

# Crimp-Validation



product: DELPHI PN 13718244  
 material: CUNISI  
 surface: AG  
 material thickness: 0,32 mm  
 cross section [mm<sup>2</sup>]: 1,5 | 2,5  
  
 strip length: 4,30 mm  
 cable type: FLRY-B  
 insulation ø [mm]: 2,20 - 3,00  
 seal:

**Uncontrolled  
 Copy**  
 For Information only!

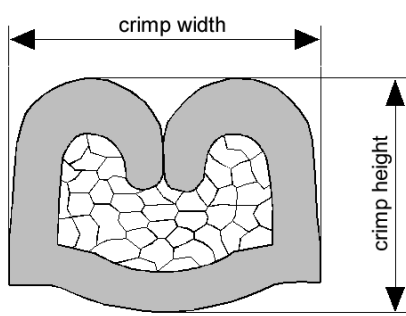
conductor dimension					crimp dimension [mm]					
cable type	cross sect. [mm <sup>2</sup> ]	struct. n x d [mm]	insul. diam. [mm]	tear-out force [N]	core		insulation			
					height ± 0,05	width ± 0,10	height ± 0,10	width ± 0,10	height ± tol.	width ± tol.
FLRY-B	1,5	30 x 0,26	2,30	200	1,55	2,60	2,70	3,60		
FLRY-B	2,5	50 x 0,26	2,85	250	1,75	2,60	2,90	3,60		

**core:**  
 C-2.50-3.5-19  
 DPN 10713724

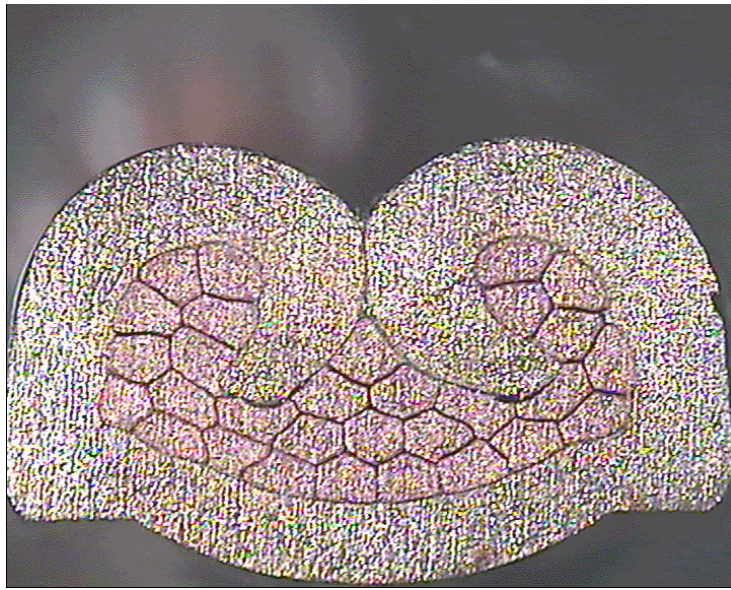
**insulation:**  
 IO-3.50-2.0-12  
 DPN 10713880

**anvil:**  
 AS-025  
 DPN 10714389

**two piece anvil:**  
 AC-2.50-3.75-A  
 DPN 10764010  
 AI-3.50-2.6-0.4  
 DPN 10769980



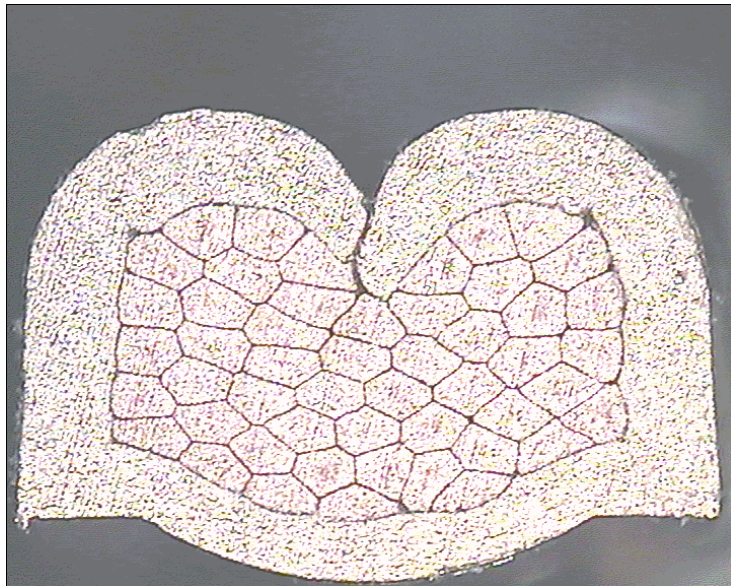
DELPHI PN 13718244



cable:  
1,50 mm<sup>2</sup> = 30 x 0,26 mm

crimp height:  
1,55 mm

crimp width:  
2,60 mm



cable:  
2,50 mm<sup>2</sup> = 50 x 0,26 mm

crimp height:  
1,75 mm

crimp width:  
2,60 mm