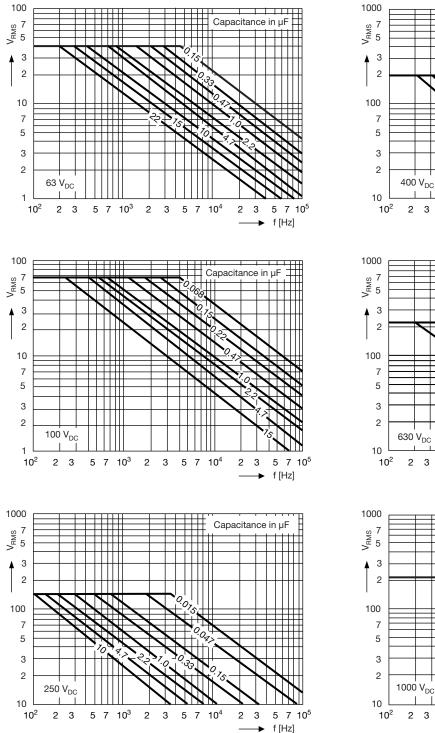
MKT1813

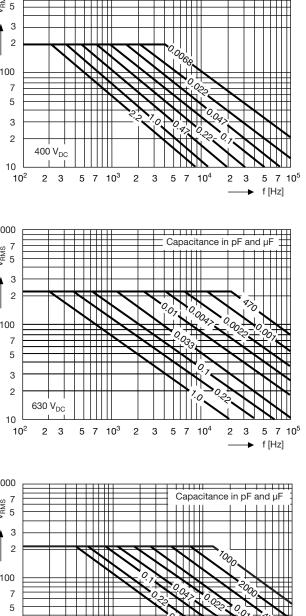
Vishay Roederstein

Capacitance in µF

CHARACTERISTICS

PERMISSIBLE AC VOLTAGE VS. FREQUENCY





 $1000~\mathrm{V_{DC}}$ 5 7 10⁵ 5 7 10³ 2 3 5 7 10⁴ 2 3 f [Hz]

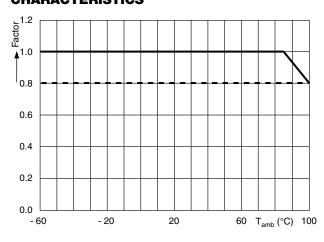
Revision: 04-Jul-13

7 For technical questions, contact: dc-film@vishay.com THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT

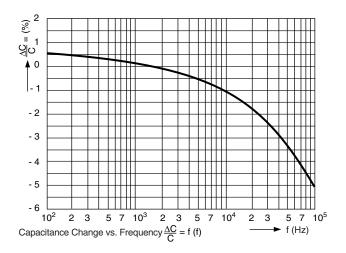
Document Number: 26013

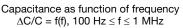
www.vishay.com

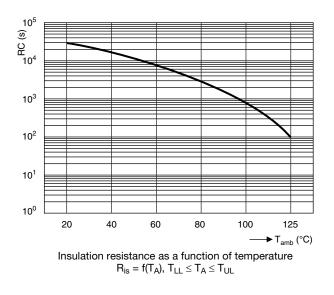
CHARACTERISTICS

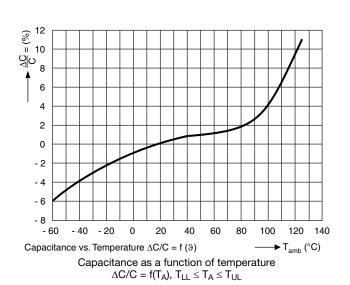


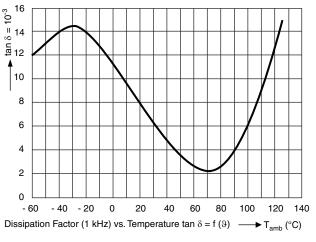
Nominal voltage (AC and DC) as a function of temperature $U = f(T_A), T_{LL} \leq T_A \leq T_{UL}$

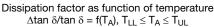


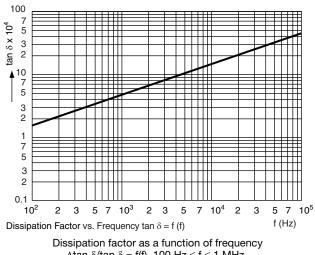


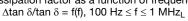












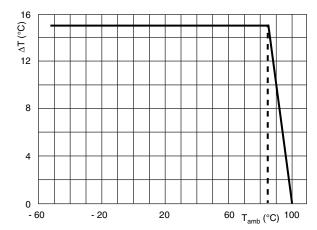
Revision: 04-Jul-13

8 For technical questions, contact: dc-film@vishay.com Document Number: 26013

THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000



CHARACTERISTICS



Maximum allowed component temperature rise (ΔT) as a function of the ambient temperature (T_{amb})

HEAT CONDUCTIVITY (G) AS A FUNCTION OF (ORIGINAL) PITCH AND CAPACITOR BODY THICKNESS IN mW/°C

D _{max.}	HEAT CONDUCTIVITY (mW/°C)					
(mm)	L = 11 mm	L = 14 mm	L = 19 mm	L = 26.5 mm	L = 31.5 mm	L = 41.5 mm
5.0	2	-	-	-	-	-
5.5	2	3	-	-	-	-
6.0	-	3	4	-	-	-
6.5	-	3	5	-	-	-
7.0	-	4	5	-	-	-
7.5	-	-	6	-	-	-
8.0	-	4	-	8	-	-
8.5	-	-	6	9	-	-
9.0	-	-	7	-	-	-
9.5	-	-	-	10	-	-
10.0	-	-	-	11	-	-
10.5	-	-	8	-	-	-
11.0	-	-	-	12	14	-
11.5	-	-	-	13	15	-
12.0	-	-	9	-	16	-
12.5	-	-	-	-	-	-
13.0	-	-	-	14	17	-
13.5	-	-	-	15	18	-
14.0	-	-	-	16	19	-
14.5	-	-	-	-	19	-
15.0	-	-	-	-	-	-
15.5	-	-	-	-	21	-
16.0	-	-	-	-	-	29
16.5	-	-	-	-	22	30
17.0	-	-	-	-	-	-
17.5	-	-	-	-	-	31
18.0	-	-	-	-	24	-
18.5	-	-	-	-	-	-
19.0	-	-	-	-	-	34
20.0	-	-	-	-	-	-
20.5	-	-	-	-	28	-
21.0	-	-	-	-	-	38

Revision: 04-Jul-13

THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000

MKT1813

www.vishay.com

Vishay Roederstein

POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free ambient temperature.

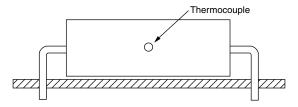
The power dissipation can be calculated according type detail specification "HQN-384-01/101: Technical Information Film Capacitors".

The component temperature rise (ΔT) can be measured (see section "Measuring the component temperature" for more details) or calculated by $\Delta T = P/G$:

- ΔT = Component temperature rise (°C)
- P = Power dissipation of the component (mW)
- G = Heat conductivity of the component (mW/°C)

MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T_{amb}) and maximum loaded condition (T_C).

The temperature rise is given by $\Delta T = T_C - T_{amb}$.

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

- 1. The peak voltage (U_P) shall not be greater than the rated DC voltage (U_{BDC})
- 2. The peak-to-peak voltage (U_{P-P}) shall not be greater than $2\sqrt{2} \times U_{BAC}$ to avoid the ionization inception level
- 3. The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by URdc and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 x \int_{0}^{1} \left(\frac{dU}{dt}\right)^{2} x dt < U_{RDC} x \left(\frac{dU}{dt}\right)_{rated}$$

T is the pulse duration.

The rated voltage pulse slope is valid for ambient temperatures up to 85 °C. For higher temperatures a derating factor of 3 % per K shall be applied.

- 4. The maximum component surface temperature rise must be lower than the limits (see figure "Max. allowed component temperature rise").
- 5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table "Heat Conductivity".
- 6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).

Revision: 04-Jul-13

THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000



VOLTAGE CONDITIONS FOR 6 ABOVE				
ALLOWED VOLTAGES	T _{amb} ≤ 85 °C	85 °C < T _{amb} ≤ 100 °C		
Maximum continuous RMS voltage	U _{RAC}	0.8 x U _{RAC}		
Maximum temperature RMS-overvoltage (< 24 h)	1.25 x U _{RAC}	U _{RAC}		
Maximum peak voltage (V _{O-P}) (< 2 s)	1.6 x U _{RDC}	1.3 x U _{RDC}		

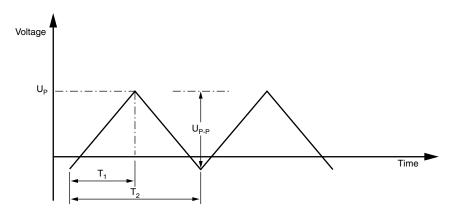
Example

C = 3300 nF - 100 V used for the voltage signal shown in next figure. $U_{P-P} = 80 \text{ V}; U_P = 70 \text{ V}; T_1 = 0.5 \text{ ms}; T_2 = 1 \text{ ms}$ The ambient temperature is 35 °C

Checking conditions:

- 1. The peak voltage $U_P = 70$ V is lower than 100 V_{DC}
- 2. The peak-to-peak voltage 80 V is lower than $2\sqrt{2} \times 63 V_{AC} = 178 U_{P-P}$
- 3. The voltage pulse slope (dU/dt) = 80 V/500 μ s = 0.16 V/ μ s This is lower than 8 V/µs (see "Specific Reference Data" for each version)
- 4. The dissipated power is 60 mW as calculated with fourier terms The temperature rise for $W_{max.}$ = 11.5 mm and pitch = 26.5 mm will be 60 mW/13 mW/°C = 4.6 °C This is lower than 15 °C temperature rise at 35 °C, according figure "Maximum allowed component temperature rise"
- 5. Not applicable
- 6. Not applicable

Voltage Signal



THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT



INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

GROUP C INSPECTION REQUI SUB-CLAUSE NUMBER AND TEST	CONDITIONS	
SUB-GROUP C1A PART OF SAMPLE	CONDITIONS	PERFORMANCE REQUIREMENTS
OF SUB-GROUP C1		
4.1 Dimensions (detail)		As specified in Chapters "General data" of this specification
4.3.1 Initial measurements	Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz or for C $>$ 470 nF at 10 kHz	
4.3 Robustness of terminations	Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	No visible damage
4.4 Resistance to soldering heat	Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	
4.14 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 2$ % of the value measured initially
	Tangent of loss angle	$\begin{array}{l} \mbox{Increase of tan } \delta \\ \leq 0.005 \mbox{ for: } C \leq 100 \mbox{ nF or } \\ \leq 0.010 \mbox{ for: } 100 \mbox{ nF } < C \leq 220 \mbox{ nF or } \\ \leq 0.015 \mbox{ for: } 220 \mbox{ nF } < C \leq 470 \mbox{ nF and } \\ \leq 0.003 \mbox{ for: } C > 470 \mbox{ nF } \\ \mbox{ Compared to values measured in 4.3.1 } \end{array}$
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.6.1 Initial measurements	Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz or for C > 470 nF at 10 kHz	
4.6 Rapid change of temperature	$\theta A = -55 \ ^{\circ}C$ $\theta B = +100 \ ^{\circ}C$ $5 \ cycles$ Duration t = 30 min Visual examination	No visible damage
4.7 Vibration	Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	
4.7.2 Final inspection	Visual examination	No visible damage

Revision: 04-Jul-13

Document Number: 26013

For technical questions, contact: dc-film@vishay.com THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000

www.vishay.com

Vishay Roederstein

GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS				
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1						
4.9 Shock	Mounting: See section "Mounting" of this specification Pulse shape: Half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms					
4.9.3 Final measurements	Visual examination	No visible damage				
	Capacitance	$ \Delta C/C \leq 3~\%$ of the value measured in 4.6.1				
	Tangent of loss angle	Increase of tan δ \leq 0.005 for: C \leq 100 nF or \leq 0.010 for: 100 nF < C \leq 220 nF or \leq 0.015 for: 220 nF < C \leq 470 nF and \leq 0.003 for: C > 470 nF Compared to values measured in 4.6.1				
	Insulation resistance	As specified in section "Insulation Resistance" of this specification				
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B						
4.10 Climatic sequence						
4.10.2 Dry heat	Temperature: + 100 °C Duration: 16 h					
4.10.3 Damp heat cyclic Test Db, first cycle						
4.10.4 Cold	Temperature: - 55 °C Duration: 2 h					
4.10.6 Damp heat cyclic Test Db, remaining cycles						
4.10.6.2 Final measurements	Voltage proof = U_{RDC} for 1 min within 15 min after removal from testchamber	No breakdown of flash-over				
	Visual examination	No visible damage Legible marking				
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.4.2 or 4.9.3				
	Tangent of loss angle	Increase of tan δ ≤ 0.007 for: C ≤ 100 nF or ≤ 0.010 for: 100 nF < C ≤ 220 nF or ≤ 0.015 for: 220 nF < C ≤ 470 nF and ≤ 0.005 for: C > 470 nF Compared to values measured in 4.3.1 or 4.6.1				
	Insulation resistance	\geq 50 % of values specified in section "Insulation resistance" of this specification				
SUB-GROUP C2						
4.11 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH					
4.11.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz					

Revision: 04-Jul-13

13

Document Number: 26013

For technical questions, contact: <u>dc-film@vishay.com</u> THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT <u>www.vishay.com/doc?91000</u> www.vishay.com

ISHAY

Vishay Roederstein

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C2					
4.11.3 Final measurements	Voltage proof = U_{RDC} for 1 min within 15 min after removal from testchamber	No breakdown of flash-over			
	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C \leq 5$ % of the value measured in 4.11.1			
	Tangent of loss angle	Increase of tan $\delta \leq 0.005$ Compared to values measured in 4.11.1			
	Insulation resistance	\geq 50 % of values specified in section "Insulation resistance" of this specification			
SUB-GROUP C3					
4.12 Endurance	Duration: 2000 h 1.25 x U _{RDC} at 85 °C 1.0 x U _{RDC} at 100 °C				
4.12.1 Initial measurements	Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz or for C > 470 nF at 10 kHz				
4.12.5 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C \leq 5$ % compared to values measured in 4.12.1			
	Tangent of loss angle	$\begin{array}{l} \mbox{Increase of tan } \delta \\ \leq 0.005 \mbox{ for: } C \leq 100 \mbox{ nF or } \\ \leq 0.010 \mbox{ for: } 100 \mbox{ nF } < C \leq 220 \mbox{ nF or } \\ \leq 0.015 \mbox{ for: } 220 \mbox{ nF } < C \leq 470 \mbox{ nF and } \\ \leq 0.003 \mbox{ for: } C > 470 \mbox{ nF } \\ \mbox{ Compared to values measured in } 4.12.1 \end{array}$			
	Insulation resistance	\geq 50 % of values specified in section "Insulation resistance" of this specification			
SUB-GROUP C4					
4.13 Charge and discharge	10 000 cycles Charged to U _{RDC} Discharge resistance: $R = \frac{U_R}{C \times 2.5 \times (dU/dt)_R}$				
4.13.1 Initial measurements	Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz or for C > 470 nF at 10 kHz				
4.13.3 Final measurements	Capacitance	$ \Delta C/C \leq 3$ % compared to values measured in 4.13.1			
	Tangent of loss angle	Increase of tan δ \leq 0.005 for: C \leq 100 nF or \leq 0.010 for: 100 nF < C \leq 220 nF or \leq 0.015 for: 220 nF < C \leq 470 nF and \leq 0.003 for: C > 470 nF Compared to values measured in 4.13.1			
	Insulation resistance	\geq 50 % of values specified in section "Insulation resistance" of this specification			

Revision: 04-Jul-13

Document Number: 26013

For technical questions, contact: dc-film@vishay.com THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000



Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.